

Installation guide

# Premium

## Uninstall/install display of Premium GD unit

148R9655

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**1 Disassembly**

- Ensure the cover height is correct



Figure 1: Different cover heights

- Ensure gas-free environment
- Disconnect from voltage
- Unscrew the cover in all 4 corners and keep the plastic screws in a safe place
- Open the cover



Figure 1: Closed Premium Device

- Disconnect the display PCB from the main board (white plug of display cable)



Figure 2: Unplug of the display PCB

- Unscrew the 2 cylinder screws (M4x10), which connect the hinges with the cover (on the side of the cover)
- Keep the 2 cylinder screws in a safe place

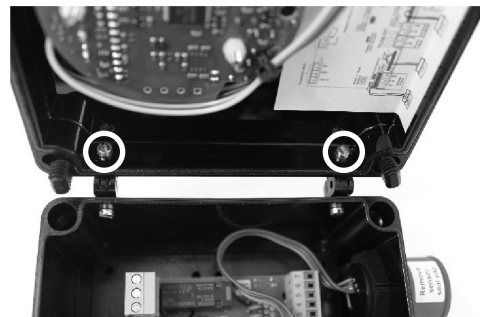
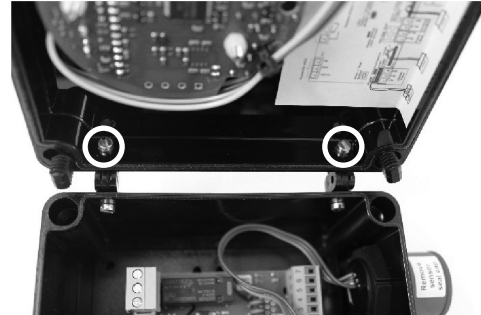


Figure 3: Remove cylinder screws

**2 Assembly**

- fasten the new cover, with display PCB, to the hinges of the housing using the 2 cylinder screws



**Figure 4: Install the new cover**

- Connect the display PCB via the display cable with the white plug to the main board



**Figure 5: Plug-in the display connector**

- Close the cover
- Secure the cover with the 4 plastic corner screws
- Connect to voltage
- Wait until the LED is green



**Figure 6: Closed Premium device with new cover and display PCB**