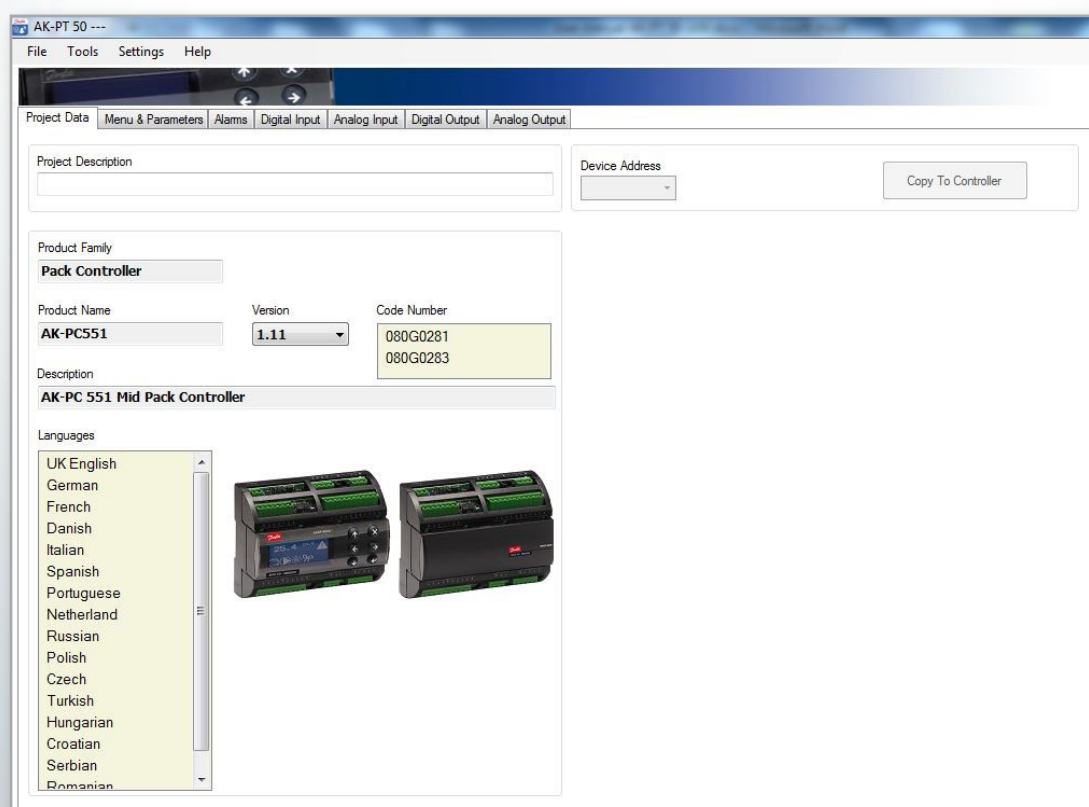


User Guide

AK-PT 50

Programming tool for pack controller
Type AK-PC 351, 551, 572, 651, 651A

SW Ver. 4.04



Contents

1. Introduction	3
2. Minimum system requirements	3
3. Controller types handled by software	3
4. Installation	3
5. First time start-up	5
6. Functional menus	6
6.1 File menu	6
6.2 Tools menu	8
6.3 Settings menu	8
6.4 Help menu	8
7. Controller main screens	9
7.1 Project Data screen	9
7.2 Menu & Parameters screen	10
7.3 Alarms screen	12
7.4 Digital Input screen	12
7.5 Analogue Input screen	14
7.6 Digital Output screen	15
7.7 Analog Output screen	16
7.8. Auto configuration of all inputs and outputs - offline	18
8. Connect controller to AK-PT	20
8.1 Connect AK-PC 351	20
8.2 Connect AK-PC 551	20
8.3 Connect AK-PC 572	21
8.4 Connect AK-PC 651/651A	21
8.4 Check communication	22
9. Import new controller types	23
10. Tutorials	24
10.1 How to create the first controller set-up project	24
10.2 How to edit an existing controller set-up file	24
10.3 How to program one or multiple controllers from existing set-up file	25
10.4 How to set up and service a controller online	26
10.5 How to check input and output signals on an online controller	28

1. Introduction

AK-PT is a software developed by Danfoss for managing parameter set-up of AK-PC 351/551/572/651 /651A pack controllers.

With a simple and intuitive user interface, AK-PT allows the complete configuration of all controller parameters. AK-PT can manage the controller parameters in an offline mode by creating new controller set-up projects or by opening previously saved set-up files. The AK-PT also supports direct live connection to controller for set-up, test and service purposes.

Parameter set-up files can easily be saved for later use and printed for documentation purposes.

New controller types or controllers with new software versions are easily supported by importing a controller package file provided by Danfoss

2. Minimum system requirements

Hardware requirements:

- Processor: Pentium 4, 3.0 GHz (or equivalent) or higher
- RAM: 1 GB
- Hard disk fixed: at least 100 MB free space
- An MMIMYK converter is required (order no. 080G0073) in order to connect a controller to the AK-PT
- RJ11 telephone connector cable (080G0075 – 1.5 m) for direct connection to AK-PC 551 / AK-PC 572 / AK-PC 651 / AK-PC 651A
- Furthermore a USB to Mini USB cable is required.

Software requirements:

- Operating system: Microsoft® Windows® 7 or newer

Important: the system must be accessed using the administrator account on the computer to correctly install the software.

3. Controller types handled by software

The AK-PT supports the following controller types:

AK-PC 351: Pack controller with up to four compressors

AK-PC 551: Pack controller with one or two suction groups and max. eight compressors

AK-PC 572: CO₂ MiniPack controller with up to three compressors on MT and two compressors on LT

AK-PC 651/651A: Pack controller with up to ten compressors

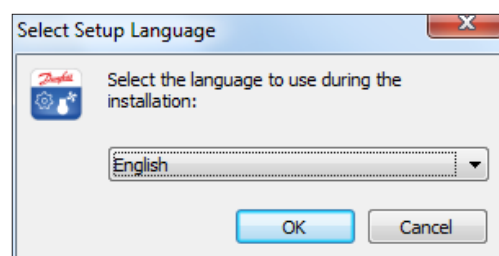
When AK-PT 50 has been installed, released software versions of these controllers will be supported.

New software releases will be supported by importing controller package files for the controller in question – please refer to the paragraph “Import new controller types” for further information.

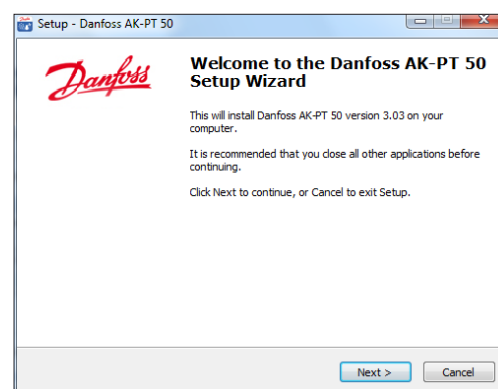
4. Installation

Once the AK-PT installation package has been unzipped, the installation process is initiated by double clicking the installation file. The installation package will guide you through the installation process.

