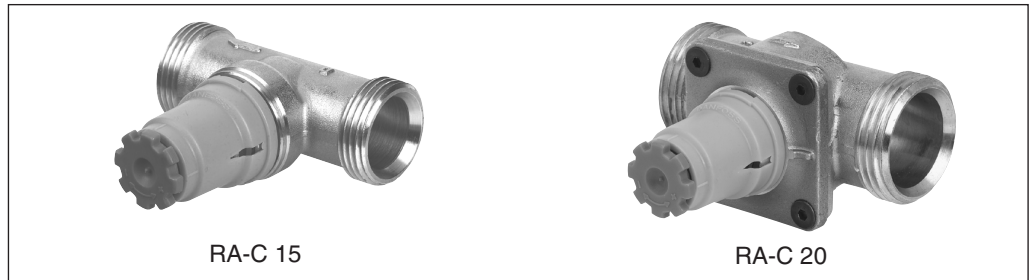




Products



Together with Danfoss selfacting and electronic controls, RA-C valves make up a perfect combination for control of cooling and heating circuits. The RA-C valve is a normally open valve. In an application with self-acting sensors type FEK or FED it is ensured that the cooling valve opens when the room temperature is rising above the set temperature.

The RA-C valve has 4 presettings, thus the correct quantity of water is ensured for each cooling circuit. The valve has two external threads thus fittings for various pipe types may be mounted.

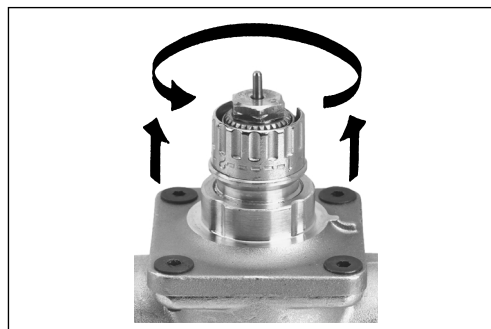
Moreover, Danfoss can also offer a comprehensive range of fittings (see back page).

Specifications

Valve	Code no.	Connections	Presettings: $k_v$ -value <sup>1)</sup> , m <sup>3</sup> /h				$k_{vs}$	Max. working pressure	Max. diff. <sup>2)</sup> pressure	Test-pressure	Water temperature
			1	2	3	N					
RA-C 15	013G3094	2 x G 3/4 A	0.30	0.55	0.75	0.90	1.20	10 bar	0.6 bar	16 bar	10 - 120 °C
RA-C 20	013G3096	2 x G 1 A	0.80	1.10	1.70	2.60	3.30				

- 1) The  $k_v$ -values show the flow (Q) in m<sup>3</sup>/h at a differential pressure ( $\Delta p$ ) of 1 bar through the valve. At presetting N the  $k_v$ -value is shown at  $X_p = 3 K$ . The  $X_p$ -value decreases at lower presettings thus the  $k_v$ -value at presetting 1 is shown at  $X_p = 1 K$ .
- 2) The max. differential pressure specified is the maximum pressure at which the valves give satisfactory regulation. As with any device which imposes a pressure drop on the system, noise may occur under certain flow/pressure conditions. A differential pressure between 0.1 and 0.3 bar across the valves is recommended. The differential pressure can be reduced using Danfoss differential pressure regulators.

Presetting

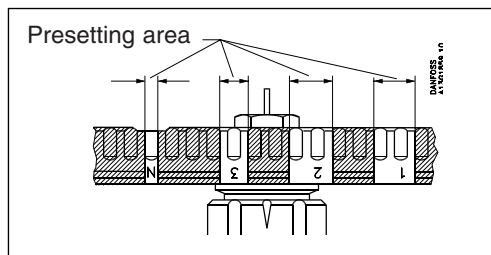


With the valve body type RA-C the calculated setting can be set easily and exactly without using special tools:

- remove the protective cap or sensor element,
- raise the setting ring,
- turn the scale on the setting ring until the required scale value faces the reference mark,
- release the setting ring.

The presetting can be set at the values: 1 - 2 - 3 and N.

At setting N, the valve is completely open. A setting in the shaded areas should be avoided. When the sensor element is mounted, the presetting is hidden, and is thus protected against alteration.



**Pressure and noise conditions**

Special demands are made on the various components of the system. This is due to water temperature conditions, the chosen pipe types and pipe dimensions of both chilled ceilings and fancoils/induction units and the structure of the cooling circuits.

In chilled ceilings and fancoils/induction-units

relatively large differential pressure and water flow are often used compared to normal heating systems. This may lead to noise nuisance.

The RA-C valve has especially been designed to correspond to these demands, no matter whether selfacting or electronic controls are used.

