



**Application Guide** 

# Designing hydronic floor heating Get the optimum results

applications to help you design and install Danfoss floor heating systems. heating.danfoss.com

# THE RIGHT **PRODUCTS FOR** YOUR APPLICATION Choosing the right products not only depends on the application. Once you have identified the product groups relevant for your application, simply go to the Product Guide brochure to narrow down the choice to specific product codes. This application guide: • Recommends specific product groups for different applications • Recommends which pipe layout pattern to use in different situations • Shows the benefits and impact of using cement and liquid screed

### Application guides for

### manifolds and controls



05	Floor heating system with individual room contro <b>Low temperature</b>
	LOW LEITIDETALLIE

- Floor heating system with individual room control High temperature
- Floor heating system with individual room control High and low temperature
- Mixed system with individual room control High temperature
- Floor heating system with reference room control Low temperature
- Floor heating system with individual room control 10 l Low temperature and cooling in 2-pipe system
- Floor heating system with hybrid Air/Water heat pump with integrated condensing boiler (example: Itho Cool Cube). Reference room control Low temperature
- Floor heating system with automatic changeover for cooling based on supply temperature. Individual room control Low temperature
- Mixed system 13 | With self-acting room control
- Floor heating system with individual room control Low temperature and cooling in 3/4-pipe system
- Floor heating 3-pipe system with cooling controlled via motorized valve. 15 | Reference room control High and low temperature
- Floor heating 4-pipe system with cooling controlled via 6-port valve, automatic changeover. Reference room control High and low temperature

### How to design

### effective pipe layout



- Meander pattern vs. snail pattern **Benefits**
- Small windows vs. large windows Pipe distance
- Bathroom and kitchen Laying patterns and distance
- Large rooms Laying patterns and distance

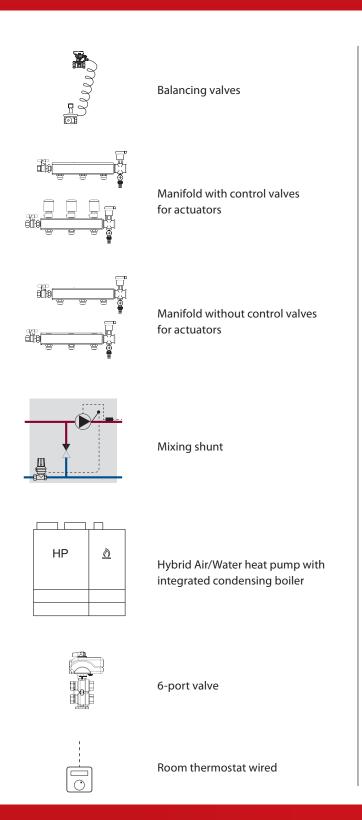
### Choosing the right

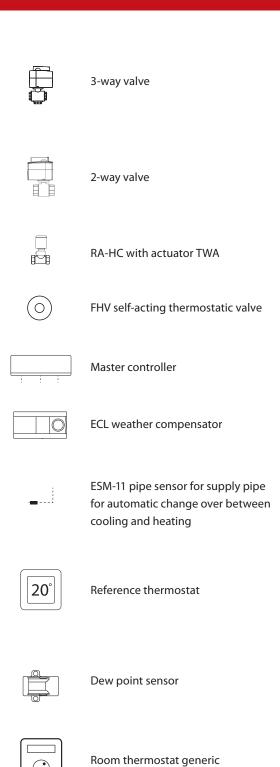
### floor screed



Liquid screed vs. cement screed **Benefits and impact** 

## APPLICATION **SYMBOLS**



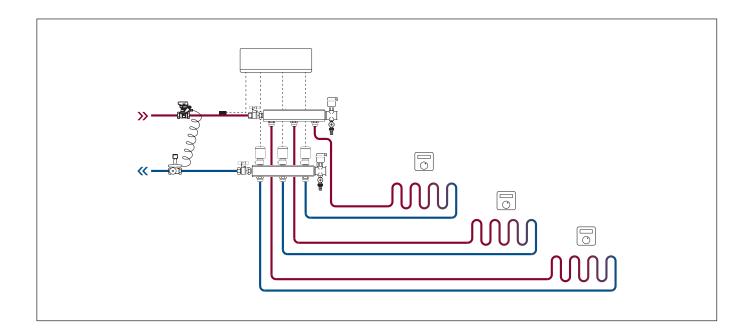


### Low temperature



#### **Advantages:**

- · Individual room comfort and energy savings achieved by room thermostats
- Energy savings on heat production and pump energy with connection box relays
- · Ensure correct flow to heating system on apartment level with balancing valves and manifold flow setting



