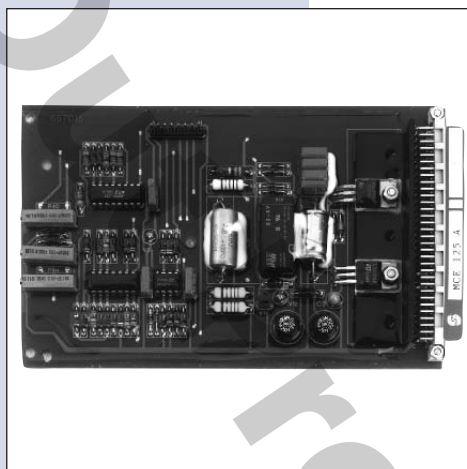


MCE125A
Ramp Card
Amplifier

Technical
Information



DESCRIPTION

The Sauer-Danfoss MCE125A Ramp Card Amplifier provides a time-delayed control for MCV104A, MCV105A or MCV111B Electrical Displacement Controls (EDC) for hydrostatic transmissions. The adjustable ramptime is the same for up and down. The Amplifier operates uni- or bidirectionally.

FEATURES

- Proportional driving of an EDC with a potentiometer.
- Adjustable output current.
- Adjustable ramptime (0 - 8 seconds).
- ON/OFF switching of the delay time possible.
- Operates uni- or bidirectionally.
- Simple adjustments.
- 12V_{DC} or 24V_{DC} supply voltage.
- Reverse polarity and short circuit protected.
- Withstands vibration and shock.

ORDERING INFORMATION

Controller	Supply voltage [V _{DC}]	Ramp time [seconds]	Id. No.
MCE125A1001	12 or 24	0 - 8	662338
MCE125A1002	12 or 24	0 - 20	502539

TECHNICAL DATA

Supply voltage: 12V_{DC} or 24V_{DC}
 Ripple: ≤ 20%
 Power load: 3,6W or 7,2W
 Setpoint: External potentiometer 5 kΩ ± 10%, ≥ 1W

EDC ADJUSTMENT

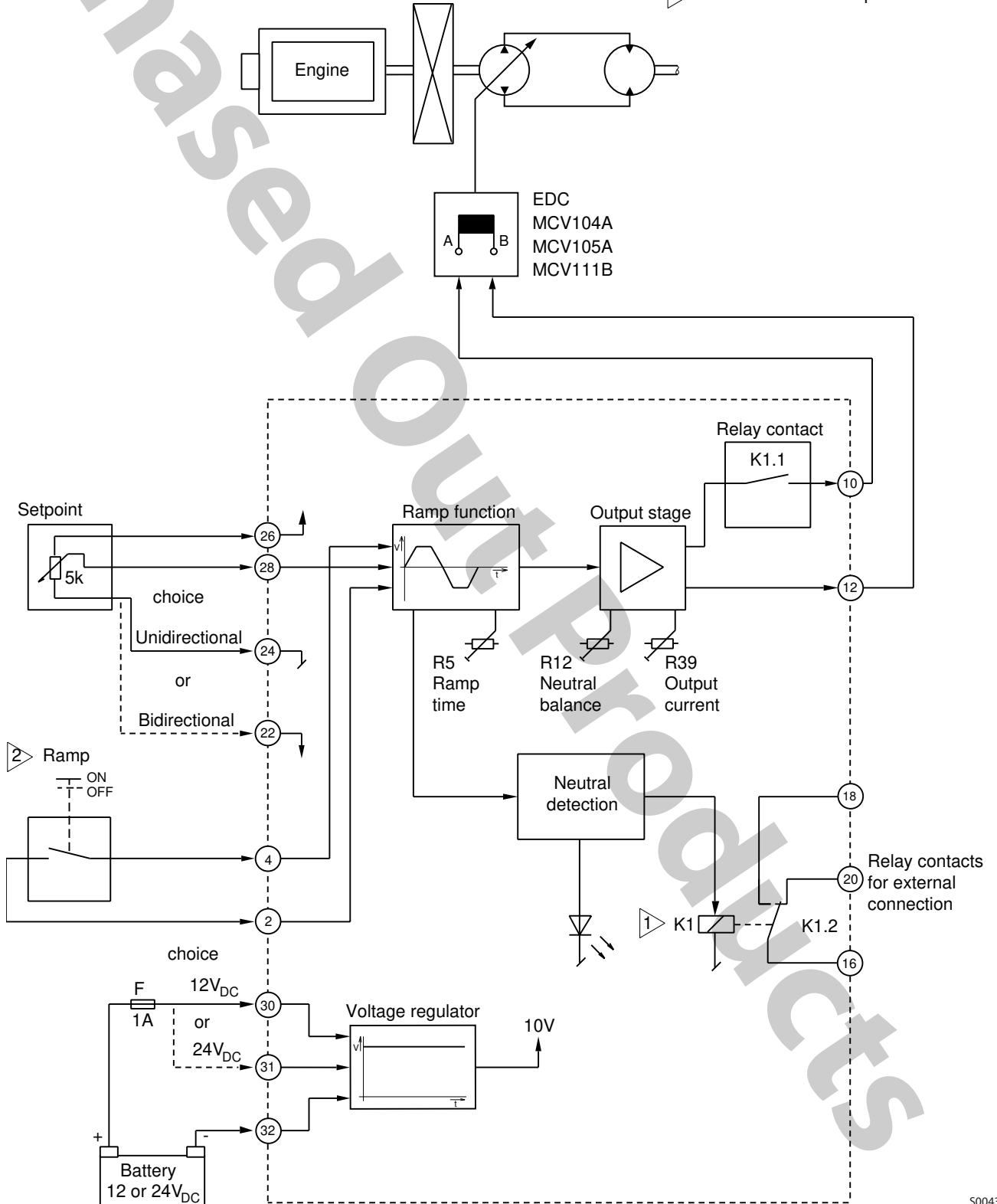
Output current range: 40 mA - 150 mA (at 23 Ω)
 Adjustable ramptime: 0 - 8 seconds (Up or Down)