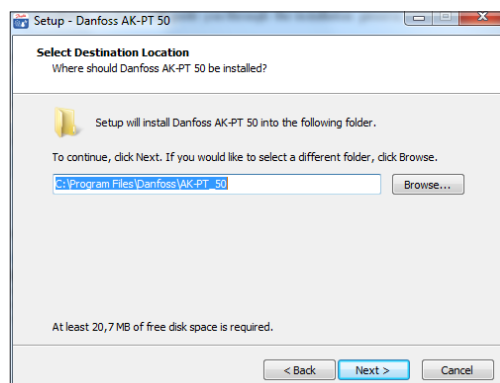
1: Select language for installation



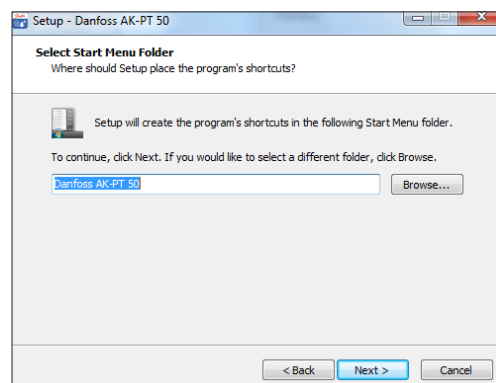
2. Welcome screen



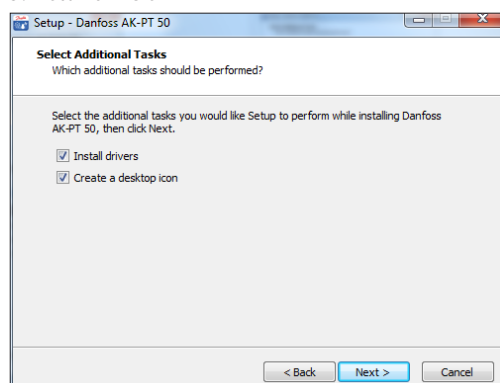
3. Select directory for program installation



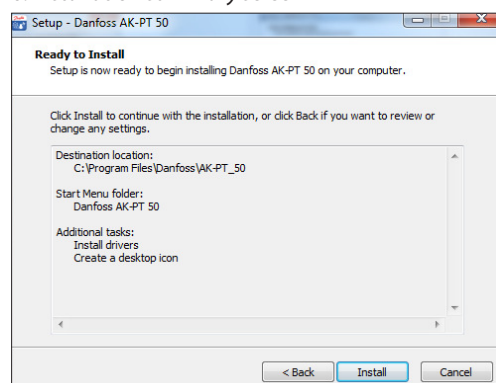
4. Give name to short cut on desktop



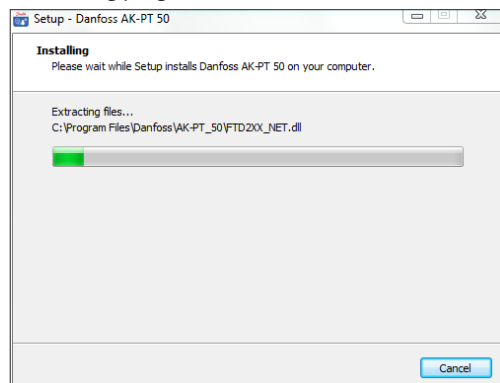
5. Install drivers



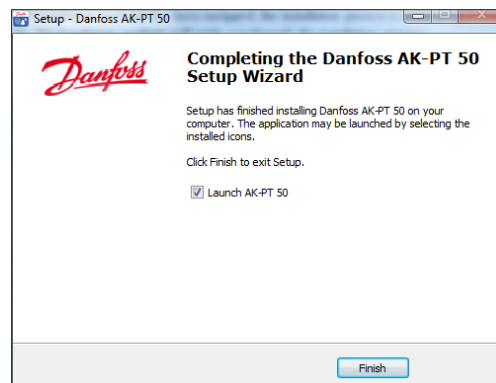
6. Installation summary screen



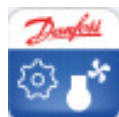
7. Installing program



8. End of installation



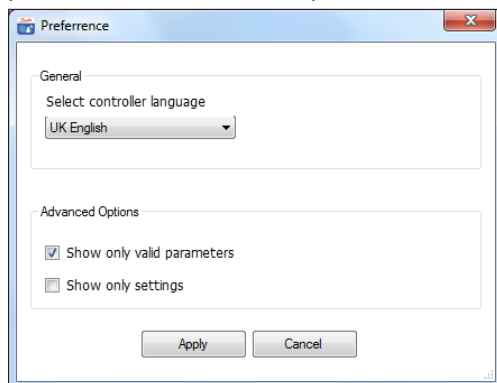
After having finished installation, a short cut to start the AK-PT is created on the desktop and in the program menu:



Once the program is installed, it will launch the AK-PT for the first time (unless this option has been de-selected during the installation process).

5. First time start-up

When starting the program for the first time, a pop-up window will appear in order to fill in user preferences for the software – please refer to the screen example below:



Select controller language

Here you can select in which language controller menus and parameter texts are to be presented. The drop box will give the possible language options for the supported controllers.

If a preferred language is not supported by a particular controller, the menu and parameter texts will be shown in English.

Please be aware that the AK-PT software itself only supports English text.

Advanced options

The advanced options are used when presenting controller menus and parameters.

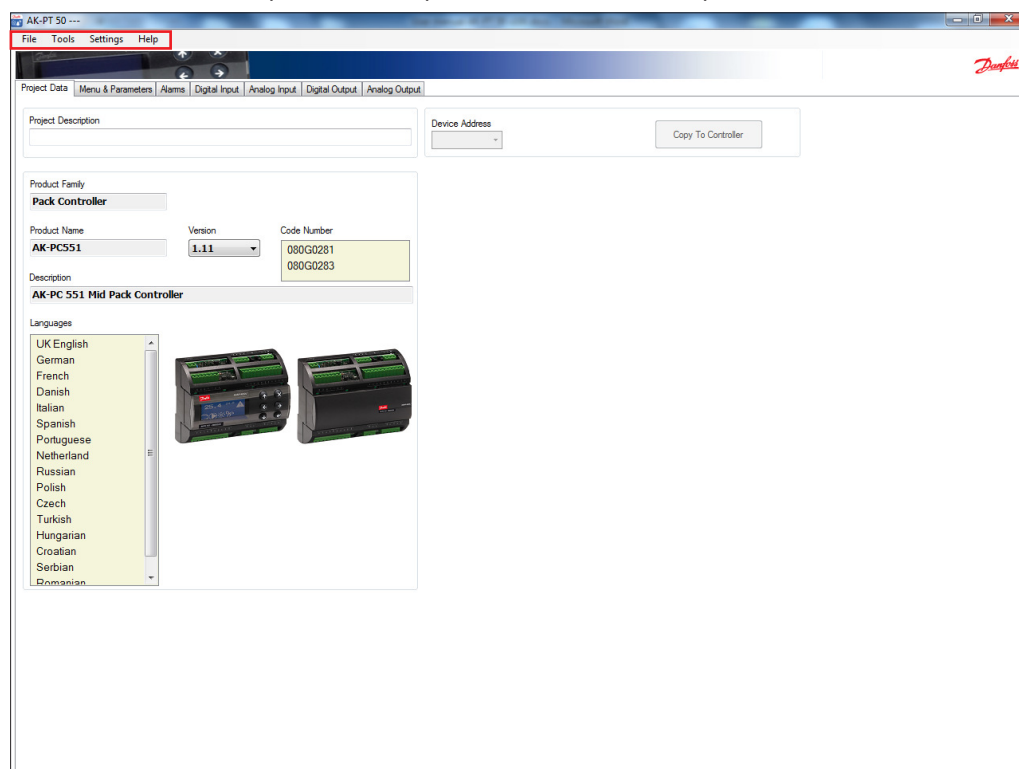
By setting a check mark in “Show only valid parameters”, the AK-PT will only present parameters that are valid for a given set-up of a controller i.e. if only four compressors are set up, only parameters for the four compressors are shown. If no check mark is set – all parameters will be shown at all times.

