



Technical Information

Electronic Control Modules EH Modules



Revision history*Table of revisions*

Date	Changed	Rev
January 2016	Converted to Danfoss layout	0103
September 2010	New Back cover	AC
May 2010	Japan location	AB
October 2004	First edition	A

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Electronic control modules - EH modules

General

Electronic control modules - EH modules



F301 115

Danfoss electronic control modules are a series of module boxes used for signal matching, for the control of the electric activating modules of a proportional valve, and for function monitoring in hydraulic systems. EH modules are built into a plastic box with an 11-pole plug and are designed in compliance with IEC publication 67, second edition part 1, drawing 67-1-18a.

Mounting base and accessories - EHB

General

Mounting base, 11-pole, for EH modules - EHB



F301 116

EHB can be mounted using two screws. It can also be clipped onto DIN rails (DIN 46277).

EHB is designed to be wired and contains self-lifting terminals and cross/slotted screws.

On all electrical diagrams with EH modules the terminal connections are located in relation to EHB. If another mounting base is used, the terminal connections can be re-allocated, but the terminal numbers will remain the same.

Retaining clip on EH module



F301 117

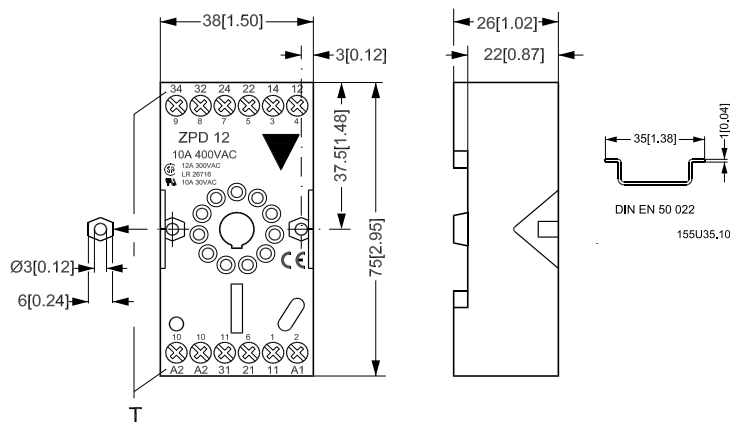
Retaining clip in spring steel for additionally securing EH modules on EHB where strong vibrations occur. The code number covers 10 off retaining clips.

Technical Information EH Modules

Mounting base and accessories - EHB

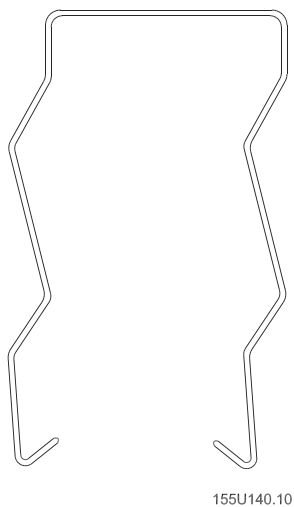
Dimensions, code numbers, and weight

EHB dimensions in millimeters [inches]



EHB mounting base code number	EHB base weight
155U0933	0.065 kg (0.143 lb)

EH module retaining clip



EH module retaining clip code number	Quantity
155U0932	10

Electronic flow regulation - EHF

General

Electronic flow regulation - EHF



F301118

Danfoss electronic flow regulation EHF is for use where the requirement is individual reduction of the flow from the two ports of the proportional valve.

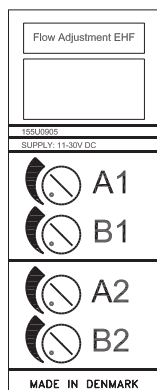
The flow can be reduced individually for ports A and B, infinitely down to 25% of maximum flow.

An EHF built into an electrohydraulic system gives very precise control of the working functions.

EHF is supplied for the regulation of two working functions.

Function

Flow adjustment - EHF



155U157.10

EHF must be inserted in the signal connection between the electric remote control lever and PVG proportional valve.

There are two built-in potentiometers per function. Independently of each other, these will limit the signal voltage and thereby the flow from ports A and B.

The remote control unit retains its full regulation range because EHF incorporates dead-band compensation and reduced signal voltage instead of mechanical reduction of the regulation range of the remote control unit.

Electronic flow regulation - EHF

Signal monitoring

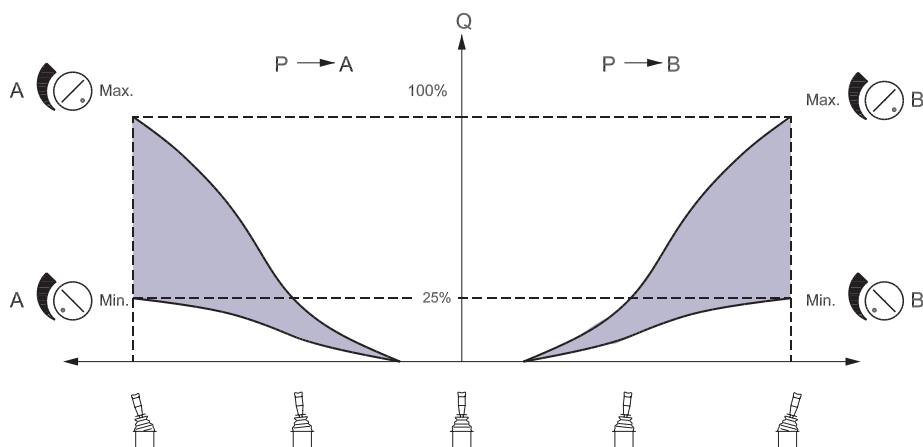
EHF has signal monitoring on the signal inputs (terminals 3 and 4). This means that input signals must lie within the range $0.15 \cdot U_{DC}$ to $0.85 \cdot U_{DC}$.

If the signal is outside the stated range, such as a consequence of short-circuiting to plus or minus supply, the signal monitoring cuts off the output signal to the proportional valve which then immediately sets the main spool into neutral position.

If monitoring has cut off the output signal, EHF can only begin functioning again when the supply voltage has been cut off.

Characteristic

Flow as a function of the input signal and the two potentiometers for the flow limitation at ports A and B

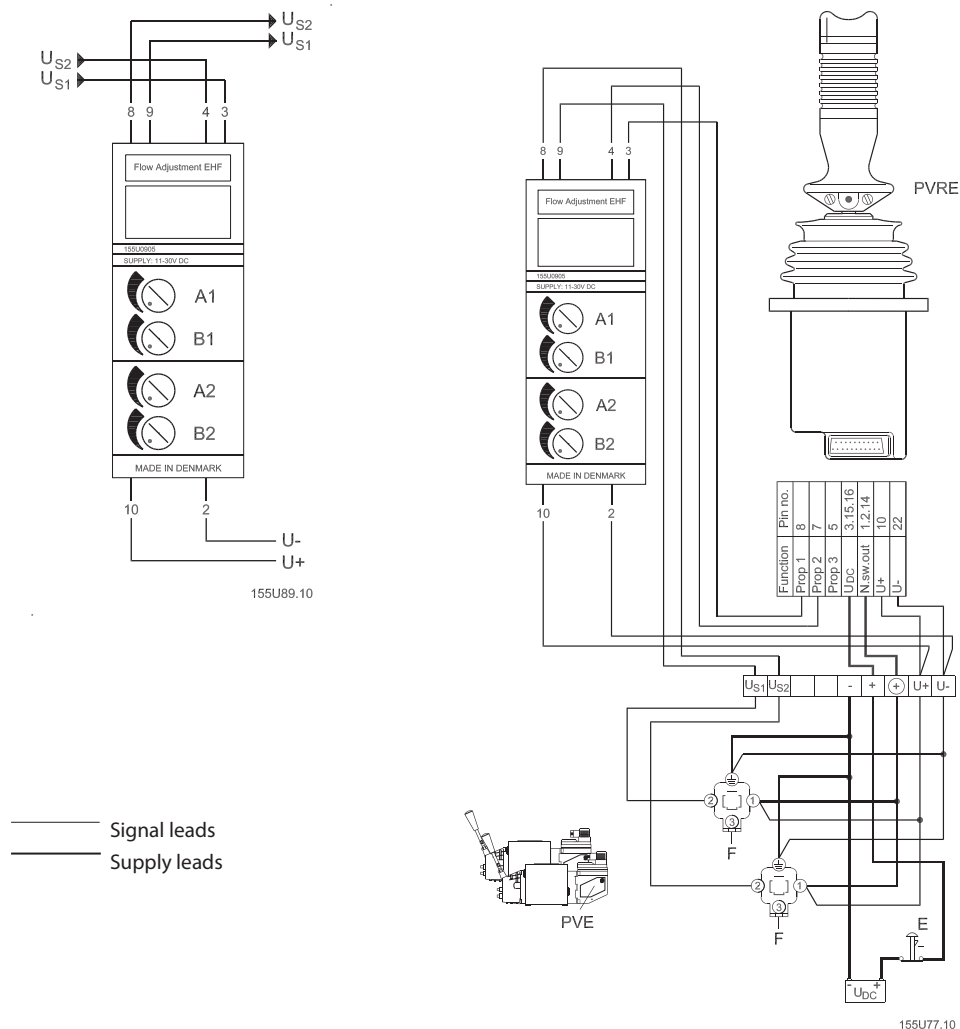


155U41.10

Electronic flow regulation - EHF

Electrical system

EHF - electrical system



Technical data

Supply voltage	U _{DC}	11 to 30 V
	Maximum ripple	5%
Current consumption		< 50 mA
Output voltage (U _S)	U _S	0.25 → 0.75
	U _{DC}	
Neutral voltage (U _S)	U _S	0.5
	U _{DC}	
Input signal		Remote control lever, potentiometer
Input impedance		12 kΩ at 0.5 • U _{DC}
Output signal	Maximum load	Two parallelconnected PVEs
	Minimum load impedance to 0.5 • U _{DC}	6 kΩ

Technical Information EH Modules

Electronic flow regulation - EHF

Signal current maximum	$U_{DC} = 12\text{ V}$	$\pm 0.5\text{ mA}$
	$U_{DC} = 24\text{ V}$	$\pm 1.0\text{ mA}$
Ambient temperature		-30 to +60°C [-22 to 140 °F]
Enclosure to IEC 529		IP 42

EHF must be connected to the supply voltage at the same point as the remote control lever.

Code number and weight

EHF mounting base code number	EHF base weight
905	0.10 kg (0.22 lb)

Electronic alarm logic - EHA

General

Electronic alarm logic - EHA



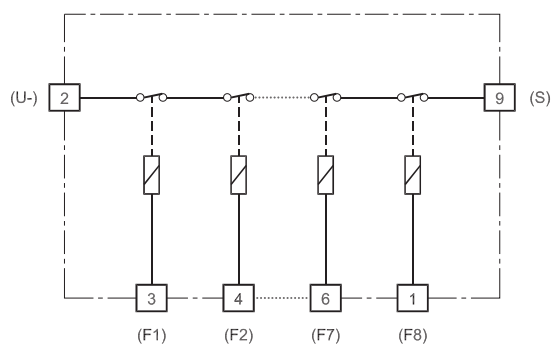
F301119

Danfoss EHA electronic alarm logic modules are used primarily where together with PVEH electric activation modules they must meet requirements for optimum system safety.

In principle, EHA can be compared with eight series-connected relays that collect alarm signals from up to eight PVEH activation modules and via the series connection combine them into a single active output signal.

The output signal is able to control electric PVPX and PVPE relief valves, normally open (NO) version which will relieve the LS signal/pump pressure to tank on fault signal from PVEH. These relief functions make the PVG valves hydraulically inactive.

Alternatively, EHA can be used to control sirens, warning lamps and other alarm sources to indicate function fault.



155U150.10

Electronic alarm logic - EHA

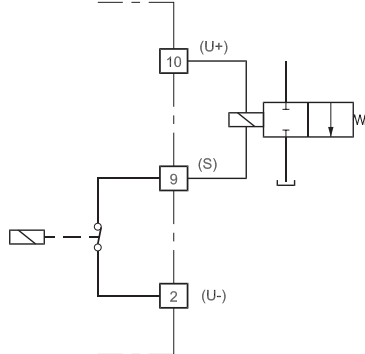
Function

The alarm outputs from the electrically activated PVEHs in a valve group must be connected to EHA.