#### Components suitable for application:

Controls	Danfoss Link™	Danfoss Icon™ 24V / Wireless	Danfoss Icon™ 230V	FH-Wx	BacisPlus <sup>2</sup>	FHV
	✓	✓	(√)*	✓	(√)*	
Manifolds	FHF-F	FHF	FH-ME	FHF-B	SSM-F	SSM
	✓	✓	✓	✓	✓	✓
Balancing valve	AB-PM	ASV-PV + ASV-BD				
	✓	✓				

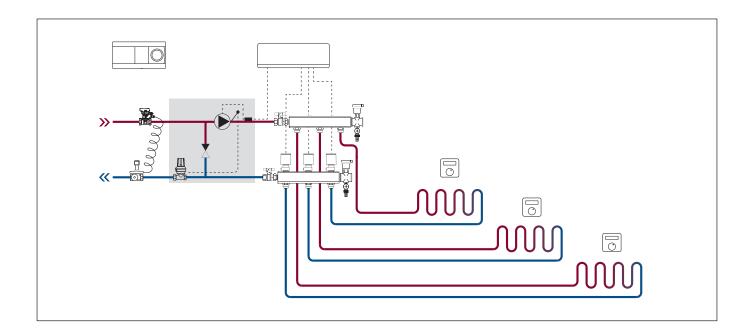
- Mixing shunts are not needed in low supply temperature applications
- \* Danfoss Icon™ 230 V and BasicPlus² can be combined with connection box to achieve energy savings on heat production and pump energy with relays

### **High temperature**



#### **Advantages:**

- · Individual room comfort and energy savings achieved by room thermostats
- Energy savings on heat production and pump energy with connection box relays
- · Ensure correct flow to heating system on apartment level with balancing valves and manifold flow setting



#### Components suitable for application:

Controls	Danfoss Link™	Danfoss Icon™ 24V / Wireless	Danfoss Icon™ 230V	FH-Wx	BacisPlus <sup>2</sup>	FHV
	✓	✓	(√)*	✓	(√)*	
Manifolds	FHF-F	FHF	FH-ME	FHF-B	SSM-F	SSM
	✓	✓	✓	✓	✓	✓
Balancing valve	AB-PM	ASV-PV + ASV-BD				
	✓	✓				

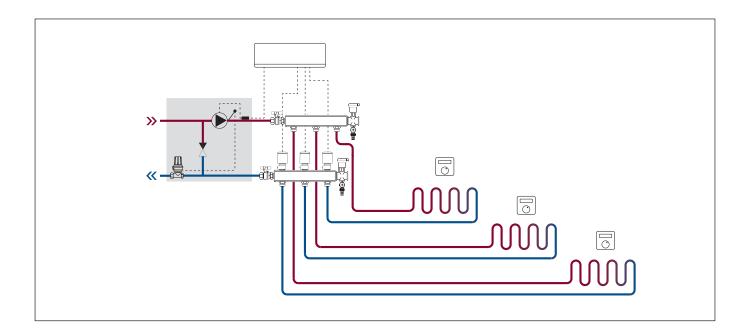
- · Mixing shunts to be used in applications with high supply temperatures
- Use ECL to allow for weather compensated supply temperatures.
- \* Danfoss Icon™ 230 V and BasicPlus² can be combined with connection box to achieve energy savings on heat production and pump energy with relays

### High and low temperature



#### **Advantages:**

- · Fixed or based on demand supply temperature control
- Low (25 °C to 65 °C) and High (30 °C to 70 °C) temperature modes
- Supply temperature controlling is based on super fast PWM pulsing (patented)
- Auto balancing function by Danfoss Icon™



#### Components suitable for application:

Controls	Danfoss Link™	Danfoss Icon™ 24V / Wireless	Danfoss Icon™ 230V	FH-Wx	BacisPlus <sup>2</sup>	FHV
		✓				
Manifolds	FHF-F	FHF	FH-ME	FHF-B	SSM-F	SSM
	✓	✓	✓	✓	✓	✓
Balancing valve	AB-PM	ASV-PV + ASV-BD				
	✓	✓				

