ENGINEERING TOMORROW



Data Sheet

Pilot valve Type CVP, CVPP, CVC CVE, EVM and CVH

Intended for mechanical control of a main valve



Pilot valves are intended for mechanical control of a main valve and are ready for direct installation in the top cover of the main valve.

Small capacities can be controlled by the pilot valve directly without a main valve when installed in the matching CVH housing.

The extensive range of Danfoss pilot valves include:

- Constant-pressure pilot valve, type CVP
- Differential-pressure pilot valve, type CVPP
- Pressure-operated pilot valve with reference pressure connection, type CVC
- Electronically operated constant-pressure pilot valve, type CVE
- Solenoid pilot valve, type EVM (NC)
- Solenoid pilot valve, type EVM (NO)
- Housing, type CVH for pilot valves, for mounting in external pilot lines



Features

- Applicable to HCFC, non flammable HFC, R717 (Ammonia) and R744 (CO₂). The use of Pilots with flammable hydrocarbons is not recommended
- Extremely accurate pressure and temperature control.
- The pilot valves can be screwed directly into the main valve, thus avoiding the necessity of welding, soldering and separate pilot lines.
- The pilot valves can be mounted directly in the ICS, PM or ICF valve or it can be connected via an external pilot line and a CVH housing.
- All pilot valves can be used on all sizes of main valves.
- Several pilot valves can be connected in series or in parallel to provide many functions in the same ICS or ICF valve.
- All pilot valves are delivered with gaskets.



Functions

Constant-pressure pilot valve, type CVP

The k_v/C_v value is measured with the pilot valve mounted in a CVH housing for external pilot lines. The value can vary slightly, depending on the setting value.

Figure 1: CVP



CVP is a constant-pressure pilot valve for a max. working pressure (MWP) of 52 bar (754 psig) and with 3 setting ranges covering settings of -0.66 to 52 bar (19.5 in. Hg to 754 psig). This pilot valve is used for maintaining a constant pressure on the inlet side of the main valve.

When a CVP is mounted in a CVH housing, it can be used as a separate constant-pressure valve or a pressure relief valve (e.g. to prevent hydraulic overpressure in an entrapped liquid).

• NOTE:

The CVP pilot can be used for most applications in the refrigeration system including hot gas relief systems.

<u>Differential-pressure pilot valve, type CVPP</u>

The k/C_v value is measured with the pilot valve mounted in a CVH housing for external pilot lines. The value can vary slightly, depending on the setting value.

Figure 2: CVPP



CVPP is a differential-pressure pilot valve for a max. working pressure (MWP) of 52 bar (754 psig) and with 2 setting ranges covering settings of -0.66 to 28 bar (19.5 in. Hg to 406 psig). The pilot valve is used for maintaining a constant differential pressure between the CVPP valve reference pressure connection and the main valve inlet pressure.



CVPP incorporates a diaphragm so that the reference pressure and the refrigerant in the valve are physically separated. The pilot valve can therefore also be used as a pneumatic control valve either to control a main valve or as a separate pneumatic valve mounted in a CVH housing.

Pressure-operated pilot valve with reference pressure connection, type CVC

The reference pressure must be connected to the low-pressure side of the system. The k_x/C_y value is measured with the pilot valve mounted in a CVH housing for external pilot lines. The value can vary slightly, depending on the setting value.

Figure 3: CVC



CVC is a constant pressure pilot valve at an external reference point for a max. working pressure (MWP) of 52 bar (754 psig) and with 2 setting ranges covering settings of -0.66 to 28 bar (19.5 in. Hg to 406 psig). The CVC-pilot is designed to maintain a constant pressure at an external reference point in the system.

CVC pilot valve installed in an ICS servo valve are used for e.g.:

- Outlet pressure regulator to regulate max. suction pressure, e.g. as a compressor crankcase pressure regulator.
- Outlet pressure regulator as a pressure limiter, e.g. for hot gas defrost of hot gas lines.

Electronically operated constant-pressure (constant pressure difference) pilot valve, type **CVE**

The k₁/C₁, value is measured with the pilot valve mounted in a CVH housing for external pilot lines. The value can vary slightly, depending on the setting value.