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BLOCK DIAGRAM

- 1 Position shown: Neutral
- 2 Position shown: Ramp active



THEORY OF OPERATION **General**

The MCE125A Ramp Card Amplifier can be powered with 12V_{DC} (PIN 30) or 24V_{DC} (PIN 31). Both inputs are protected by 680 mA fuses.

The external fuse should be 480 mA.

The external setpoint potentiometer should be 5 kΩ ± 10%, ≥ 1W. The potentiometer will be supplied by an internally generated stabilized voltage. As shown in the connection diagram, it is possible to work with the ramp card in uni- or bidirectional mode.

Two way contacts, open or closed depending on neutral position, are available for such things as neutral start. The ramptime is adjustable with the potentiometer R5 over 0 - 8 seconds. The neutral adjustment of the output current is adjustable with R12 and the maximum output current with R39.

Unidirectional Operation

The setpoint potentiometer is connected to pins 24, 26 and 28 (see figures 1 and 2).

Bidirectional Operation

The setpoint potentiometer is connected to pins 22, 26 and 28 (see figures 3 and 4). In the center position of the potentiometer (neutral position) the value of the output current is <± 5 mA. In this range a neutral position sensor switches off to the EDC and defines a true neutral position.

OPERATION DIAGRAMS

Figure 1: unidirectional

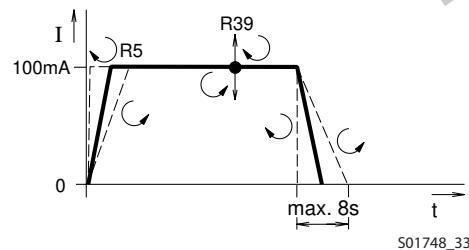


Figure 2: unidirectional

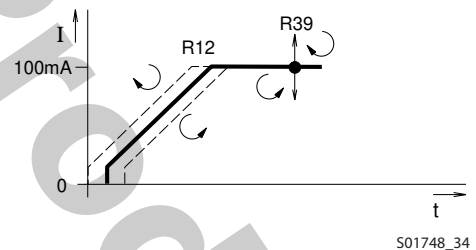


Figure 3: bidirectional

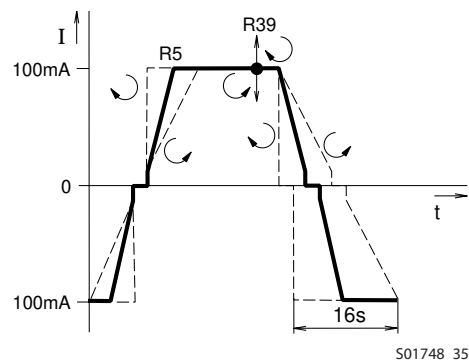
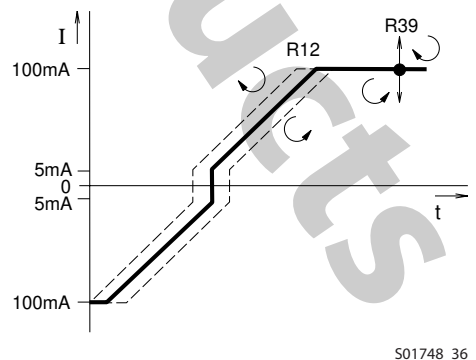
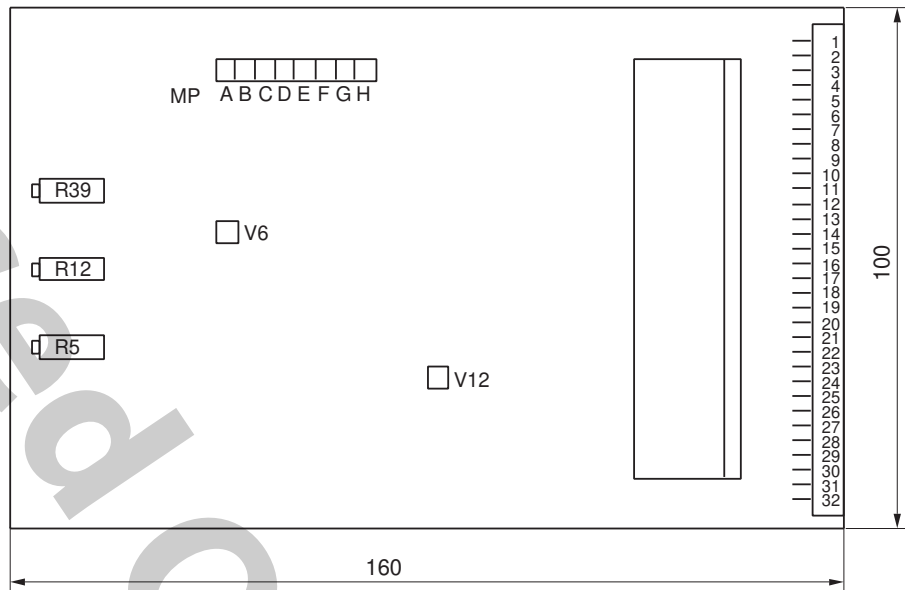