#### Complementary product suitable for application:

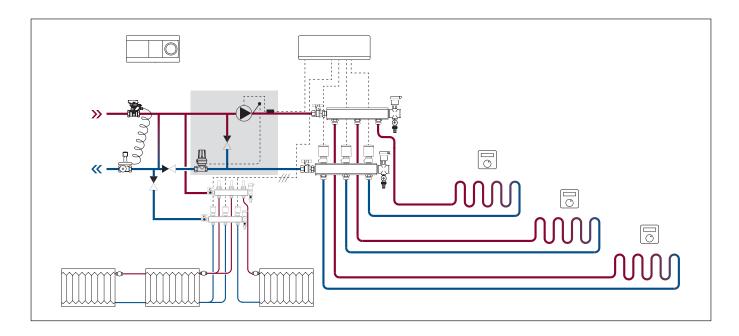
### Mixed system with individual room control

### **High temperature**



#### **Advantages:**

- · Individual room comfort and energy savings achieved by room thermostats
- Energy savings on heat production and pump energy with connection box relays
- · Ensure correct flow to heating system on apartment level with balancing valves and manifold flow setting



#### Components suitable for application:

Controls	Danfoss Link™	Danfoss Icon™ 24V / Wireless	Danfoss Icon™ 230V	FH-Wx	BacisPlus <sup>2</sup>	FHV
	✓	✓	(√)*	✓	(√)*	
Manifolds	FHF-F	FHF	FH-ME	FHF-B	SSM-F	SSM
	✓	✓	✓	✓	✓	✓
Balancing valve	AB-PM	ASV-PV + ASV-BD				
	✓	✓				

- Mixing shunts to be used in mixed systems where there is a need to differentiate the supply temperature in part of the system e.g. radiator system with high supply temperature and floor heating with low temperature.
- Use ECL to allow for weather compensated supply temperatures.
- \* Danfoss Icon™ 230 V and BasicPlus² can be combined with connection box to achieve energy savings on heat production and pump energy with relays

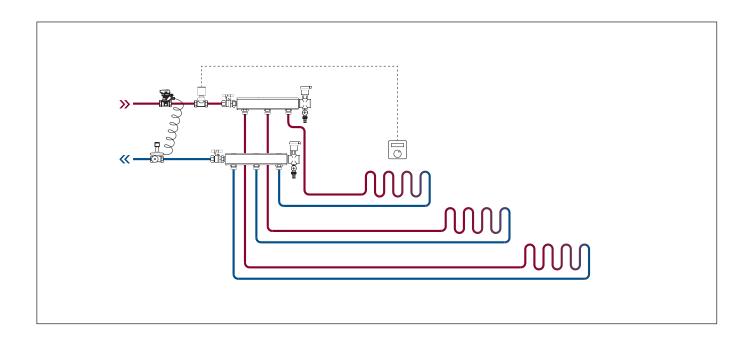
### Floor heating system with reference room control

### Low temperature



**Advantages:** 

· Ensure correct flow to heating system on apartment level with balancing valves and manifold flow setting



#### Components suitable for application:

Controls	Danfoss Link™	Danfoss Icon™ 24V / Wireless	Danfoss Icon™ 230V	FH-Wx	BacisPlus <sup>2</sup>	FHV
	✓	✓	(√)*	✓	(√)*	
Manifolds	FHF-F	FHF	FH-ME	FHF-B	SSM-F	SSM
	✓	✓	✓	✓	✓	✓
Balancing valve	AB-PM	ASV-PV + ASV-BD				
	✓	✓				

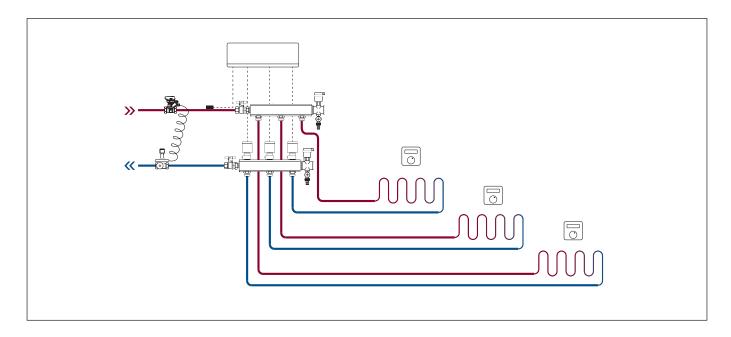
- Use manifolds FHF, FHF-F, SSM and SSM-F for easier flow setting
- · Rough pre-setting with Allen key
- \* Danfoss Icon™ 230 V and BasicPlus² can be combined with connection box to achieve energy savings on heat production and pump energy with relays