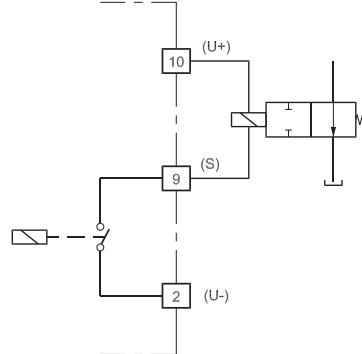
EHA is built up so that it is able to monitor up to eight PVEH alarm outputs.

With fault-free function, the EHA output signal is internally connected to minus

Fault-free function



Fault function



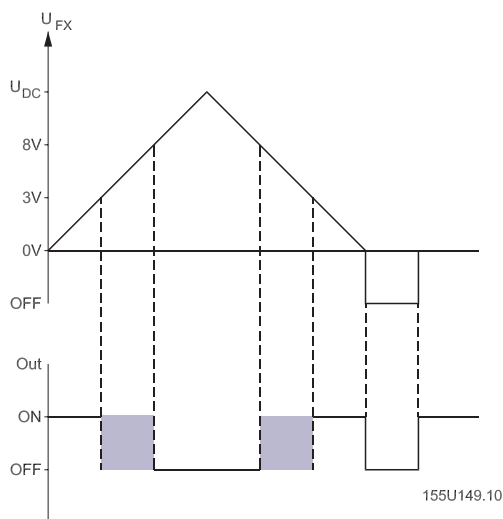
155U148.10

If one or more of the PVEH alarms indicate a fault, the EHA output signal is cut off immediately.

To ensure correct function, all unused inputs must be connected to minus, i.e. EHA regards all inputs without connection as a fault. In addition, all input signals exceeding 8 V are also regarded as faults while signals of less than 3 V are regarded as fault-free.

In the range 3-8 V the condition remains undefined.

EHA automatically resets when the fault condition no longer exists.

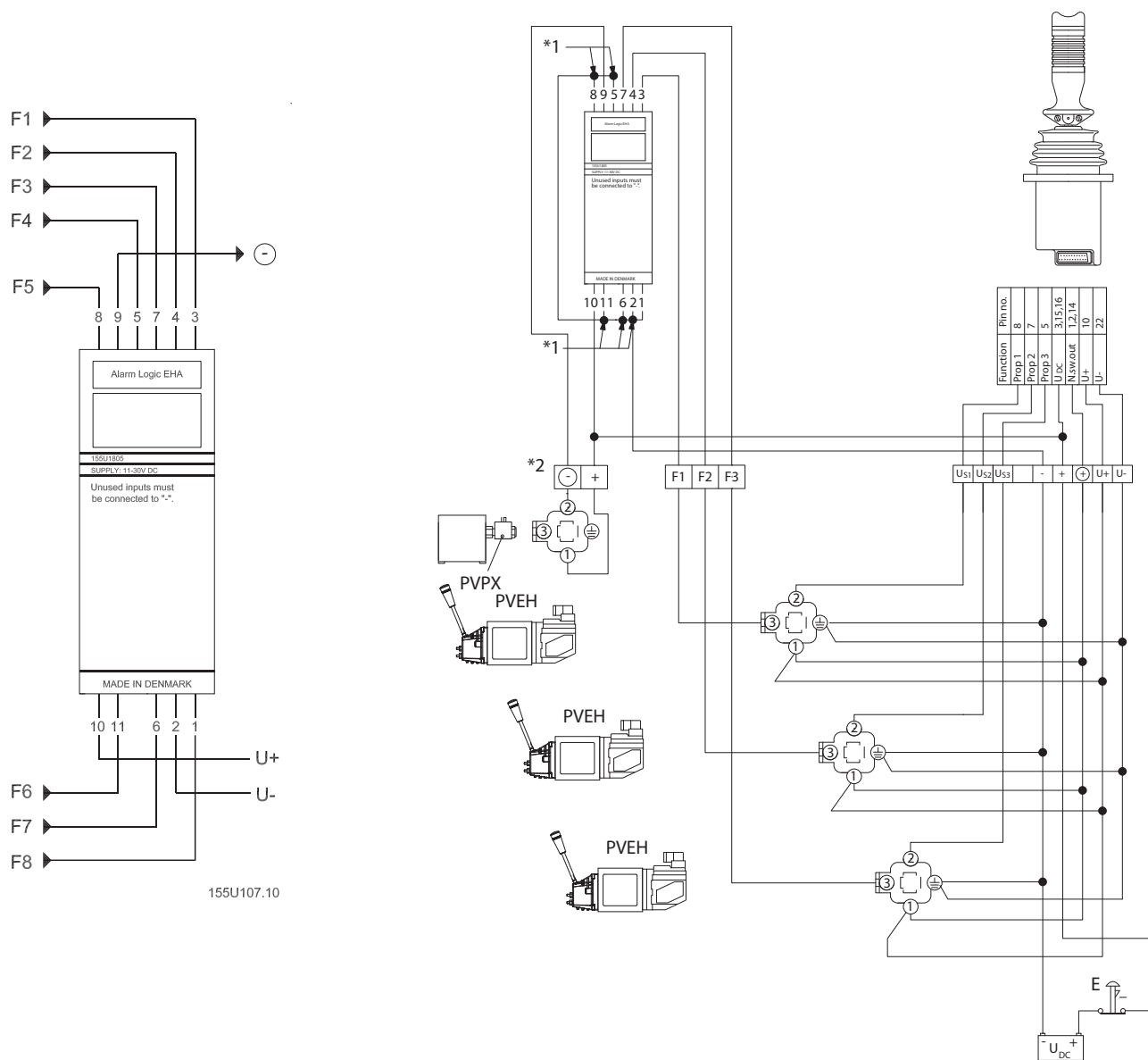


155U149.10

Electronic alarm logic - EHA

Electrical system

Electronic alarm logic EHA electrical system



V310176.A

1 To avoid being regarded as a fault, unused inputs must be connected to minus.

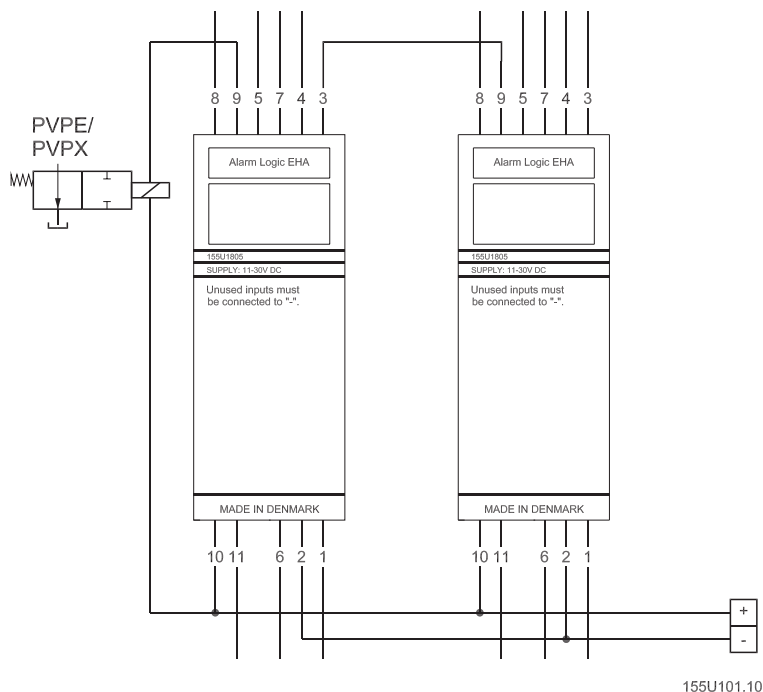
E Emergency stop

Electronic alarm logic - EHA

Monitoring more than eight functions

With standard connections, EHA will monitor up to eight alarm outputs.

If more outputs are to be monitored, two or more EHAs can be connected in series by allowing the output from one EHA to control an input on the following EHA. This extends the capacity by seven inputs for every extra EHA.



Changeover between electric remote operation and mechanical operation

Technical Information EH Modules

Electronic alarm logic - EHA

Technical data

Supply voltage	U _{DC}	11 to 30 V
	Maximum ripple	5%
Current consumption without output load		< 40 mA
Input signal		Tapping from PVEH fault monitoring
	Fault-free signal	0 to 3 V
	Fault signal	8 V - U _{DC} /Off
Input impedance		>3 kΩ
Output load		30 V / 1.5 A
Ambient temperature		-30 to + 60°C [-22 to 140 °F]
Enclosure to IEC 529		IP 42

EHA must be connected to supply voltage at the same point as PVEH.

Code number and weight

EHA mounting base code number	EHA base weight
155U1805	0.09 kg (0.20 lb)

Electronic ramp generator - EHR

General

Electronic ramp generator - EHR



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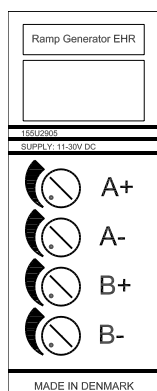
Danfoss electronic ramp generator EHR controls the acceleration and deceleration times for flow from proportional valve ports A and B.

The acceleration and deceleration control is individual for Ports A and B. This form of control is called ramping of, positive and negative respectively. As standard, ramp times can be controlled from 0-2.5 s, but can be extended up to 20 s.

When used in an electrohydraulic system, EHR gives "soft" start and stop of the working function.

Function

Setting ramp times - EHR



155U162.10

EHR is inserted in the signal connection between the electric remote control lever and the activation module in the proportional valve.

EHR damps rapid signal changes while signals that are changed more slowly than the set ramp times are not changed.

EHR contains four potentiometers for the setting of ramp times. The setting of positive ramps, are made with A+ and B+ potentiometers for A and B ports respectively, while negative ramps, are set with A- and B- potentiometers.

There are two different ways of building in EHR:

Electronic ramp generator - EHR

- Principle 1 : Positive and negative ramps
- Principle 2 : Primarily positive ramps.

These two principles are described in more detail in [Electrical system - Principle 1](#) on page 20 and [Electrical system - Principle 2](#) on page 21.

Signal monitoring

EHR incorporates signal input monitoring, terminal 3. This means that the input signal must lie within the limits $0.15 \cdot U_{DC}$ to $0.85 \cdot U_{DC}$

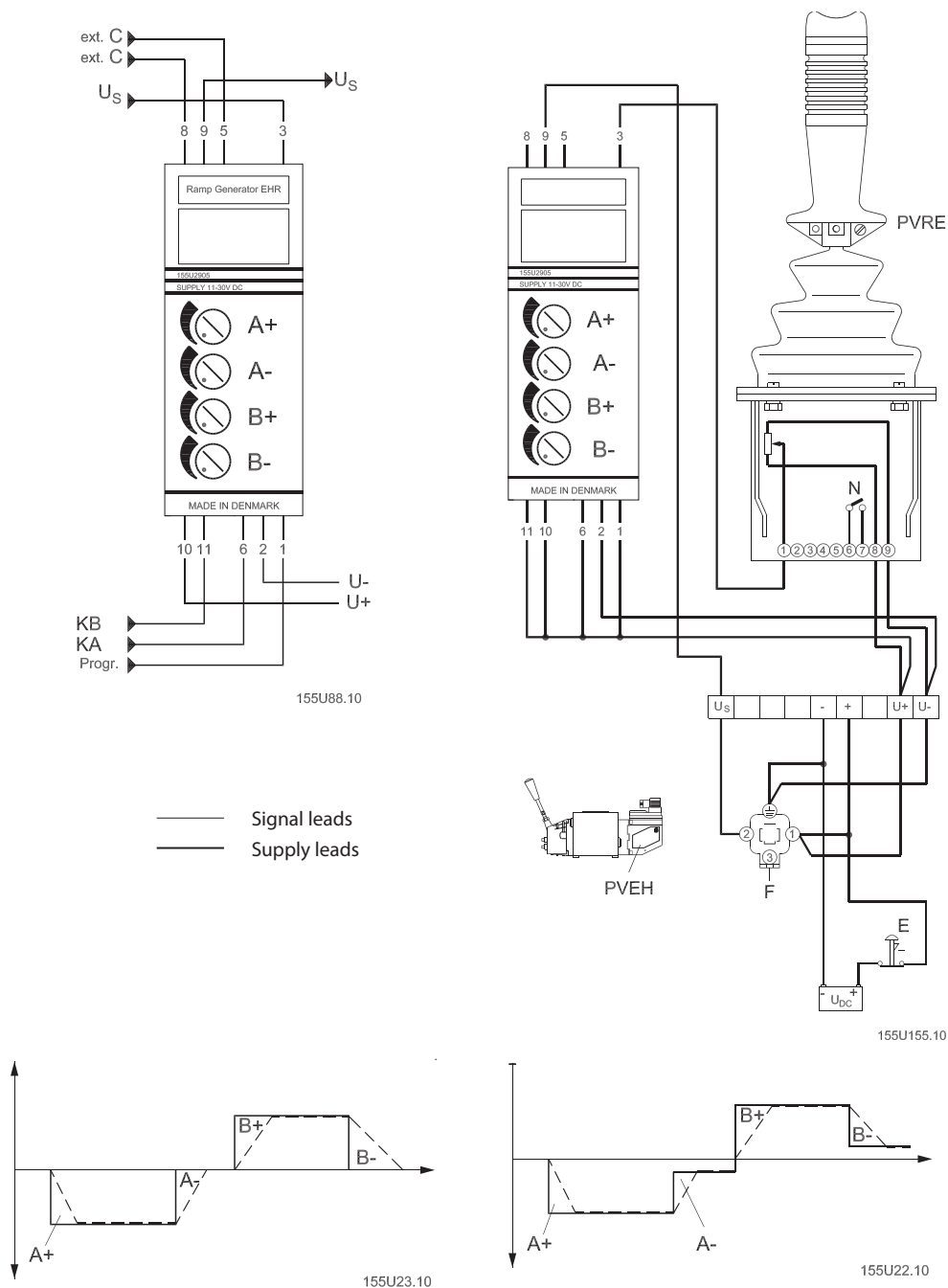
If these limits are exceeded, such as a consequence of short-circuiting to plus or minus supply voltage, the signal monitoring cuts off the output signal to the proportional valve which as a result immediately neutral positions the main spool.