By setting a check mark in “Show only settings”, the AK-PT will only present settings in the “Menu & Parameters” tab when running in offline mode. In online mode all readouts are always shown.

The preferences can be changed later via the “Settings” → “Preference menu” (Ctrl + P).

6. Functional menus

The functional menus are placed in the top left corner of the screen – please refer to the screen below:



6.1 File menu

New

Start a new project by selecting a particular controller type with factory default settings. When a controller type is selected, AK-PT will by default open the latest software version of this controller type.

Open

Edit a previously saved controller set-up.

Service and test

Generates an online communication with a controller via a connection to the MMIMYK gateway. The AK-PT shows actual values from the connected controller, and settings are written directly to the controller. Please refer to the section "Connect controller to AK-PT" or the tutorial "How to set up and service a controller online" for further details.

Disconnect

Disconnect the communication to an online controller. It is possible to continue editing the parameters offline.

Save and Save as

Save the actual controller set-up in a file.

In order to easily identify set-up files it is recommended to include the controller type name and software version in the file name.

Print and export settings

Printout of the controller settings.

Initiating printout brings up a print friendly presentation of the controller parameters and IO configuration – please refer to the screen example below:

PARAMETER LIST
9. september 2014 11:07
Product Family : Pack Controller
Product Name : AK-PC551
Software Version : 1.10
Project Description:

LABEL	DESCRIPTION	MIN	MAX	VALUE	UNIT
Start/Stop					
IMS	Main switch	0	1	0 - OFF	Enum 1
Plant type					
PT1	Select plant type	0	4	3 - Comp. + Cond.	Enum 2
RT1	Refrigerant type	0	37	19 - 37=R407F	Enum 3
RFL	Refrigerant fact. k1	8000	13000	10400	
RFR	Refrigerant fact. k2	-3200	-1200	-2255	
RFS	Refrigerant fact. k3	2200	3200	2542	
RFS	Refrigerant glide	0.0	20.0	0	K
CLN	Unit of setpoints	0	1	0 - Set Temp	Enum 4
CSB	Night signal via DI	0	1	0 - No	Enum 5
LSB	Main Switch via DI	0	1	0 - No	Enum 5
MFL	Mains frequency	0	1	0 - 50 Hz	Enum 6
CAO	Alarm output	0	3	0 - No relay	Enum 7
CAB	Alarm buzzer	0	3	0 - No buzzer	Enum 8
Section A - Control status					
CM	MC Run offset	0	0		
	Pc Pressure	0	0		
	Tc Saturated term.	0	0		
MCLoad	Shutdown	0	0	0 - OFF	Enum 1
MCNight	Setback	0	0	0 - OFF	Enum 1
Section A - Control settings					
CSB	Control mode	0	2	2 - AUTO	Enum 13
CB	Manual capacity	0	100	0	%
R4	Setpoint	-1.0	50.0	3.5	bar
CT	Setpoint	-40.0	30.0	-15	°C
R5	Neutral zone	0.1	5.0	0.4	bar
C2	Neutral zone	0.1	20.0	6	K
R6	Night offset	-5.0	5.0	0	bar
C3	Night offset	-25.0	25.0	0	K
R7	Min reference	-1.0	50.0	40	bar
C0	Max Reference	-50.0	80.0	80	°C
R8	Min reference	-1.0	40.0	-1	bar
C1	Min Reference	-80.0	25.0	40	°C
C2	PI control selection	0	30	5 - 5	Enum 34

From the toolbar it is possible to print out the settings or to export the data to excel, PDF or Word format – please refer to the screen example below:

PARAMETER LIST
9. september 2014 11:10
Product Family : Pack Controller
Product Name : AK-PC551
Software Version : 1.10
Project Description:

LABEL	DESCRIPTION	MIN	MAX	VALUE	UNIT
Start/Stop					
IMS	Main switch	0	1	0 - OFF	Enum 1
Plant type					
PT1	Select plant type	0	4	3 - Comp. + Cond.	Enum 2
RT1	Refrigerant type	0	37	19 - 37=R407F	Enum 3
RFL	Refrigerant fact. k1	8000	13000	10400	
RFR	Refrigerant fact. k2	-3200	-1200	-2255	
RFS	Refrigerant fact. k3	2200	3200	2542	
RFS	Refrigerant glide	0.0	20.0	0	K
CLN	Unit of setpoints	0	1	0 - Set Temp	Enum 4
CSB	Night signal via DI	0	1	0 - No	Enum 5
LSB	Main Switch via DI	0	1	0 - No	Enum 5
MFL	Mains frequency	0	1	0 - 50 Hz	Enum 6

Recent projects

List of the recently used controller projects.

Exit

Close the AK-PT program.

6.2 Tools menu**Import controller file**

Import a controller package file (CPF/CDF) for a new controller type. A new controller package file must be imported when Danfoss releases a new software version of a supported controller. Please refer to the paragraph "Import new controller types" for further details. New CPF/CDF files can be found on the [Global Product Support](#) site.

Auto configure IO

This function is only available offline. It will automatically assign all enabled IO functions to inputs and outputs of the controller. Please refer to paragraph "Auto configuration of inputs and outputs" for further details.

Note: For the AK-PC 351 and AK-PC 572 controllers, all input and output functions are automatically assigned to the controller inputs and outputs and they cannot be changed.

6.3 Settings menu**Preferences**

Set up preferred language for presentation of controller parameters.

By setting a check mark in "Show only valid parameters", the AK-PT will only present parameters that are valid for a given set-up of a controller i.e. if only four compressors are set up, only parameters for the four compressors are shown. If no check mark is set – all parameters will be shown at all times. By setting a check mark in "Show only settings", the AK-PT will only present settings in the "Menu & Parameters" tab – readouts are not shown.