Figure 4: CVE





CVE is, when fitted with the ICAD 1200A stepper motor, a constant pressure pilot valve with electronic change of set-point for a max. working pressure (MWP) of 52 bar (754 psig) and with electronic controlled full range settings of -0.66 to 8 bar gauge (19.5 in. Hg to 116 psig). The CVE interface to the ICAD is hermetic closed and rotation force is transferred from the ICAD by magnetic forces.

The CVE pilot valve is designed to maintain a constant and very accurate inlet pressure of an ICS servo valve, e.g. evaporator pressure regulation.

The CVE/ICAD unit can be either stand-alone or connected to a remote EKC 361/EKE 400 or PLC with appropriate controller function.

The stand-alone arrangement allows the on-site ICAD setting - and the remote wiring allows remote setting of the desired set pressure.

Solenoid pilot valve, type EVM (NC) and EVM (NO)

The k₁/C₁ value is measured with the pilot valve mounted in a CVH housing for external pilot lines.

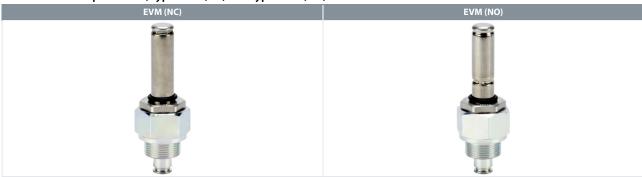
MOPD: Maximum opening differential pressure with a 10 W a.c. coil.

With:

20 W a.c. coil: 40 bar (580 psig) 20 W d.c. coil: 14 bar (203 psig)

MCPD: Maximum closing differential pressure with a 10/12 W a.c. coil or a 20 W d.c.coil.

Table 1: Solenoid pilot valve, type EVM (NC) and type EVM (NO)



EVM is a solenoid pilot valve for use when on/ off operation of the main valve is required. EVM valves are intended for use with Danfoss solenoid valve coils ("Coils for solenoid valves", data sheet DKRCC.PD.BSO.F). Together with CVH, an EVM can also be used as an independent solenoid valve.



Media

Refrigerants

Applicable to HCFC, non flammable HFC, R717 (Ammonia) and R744 (CO₂). The use of pilot valves with flammable hydrocarbons is not recommended

New refrigerants

Danfoss products are continually evaluated for use with new refrigerants depending on market requirements.

When a refrigerant is approved for use by Danfoss, it is added to the relevant portfolio, and the R number of the refrigerant (e.g. R513A) will be added to the technical data of the code number. Therefore, products for specific refrigerants are best checked at store.danfoss.com/en/, or by contacting your local Danfoss representative.



Product specification

Design

Each pilot valve is designed to give the optimum control accuracy within the specific function range of the valve. Several pilot valves can be mounted in series and/or in parallel on the main valve (ICS, ICF or the discontinued PM) to suit numerous applications.

Mounted in a CVH housing, the pilot valves can be used in external lines, either as independently operating valves or as external control valves for the main valve. Mounted in a CVH housing, the pilot valves can be used in external lines, either as independently operating valves or as external control valves for the main valve.

Pressure and temperature data

Temperature range: -60 °C/+120 °C (-76 °F/+248 °F)

Pressure range: The pilot valves are designed for a max. working pressure of 52 bar (754 psig). Pressure setting ranges are given separately for the specific pilot valve. For further information please see installation guides for ICS or ICF valves.

Table 2: Technical data for CVP

| Wax. working press | | ng pressure | k _v / C _v value | | Temperature range | | Pressure range MOPD/MCPD | | Code no. |
|--------------------|-------|-------------|---------------------------------------|--------------|-------------------|----------|--------------------------|-------------------|-----------|
| vaive type | [bar] | [psig] | [m³/h] | [US gal/min] | [°C] | [°F] | [bar] | [psig] | Code IIo. |
| CVP-L | 52 | 754 | 0.40 | 0.46 | -60/+120 | -76/+248 | -0.66 - 7 | 19.5 in Hg to 102 | 027B0920 |
| CVP-M | 52 | 754 | 0.40 | 0.46 | -60/+120 | -76/+248 | 4 - 28 | 58 - 406 | 027B0921 |
| CVP-H | 52 | 754 | 0.40 | 0.46 | -60/+120 | -76/+248 | 25 - 52 | 363 - 754 | 027B0922 |