[If the signal monitoring has cut off the output signal, EHR will only function again after the voltage supply to it has been cut off.](#)

Electronic ramp generator - EHR

Electrical system - Principle 1

EHR electrical system - Principle 1



With the electrical system - Principle 1, it is possible to obtain positive/negative ramps for all input signal changes.

A signal change over neutral means that the negative ramp is complete before the positive ramp begins.

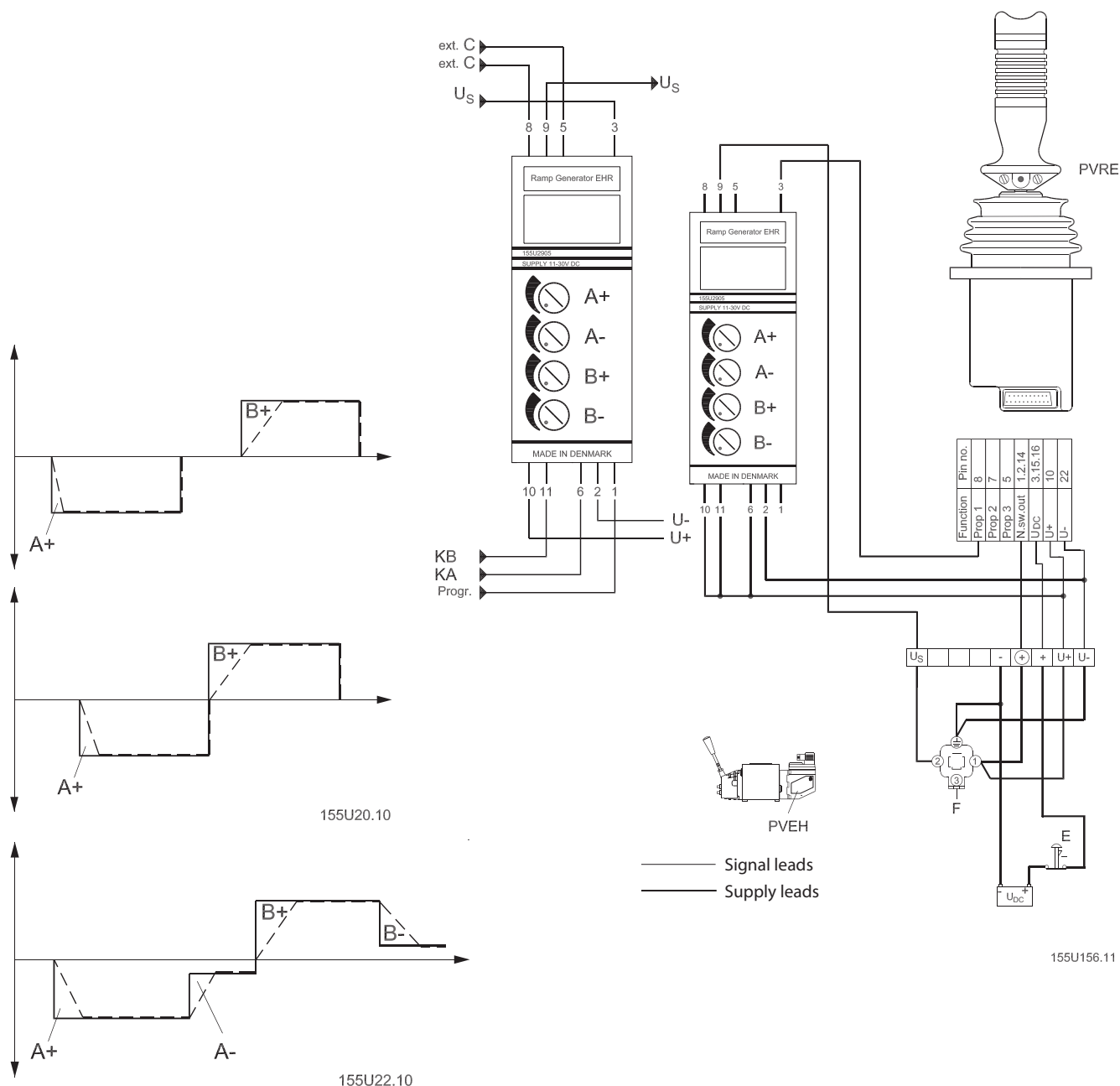
Terminals 1 and 10 are short-circuited. The neutral position switch (N) is not used. If the external break contacts (see [External break contacts](#) on page 23) are not used, terminals 6 and 11 must be short-circuited to terminal 10.

Electronic ramp generator - EHR

Electrical system - Principle 2

The following system will give mainly positive ramps.

EHR electrical system - Principle 2



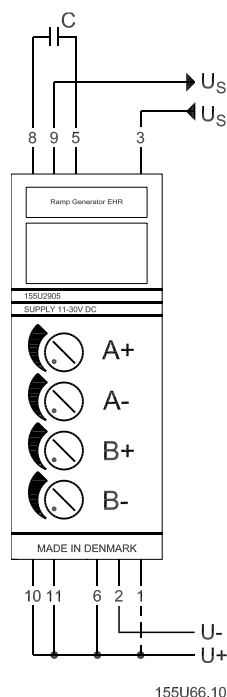
An input signal that goes to or passes neutral will prevent a negative ramp. Negative ramps can be obtained in two ways:

- On signal changes that do not go completely to neutral.
- With use of external break contacts (see [External break contacts](#) on page 23).

To fulfill principle 2, terminal 1 and 10 must not be short-circuited. If the external break contacts are not used, terminals 6 and 11 must be short-circuited to terminal 10.

Electronic ramp generator - EHR

Ramp times



As standard, ramp times can be set between 0 and 2.5 s for 0 to max. flow.

Ramp times can be increased by inserting a bipolar capacitor externally between terminals 8 and 5.

Ramp times are dependent on the size of the capacitor, which can be calculated using the following formula for $t > 2.5$ s:

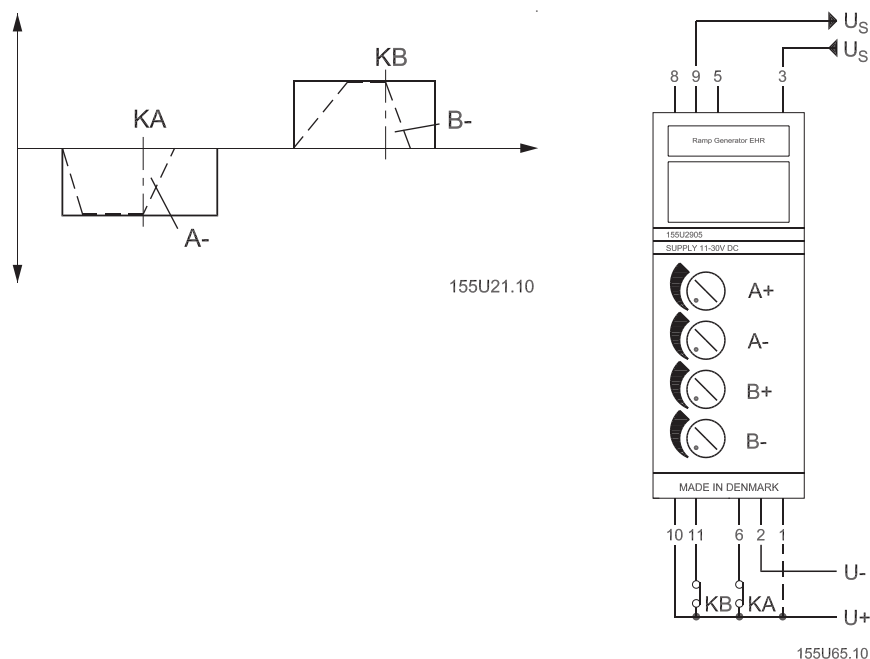
$$C = \frac{t-2.5}{0.7} \quad [\mu\text{F}]$$

t is the required ramp time in seconds. The ramp time must not exceed 20 seconds.

To ensure that the capacitor (C) functions as intended, it must have very low leakage current (see specification in [Technical data](#) on page 10).

Electronic ramp generator - EHR

External break contacts



Negative ramps can be obtained with break contacts KA/KB, both in principle 1 and 2.

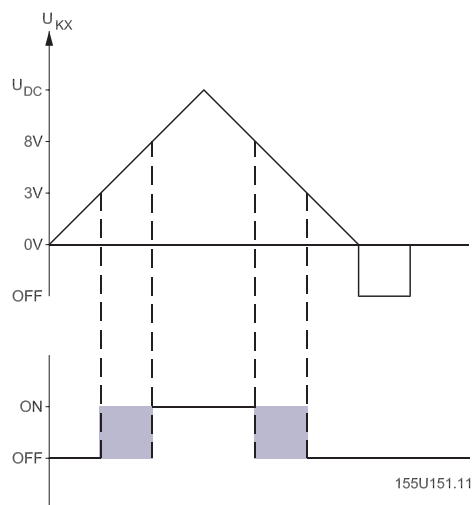
When KA or KB breaks, a negative ramp is generated for ports A and B respectively. A contact in break position prevents further signals in the same direction. KA and KB are therefore suitable as limit switches, such as for slewing movement on a crane.

KA, KB signals

When the voltage on KA/KB is less than 3 V or OFF, the KA/KB function is regarded as OFF and a negative ramp is generated.

When the voltage on KA/KB is greater than 8 V, the KA/KB function is regarded as ON.

In the range between 3 and 8 V, the KA/KB function remains undefined.



Technical Information EH Modules

Electronic ramp generator - EHR

Technical data

Supply voltage	U_{DC}	11 to 30 V
	Max. ripple	5%
Current consumption		< 50 mA
Output voltage (US)	U_S	0.25 → 0.75
	U_{DC}	
Neutral voltage (US)	U_S	0.5
	U_{DC}	
Input signal		Remote control lever, potentiometer
Input impedance	t_3	12 k Ω to 0.5 • U_{DC}
	$t_1/6/11$	> 5 Ω
Output signal	Maximum load	Two parallel connected PVEs
	Minimum load impedance to 0.5 • U_{DC}	M6 k Ω
Signal current	$U_{DC} = 12$ V	± 0.5 mA
	$U_{DC} = 24$ V	± 1.0 mA
Settings	Positive ramp port A	A+
	Negative ramp port A	A-
	Positive ramp port B	B+
	Negative ramp port B	B-
External cutoff switches	KA breaks	ramp A -
	KB breaks	ramp B -
	KA/KB OFF	< 3 V/OFF
	KA/KB ON	8 V → U_{DC}
Ramp times (0 to max. flow)	Standard	0 → 2.5 s.
	With external capacitor (C)	0 → 20 s.
Ambient temperature		-30 to + 60 °C [-22 to 140 °F]
Enclosure to IEC 529		IP 42
External capacitor (C)	Operating voltage	Minimum 10V
	Insulation resistance	Minimum 5 G Ω
	Time constant, RC	Minimum 5000 s.

EHR ramp generator must be connected to supply voltage at the same point as the remote control lever.