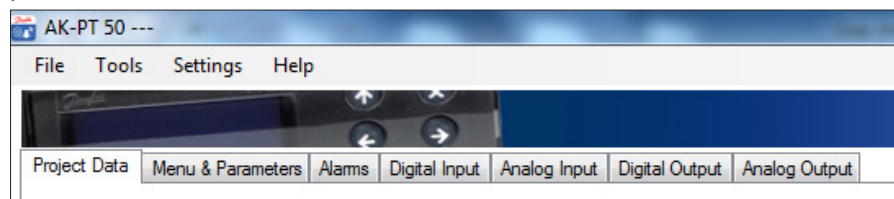
6.4 Help menu**About**

Information about software version and build number of AK-PT.

7. Controller main screens

Before we go to the details of how to work with controller settings, the main screens and screen elements are explained here.

You can navigate through the controller main screens via the tabs placed on the top of the page – please refer to the screen details below:



The screen elements of the controller main screens are explained below.

7.1 Project Data screen

This screen is used to see the properties of the controller set-up project you are working on. It also allows you to copy settings to the controller:



Screen elements:

Project description

Editable text field used to make a custom description of the controller set-up project.

Product family

Readout of the product category of actual loaded controller type i.e. pack controller.

Product name

Product type of controller loaded e.g. AK-PC 351, AK-PC 551, AK-PC 572 or AK-PC 651/651A.

Version

Drop-down box for selection of software version of the controller (only available in offline mode). Please be aware that when starting a new project, the loaded controller set-up will always be for the latest software version. Via the drop down box it is possible to select an earlier software version if required.

Code number

Text box showing code numbers of the controllers that comply with the loaded controller type in question.

Description

Text field giving more detailed description of the loaded controller type.

Languages

List of languages supported by the loaded controller.

Device address

The device address field will show the network address of a controller connected to the AK-PT via the MMIMYK gateway.

However, if the connected controller is not compliant (wrong controller type or wrong software version) with the controller loaded in the AK-PT, the device address field will not show any address.

Copy to controller

Press button to copy the actual settings from the AK-PT to a connected controller.

The button is only enabled if a compliant controller is connected to the AK-PT.

If the connected controller is not compliant (wrong controller type or wrong software version), the "Copy to controller" button will not be enabled (Grey).

Note: Do not start the programming before the main screen is shown on the controller. If the controller has not been programmed before, it should say "No application configured".

Controller connection status

The controller connection status can be found at the lower left corner of the screen.

When working offline, the connection status readout will show "working offline":

WORKING OFFLINE

When working online (service and test), the connection status readout will show "Working online":

WORKING ONLINE

If communication is lost while online (service and test), the connection status will show "Working online", but with a red flashing indication for lost communication. You will still be able to work with the controller parameters offline.

WORKING ONLINE

7.2 Menu & Parameters screen

This screen is used for setting all application parameters for the controller:

The screenshot shows the AK-PT 50 programming tool interface. The menu tree on the left includes:

- Main Menu
 - ST2 - Start/Stop
 - CG - Plant type
 - SUC - Section A
 - CSA - Control status
 - CAA - Control settings
 - CCA - Configuration
 - CIA - Compressor timers
 - STA - Compressor status
 - ICA - Compressor capacity
 - CRA - Compressor Runhours
 - CCA - Compressor Cycles
 - SVA - Compressor service
 - SBS - Section B
 - CON - Condenser
 - SAF - Safety monitoring
 - GEN - General functions
 - GER - System
 - ALP - Alarm priorities
 - MC - Master Control
 - QST - Quick setup

The parameter table on the right shows the following parameters:

Label	Description	Min	Max	Default	Value	Unit
START/STOP						
IMS	Main switch			0 = OFF	0 = OFF	
PLANT TYPE						
PT1	Select plant type			0 = None	3 = Comp. + Co.	
RT1	Refinement type			0 = None	15 = R404A	
CUN	Unit of setpoint			0 = Set. Temp	0 = Set. Temp	
C10	Night signal via DI			0 = No	0 = No	
UEN	Main Switch via DI			0 = No	0 = No	
MF1	Main frequency			0 = 50 Hz	0 = 50 Hz	
oAO	Alarm output			0 = No relay	0 = No relay	
oAB	Alarm buzzer			0 = No buzzer	0 = No buzzer	
SUCTION A > CONTROL SETTINGS						
C09	Control mode			2 = AUTO	2 = AUTO	
C17	Subpoint	-80.0	30.0	-15.0	-15.0	°C
C22	Neutral zone	0.1	20.0	6.0	6.0	K
C19	Night offset	-25.0	25.0	0.0	0.0	K
C20	Max Reference	-50.0	80.0	80.0	80.0	°C
C21	Min Reference	-80.0	25.0	-80.0	-80.0	°C
C23	PI control selection			5 = 5	5 = 5	
C0X	Prod stop runtime	0	300	60	60	sec
C26	Pump down			0 = No	0 = No	
C25	Load shed limit	0	100	100	100	%
C30	Emergency cap. day	0	100	50	50	%
C31	Emergency cap. night	0	100	25	25	%
C33	Comp. start delay	0	180	30	30	sec
C34	Injection OFF delay	0	300	120	120	sec
SUCTION A > CONFIGURATION						
C16	Control sensor			0 = Po pressure	0 = Po pressure	
C01	Compressor mode			1 = Single stop	2 = Digital scroll	
C02	No. of compressors	0	8	0	4	
C03	Lead comp. size	1.0	100.0	1.0	1.0	kW
C14	Comp. size	1.0	100.0	1.0	1.0	kW
C08	PWM period time	10	30	20	20	sec
C09	PWM Min cycle	10	50	10	10	%
C0X	PWM start cycle	10	100	30	30	%
C10	PWM Max cycle	60	100	100	100	%
C11	Comp. 1 Sd temp			1 = Yes	1 = Yes	
C04	Comp. 1 Sd max	0.0	195.0	125.0	125.0	°C

Screen elements:

Menu tree

The left side of the screen shows the controller menu tree with menu and sub-menu groups. By selecting a menu, the parameter table on the right side of the screen will navigate to the selected menu.

Parameter table

The right side of the screen shows the complete list of application parameters for the controller.

Parameters that can be written are shown with black font colour. Parameter values can be changed by clicking the value field and changing the value. The value will be accepted by navigating to another field or by pressing "Enter".

If you have selected only to see valid parameters (see preferences), the parameter table will only show the parameters that are valid for a given set-up. So the table will be dynamic.

Parameters that are read-only or status parameters are shown with grey font color.

If you have selected only to see settings (see preferences), the parameter table will only show writable parameters.

Note: In general it is recommended to configure the controller by following the sequence of the menu groups. Start from the top menu and continue down through the menu groups. The reason being that some settings might enable new menu entries or parameters placed lower in the menu structure.