P-band for a valve system regulated by CVP and ICS or PM main valve: < 0.2 bar (2.9 psig)

Table 3: Technical data for CVPP

| Value tune | Max. worki | ng pressure | k _v / C _v value | | Temperature range | | Pressure range MOPD/MCPD | | Code no. |
|------------|------------|-------------|---------------------------------------|--------------|-------------------|----------|--------------------------|-------------------|----------|
| Valve type | [bar] | [psig] | [m³/h] | [US gal/min] | [°C] | [°F] | [bar] | [psig] | Code no. |
| CVPP-L | 52 | 754 | 0.40 | 0.46 | -60/+120 | -76/+248 | -0.66 - 7 | 19.5 in Hg to 102 | 027B0930 |
| CVPP-M | 52 | 754 | 0.40 | 0.46 | -60/+120 | -76/+248 | 4 - 28 | 58 - 406 | 027B0931 |

P-band for a valve system regulated by CVPP and ICS, ICF or PM main valve: <0.2 bar (2.9 psig).

Table 4: Technical data for CVC

| Value ture | Max. worki | ng pressure | k _v / C _v value | | Temperature range | | Pressure range MOPD/MCPD | | Code no. |
|------------|------------|-------------|---------------------------------------|--------------|-------------------|----------|--------------------------|-------------------|----------|
| Valve type | [bar] | [psig] | [m³/h] | [US gal/min] | [°C] | [°F] | [bar] | [psig] | Code no. |
| CVC-L | 52 | 754 | 0.20 | 0.23 | -60/+120 | -76/+248 | -0.66 - 7 | 19.5 in Hg to 102 | 027B0940 |
| CVC-M | 52 | 754 | 0.20 | 0.23 | -60/+120 | -76/+248 | 4 - 28 | 58 - 406 | 027B0941 |

P-band for a valve system regulated by CVC and ICS/PM/PMC: < 0.3 bar (4.4 psig).

Table 5: Technical data for CVE

| Valve type | Max. worki | ng pressure | k _v / C _v value | | Temperature range | | Pressure range MOPD/MCPD | | Code no. |
|------------|------------|-------------|---------------------------------------|--------------|-------------------|----------|--------------------------|--------------------|----------|
| Valve type | [bar] | [psig] | [m³/h] | [US gal/min] | [°C] | [°F] | [bar] | [psig] | Code no. |
| CVE-L | 52 | 754 | 0.4 | 0.46 | -60/+120 | -76/+248 | -0.66 - 8 | 19.5 in. Hg to 116 | 027B0980 |

Table 6: ICAD 1200A is the suitable stepper motor for CVE

| • | |
|---|--------------------------|
| ICAD 1200A with 1.5 m. / 60 in. cables | ICAD 1200A without cable |
| 027H9077 | 027H9122 |

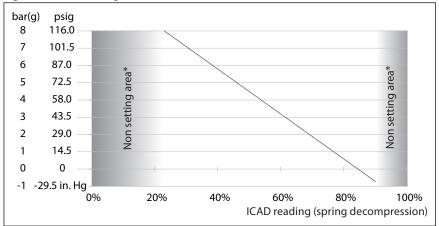
CVE Pressure setting (see the installation guide AN213086423355 for ICAD setup)

Table 7: ICAD readings

| | _ | | | | | | | | | |
|----------------|-------------|------|------|------|-------|------|------|-----|-------|-----|
| bar(g) | -0.66 | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
| psig | 19.5 in. Hg | 0 | 14.5 | 29 | 43.50 | 58 | 72.5 | 87 | 101.5 | 116 |
| mA | 18.3 | 17.1 | 15.9 | 14.7 | 13.5 | 12.3 | 11.1 | 9.9 | 8.7 | 7.5 |
| ICAD reading % | 90% | 83% | 75% | 67% | 60% | 53% | 45% | 37% | 30% | 23% |







These areas are dedicated regulation band for the pilot valve. It is recommended not to exceed the limits in above table value.