Code number and weight

EHR mounting base code number	EHR base weight
155U2905	0.12 kg (0.26 lb)

Electronic speed control - EHS

General

Electronic speed control - EHS



F301121

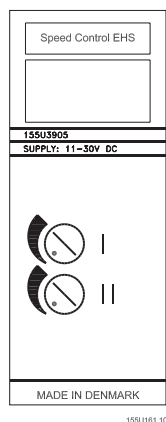
The Danfoss electronic speed control EHS takes up an electric pulse signal related to rotational movement. e.g. the speed of a shaft, the speed of a vehicle.

The pulse signal is converted into a proportional signal that is applied, via port A on the proportional valve, to control the speed of a hydraulic motor.

EHS also gives the possibility of infinite flow regulation.

In other words, EHS and PVG together create a variable electrohydraulic gear.

Function



155U161.10

EHS controls the flow from the proportional valve, in relation to the frequency of the electric signal from a tachometer pulse source.

EHS contains two potentiometers, used to set the frequency necessary to give maximum movement of the proportional valve and compensate for leakage in the hydraulic system itself.

An externally connected potentiometer allows the infinite regulation of the ratio between frequency and flow.

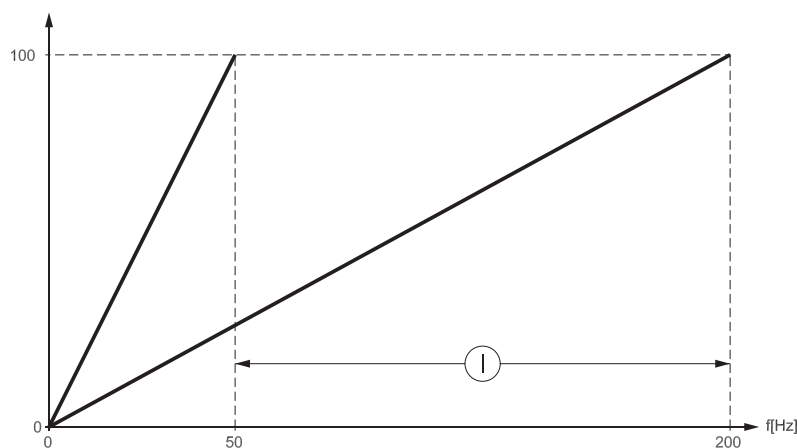
When a frequency is applied to EHS, the proportional valve immediately functions to give the corresponding flow.

Electronic speed control - EHS

To ensure linearity between frequency and flow, EHS compensates for the progressive flow characteristic of the proportional valve.

Potentiometer 1

Potentiometer 1 - Adjustment of f_{max}



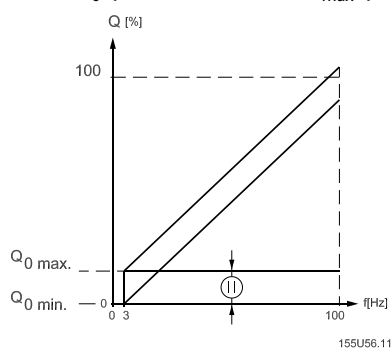
Potentiometer 1 determines the frequency, f_{max} , i.e. the frequency that must give maximum flow from the proportional valve $50 \text{ Hz} < f_{max} < 200 \text{ Hz}$

Potentiometer 2

Q_0 is the least flow supplied from the proportional valve. The adjustment of potentiometer 2 compensates both for the dead band of the proportional valve and leakage in the hydraulic system.

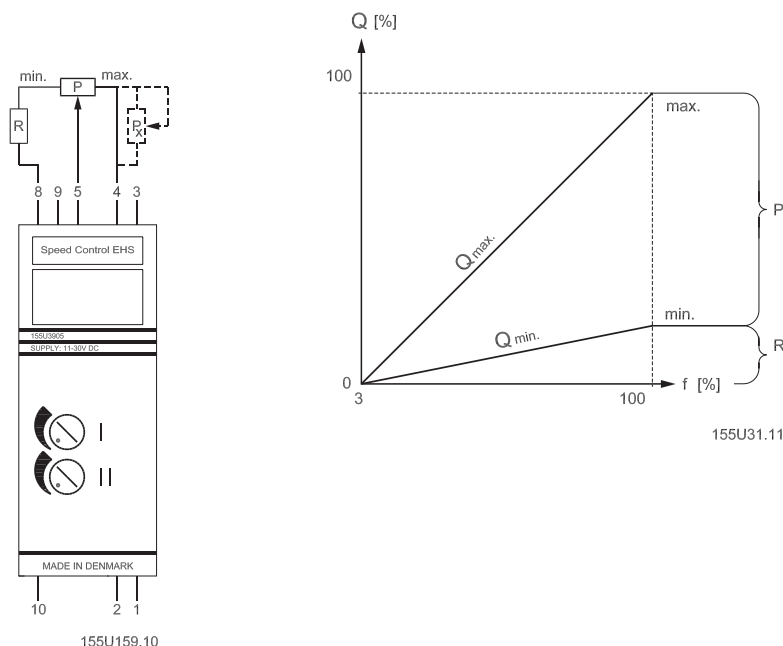
Q_0 becomes effective at not more than 3% of f_{max} .

If 100 % (maximum flow) is exceeded, potentiometer Px (see [Potentiometer \(P\)](#) on page 27) is inserted to eliminate the excess in order to obtain optimum utilization of the regulation range. If Px is not used, either Q_0 (potentiometer 2) or f_{max} (potentiometer 1) must be adjusted down.



Electronic speed control - EHS

Potentiometer (P)



Potentiometer (P) regulates the amplification in EHS and thereby the ratio between frequency and flow.

The resistor (R) increases Q_{min} over Q_0 . R must always be inserted as at least 5% of P.

R can be calculated with f_{max} as:

$$R = \frac{P}{\frac{Q_{max}}{Q_{min}} - 1} [\Omega]$$

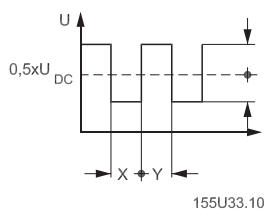
$$5\Omega < (R + P + Px) < 22 \text{ k}\Omega$$

R + P : Recommendation 10 k Ω

Recommendation

To ensure reliable regulation of the hydraulic system, the ratio between amplitude and pulse pause (X:Y) for the pulse signal must be maintained (see [Technical data](#) on page 29).

It is recommended that EHS be used with electric activation module PVEH in every case.

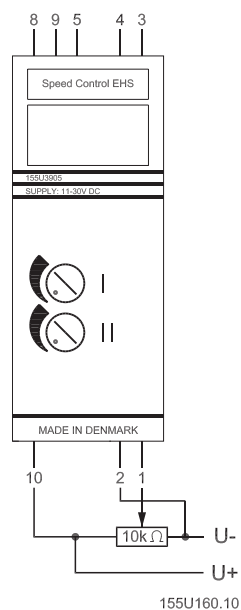


Input reference

In some cases the pulse source is unable to fulfill the requirement that amplitude must be $\pm 1 \text{ V}$ in relation to the reference $0,5 \cdot U_{DC}$.

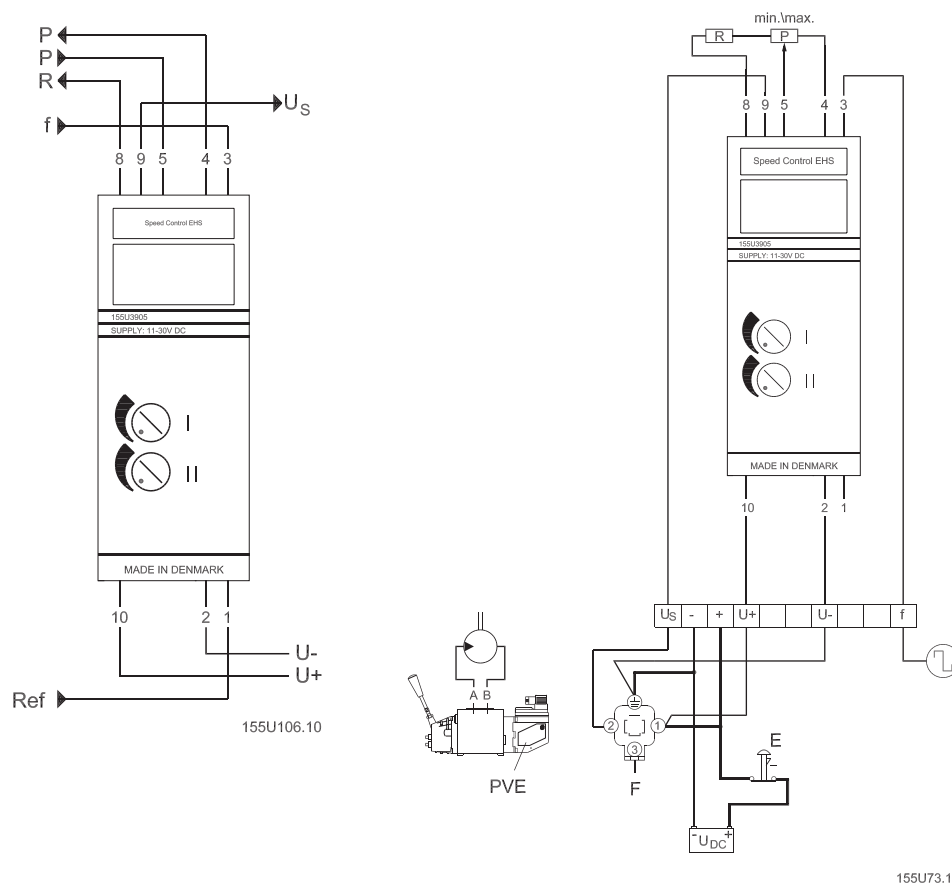
Electronic speed control - EHS

In these cases it is possible to reduce the reference level by using an external potentiometer between terminals (10) and (2) with input to terminal (1). The reference will then be the same as the voltage level on terminal (1).



Electronic speed control - EHS

Electrical connection



— Signal leads
— Supply leads

Technical data

Supply voltage	U_{DC}	11 to 30 V
	Maximum ripple	5%
Current consumption		< 35 mA
Output voltage (U _S)	U_S	0.5 → 0.25
	U_{DC}	
Neutral voltage (U _S)	U_S	
	U_{DC}	0.5
Input signal 	Pulse source	
	Minimum amplitude	$0.5 \cdot U_{DC} \pm 1 \text{ V}$
	Pulse - pause ratio (x : y)	1 : 1 ± 10%
	Maximum flow frequency	50 - 200 Hz
	Input impedance to 0.5 • U _{DC}	56 Ω

Technical Information EH Modules

Electronic speed control - EHS

Output signal	Maximum load	Two parallel connected PVEs
	Minimum load impedance to $0.5 \cdot U_{DC}$	6 k Ω
	Flow	P $\rightarrow$ A
	Error in % of US maximum	< 5
Signal current maximum	$U_{DC} = 12 \text{ V}$	0 $\rightarrow$ - 0.5 mA
	$U_{DC} = 24 \text{ V}$	0 $\rightarrow$ - 1.0 mA
Resistance (terminals (4) to (8))	R + P (+Px)	5 $\rightarrow$ 22 k Ω
	Recommended	10 k Ω
Terminal (5)	Impedance to $0.5 \cdot U_{DC}$	1 M Ω
Terminal (1)	Impedance to $0.5 \cdot U_{DC}$	> 56 k Ω
Ambient temperature		-30 to + 60 °C [-22 to 140 °F]
Enclosure to IEC 529		IP 42

EHS must be connected to supply voltage at the same point as PVE.

Code number and weight

EHS mounting base code number	EHS base weight
155U3905	0.10 kg (0.22 lb)

Electronic, frequency controlled loop speed control - EHSC

General

Electronic, Frequency Controlled Loop Speed Control - EHSC



F301124

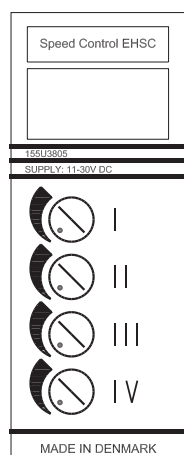
Danfoss electronic, frequency controlled speed control EHSC is used in closed loop control systems. It controls the oil flow from the proportional valve A port and thus the speed of a hydraulic motor.

The speed is adjusted to correspond to a control frequency (speed signal) from, for example, a speed encoder on the wheelaxle of a vehicle. A second speed encoder fitted on the hydraulic motor shaft provides a feedback frequency.

EHSC compares the control and the feedback frequency, and the oil flow is adjusted so the ratio between the two signals is correct. In this way the speed of the hydraulic motor corresponds to the speed of the vehicle.

