

Service guide

# Non-return valve

VCM 46

Disassembling and Assembling



The Service guide covers the instruction for disassembling and assembling the VCM 46 Non-return valve.

#### **IMPORTANT:**

It is essential that the VCM 46 is serviced in conditions of absolute cleanliness.

#### **WARNING:**

Do not use silicone when assembling the VCM 46. Do not reuse disassembled O-rings; they might be damaged.
Always use new O-rings.

For a better understanding of the VCM 46, please see the sectional view.

#### Tools needed:

- · Snap ring pliers or nylon mandrel
- Screwdriver

### Disassembling



1. Mount the VCM 46 into a vice with aluminum trays.



2. Turn the nut CCW with snap ring pliers.

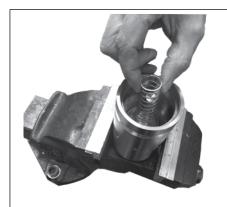




3. Alternatively use a mandrel made of nylon.



4. Remove the nut.



5. Remove the spring.



6. Remove the valve cone.



7. Remove the O-ring at the cone with a small screw driver.



2. Remove the O-ring at the thread end of the valve with a small screw driver.



# **Assembling**

#### 1. Lubrication:

- To prevent seizing-up, lubricate threads with PTFE lubrication type.
- O-ring inside VCM 46 may be lubricated only with clean filtered water.
- only with clean filtered water.O-rings at the thread end must be lubricated.
- It is important to lubricate ALL parts to be assembled with clean filtered water.

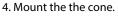


2. Mount the lubricated O-ring at the thread end of the valve.



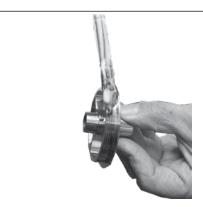
3. Mount the water lubricated O-ring on the cone. Ensure the O-ring is pushed fully into the O-ring groove.







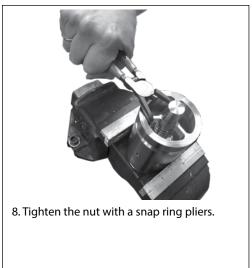
5. Mount the spring on the rod of the cone.



6. Lubricate the threads of the nut.





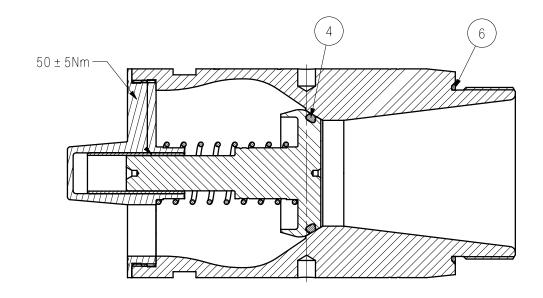




**Testing valve function:** Verify free movement of valve cone.



# Spare part list and sectional drawing



# **Spare part list**

Pos.	Qty.	Designation	Material	Seal set 180H4000
4	1	O-ring 35.00 x 3.00	NBR	Х
6	1	O-ring 58.00 x 2.00	NBR	х

# Service interval

4 years for inspection and exchanging O-rings as needed.

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