Figure 4: bidirectional

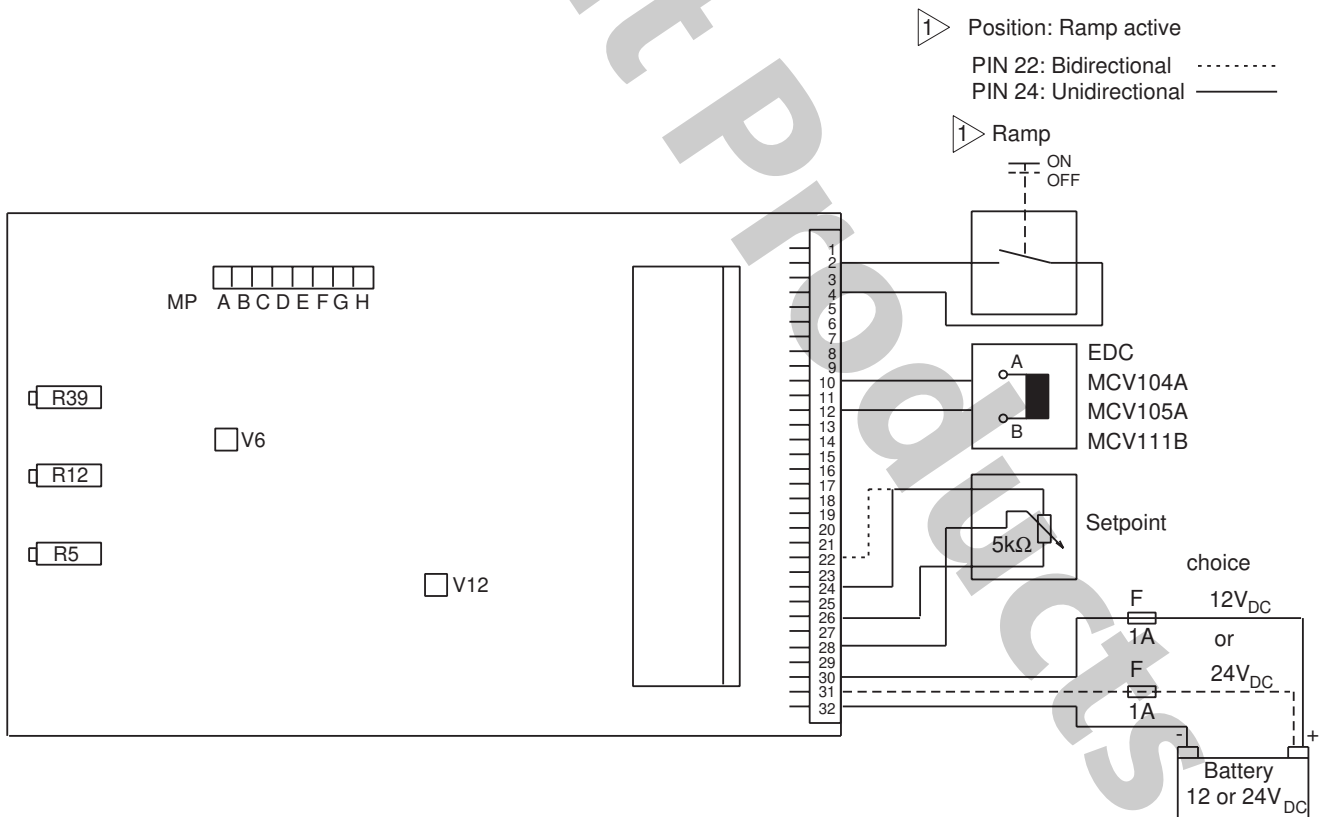


DIMENSIONS



S00293

CONNECTION DIAGRAM



S00384a

OUR PRODUCTS

Hydrostatic transmissions
Hydraulic power steering
Electric power steering
Closed and open circuit axial piston pumps and motors
Gear pumps and motors
Bent axis motors
Radial piston motors
Orbital motors
Transit mixer drives
Planetary compact gears
Proportional valves
Directional spool valves
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Fan drive systems
Electrohydraulic controls
Digital electronics and software
Battery powered inverter
Sensors

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