When the vehicle changes speed, the speed of the hydraulic motor will be changed accordingly. This means, for example, that a gritter will distribute a constant quantity of sand over every m² road surface - regardless of the speed of the vehicle and the load on the hydraulic motor.

Adjustment possibilities



155U130.10

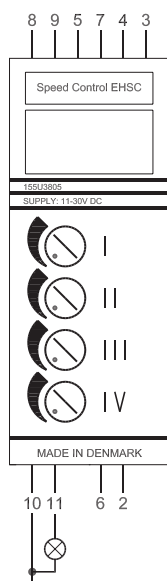
In EHSC there are four built-in potentiometers which are adjusted in order to achieve optimum speed control.

Electronic, frequency controlled loop speed control - EHSC

- By adjusting potentiometer 1, proportional valve dead band and internal leakage of the hydraulic system are compensated.
- With potentiometer 2 the working range of the EHSC is set and thereby the control frequency that gives maximum oil flow from the proportional valve.
- With potentiometer 3 the feedback frequency is set corresponding to maximum motor speed at maximum oil flow from the proportional valve.
- With potentiometer 4 possible tendencies to system hunting are eliminated.

With an external potentiometer the relationship between control frequency and oil flow can be adjusted in the range from 0 to 2. This means that maximum oil flow from the proportional valve is possible even at 50% of the set maximum control frequency, just as it is possible to shut off oil flow irrespective of control frequency.

Function monitoring



155U132.10

EHSC has an INFO output controlled by a function monitor. A warning lamp can be connected to the INFO output.

- Constantly lit lamp means that EHSC is functioning correctly.
- Flashing lamp means that the difference between the control and the feedback frequencies is too big for the EHSC to correct.
- Unlit lamp means that either the control or the feedback frequency has been interrupted.

If the feedback frequency has been interrupted, EHSC switches automatically to open loop speed control. This means it will still control the oil flow from the proportional valve, but only in relation to the control frequency.

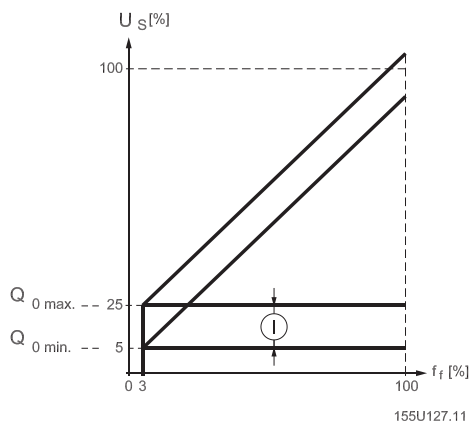
Adjustments

Potentiometer 1

Q_0 is the least oil flow supplied from the proportional valve at a stable control frequency (3% of f_{max}).

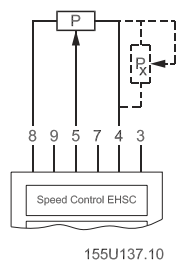
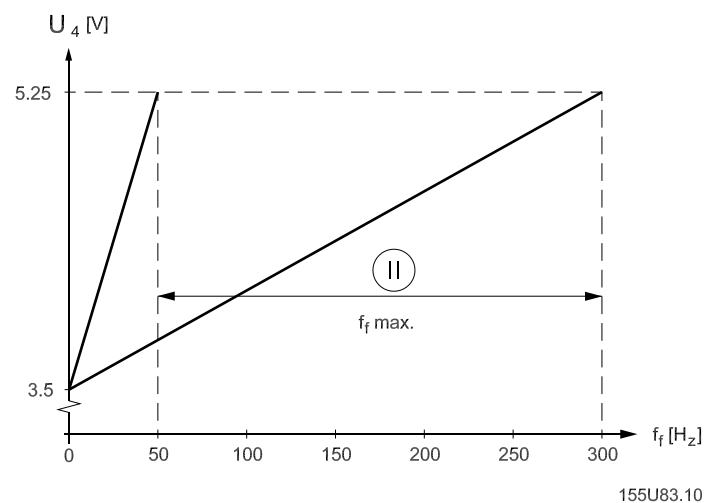
Electronic, frequency controlled loop speed control - EHSC

Adjustment of minimum oil flow (Q_0)



Potentiometer 2

Adjustment of maximum feed back frequency ($f_{f \text{ max.}}$): $50 \text{ Hz} < f_{f \text{ max.}} < 300 \text{ Hz}$



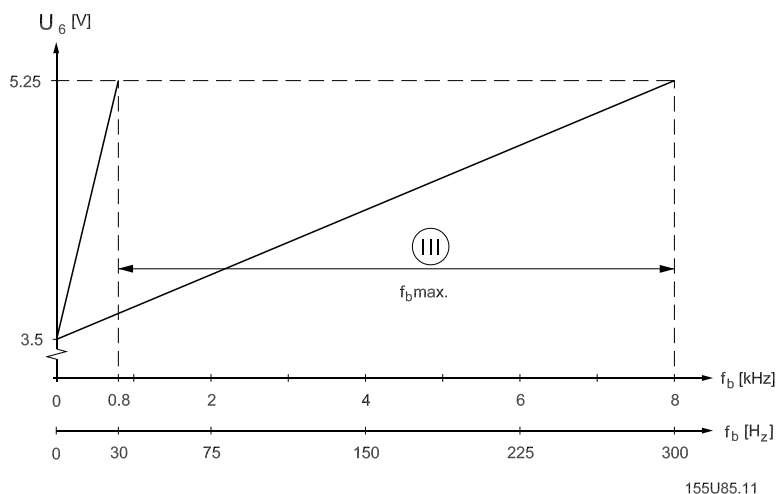
The setting of potentiometer 2 determines the control frequency giving maximum oil flow (Q_{100}) from the proportional valve. If $f_{f \text{ max.}}$ is set correctly, the test signal terminal 4 (U_4) will be 5.25 V.

If Q_{100} is exceeded, potentiometer P_x can be inserted to obtain optimal use of the control range. If P_x is not used, either Q_0 or $f_{f \text{ max.}}$ should be reduced. (See [Potentiometer 1](#) on page 32 and [Potentiometer 2](#) on page 33).

Electronic, frequency controlled loop speed control - EHSC

Potentiometer 3

Adjustment of maximum feed back frequency ($f_{b \max}$)



The setting of potentiometer 3 determines the maximum feedback frequency corresponding to maximum speed for the hydraulic motor at maximum oil flow.

When ordering EHSC there is a choice of two ranges for feedback frequency:

- $800 \text{ Hz} < f_{b \max} < 8000 \text{ Hz}$

or

- $30 \text{ Hz} < f_{b \max} < 300 \text{ Hz}$

If $f_{b \max}$ is set correctly, the test signal terminal 6 (U_6), will be 5.25 V.

If the system utilizes the maximum flow capacity of the main spool, the test signal on terminal 6 (U_6) must be 5.25 V at $f_{b \max}$.

If the system does not utilize the maximum flow capacity of the main spool, the setting of U_6 must be calculated as follows:

$$U_6 [\text{V}] = \frac{f_b [\text{Hz}]}{f_{b \max} [\text{Hz}]} \cdot 1,75 [\text{V}] + 3,5 [\text{V}]$$

f_b is the actual maximum system feedback frequency. f_b maximum is the feedback frequency on maximum movement of the main spool.

Both f_b and $f_{b \max}$ can be calculated thus:

$$f_b [\text{Hz}] = \frac{\frac{Q \text{ l/min [US gal/min]}}{\text{motor displacement [cm}^3\text{]}} \cdot \text{ppr} \cdot 1000}{60}$$

In calculating f_b , Q is inserted as the actual maximum system flow. At f_b maximum, Q is inserted as the maximum flow capacity of the main spool.

Example:

Main spool	Motor
PVG 32	OMS 80 EM
157B9764	151F3000

Electronic, frequency controlled loop speed control - EHSC

Example: (continued)

Main spool	Motor
100 l/min [26.42 US gal/min]	80 cm ³
(4/3-open)	(ppr = 15)

$$f_b [\text{Hz}] = \frac{65 \text{ l/min [17.17 US gal/min]} \cdot 15 \cdot 1000}{80 \text{ cm}^3 \cdot 60} = 203 \text{ Hz}$$

$$f_{b \text{ max}} [\text{Hz}] = \frac{100 \text{ l/min [26.42 US gal/min]} \cdot 15 \cdot 1000}{80 [\text{cm}^3] \cdot 60} = 313 \text{ Hz}$$

$$U_6 [\text{V}] = \frac{203 \text{ Hz}}{313 \text{ Hz}} \cdot 1.75 [\text{V}] + 3.5 [\text{V}]$$

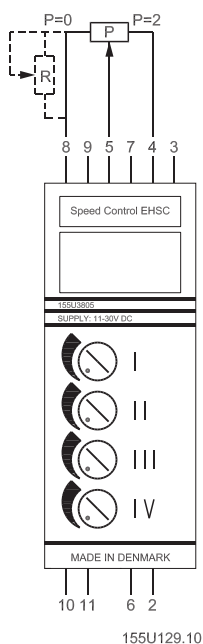
Potentiometer 4

Potentiometer 4 is used to set the integration time in the EHSC integrator stage. The integrator stage equalises the difference between forward and feedback frequencies. The integration time can be set between 50 and 300 ms.

A short integration time means fast correction of speed deviations.

The permissible integration time is systemdependent. Too short an integration time can produce hunting in the system.

Potentiometer (P)



Electronic, frequency controlled loop speed control - EHSC

The external potentiometer (P) determines the relationship between the control frequency and the oil flow.

The ratio is infinitely variable in the range from 0 to 2.

Max. oil flow is achieved from 0.5 ↔ ff max at P = 2.

The oil flow may be cut off in the entire control range at P = 0.

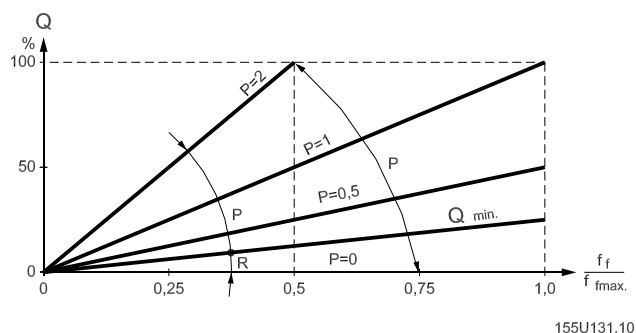
Recommended value for potentiometer resistance P: 10 kΩ

Range for potentiometer resistance

P: 5 kΩ < P < 20 kΩ

Resistance (R)

$$R = \frac{P [\Omega]}{\frac{Q_{\max}}{Q_{\min}} - 1} [\Omega]$$



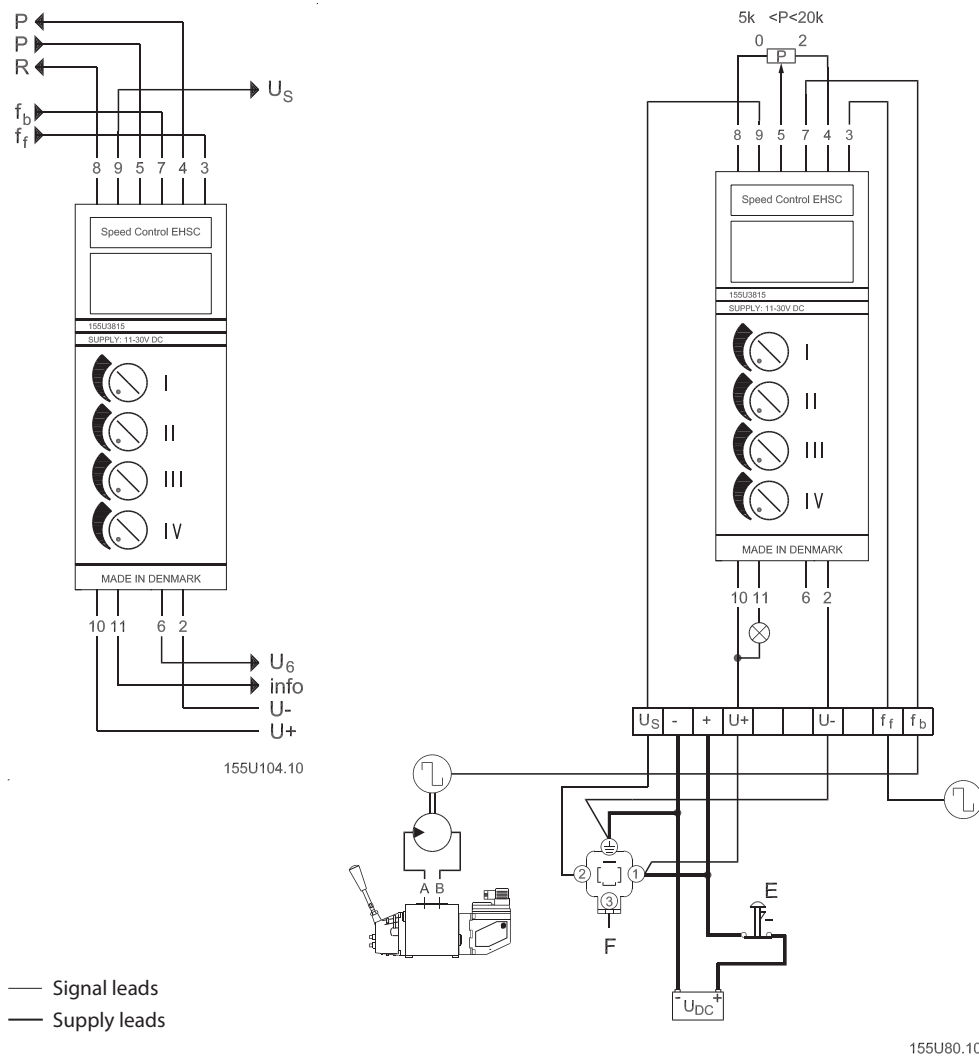
The resistance (R) is only inserted if the oil flow must not be cut off completely. R forms a lower limit for the control frequency and oil flow (Qmin) ratio.