### Low temperature and cooling in 2-pipe system



#### **Advantages:**

- · Individual room comfort and energy savings achieved by room thermostats
- Energy savings on heat production and pump energy with connection box relays
- · Ensure correct flow to heating system on apartment level with balancing valves and manifold flow setting
- Use floor heating system for passive cooling



#### Components suitable for application:

Controls	Danfoss Link™	Danfoss Icon™ 24V / Wireless	Danfoss Icon™ 230V	FH-Wx	BacisPlus <sup>2</sup>	FHV
	✓	✓	(√)*	✓	(√)*	
Manifolds	FHF-F	FHF	FH-ME	FHF-B	SSM-F	SSM
	✓	✓	✓	✓		
Balancing valve	AB-PM	ASV-PV + ASV-BD				
	✓	✓				

- ESM-11 pipe sensor for automatic change over between cooling and heating based on supply pipe temperature (Danfoss Icon™ 24V Wireless only)
- Remote controller for configuration of system Danfoss Icon™ 230V
- To use dew point sensor a separate 24V power supply is required (Danfoss Icon™ 24V Wireless only)
  - \* Manual change over between cooling and heating

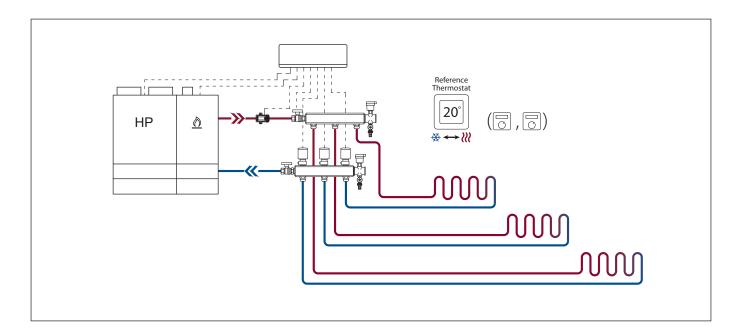
Floor heating system with hybrid Air/Water heat pump with integrated condensing boiler (example: Itho Cool Cube). Reference room control

### Low temperature



**Advantages:** 

- Automatically changes to the relevant heat / cooling source
- · Energy saving by setting a neutral time period
- Auto balancing function by Danfoss Icon™



#### Components suitable for application:

Controls	Danfoss Link™	Danfoss Icon™ 24V / Wireless	Danfoss Icon™ 230V	FH-Wx	BacisPlus <sup>2</sup>	FHV
		✓				
Manifolds	FHF-F	FHF	FH-ME	FHF-B	SSM-F	SSM
	✓	✓	<b>✓</b>	✓	✓	✓
Balancing valve	AB-PM	ASV-PV + ASV-BD				
	<b>√</b>	✓				

- Cool Cube is required for this application
- Danfoss Icon Expansion module
- · Dew point sensor

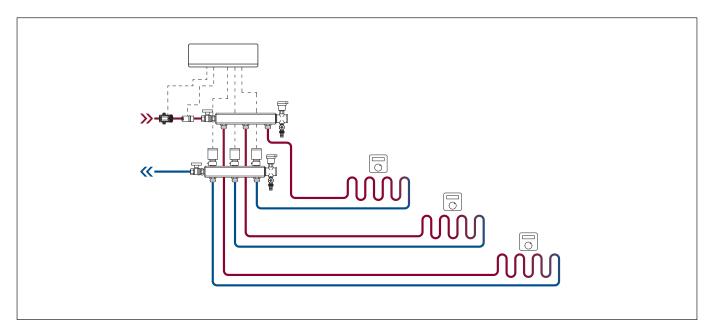
Floor heating system with automatic changeover for cooling based on supply temperature. Individual room control

### Low temperature



#### **Advantages:**

- · Fixed or based on demand supply temperature control
- Automatic changing to heating or cooling based on demand
- Global away relay on expansion module can be used as remote control
- Auto balancing function by Danfoss Icon™



#### Components suitable for application:

Controls	Danfoss Link™	Danfoss Icon™ 24V / Wireless	Danfoss Icon™ 230V	FH-Wx	BacisPlus <sup>2</sup>	FHV
		✓				
Manifolds	FHF-F	FHF	FH-ME	FHF-B	SSM-F	SSM
	✓	✓	✓	✓	✓	✓
Balancing valve	AB-PM	ASV-PV + ASV-BD				
	✓	✓				