It is a good idea to start by setting the parameter "Unit of setpoints" in the Plant type menu. This parameter defines whether control reference setpoints are using (Saturated) Temperature or Pressure units.

Tool tip

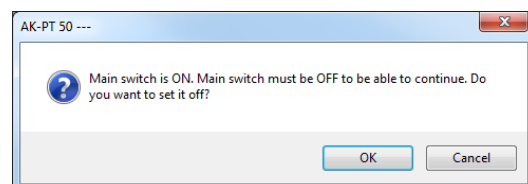
Right mouse click in the parameter table brings up a "Find" option (Ctrl + F).

This allows you to quickly find parameters or menus that fit the typed-in text phrase.

Online mode

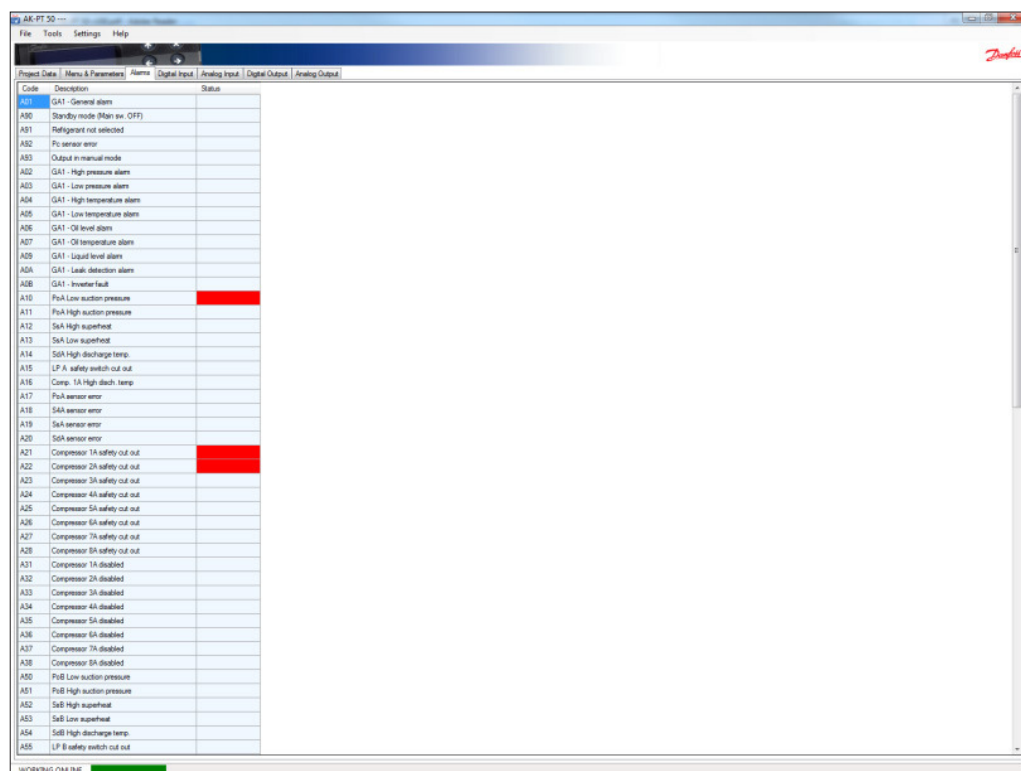
In online mode, the menu tree is used to select a controller menu and the parameter table only shows the parameters that belong to the selected menu. This is done in order to increase data refresh speed (the AK-PT does not have to read all parameters from the controller).

In online mode, many configuration parameters are protected from being changed while Main switch setting is ON. Trying to change a protected setting will result in a pop-up window requesting to set Main Switch OFF in order to change the protected setpoint – please refer to the screen below:



7.3 Alarms screen

This screen shows the list of controller alarms:



Code	Description	Status
A00	GA1 - General alarm	
A01	Standby mode (Main sw. OFF)	
A02	Refrigerant not selected	
A03	Pc sensor error	
A04	Output in manual mode	
A05	GA1 - High pressure alarm	
A06	GA1 - Low pressure alarm	
A07	GA1 - High temperature alarm	
A08	GA1 - Low temperature alarm	
A09	GA1 - Oil level alarm	
A10	GA1 - Oil temperature alarm	
A11	GA1 - Liquid level alarm	
A12	GA1 - Leak detection alarm	
A13	GA1 - Inverter fault	
A14	PuA Low suction pressure	
A15	PuA High suction pressure	
A16	SA High superheat	
A17	SA Low superheat	
A18	SA High discharge temp.	
A19	LP A safety switch out out	
A20	Comp. 1A High disch. temp	
A21	SA sensor error	
A22	SA sensor error	
A23	SA sensor error	
A24	SA sensor error	
A25	Compressor 1A safety out out	
A26	Compressor 2A safety out out	
A27	Compressor 3A safety out out	
A28	Compressor 4A safety out out	
A29	Compressor 5A safety out out	
A30	Compressor 6A safety out out	
A31	Compressor 7A safety out out	
A32	Compressor 8A safety out out	
A33	Compressor 1A disabled	
A34	Compressor 2A disabled	
A35	Compressor 3A disabled	
A36	Compressor 4A disabled	
A37	Compressor 5A disabled	
A38	Compressor 6A disabled	
A39	Compressor 7A disabled	
A40	Compressor 8A disabled	
A41	PuB Low suction pressure	
A42	PuB High suction pressure	
A43	SA High superheat	
A44	SA Low superheat	
A45	SA High discharge temp.	
A46	LP B safety switch out out	

Screen elements:

Alarm list

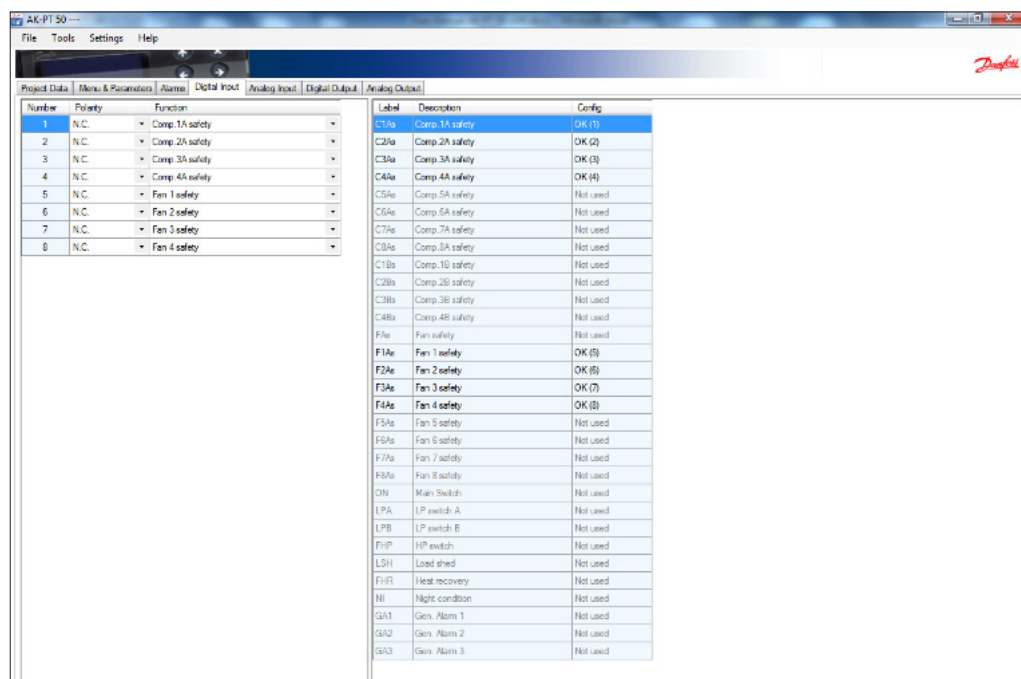
In offline mode the screen will only list the possible alarms.