Table 8: Technical data for EVM (NC) and EVM (NO)

| Value ture | Max. working pressure | | k _v / C _v value | | Temperature range | | Pressure range MOPD/MCPD | | Code no. |
|------------|-----------------------|--------|---------------------------------------|--------------|-------------------|----------|--------------------------|--------|----------|
| Valve type | [bar] | [psig] | [m³/h] | [US gal/min] | [°C] | [°F] | [bar] | [psig] | Code no. |
| EVM NC | 65 | 940 | 0.28 | 0.32 | -60/+120 | -76/+248 | 21 | 305 | 027B1120 |
| EVM NO | 52 | 754 | 0.12 | 0.14 | -60/+120 | -76/+248 | 19 | 276 | 027B1130 |
| EVM NO | 52 | 754 | 0.12 | 0.14 | -60/+120 | -76/+248 | 40 | 580 | 027B1132 |



Dimension and weight

Figure 6: CVP

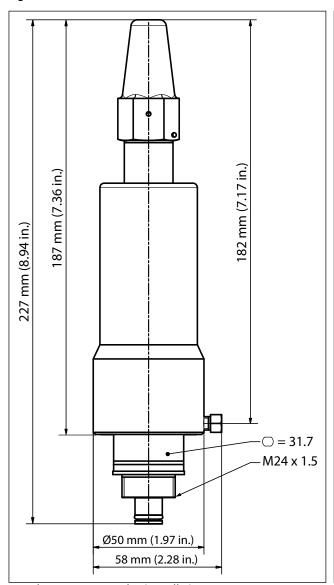
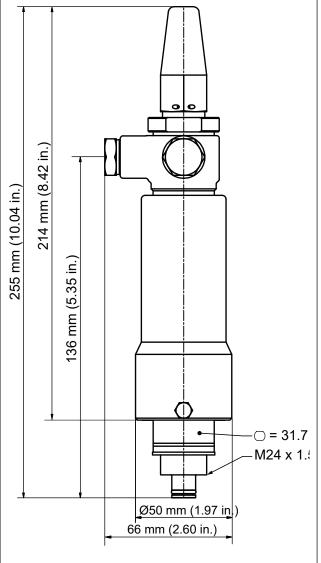


Figure 7: CVPP



Weight: Approx. 1.46 kg (3.22 lbs)

Weight: Approx. 1.75 kg (3.86 lbs)



Figure 8: CVC

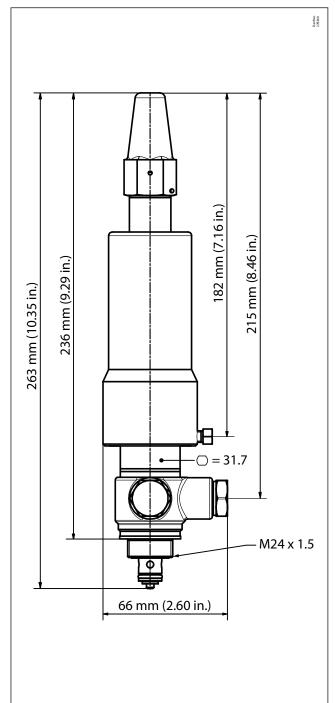
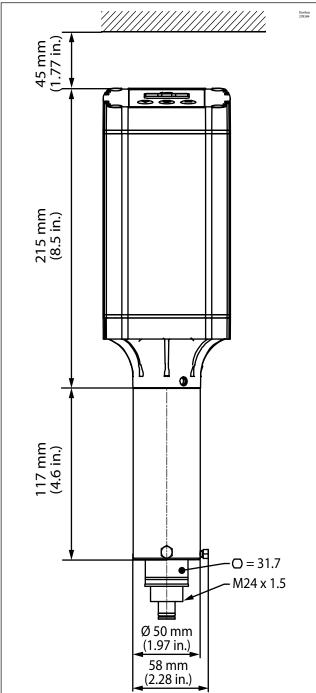