#### Complementary product suitable for application:

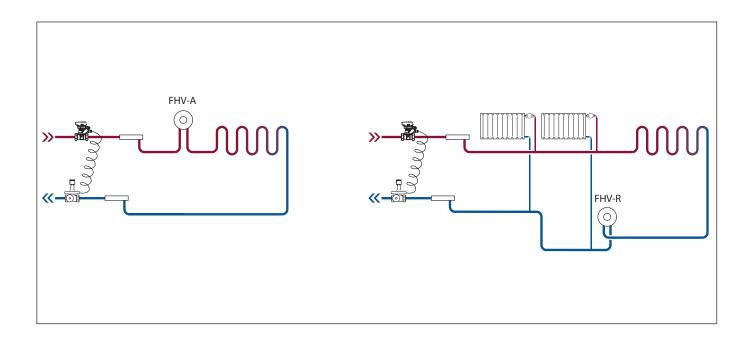
• Danfoss Icon™ Expansion module, dew point sensor and surface temperature sensor are required for Danfoss Icon™ 24V/Wireless

### Mixed system

### With self-acting room control



**Advantages:** • Individual room comfort and energy savings achieved by room thermostats



#### Components suitable for application:

Controls	Danfoss Link™	Danfoss Icon™ 24V / Wireless	Danfoss <i>Icon</i> ™ 230V	FH-Wx	BacisPlus <sup>2</sup>	FHV
						✓
Manifolds	FHF-F	FHF	FH-ME	FHF-B	SSM-F	SSM
				✓		
Balancing valve	AB-PM	ASV-PV + ASV-BD				
	✓	✓				

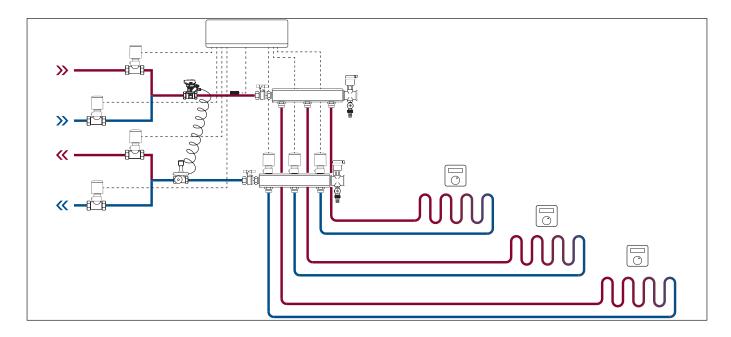
- In case of multi family houses, balancing valve AB-QM should be used
- \* Danfoss Icon™ 230 V and BasicPlus² can be combined with connection box to achieve energy savings on heat production and pump energy with relays

### Low temperature and cooling in 3/4-pipe system



#### **Advantages:**

- · Individual room comfort and energy savings achieved by room thermostats
- Energy savings on heat production and pump energy with connection box relays
- · Ensure correct flow to heating system on apartment level with balancing valves and manifold flow setting
- Use floor heating system for passive cooling



#### Components suitable for application:

Controls	Danfoss Link™	Danfoss Icon™ 24V / Wireless	Danfoss Icon™ 230V	FH-Wx	BacisPlus <sup>2</sup>	FHV
	✓	✓	(√)*	✓	(✓)*	
Manifolds	FHF-F	FHF	FH-ME	FHF-B	SSM-F	SSM
	✓	✓	✓	✓		
Balancing valve	AB-PM	ASV-PV + ASV-BD				
	✓	✓				

- · Remote controller CF-RC for configuration of system
- Dew point sensor CF-DS
  - \* Only if differential pressure in the system is <1 bar. If differential pressure is higher please contact Danfoss.