**Design**

RA-C 15

RA-C 20

1. Gland seal
2. O-ring
3. Pressure pin
4. Seal
5. Regulation spring
6. Presetting bush
7. Valve body
8.  $k_v$ -nozzle

**Dimensions**

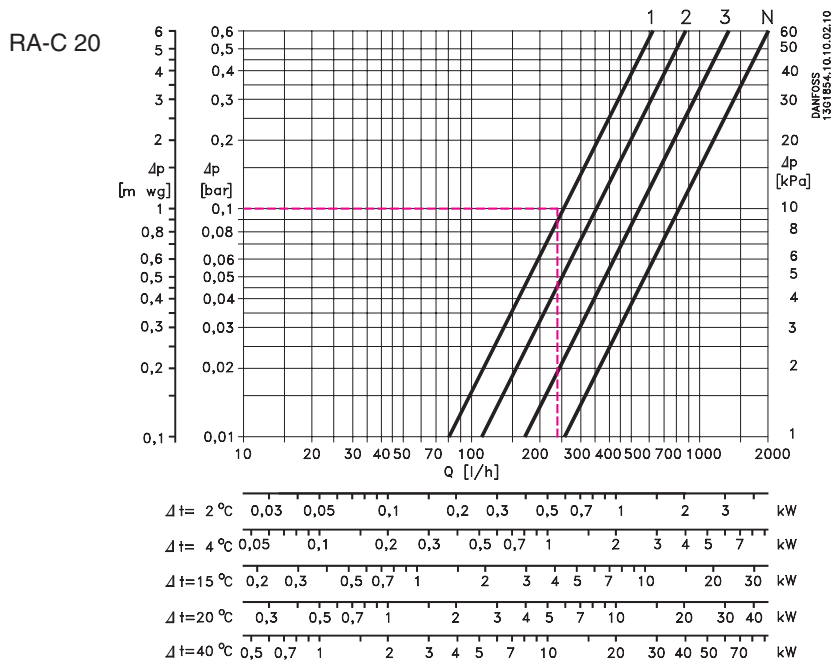
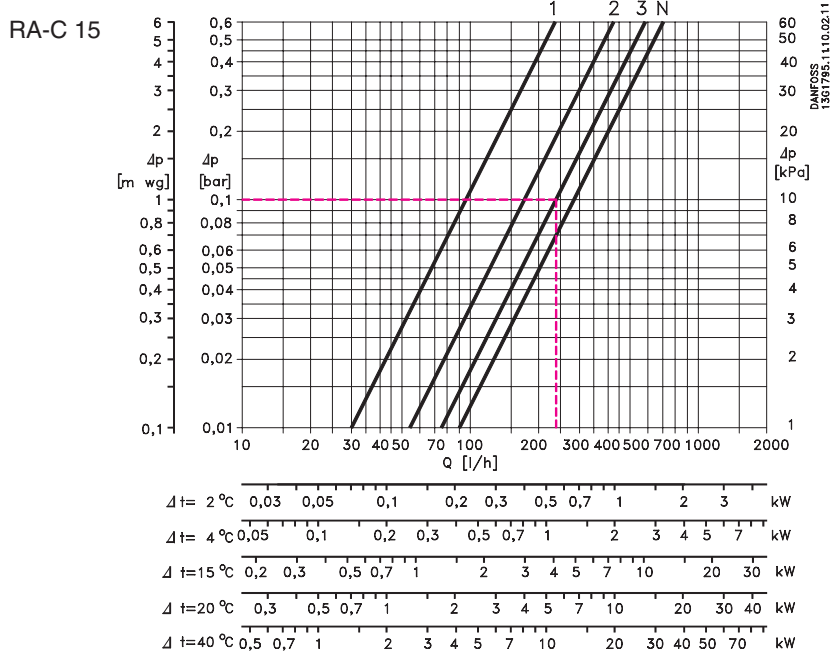
RA-C 15

RA-C 20

**Materials in contact with water**

Valve body and other metal parts	Corrosion-resistant brass
Spindle	Corrosion-resistant brass
Throttle nozzle	PPS
O-ring	EPDM
Valve cone	NBR
Pressure pin in gland seal	Chrome steel
Nozzle	PP

Capacities



Sizing example, chilled ceiling:  
 Cooling demand: .....  $\Phi = 0.55 \text{ kW}$   
 System temperature rise: .....  $\Delta t = 2^\circ\text{C}$   
 Differential pressure: .....  $\Delta p = 0.1 \text{ bar}$

Calculated water quantity:  $Q = \frac{550}{2 \times 1.16} = 237 \text{ l/h}$

The setting is found in the capacity diagramme:  
 RA-C 15: Presetting value 3,  
 RA-C 20: Presetting value 1.

Capacities with P-band between 1 and 3 K

**Accessories:  
Fittings**

For PEX plastic tubing Connection	Tube dimension	Code no.	Max. working pressure	Test pressure	Max. flow temperature
G 3/4, internal thread	12x2 mm	013G4152	6 bar	10 bar	95° C
	13x2 mm	013G4153			
	14x2 mm	013G4154			
	15x2.5 mm	013G4155			
	16x1.5 mm	013G4157			
	16x2 mm	013G4156			
	16x2.2 mm	013G4163			
	17x2 mm	013G4162			
	18x2 mm	013G4158			
	18x2.5 mm	013G4159			
20x2 mm	013G4160				
20x2.5 mm	013G4161				
For Alupex tubing Connection	Tube dimension	Code no.	Max. working pressure	Test pressure	Max. flow temperature
G 3/4, internal thread	12x2 mm	013G4182	6 bar	10 bar	95° C
	14x2 mm	013G4184			
	15x2.5 mm	013G4185			
	16x2 mm	013G4186			
	16x2.25 mm	013G4187			
	18x2 mm	013G4188			
	20x2 mm	013G4190			
20x2.5 mm	013G4191				
For steel and copper tubing Connection	Tube dimension	Code no.	Max. working pressure	Test pressure	Max. flow temperature
G 3/4, internal thread	10 mm	013G4120	10 bar	16 bar	120 °C
	12 mm	013G4122			
	14 mm	013G4124			
	15 mm	013G4125			
	16 mm	013G4126			
	18 mm	013G4128			
G 1	18 mm	013U0134			
	22 mm	013U0135			

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