Recommended value for the total resistance P + R = 10 kΩ

Range for the total resistance P + R: 5 kΩ < P + R < 20 kΩ

Electronic, frequency controlled loop speed control - EHSC

Electrical system



- E** Emergency stop
F Signal output, fault monitoring

Technical data

Supply voltage*	U_{DC}	11 to 30 V
	Maximum ripple	5%
Current consumption		< 100 mA
Control frequency†	Minimum amplitude	$3.5 \text{ V} \pm 1 \text{ V}$
	Pulse-pause-ratio	$1 : 1 \pm 10\%$
	Frequency at maximum flow	50 - 300 HZ
	Input impedance	>30 kΩ
Control frequency test, value at maximum control frequency (terminal 4)		5.25 V
Signal voltage (US)		$0.50 \rightarrow 0.25 \cdot U_{DC}$
Neutral position voltage (ff = 0 Hz)		$0.50 \cdot U_{DC}$

Electronic, frequency controlled loop speed control - EHSC

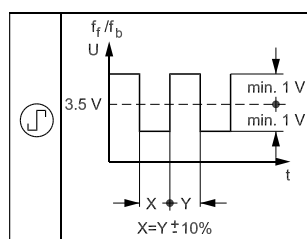
Feedback frequency [†]	Minimum amplitude	3.5 V ± 1 V
	Pulse-pause-ratio	1 : 1 ± 10%
	Frequency at maximum flow	800 → 8000 Hz
		30 → 300 Hz
	Input impedance	> 30 kΩ
Feedback frequency test, value at maximum frequency (terminal 6)		5.25 V
Output signal	Maximum load	Two parallel connected PVE
	Minimum load impedance to 0.5 • U _{DC}	6 kΩ
	Error in relation to maximum flow	< 1%
Oil flow direction	U _S = 0.50 → 0.75 • U _{DC}	P → A
	U _S = 0.50 → 0.25 • U _{DC}	P → B
Signal current	U _{DC} = 12 V	0 → -0.5 mA
	U _{DC} = 24 V	0 → -1.0 mA
Load between terminals 4 and 8	P or (P + R)	5 → 20 kΩ
	Recommended	10 kΩ
Input impedance (terminal 5)		> 1 MΩ
Info output (terminal 11)	Maximum load	-100 mA
Ambient temperature		- 30 → + 60°C [-22 to 140 °F]
Enclosure to IEC 529		IP 42

* EHSC must be connected to the voltage supply in the same place as PVE.

[†] See [Required control and feedback frequency signal](#) on page 38.

Required control and feedback frequency signal

To ensure reliable control of the hydraulic system, it is necessary to comply with the amplitude and pulse/pause ratio (X : Y) stated for the control and feedback frequencies (see [Technical data](#) on page 37).



155U78.10

Main spools and electrical actuation modules

Danfoss recommends the use of a PVBS main spool with linear characteristic and a PVES electrical actuation module.

Code number and weight

EHSC mounting base code number	EHSC base weight	EHSC feedback frequency
155U3815	0.14 kg (0.31 lb)	30 → 300 Hz

Electronic, voltage controlled closed loop speed control - EHSC

General

Electronic, Voltage Controlled Closed Loop Speed Control - EHSC



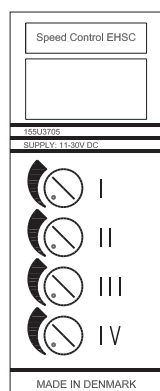
F301125

Danfoss electronic, voltage controlled speed control EHSC is used in closed loop control systems. It controls the oil flow from the A and B ports of the proportional valve and consequently the speed of a hydraulic motor.

The speed is controlled so that it corresponds to an analogue voltage signal from e.g. a remote control lever. A speed encoder connected to the hydraulic motor shaft provides a feedback frequency.

EHSC compares the control signal with the feedback frequency and controls, via a PVG proportional valve, the oil flow so that the feedback frequency corresponds to the control signal. The speed of the hydraulic motor will then correspond to the movement of the remote control lever regardless of the load on the hydraulic motor.

Adjustment possibilities



155U136.10

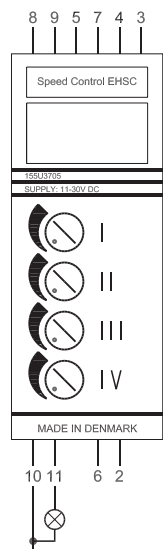
In the EHSC four built-in potentiometers are used for the adjustment, to achieve optimum speed control:

- Adjusting potentiometers 1 and 2 compensates for proportional valve dead band in directions A and B plus the internal leakage of the hydraulic system.
- Potentiometer 3 sets the max. feedback frequency corresponding to the max. speed of the motor at max. oil flow from the proportional valve.
- With potentiometer 4 possible tendencies of system hunting are eliminated.

Electronic, voltage controlled closed loop speed control - EHSC

With an external potentiometer the relationship between control signal and oil flow can be infinitely varied in the 0 to 1 range. A reduction of the control signal and oil flow ratio applies to both the A and the B port.

Function monitoring



155U135.10

EHSC has an INFO-output controlled by a function monitor. A warning lamp can be connected to the INFO output.

- Constantly lit lamp means that EHSC is functioning correctly
- Flashing lamp means that the deviation between the control signal and feedback frequency is too big for EHSC to correct.
- No light means that the control signal or the feedback frequency has been cut off.

The INFO-output cannot be damaged by a short circuit.

If the feedback frequency is cut off, EHSC switches automatically to open loop

speed control. This means that EHSC is still controlling the oil flow from the proportional valve, but now only in relation to the control signal.

The control signal is constantly monitored. If the signal is outside the range $0.15 \rightarrow 0.85 \cdot UDC$, the signal output to PVE is cut off. This results in the main spool returning to neutral position, and at the same time the INFO-output light will switch off.

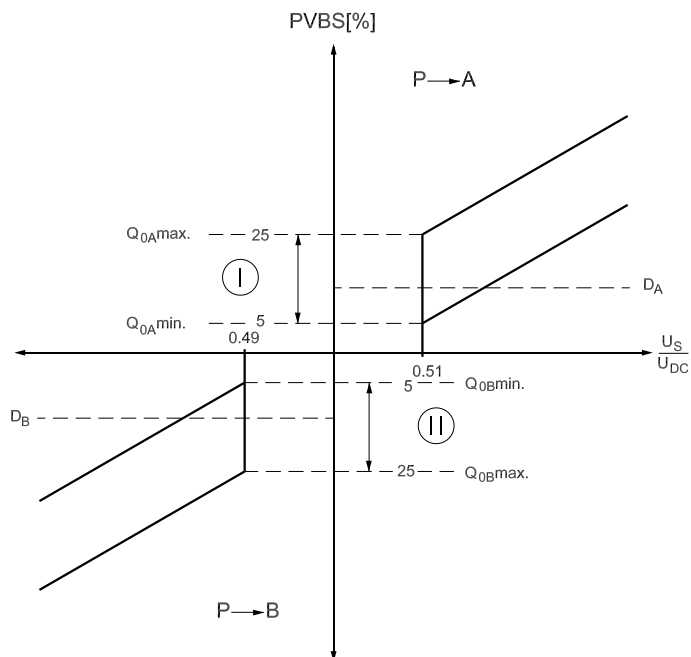
If the function monitor has cut off the signal output, EHSC can only be re-activated after a disconnection of the supply voltage.

Electronic, voltage controlled closed loop speed control - EHSC

Adjustments

Potentiometer 1 and 2

Adjustment of min. oil flow (Q_{0A}), A-port; Adjustment of min. oil flow (Q_{0B}), B-port



155U94.11

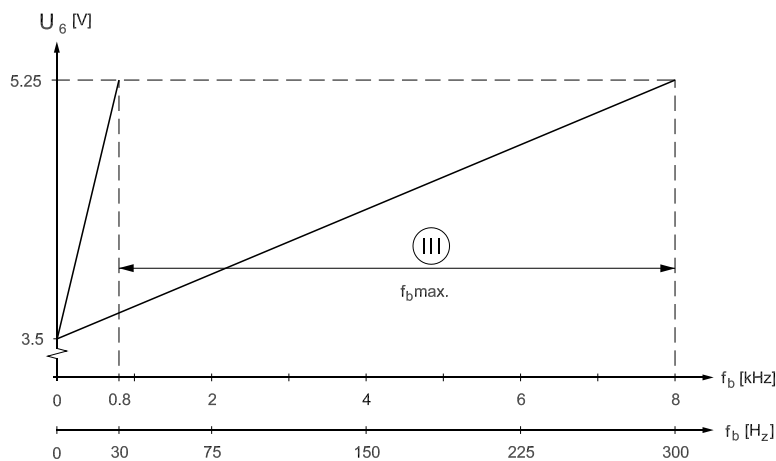
DA : Dead band $P \rightarrow A$

DB : Dead band $P \rightarrow B$

Q_0 is the smallest oil flow supplied by the proportional valve at a stable control signal.

Potentiometer 3

Adjustment of maximum feed back frequency ($f_{b\max}$)



155U85.11

The setting of potentiometer 3 determines the maximum feedback frequency corresponding to maximum speed for the hydraulic motor at maximum oil flow.

Electronic, voltage controlled closed loop speed control - EHSC

When ordering EHSC there is a choice of two ranges for feedback frequency:

- $800 \text{ Hz} < f_{b \text{ max}} < 8000 \text{ Hz}$

or

- $30 \text{ Hz} < f_{b \text{ max}} < 300 \text{ Hz}$

If $f_{b \text{ max}}$ is set correctly, the test signal terminal 6 (U_6), will be 5.25 V.

If the system utilizes the maximum flow capacity of the main spool, the test signal on terminal 6 (U_6) must be 5.25 V at $f_{b \text{ max}}$.

If the system does not utilize the maximum flow capacity of the main spool, the setting of U_6 must be calculated as follows:

$$U_6 [\text{V}] = \frac{f_b [\text{Hz}]}{f_{b \text{ max}} [\text{Hz}]} \cdot 1,75 [\text{V}] + 3,5 [\text{V}]$$

f_b is the actual maximum system feedback frequency. f_b maximum is the feedback frequency on maximum movement of the main spool.

Both f_b and $f_{b \text{ max}}$ can be calculated thus:

$$f_b [\text{Hz}] = \frac{\frac{Q \text{ l/min [US gal/min]}}{\text{motor displacement [cm}^3\text{]}} \cdot \text{ppr} \cdot 1000}{60}$$

In calculating f_b , Q is inserted as the actual maximum system flow. At f_b maximum, Q is inserted as the maximum flow capacity of the main spool.