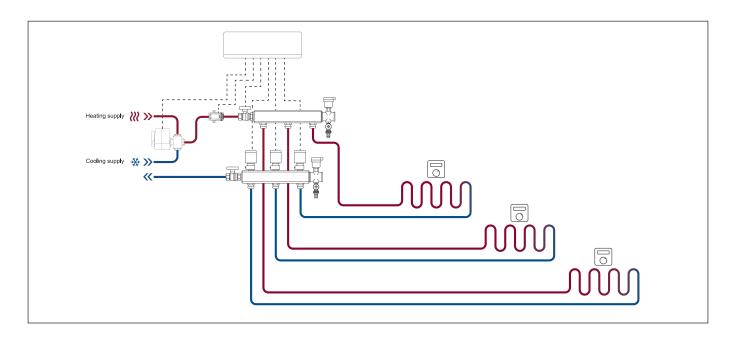
### Floor heating 3-pipe system with cooling controlled via motorized valve. Reference room control

### High and low temperature



#### **Advantages:**

- Global away relay on expansion module can be used as remote control
- Automatic changing to heating or cooling ordered via reference thermostat
- Energy saving by setting a neutral time period
- Auto balancing function by Danfoss Icon™



#### Components suitable for application:

Controls	Danfoss Link™	Danfoss Icon™ 24V / Wireless	Danfoss Icon™ 230V	FH-Wx	BacisPlus <sup>2</sup>	FHV
		✓				
Manifolds	FHF-F	FHF	FH-ME	FHF-B	SSM-F	SSM
	✓	✓	✓	✓	✓	✓
Balancing valve	AB-PM	ASV-PV + ASV-BD				
	✓	✓				

- Danfoss Icon™ Expansion module
- · Dew point sensor
- 3-way valve (AMZ-113)

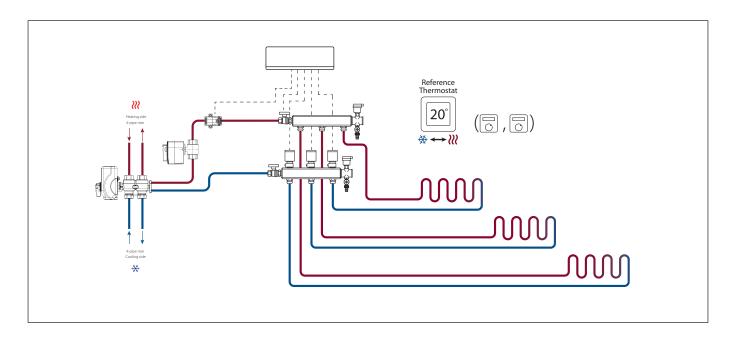
### Floor heating 4-pipe system with cooling controlled via 6-port valve, automatic changeover. Reference room control

### High and Low temperature



#### **Advantages:**

- Global away relay on expansion module can be used as remote control
- · Automatic changing to heating or cooling ordered via reference thermostat
- · Energy saving by setting a neutral time period
- · Automatic shut-off function



#### Components suitable for application:

Controls	Danfoss Link™	Danfoss Icon™ 24V / Wireless	Danfoss Icon™ 230V	FH-Wx	BacisPlus <sup>2</sup>	FHV
		✓				
Manifolds	FHF-F	FHF	FH-ME	FHF-B	SSM-F	SSM
	✓	✓	<b>✓</b>	✓	✓	✓
Balancing valve	AB-PM	ASV-PV + ASV-BD				
	✓	✓				

- · Danfoss Icon Expansion module
- · Dew point sensor
- 6-port valve (003Z3155)
- 2-way valve (AMZ-112)

#### → quickplanner.danfoss.com

### Easier application specification **Online**

Our online QuickPlanner dimensioning program enables you to calculate the correct pre-setting values in just minutes. Go online and have the following information ready:

- · Room sizes
- · Heat requirement (W/m2)
- · Supply temperature
- Desired room temperature
- Floor type

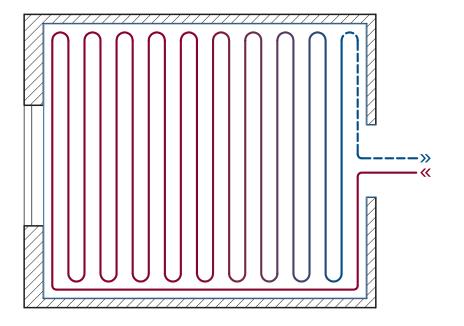


# HOW TO DESIGN **EFFECTIVE** PIPE LAYOUT

Application guidelines for heating circuit layout.

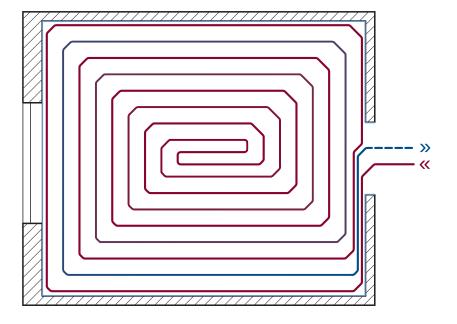
The application guidelines provide you with basic application ideas and recommendations on how to design effective layout patterns for different rooms.