Online mode

In online mode the list will show which alarms are active on the connected controller. A red status field indicates that the alarm is active.

7.4 Digital Input screen

This screen is used to configure all digital inputs of the controller:



Number	Polarity	Function	Label	Description	Config
1	N.C.	Comp. 1A safety	C1Aa	Comp. 1A safety	OK (1)
2	N.C.	Comp. 2A safety	C2Aa	Comp. 2A safety	OK (2)
3	N.C.	Comp. 3A safety	C3Aa	Comp. 3A safety	OK (3)
4	N.C.	Comp. 4A safety	C4Aa	Comp. 4A safety	OK (4)
5	N.C.	Fan 1 safety	F1Aa	Fan 1 safety	Not used
6	N.C.	Fan 2 safety	F2Aa	Fan 2 safety	Not used
7	N.C.	Fan 3 safety	F3Aa	Fan 3 safety	Not used
8	N.C.	Fan 4 safety	F4Aa	Fan 4 safety	Not used
			C5Aa	Comp. 5A safety	Not used
			C6Aa	Comp. 6A safety	Not used
			C7Aa	Comp. 7A safety	Not used
			C8Aa	Comp. 8A safety	Not used
			C1Ba	Comp. 1B safety	Not used
			C2Ba	Comp. 2B safety	Not used
			C3Ba	Comp. 3B safety	Not used
			C4Ba	Comp. 4B safety	Not used
			F1Ba	Fan 1 safety	Not used
			F2Ba	Fan 2 safety	OK (5)
			F3Ba	Fan 3 safety	OK (6)
			F4Ba	Fan 4 safety	OK (7)
			F5Ba	Fan 5 safety	Not used
			F6Ba	Fan 6 safety	Not used
			F7Ba	Fan 7 safety	Not used
			F8Ba	Fan 8 safety	Not used
			ON	Main Switch	Not used
			LPA	LP switch A	Not used
			LPB	LP switch B	Not used
			HP	HP switch	Not used
			LSH	Load shed	Not used
			HR	Heat recovery	Not used
			NI	Night condition	Not used
			GA1	Gen. Alarm 1	Not used
			GA2	Gen. Alarm 2	Not used
			GA3	Gen. Alarm 3	Not used

Screen elements:

Complete list of digital input functions

The table on the right side of the screen shows the complete list of possible digital input functions which are supported by the controller.

Input functions that are shown with black font colour are functions that are enabled through the parameter set-up in "Menu & Parameters". In this example, four compressor safety inputs and four fan safety inputs have been enabled.

Input functions that are shown with grey colour are not used for the given controller set-up.

List of digital inputs on the controller

The table on the left side of the screen shows the digital inputs on the controller. In this example the controller has eight digital inputs.

For each of these digital inputs you must select one of the enabled functions and whether it is set to NO (Normally Open) or NC (Normally Closed) action.

- NO means that the function is active at closed digital input.
- NC means that the function is active at open digital input.

Note: For the AK-PC 351 and AK-PC 572 controllers, all input and output functions are automatically assigned to the controller inputs and outputs and they cannot be changed.

How to configure the digital inputs of the controller

By clicking the "Function" drop-down box at a digital input, you can select which of the enabled input functions that must be associated with this digital input of the controller. In this example the safety monitoring input of Compressor 1 has been associated with digital input no. 1 of the controller.

When an enabled input function has been associated with a digital input on the controller, the "Config" field of the input function will show OK and in brackets it will show the number of the digital input it has been associated with:

Label	Description	Config
C1As	Comp.1A safety	OK (1)

If an enabled input function has NOT yet been associated with a digital input on the controller, the "Config" field of the input field will show "Missing":

Label	Description	Config
C1As	Comp.1A safety	Missing

So in order to check whether all digital inputs have been associated with a digital input of the controller, just run through the "Config" column and check that all enabled input functions have an "OK" mark and no "Missing" mark.

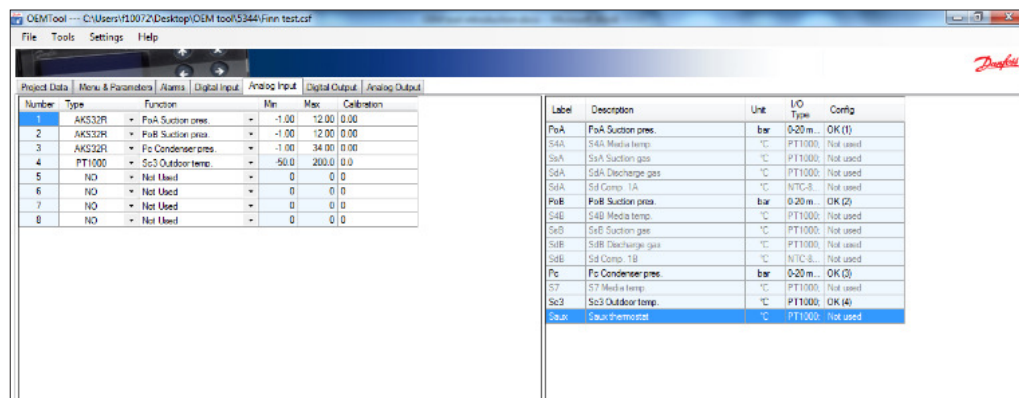
Online mode

In online mode (service and test) with a connected controller, the controller digital input list is extended with an extra column that shows the actual status of the digital input – please refer to the screen below:

Number	Polarity	Function	Value
1	N.C.	Comp.1A safety	OFF
2	N.C.	Comp.2A safety	OFF
3	N.C.	Comp.3A safety	OFF
4	N.C.	Comp.4A safety	OFF
5	N.C.	Fan 1 safety	OFF
6	N.C.	Fan 2 safety	OFF
7	N.C.	Fan 3 safety	OFF
8	N.C.	Fan 4 safety	OFF

7.5 Analogue Input screen

This screen is used to configure all analogue inputs of the controller:



Screen elements:

Complete list of analogue input functions

The table on the right side of the screen shows the complete list of possible analogue input functions which are supported by the controller.