Figure 9: CVE

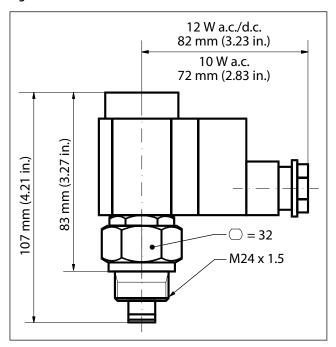


Weight: Approx. 1.78 kg (3.92 lbs)

Weight: Approx. 1.75 kg (3.86 lbs)



Figure 10: EVM



Weight: Approx. 0.25 kg (0.6 lbs) - without coil

Material specification

Figure 11: CVP

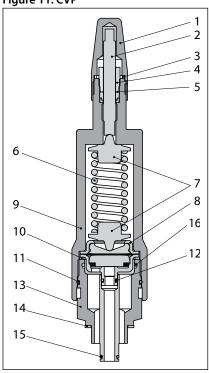


Table 9: Material specification - CVP

| Table 3. Material specification CVI | | |
|-------------------------------------|-----------------|-----------------|
| No. | Part | Material |
| 1 | Protective cap | Steel |
| 2 | Setting spindle | Stainless steel |
| 3 | Cap seal | Nylon |
| 4 | Packing gland | Steel |
| 5 | Seal | Teflon |
| 6 | Spring | Steel |



| No. | Part | Material |
|-----|--------------------|-----------------|
| 7 | Spring plate | Steel |
| 8 | Diaphragm assembly | Stainless steel |
| 9 | Valve bonnet | Steel |
| 10 | Cover seal | Alu |
| 11 | Back up O-ring | |
| 12 | O-ring | |
| 13 | Base part | Steel |
| 14 | Seal | Fiber gasket |
| 15 | O-ring | |
| 16 | O-ring | |

Figure 12: CVPP

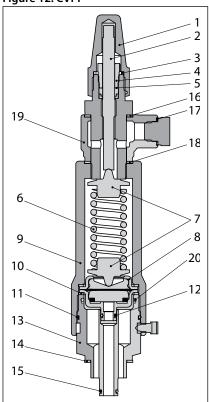


Table 10: Material specification - CVPP

| Table 10. Material specification - CVFF | | |
|---|---------------------------------|-----------------|
| No. | Part | Material |
| 1 | Protective cap | Steel |
| 2 | Setting spindle | Stainless steel |
| 3 | Cap seal | Nylon |
| 4 | Packing gland | Steel |
| 5 | Seal | Teflon |
| 6 | Spring | Steel |
| 7 | Spring plate | Steel |
| 8 | Diaphragm assembly | Stainless steel |
| 9 | Valve bonnet | Steel |
| 10 | Cover seal | Alu |
| 11 | Back up O-ring | |
| 12 | O-ring | |
| 13 | Base part | Steel |
| 14 | Seal | Fiber gasket |
| 15 | O-ring | |
| 16 | Seal | Fiber gasket |
| 17 | Plug for external pressure G1/4 | Steel |
| | | |



| No. | Part | Material |
|-----|--------|--------------|
| 18 | Seal | Fiber gasket |
| 19 | Banjo | Steel |
| 20 | O-ring | |

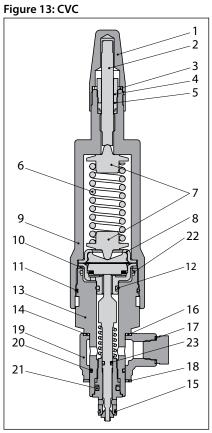


Table 11: Material specification - CVC

| No. | Part | Material |
|-----|---------------------------------|-----------------|
| 1 | Protective cap | Steel |
| 2 | Setting spindle | Stainless steel |
| 3 | Cap seal | Nylon |
| 4 | Packing gland | Steel |
| 5 | Seal | Teflon |
| 6 | Spring | Steel |
| 7 | Spring plate | Steel |
| 8 | Diaphragm assembly | Stainless steel |
| 9 | Valve bonnet | Steel |
| 10 | Cover seal | Alu |
| 11 | Back up O-ring | |
| 12 | O-ring | |
| 13 | Base part | Steel |
| 14 | Seal | Fiber gasket |
| 15 | O-ring | |
| 16 | Seal | Fiber gasket |
| 17 | Plug for external pressure G1/4 | Steel |
| 18 | Seal | Fiber gasket |
| 19 | Banjo | Steel |
| 20 | O-ring | |
| 21 | O-ring | |
| 22 | O-ring | |