### Meander pattern vs. snail pattern Benefits



#### Meander pattern

- The meander pattern is easy to lay
  - BasicRail<sup>™</sup>, BasicClip<sup>™</sup> and BasicGrip<sup>™</sup> systems can be used
- The meander pattern will distribute heating less uniformly across the room. In effect, some parts of the floor will be warmer than others



#### **Snail pattern**

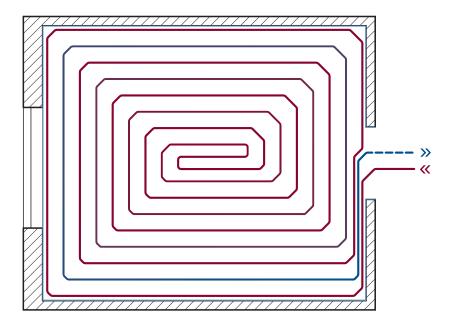
- Heating is equally distributed as supply and return water runs adjacent. This provides comfort compared to the meander pattern.
- · Requires more planning to lay
  - Difficult to use BasicRail™

#### Pipe distance independent of pattern type example:

Floor type: Wooden floor 40 W/m<sup>2</sup> Heat requirement: 35 °C Mean water temp.: Room temperature: 20 °C = Pipe distance 200 mm CC

### Small windows vs. large windows

### Pipe distance



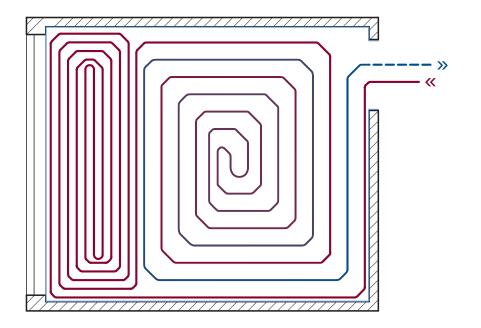
#### **Small or no windows**

Smaller windows do not need to be taken into account as the downdraft is limited.

#### **Example:**

Floor type: Tile floor Heat requirement: 40 W/m<sup>2</sup> Mean water temp.: 35 °C Room temperature: 20 °C = Pipe distance 200 mm CC

For information about your specific building, please consult Danfoss.



#### Large floor-to-ceiling window

At larger windows the pipe distance must be reduced in order to account for downdraft from the windows.

#### **Example:**

Tile floor Floor type: 92 W/m<sup>2</sup> Heat requirement:

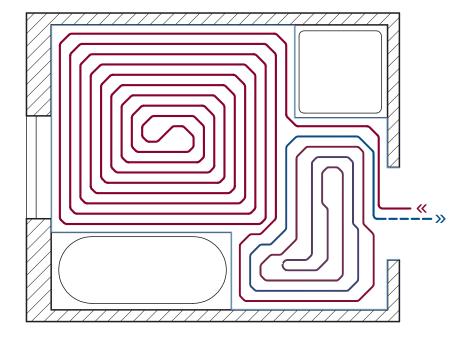
(at the window)

35 °C Mean water temp.: 20°C Room temperature: = Pipe distance, window 120 mm CC

200 mm CC = Pipe distance, rest

### Bathroom and kitchen

### Laying patterns and distance



#### **Bathroom**

Suggested snail pattern for a typical bathroom. Due to the requirement for higher temperatures in the bathroom, the pipe distance should be reduced.

#### **Example:**

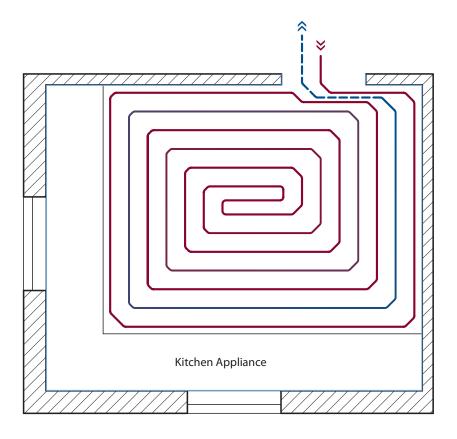
Tile floor Floor type: 67 W/m<sup>2</sup> Heat requirement:

(at the window)

35 °C Mean water temp.: Room temperature: 24 °C

= Pipe distance, window 120 mm CC

For information about your specific building, please consult Danfoss.