Example:

Main spool	Motor
PVG 32	OMS 80 EM
157B9764	151F3000
100 l/min [26.42 US gal/min]	80 cm ³
(4/3-open)	(ppr = 15)

$$f_b [\text{Hz}] = \frac{\frac{65 \text{ l/min [17.17 US gal/min]}}{80 \text{ cm}^3} \cdot 15 \cdot 1000}{60} = 203 \text{ Hz}$$

$$f_{b \text{ max}} [\text{Hz}] = \frac{\frac{100 \text{ l/min [26.42 US gal/min]}}{80 \text{ cm}^3} \cdot 15 \cdot 1000}{60} = 313 \text{ Hz}$$

$$U_6 [\text{V}] = \frac{203 \text{ Hz}}{313 \text{ Hz}} \cdot 1.75 [\text{V}] + 3.5 [\text{V}]$$

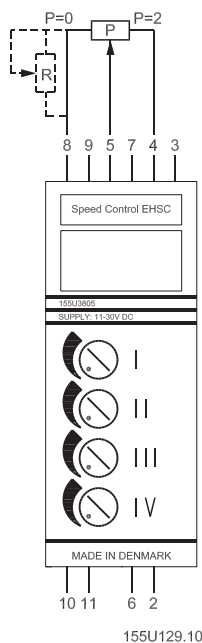
Potentiometer 4

Potentiometer 4 - Error signal amplification is used to set the amplification of the deviation between the control signal and the feedback frequency. This amplification means that even small deviations can be corrected.

Electronic, voltage controlled closed loop speed control - EHSC

The permissible amplification factor depends on the system. An excessively high factor may lead to system hunting.

Potentiometer (P)



The external potentiometer (P) determines the relationship between the control signal and the oil flow. The ratio is infinitely variable from 0 to 1. The oil flow can be cut off completely within the control range (at P = 0).

Recommended value for potentiometer resistance P: 10 kΩ

Range for potentiometer resistance: P: 5 kΩ < P < 20 kΩ

Resistance (R)

The resistance (R) is only inserted if the oil flow must not be cut off. R marks a lower limit for the control signal and oil flow (Q_{min}) ratio.

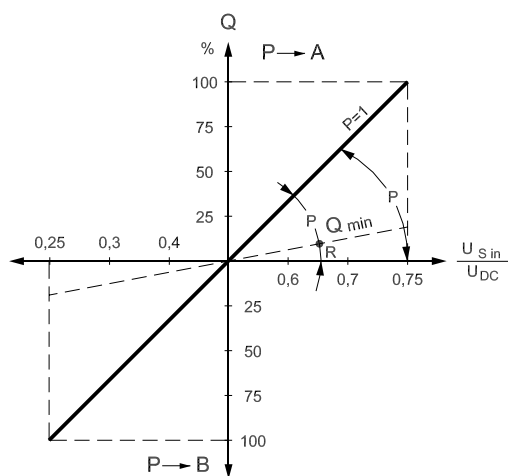
$$R = \frac{P [\Omega]}{\frac{Q_{\max}}{Q_{\min}} - 1} [\Omega]$$

Recommended value for the total resistance P + R = 10 kΩ

Range for the total resistance

P + R: 5 kΩ < P + R < 20 kΩ

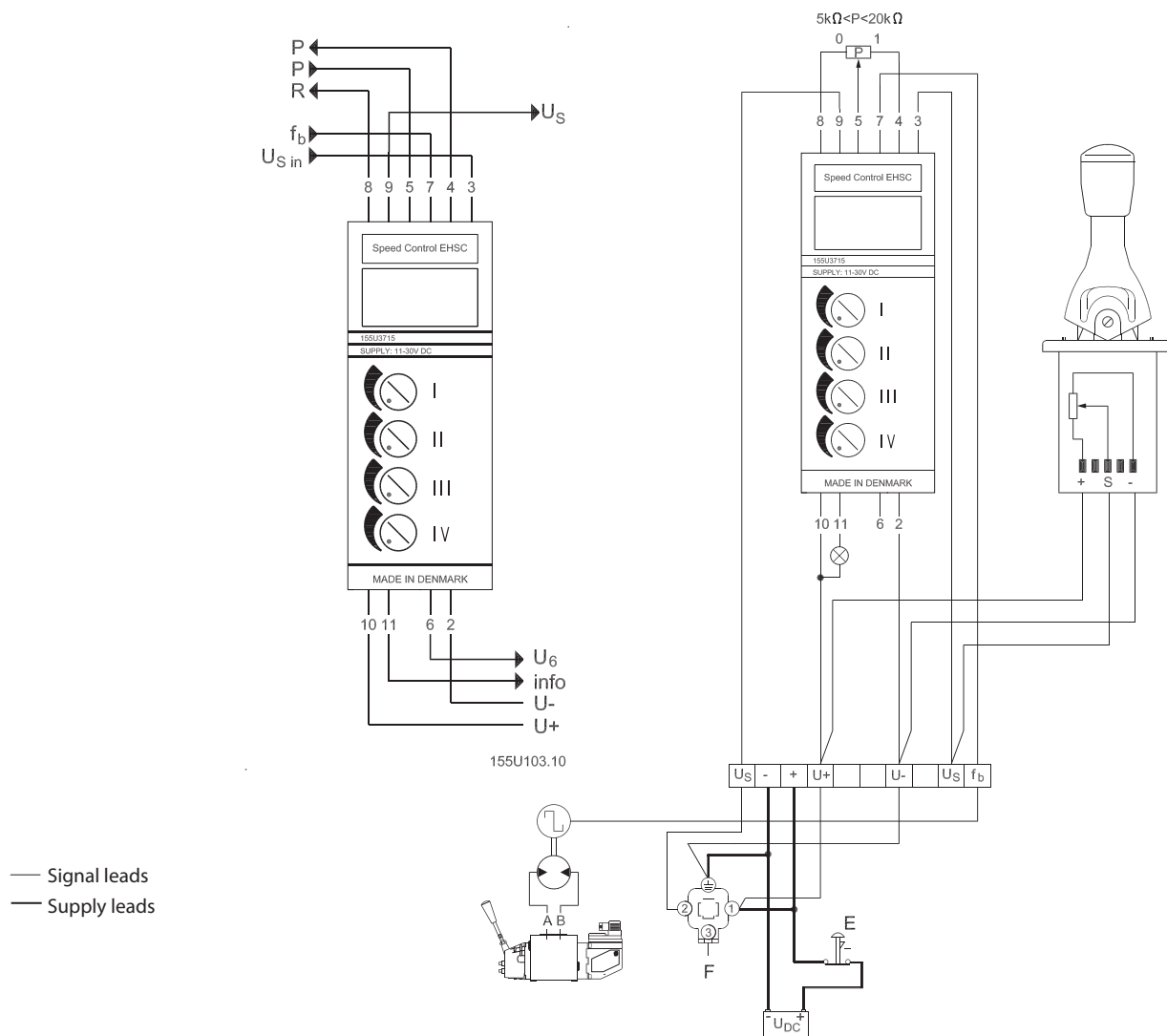
Electronic, voltage controlled closed loop speed control - EHSC



155U133.10

Electronic, voltage controlled closed loop speed control - EHSC

Electrical system



- E** Emergency stop
F Signal output, fault monitoring

Technical data

Supply voltage*	U_{DC}	11 - 30 V
	Maximum ripple	5%
Current consumption		< 100 mA
Signal voltage (U_S)		$0.50 \rightarrow 0.75 \cdot U_{DC}$
Neutral position signal		$0.5 \cdot U_{DC}$
Control signal		Remote control lever or potentiometer
	Input impedance	>30 kΩ

Electronic, voltage controlled closed loop speed control - EHSC

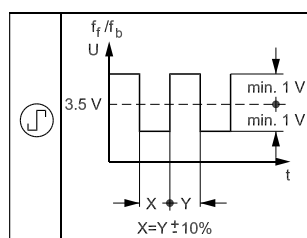
Feedback frequency [†]	Minimum amplitude	3.5 V ± 1 V
	Pulse-pause-ratio	1 : 1 ± 10%
	Frequency at maximum flow	800 → 8000 Hz
		30 → 300 Hz
	Input impedance	> 30 kΩ
Feedback frequency test, value at max. frequency (terminal 6)		5.25 V
Output signal	Maximum load	Two parallel connected PVEs
	Minimum load impedance to 0.5 • U _{DC}	6 kΩ
	Error in relation to max. flow	< 1%
Oil flow direction	U _S = 0.50 → 0.75 • U _{DC}	P → A
	U _S = 0.50 → 0.25 • U _{DC}	P → B
Signal current	U _{DC} = 12 V	± 0.5 mA
	U _{DC} = 24 V	± 1.0 mA
Load between terminals 4 and 8	P or (P + R)	5 → 20 kΩ
	Recommended	10 kΩ
Input impedance (terminal 5)		> 1 MΩ
Info output (terminal 11)	Maximum load	~100 mA
Ambient temperature		- 30 → + 60°C [-22 to 140 °F]
Enclosure to IEC 529		IP 42

* EHSC must be connected to the voltage supply in the same place as PVE.

† See [Required control and feedback frequency signal](#) on page 38.

Required feedback frequency signal

To ensure reliable control of the hydraulic system it is necessary to comply with the amplitude and pulse/pause ratio for the feedback frequency (see technical data).



155U78.10

Main spools and electrical actuation modules

Danfoss recommends the use of a PVBS main spool with linear characteristic and a PVES electrical actuation module.

Technical Information EH Modules

Electronic, voltage controlled closed loop speed control - EHSC**Code number and weight**

Electronic, voltage controlled closed loop speed control EHSC

Code number	155U3815
Weight	0.14 kg (0.31 lb)
Feedback frequency	30 → 300 Hz

Electronic closed loop position control - EHC

General

Electronic Closed Loop Position Control - EHC



F301125

Danfoss electronic position control EHC is used for the positioning of an actuator in a closed loop control system. The set-point signal is an analogue voltage signal from e.g. a remote control lever. A position transducer on the actuator provides the feedback signal (position signal).

EHC compares the set-point signal with the feedback signal and adjusts the oil flow, via the PVG proportional valve, so that the actuator position corresponds to the set-point signal.

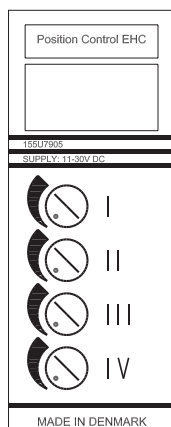
This means that the actuator shaft or piston rod is moved into and kept in the position corresponding to the controlling movement of the remote control lever.

Adjustment possibilities

In EHC there are four built-in potentiometers for the adjustment of EHC, in order to achieve optimum position control.

- Potentiometer 1 - Setting of scale for set point signal.
- Potentiometer 2 - Setting of scale for feedback signal.

The scale settings for the set-point and feedback signals are used for the adjustment of standard transducers, so their signal range can be fully utilized. The scaling is used when, e.g. a 270° angle transducer is utilized only in 60° of its turning range.



155U113.10

Electronic closed loop position control - EHC

Potentiometers 1 and 2 can be set for between 1 and 4 times amplification of the set-point and feedback signals respectively. The amplification is made in proportion to half supply voltage ($0,5 \cdot U_{DC}$).

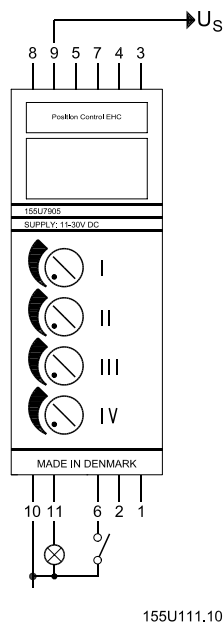
- Potentiometer 3 - Position adjustment. The position adjustment adds a fixed signal to the set-point signal. The adjustment is used to make sure that the set-point signal and feedback signal correspond to each other at a certain, critical actuator position. This may be the neutral position, an extreme position, etc.
- Potentiometer 4 - Error signal amplification control. Potentiometer 4 is used to set the amplification of the deviations between the set-point signal and the feedback signal. The amplification means that even small deviations can be corrected. The amplification factor can be set at between 1 and 100.

Inverse function

With the built-in inverse function the EHC set-point signal can be reversed in relation to $0,5 U_{DC}$ so that

- set-point signals in the $0,5 \rightarrow 0,75 U_{DC}$ range are converted to set-point signals in the $0,5 \rightarrow 0,25 U_{DC}$ range and
- set-point signals in the $0,5 \rightarrow 0,25 U_{DC}$ range are converted to set-point signals in the $0,5 \rightarrow 0,75 U_{DC}$ range.

The inverse function is activated by connecting terminals 1 and 10. If terminals 1 and 10 are connected via a switch, it will be possible to alternate between normal and inverse function.



