

**Data Sheet** 

# PLUS+1® Controllers MC024-021 and MC024-024

#### **Mobile Machine Management**

Danfoss PLUS+1<sup>®</sup> controllers are elements of the flexible, powerful, expandable, and affordable family of mobile machine management products. These devices are general-purpose controllers that are equally suited for use as a member of a distributed machine control system, with intelligence in every node, or as a stand-alone controller.

#### **Product Highlights**

The MC024-021 employs a Digital Signal Processor (DSP), providing the controller with extremely fast single cycle processing speed and 256K internal flash.

#### **Application Development**

The MC024-024 employs an application key that enables the use of Danfoss developed PLUS+1<sup>®</sup> GUIDE machine control solutions. The same PLUS+1<sup>®</sup> GUIDE HWD file is used with both controllers.

Users develop MC024-024 applications with PLUS+1<sup>®</sup> GUIDE. This Microsoft Windows based development environment features a user-friendly, field proven, icon-based graphical programming tool, application downloader, and service/diagnostic tool.



#### **Features**

- User-programmable with PLUS+1<sup>®</sup> GUIDE (Graphical User Integrated Development Environment)
- 24 pins: (2) individually keyed DEUTSCH DTM 12 pin connectors
- 32 bit fixed-point DSP running at 150 MHz
  - 12 bit analog-to-digital converter
  - 16 bit timers/counters
- 9 to 36 Vdc power supply, monitored internally
- 1 CAN 2.0 B port, the fixed range analog input can be configured as the shield pin

- Power supply for external sensors rated at 5 Vdc to 200 mA and regulated internally
- 2 LEDs under user control
- 3 mounting alternatives: stack, end, or side
- Contains application key required to run Danfoss developed machine control application software
- CE compliant

Comprehensive technical literature online at *powersolutions.danfoss.com* 

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# 8 Inputs

- (5) universal (DIN/AIN/FreqIN) that are user-defined as either
  - Analog: with configurable ranges 0 to 5.25 Vdc (with over range protection) or 0 to 36 Vdc
  - Digital: pull up (5 Vdc), pull down (0 Vdc) or pull to center (2.5 Vdc)
  - Frequency (timing): 1 Hz to 10 kHz
- (2) digital (DIN) configurable as pull up (5 Vdc), pull down (0 Vdc)
- (1) fixed range analog (AIN/CAN shield) 0 to 5.25 Vdc or CAN shield pin

#### 8 Outputs

- (8) universal (PWMOUT/DOUT/PVGOUT) that are user-defined as either
  - Digital: (3 A), configurable as source or sink
  - PWM: (30 to 4000 Hz), configurable as open or closed loop with current control
  - Analog voltage: open loop PWM at 4000 Hz
- Any PWMOUT/DOUT/PVGOUT can be used to provide reference power to one PVG valve

#### **Specifications**

#### **Product parameters**

Supply voltage	9 to 36 Vdc
Operating temperature (ambient)	-40°C to 70°C [-40°F to 158°F]
Storage temperature	-40°C to 85°C [-40°F to 185°F]
Programming temperature	0°C to 70°C [32°F to 158°F]
IP rating (with mating connector attached)	IP 67
EMI/RFI rating	100 V/M
Weight	0.40 kg [0.88 lb]
Vibration	IEC 60068-2-64
Shock	IEC 60068-2-27 test Ea
Maximum current, sourcing	24 A
Maximum current, sinking	8 A

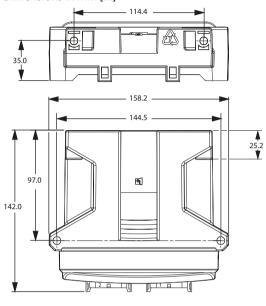
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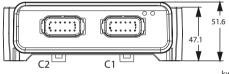
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# **Dimensions and pin assignments**

Mounting dimensions and pin assignments

Dimensions in mm [in]





kwa1379009262068

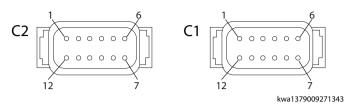


PCB damage may occur. All device power supply + pins must be connected to battery +.

This device is not field serviceable. Opening the device housing will void the warranty.

Use care when wiring mating connector. Pinouts listed are for device pins.

## Pin connector



Pin	Controller function	Pin	Controller function	
C2-P1	DIN/AIN/FreqIN	C1-P1	Power ground -	
C2-P2	DIN/AIN/FreqIN	C1-P2	Power supply +	
C2-P3	PWMOUT/DOUT/ PVGOUT	C1-P3	CAN+	
C2-P4	PWMOUT/DOUT/ PVGOUT	C1-P4	CAN -	
C2-P5	PWMOUT/DOUT/ PVGOUT	C1-P5	AIN/CAN shield	
C2-P6	PWMOUT/DOUT/ PVGOUT	C1-P6	DIN	
C2-P7	PWMOUT/DOUT/ PVGOUT	C1-P7	DIN	
C2-P8	PWMOUT/DOUT/ PVGOUT	C1-P8	5 Vdc sensor power +	
C2-P9	PWMOUT/DOUT/ PVGOUT	C1-P9	Sensor power ground -	
C2-P10	PWMOUT/DOUT/ PVGOUT	C1-P10	DIN/AIN/FreqIN	
C2-P11	Power supply +	C1-P11	DIN/AIN/FreqIN	
C2-P12	Power supply +	C1-P12	DIN/AIN/FreqIN	



# **Ordering information**

## Product part number

MC024-021	11014048
MC024-024	11026049

# Related products part numbers

CG150 CAN/USB Gateway	11153051		
DEUTSCH mating connector bag assembly	10102023 (16 to 20 AWG)	10100945 (20 to 24 AWG)	
PLUS+1 <sup>®</sup> GUIDE professional	11179523		

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