#### **Kitchen**

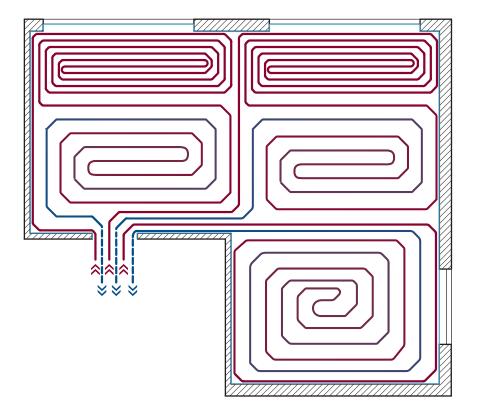
Avoid placing pipes under the kitchen cabinets. If pipes are placed under the kitchen cabinets, the temperature in the cabinets will increase which is not optimal if they contain food.

#### **Example:**

Floor type: Wooden floor Heat requirement: 40 W/m<sup>2</sup> Mean water temp.: 35 °C 20 °C Room temperature: = Pipe distance 200 mm CC

### Large rooms

### Laying patterns and distance



#### **Large rooms**

Suggested snail pattern for a typical large

Due to the size of the room the number of circuits must be increased (in this example to three circuits).

#### **Example:**

Floor type: Wooden floor 40 W/m<sup>2</sup> Heat requirement: 35 °C Mean water temp.: 20 °C Room temperature: **Number of circuits** 

= Pipe distance, window 120 mm CC = Pipe distance, rest 200 mm CC

## CHOOSING **THE RIGHT** FLOOR SCREED

Application guidelines for floor build-up.

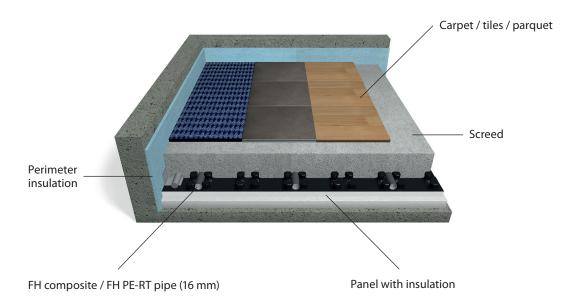
Liquid and cement screed both ensure a smooth and even surface. However, the two types of screed each have different benefits and impact on floor thickness and weight.

### Liquid screed vs. cement screed

### **Benefits and impact**

#### **Liquid screed**

- Floor thickness reduced compared to cement screed
  - Floor weight reduced compared to cement screed
  - Reducing thickness and weight can be important in e.g. renovations
- · Liquid screed is often more expensive



		Liquid *	Cement	
Screed thickness	[mm]	65	85	
Insulation thickness	[mm]	35	35	
Construction height	[mm]	100	120	Height excluding floor finish
Weight	[Kg/m²]	140	176	Weight excluding floor finish
Thermal resistance (R)	[m²K/W]	0.87	0.87	Thermal resistance value for floor heating panel
Thermal transmission coefficient (U)	[W/m²K]	0.96	0.96	Check building regulation for thermal insulation requirement
Distribution load	[kN/mm²]	<2.0	<2.0	
Point load (>20 cm²)	[kN]	<2.0	<2.0	
Impact subsonic noise reduction	[dB]	28	28	Calculated value according to DIN 4109. Applies to concrete slabs thicker than 12 cm (DIN 4109; m² > 276 kg/m²)

<sup>\*</sup> Example based on cement screed with CAF F5 additive. Using other CAF additives will impact thickness and weight.



### Pioneering heating controls for decades

Danfoss has been designing and developing heating control systems for more than 80 years. Throughout that time, it has been our goal to continuously innovate, perfect and refine cutting-edge heating and cooling solutions.



First sales of built-in valves (used in floor heating manifolds)



First manifold with Danfoss built-in valves



CF2 wireless room controls introduced with infrared sensor



Launch of Danfoss Link™ floor heating and radiator thermostat

1943

1982

1996

1998

2002

2005

2011

2017

Mads Clausen designs the world's first radiator thermostat



World's first wireless room control for floor heating introduced



Danfoss acquires PentaCom floor heating and launches its own TWA



2007

Danfoss acquires Jupiter floor heating



Launch of Danfoss Icon™ 230 V Floor Heating Controls

#### Danfoss A/S

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