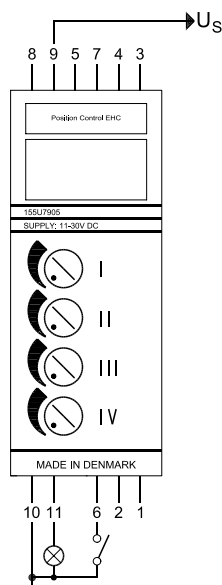
155U111.10

Interruption of the signal output

The signal output to the proportional valve (U_s) can be controlled by placing a make contact between terminals 6 and 10. If this connection between terminals 6 and 10 is made, the signal to the proportional valve and the INFO-output are interrupted.

When there is no connection between terminals 6 and 10, the signal output is controlled by the function monitoring alone.

Electronic closed loop position control - EHC



155U111.10

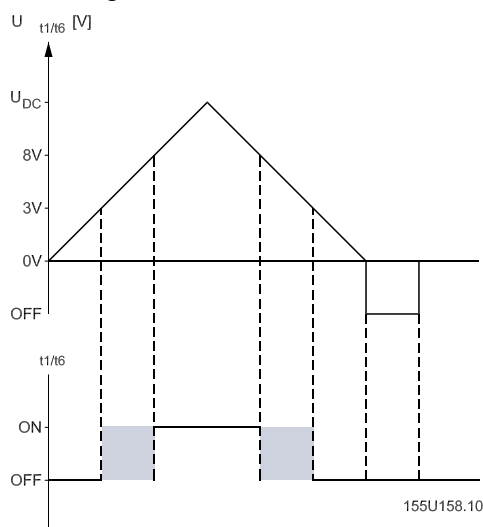
The external contact function cannot be used on EHC with no relay in the signal output.

ON/OFF signal t1/t6

When voltage on t1/t6 is less than 3 V or OFF, the t1/t6 function is regarded as OFF.

When t1/t6 voltage is greater than 8 V, the t1/t6 function is regarded as ON.

In the range 3 to 8 V, t1/t6 remains undefined.



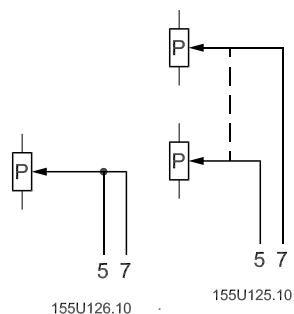
155U158.10

Redundant position transducer

EHC can receive and compare two parallel feedback signals. This gives higher system security.

In case just one of the signals fails, the INFO-output is switched off (and the signal output, terminal 9, if any). See the section on function monitoring. If only one position transducer is used, it must be connected to both terminals 5 and 7.

Electronic closed loop position control - EHC



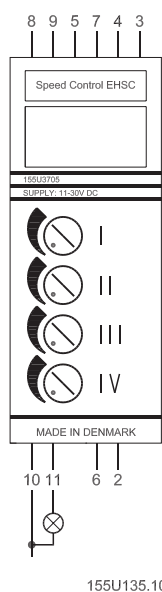
Function monitoring

EHC has function monitoring on the set-point and feedback signals. The function monitoring has two purposes:

1. Via a relay in the signal output terminal 9 to cut off the signal to the proportional valve in case of a functional error.
2. Via the INFO-output (terminal 11) to indicate an error, for example via a connected lamp.

$$0.5 \cdot U_{DC} \pm \frac{0.35 \cdot U_{DC}}{\text{scale value for pot. I or pot. II}}$$

The two feedback signals must be the same.



If the limits are exceeded, the relay in the signal output will be cut off, and the INFO-output will be switched off.

If the function monitoring has cut off the relay and the INFO-output, EHC can only be reactivated after a disconnection of the supply voltage.

EHC is available in a version without a relay in the signal output.

Electronic closed loop position control - EHC

Adjustment

Potentiometer 1

- Setting of set-point signal scale (factor 1 to 4)

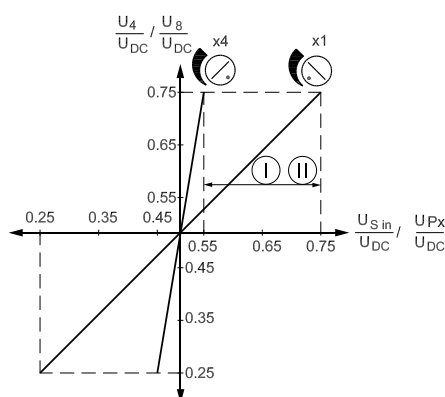
Potentiometer 2

- Setting of feedback signal scale (factor 1 to 4)

The set scale for the set-point signal can be checked by measuring the resulting voltage on terminal 4.

The set scale for the feedback signal can be checked by measuring the resulting voltage on terminal 8.

The scale for the feedback signal applies to both feedback signals (terminals 5 and 7).



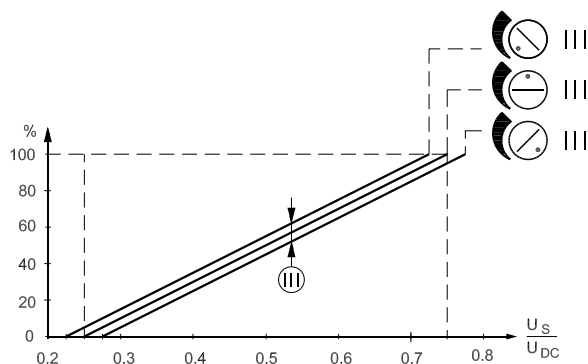
155U122.10

Potentiometer 3

Potentiometer III - position adjustment makes a controlled offset of the actuator possible.

The offset is obtained by adding a voltage of up to $\pm 0,05 \leftrightarrow U_{DC}$ to the set-point signal.

Relative actuator movement



155U124.11

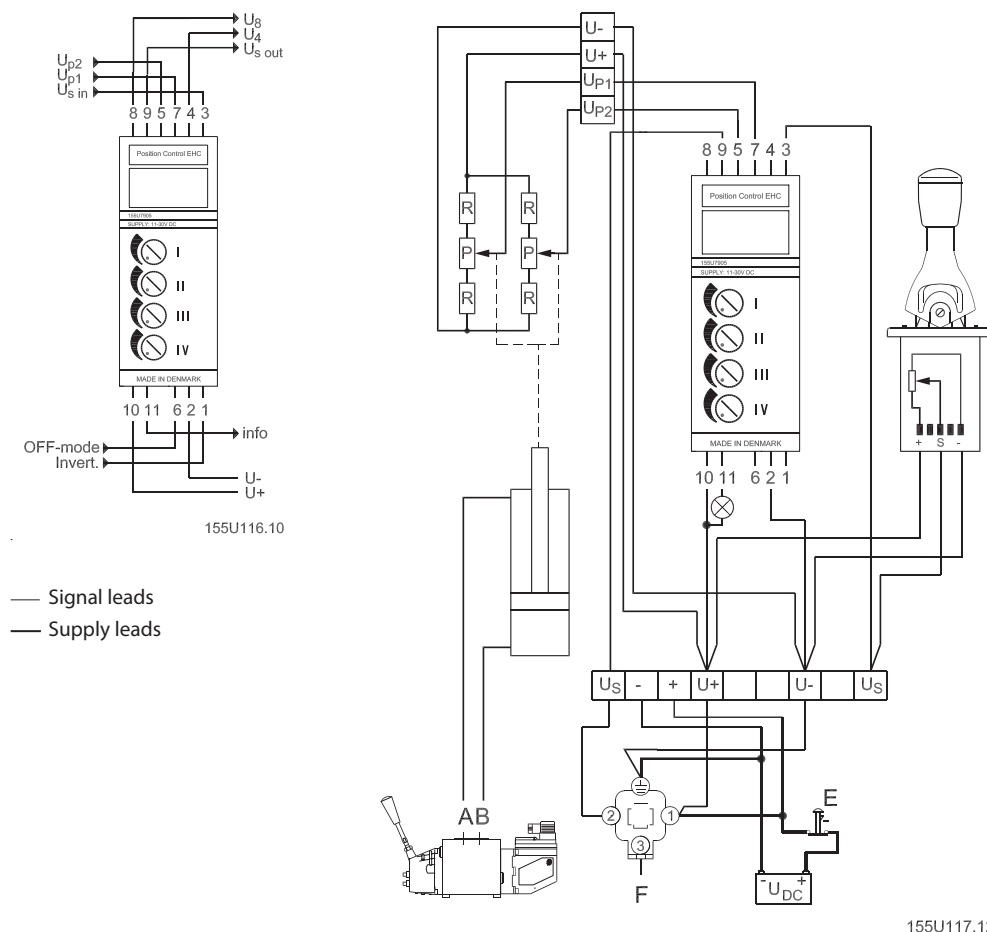
Potentiometer 4

Potentiometer 4 - error signal amplification is used to set the amplification of the error signal. The amplification factor can be set at between 1 and 100. The amplification factor determines the response time of the system.

Electronic closed loop position control - EHC

A high amplification factor gives quick response. The permissible amplification factor is depending on the system. A too high amplification factor leads to hunting.

Electrical system



- E** Emergency stop
- F** Signal output, fault monitoring
- P** The effective working range of the position transducer
- R** The effective working range of the position transducer

Resistance values

Control signal

- $25 \leftrightarrow (R+P+R) < P < 0,5 \leftrightarrow (R+P+R)$
- $\Omega < (R+P+R) < 10 \text{ k}\Omega$
- $(R+P+R)$ recommended $3 \text{ k}\Omega$

Position signal

- $\Omega < (R+P+R) < 100 \text{ k}\Omega$
- $(R+P+R)$ recommended $10 \text{ k}\Omega$

These resistance demands also apply to the set-point signal source.

Electronic closed loop position control - EHC

When Danfoss remote control levers are used as set-point signal source, these demands are always complied with.

Technical data

Supply voltage*	UDC	11 - 30 V
	Max. ripple	5%
Current consumption		< 100 mA
Signal voltage (US)		0.50 → 0.75 • UDC
Neutral position signal (US)		0.5 • UDC
Control signal	Signal transmitter	Remote control lever or potentiometer
	Input impedance	>30 kΩ
Feedback	Signal transmitter	Potentiometer ohmic transducer or the like
	Input impedance	>1 MΩ
Amplification factor for control signal in relation to 0.5 • UDC	Pot. I	1 → 4
Amplification factor for control signal in relation to 0.5 • UDC	Pot. II	1 → 4
Position adjustment	Pot. III	± 0.05 UDC
Amplification factor	Pot. IV	1 → 100
Control signal test at max. control signal (terminal 4)		0.25/0.75 • UDC
Feedback signal test at max. control signal (terminal 8)		0.25/0.75 • UDC
Output signal	Max. load	Two parallel connected PVEs
	Min. load impedance to 0.5 • UDC	6 kΩ
Signal current	UDC = 12 V	± 0.5 mA
	UDC = 24 V	± 1.0 mA
Info output (terminal 11)	Max. load	- 100 mA
Input impedance t1/t6		> 1 MΩ
Ambient temperature		- 30 → + 60°C [-22 to 140°F]
Enclosure to IEC 529		IP 42

* EHC must be connected to the voltage supply in the same place as PVE.

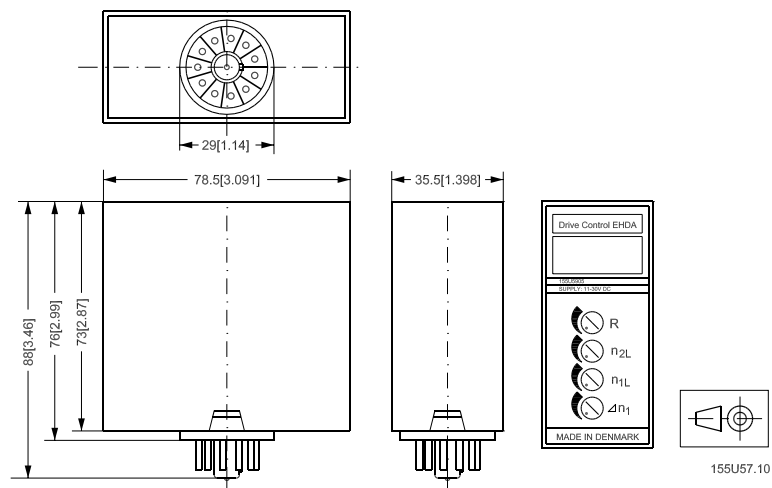
Code numbers and weight
EHC

Code number	With a relay in signal output: 155U7905 Without a relay signal output: 155U7915
Weight	0.14 kg (0.31 lb)

EH modules dimensions

Dimensions

EH modules dimensions in millimeters [inches]





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