Analogue input functions that are shown with black font colour are enabled through the parameter set-up in "Menu & Parameters". In this example four sensor inputs have been enabled.

Input functions that are shown with grey colour are not used for the given controller set-up.

List of analogue inputs on the controller

The table on the left side of the screen shows the analogue inputs of the controller. In this example the controller has 8 analogue inputs.

For each of these analogue inputs you must first select one of the enabled functions via the drop-down box.

Once the function has been defined, the sensor signal can be defined in the "Type" field.

Finally, if the selected function requires a pressure transmitter sensor, the Min. and Max. pressure ranges (Bar) for the pressure transmitter must be defined.

Note: The analogue inputs on the controller might support different sensor signals. For AK-PC 551 current signals of 0 – 20 mA or 4 – 20mA are only supported on analogue inputs 1-4. So if you wish to use such a signal type for the suction pressure, the suction pressure sensor must be defined on analogue inputs 1-4 (please refer to the User Guide of the controller in question for these details).

How to configure the analogue inputs of the controller

By clicking the "Function" drop-down box at an analogue input, you can select which of the enabled input functions that must be associated with this analogue input of the controller. In this example the suction pressure for suction group A has been associated with analogue input no. 1 of the controller:

Number	Type	Function	Min	Max	Calibration
1	AKS32R	PoA Suction pres.	-1.00	12.00	0.00

When an enabled input function has been associated with an analogue input of the controller, the "Config" field of the input function will show OK and in brackets it will show the number of the digital input it has been associated with:

Label	Description	Unit	I/O Type	Config
PoA	PoA Suction pres.	bar	0-20 m...	OK (1)

If an enabled input function has NOT yet been associated with an analogue input of the controller, the "Config" field of the input field will show "Missing":

Label	Description	Unit	I/O Type	Config
PoA	PoA Suction pres.	bar	0-20 m...	Missing

So in order to check whether all analogue inputs have been associated with an analogue input of the controller, just run through the "Config" column and check that all enabled analogue input functions have an "OK" mark and no "Missing" mark.

Note: For the AK-PC 351 and AK-PC 572 controllers, all input and output functions are automatically assigned to the controller inputs and outputs and they cannot be changed.

Online mode

In online mode (service and test) with a connected controller, the controller analogue input list is extended with an extra column that shows the actual status of the sensor signal – please refer to the screen below:

Number	Type	Function	Min	Max	Calibration	Value
1	AKS32R	PoA Suction pres.	-1.00	12.00	0.00	3.77
2	AKS32R	Pc Condenser pres.	-1.00	34.00	0.00	11.86
3	PT1000	Sc3 Outdoor temp.	-50.0	200.0	0.0	24.6
4	PT1000	Not Used	-500	2000	0	*****
5	NO	Not Used	0	0	0	*****
6	NO	Not Used	0	0	0	*****
7	NO	Not Used	0	0	0	*****
8	NO	Not Used	0	0	0	*****

Pressure signals are read out in Bar and temperature signals in degree Celsius. Defective or not used sensor values will be shown as stars.

7.6 Digital Output screen

This screen is used to configure all digital outputs of the controller:

Number	Priority	Function	Label	Description	Config
1	N.O.	Comp 1A	C1A	Comp 1A	OK (1)
2	N.O.	Comp 2A	C1A1	Comp 1A Cap V1	Not used
3	N.O.	Comp 2A	C1V2	Comp 1A Cap V2	Not used
4	N.O.	Comp 4A	C1A1	Comp 1A Lmt. 1	Not used
5	N.O.	Fan 1/VSD	C1A2	Comp 1A Lmt. 2	Not used
6	N.O.	Fan 2	C1A3	Comp 1A Lmt. 3	Not used
7	N.O.	Fan 3	C2A	Comp 2A	OK (2)
8	N.O.	Fan 4	C2A1	Comp 2A Lmt. 1	Not used
			C2A2	Comp 2A Lmt. 2	Not used
			C2A3	Comp 2A Lmt. 3	Not used
			C3A	Comp 3A	OK (3)
			C3A1	Comp 3A Lmt. 1	Not used
			C4A	Comp 4A	OK (4)
			C4A1	Comp 4A Lmt. 1	Not used
			C5A	Comp 5A	Not used
			C6A	Comp 6A	Not used
			C7A	Comp 7A	Not used
			C8A	Comp 8A	Not used
			C1B	Comp 1B	Not used
			C1B1	Comp 1B Cap V1	Not used
			C1B2	Comp 1B Lmt. 1	Not used
			C1B3	Comp 1B Lmt. 2	Not used
			C1B4	Comp 1B Lmt. 3	Not used
			C2B	Comp 2B	Not used
			C2B1	Comp 2B Lmt. 1	Not used
			C3B	Comp 3B	Not used
			C4B	Comp 4B	Not used
			F1	Fan 1/VSD	OK (5)
			F2	Fan 2	OK (6)
			F3	Fan 3	OK (7)
			F4	Fan 4	OK (8)
			F5	Fan 5	Not used
			F6	Fan 6	Not used
			F7	Fan 7	Not used
			F8	Fan 8	Not used
			AL	Alarm	Not used
			IOA	Injection ON A	Not used
			IOB	Injection ON B	Not used
			IOH	Thermostat	Not used

Screen elements:

Complete list of digital output functions

The table on the right side of the screen shows the complete list of possible digital output functions which are supported by the controller.

Output functions that are shown with black font colour are functions that are enabled through the parameter set-up in "Menu & Parameters". In this example four compressor and four fan outputs have been defined.

Output functions that are shown with grey colour are not used for the given controller set-up.

List of digital outputs on the controller

The table on the left side of the screen shows the digital outputs on the controller. In this example the controller has eight digital outputs.

For each of these digital outputs you must define the function and whether it is set to NO (Normally Open) or NC (Normally Closed) action.

- NO means that the function is active at activated relay.
- NC means that the function is active at deactivated relay.

Note: The digital outputs of the controller might support different functions. As an example AK-PC 551 and AK-PC 651 have solid state outputs on DO5 and DO6, so only these outputs support functions with high switch rates, such as pulse width modulated capacity valves for Digital scroll, Copeland Stream and Bitzer Ecoline CRII compressors - please refer to the User Guide of the controller in question for these details.

How to configure the digital outputs of the controller

By clicking the "Function" dropdown box at a digital output, you can select which of the enabled output functions that must be associated with this digital output of the controller. In this example, Compressor 1 has been associated with digital output no. 1 of the controller:

Number	Polarity	Function
1	N.O.	Comp.1A

When an enabled output function has been associated with a digital output of the controller, the "Config" field of the output function will show OK and in brackets it will show the number of the digital output it has been associated with:

Label	Description	Config
C1A	Comp.1A	OK (1)

If an enabled output function has NOT yet been associated with a digital output on the controller, the "Config" field of the output function will show "Missing":

Label	Description	Config
C1A	Comp.1A	Missing

So in order to check whether all enabled digital output functions have been associated with a digital output of the controller, just run through the "Config" column and check that all enabled output functions have an "OK" mark and no "Missing" mark.