Figure 14: CVE

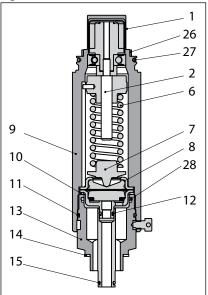


Table 12: Material specification - CVE

| No. | Part | Material |
|-----|--------------------|------------------------|
| 1 | Adapter | Stainless steel |
| 2 | Setting spindle | Stainless steel |
| 6 | Spring | Steel |
| 7 | Spring plate | Steel |
| 8 | Diaphragm assembly | Stainless steel |
| 9 | Valve bonnet | Stainless steel |
| 10 | Cover seal | Alu |
| 11 | Back up O-ring | |
| 12 | O-ring | |
| 13 | Base part | Steel |
| 14 | Seal | Fiber gasket |
| 15 | O-ring | |
| 26 | Seal Teflon | |
| 27 | O-ring | Chloroprene (Neoprene) |
| 28 | O-ring | |
| | | |

Figure 15: EVM

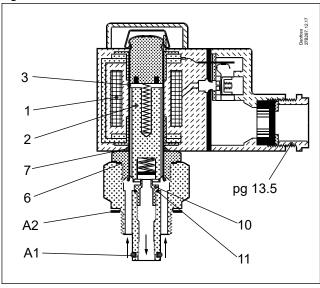




Table 13: Material specification - EVM

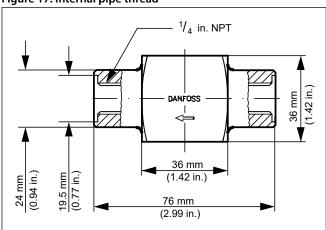
| No. | Part | Material |
|-----|------------------|------------------------|
| 1 | Coil | |
| 2 | Armature | Stainless steel |
| 3 | Armature tube | Stainless steel |
| A2 | Seal | Non-asbestos |
| A1 | O-ring | Chloroprene (Neoprene) |
| 6 | Seal | Aluminium |
| 7 | Spacing ring | |
| 8 | Nut | |
| 9 | Lock button | |
| 10 | Valve body Steel | |
| 11 | Valve seat | Teflon (PTFE) |

Housing for pilot valves, type CVH, for mounting in external pilot lines

Figure 16: Pilot valve



Figure 17: Internal pipe thread



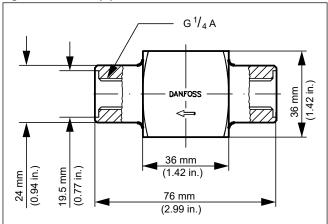
Weight: 0.35 kg. (0.8 lb.)

Table 14: Internal pipe thread

| DN | Standard | Material | Code no. | |
|----|-------------------|-----------------------------|----------|--|
| 6 | ANSI/ASME B1.20.1 | DIN 9SMnPb 28, W no. 1.0718 | 027F1159 | |



Figure 18: Internal pipe thread

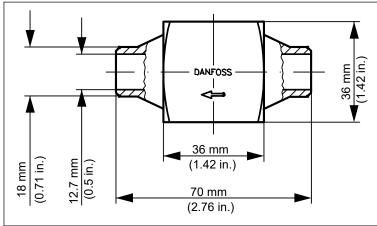


Weight: 0.35 kg. (0.8 lb.)

Table 15: Internal pipe thread

| DN | Standard | Material | Code no. | |
|----|-----------|-----------------------------|----------|--|
| 6 | ISO 228-1 | DIN 9SMnPb 28, W no. 1.0718 | 027F1160 | |

Figure 19: 3/8 in. butt weld

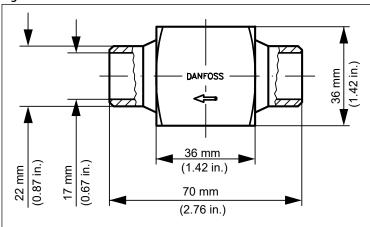


Weight: 0.33 kg. (0.7 lb.)

Table 16: 3/8 in. butt weld

| DN | Standard | Material | Code no. |
|----|----------------------------|--------------------------|----------|
| 10 | ASME B 36.10M, SCHEDULE 80 | DIN. CK 15, W no. 1.1141 | 027F1047 |

Figure 20: 1/2 in. butt weld



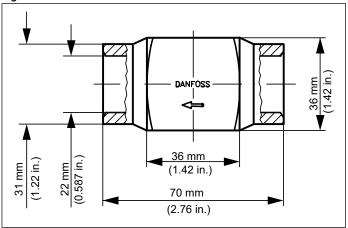


Weight: 0.34 kg. (0.7 lb.)

Table 17: 1/2 in. butt weld

| DN | Standard | Material | Code no. | |
|----|----------------------------|--------------------------|----------|--|
| 15 | ASME B 36.10M, SCHEDULE 80 | DIN. CK 15, W no. 1.1141 | 027F1090 | |

Figure 21: 1/2 in. socket weld



Weight: 0.40 kg. (0.9 lb.)

Table 18: 1/2 in. socket weld

| DN | Standard | Material | Code no. | |
|----|--------------|--------------------------|----------|--|
| 15 | ASME B 16.11 | DIN. CK 15, W no. 1.1141 | 027F1091 | |



Ordering

Ordering for CVPP and CVC

Figure 22: Ordering for CVPP and CVC

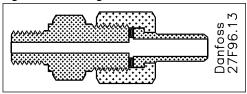


Table 19: Ordering for CVPP

| Description | Code no. |
|---|----------|
| \oslash 6.5 mm / \oslash 10 mm (\oslash 0.26 in. / \oslash 0.39 in.) weld / solder | 027B2035 |

Figure 23: Connector

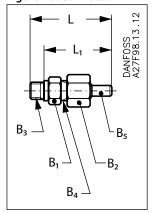


Table 20: Dimensions

| | L | L1 | B1 | B2 | В3 | B4 | B5 |
|-----|-----|------|-------|-------|---------|---------|--------------|
| mm | 66 | 54 | AF 19 | AF 22 | G 1/4 A | G 3/8 A | Ø6.5 / Ø10 |
| in. | 2.6 | 2.13 | | | | | Ø0.26/ Ø0.39 |



Certificates, declarations and approvals

The list contains all certificates, declarations, and approvals for this product type. Individual code number may have some or all of these approvals, and certain local approvals may not appear on the list.

Some approvals may change over time. You can check the most current status at danfoss.com or contact your local Danfoss representative if you have any questions.

Table 21: Certificates, declarations and approvals

| File name | Document type | Document topic | Approval Authority |
|---------------------------|---------------------------------|-----------------------|--------------------|
| RU Д-DK.БЛ08.В.00191_18 | EAC Declaration | Machinery & Equipment | EAC |
| MD 033F0691.AE | Manufacturers Declaration | RoHS | Danfoss |
| MD 033F0686.AH | Manufacturers Declaration | PED | Danfoss |
| CRN.0C18990.5123467890YTN | Pressure - Safety Certificate | CRN | TSSA |
| 19.10325.266 | Marine - Safety Certificate | | RMRS |
| SA7200 | Mechanical - Safety Certificate | | UL |
| RU Д-DK.БЛ08.В.03639 | EAC Declaration | Machinery & Equipment | EAC |
| RU Д-DK.БЛ08.В.00189_18 | EAC Declaration | EMC | EAC |
| 033F0474.AC | Manufacturers Declaration | ATEX | Danfoss |
| 033F0686.AG | Manufacturers Declaration | PED | Danfoss |
| 033F0453.AD | Manufacturers Declaration | ATEX | Danfoss |



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