Note: For the AK-PC 351 and AK-PC 572 controllers, all input and output functions are automatically assigned to the controller inputs and outputs and they cannot be changed.

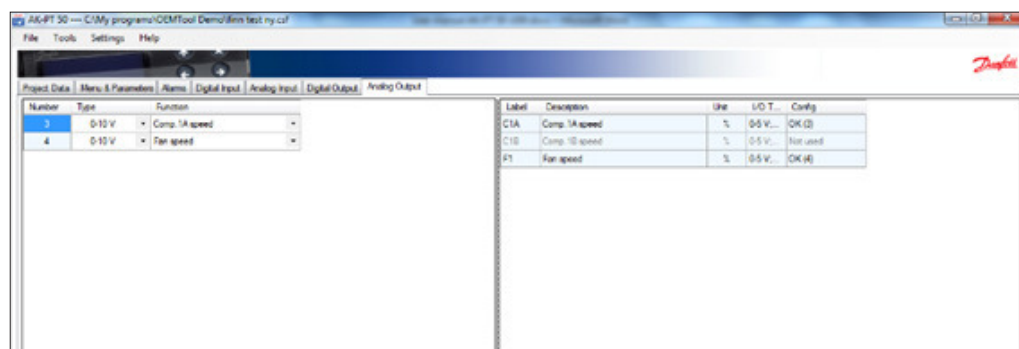
Online mode

In online mode (service and test) with a connected controller, the controller digital output list is extended with two extra columns that enable manual override of the output (test) and which show the actual status of the digital output – please refer to the screen below:

Number	Polarity	Function	Override Mode	Value
1	N.O.	Comp.1A	AUTO	OFF
2	N.O.	Comp.2A	AUTO	OFF
3	N.O.	Comp.3A	AUTO	OFF
4	N.O.	Comp.4A	AUTO	OFF
5	N.O.	Fan 1/VSD	AUTO	OFF
6	N.O.	Fan 2	AUTO	OFF
7	N.O.	Fan 3	AUTO	OFF
8	N.O.	Fan 4	AUTO	OFF

7.7 Analog Output screen

This screen is used to configure all analogue outputs of the controller:



Screen elements:

Complete list of analogue output functions

The table on the right side of the screen shows the complete list of possible analogue output functions which are supported by the controller.

Output functions that are shown with black font colour are functions that are enabled through the parameter set-up in "Menu & Parameters". In this example Compressor speed and Fan speed outputs have been defined.

Output functions that are shown with grey colour are not used for the given controller set-up.

List of analogue outputs on the controller

The table on the left side of the screen shows the analogue outputs on the controller. In this example the controller has two analogue outputs.

For each of these analogue outputs you must define the function and the type of output signal (0-5V or 0 – 10 V).

How to configure the analogue outputs of the controller

By clicking the “Function” drop-down box at an analogue output you can select which of the enabled output functions that must be associated with this analogue output of the controller. In this example, Compressor 1 speed function has been associated with analogue output no. 3 of the controller.

Number	Type	Function
3	0-10 V	Comp. 1A speed
4	0-10 V	Fan speed

When an enabled output function has been associated with an analogue output of the controller, the “Config” field of the output function will show OK and in brackets it will show the number of the analogue output it has been associated with:

Label	Description	Unit	I/O Type	Config
C1A	Comp. 1A speed	%	0-5 V,...	OK (3)

If an enabled output function has NOT yet been associated with an analogue output of the controller, the “Config” field of the output function will show “Missing”:

Label	Description	Unit	I/O Type	Config
C1A	Comp. 1A speed	%	0-5 V,...	Missing

So in order to check whether all enabled analogue output functions have been associated with an analogue output of the controller, just run through the “Config” column and check that all enabled output functions have an “OK” mark and no “Missing” mark.

Note: For the AK-PC 351 and AK-PC 572 controllers, all input and output functions are automatically assigned to the controller inputs and outputs and they cannot be changed.

Online mode

In online mode (service and test) with a connected controller, the controller analogue output list is extended with three extra columns that enable manual override of the output (test) and which shows the actual status of the analogue output – please refer to the screen below.

To make an override:

Set “Override mode” to “Manual” and then set override value – please be aware that the override value is set in percent of the selected output signal. If the output signal type is selected to 0 – 10 V and the override value is set to 10%, the output measured will be 1 V.

Number	Type	Function	Override Mode	Override Value	Value
3	0-10 V	Comp. 1A speed	AUTO	0.0	0.0
4	0-10 V	Fan speed	AUTO	0.0	0.0

7.8. Auto configuration of all inputs and outputs - offline

Auto configuration of all inputs and outputs is a time saving feature that allows AK-PT to configure all inputs and outputs of a controller in one operation.

Auto configuration of inputs and outputs can only be used in offline mode (does not work when in Service and test mode).

Auto configuration of all inputs and outputs can be initiated via the menu "Tools" → "Auto configure IO".

Procedure for using auto configuration of inputs and outputs:

1. Set up the controller parameters in the "Menu & parameter" screen.
2. This will enable different input and output functions used by the controller i.e. if four compressors have been set up, four digital output functions will be enabled for compressor 1-4. The enabled IO functions are shown with black font colour in the IO screens - please refer to the previous pages containing the input and output screens.
3. Selecting the function "Tools" → "Auto configure IO" will automatically assign all enabled IO functions to inputs and outputs of the controller. The assignment of IO functions to inputs and outputs of the controller will follow the same rules and priorities as when using the wizard set-up of the controller from the display. Please refer to the User Guide for the specific controller type to find exact rules and priorities.
4. Check that all enabled IO functions have been assigned to controller IO by checking the status in the "Config" column. It has to say "OK" like shown on the screen below. If it says "Missing", the reason will be that too many IO functions have been enabled compared to the number of IO on the controller.

Label	Description	Config
C1As	Comp. 1A safety	OK (1)
C2As	Comp. 2A safety	OK (2)
C3As	Comp. 3A safety	OK (3)
C4As	Comp. 4A safety	OK (4)
C5As	Comp. 5A safety	Not used
C6As	Comp. 6A safety	Not used
C7As	Comp. 7A safety	Not used

5. Finally set up the properties for all controller inputs and outputs e.g. sensor types, pressure ranges, NC/NO action of digital inputs and outputs etc.

Note: For the AK-PC 351 and AK-PC 572 controllers, all input and output functions are automatically assigned to the controller inputs and outputs and they cannot be changed.

Example:

In below digital input screen, the controller set-up has enabled four compressors safety inputs and four fan safety inputs (shown with black font colour in the digital input screen shown below). The "Config" column shows the status "Missing" as the safety inputs have not yet been assigned to the digital inputs of the controller.

When "Auto configure IO" has been used, the compressor and fan safety inputs have automatically been assigned to the controller digital inputs. The "Config" column now shows the status "OK(x)" where "x" is the number of the assigned digital input.

Number	Polarity	Function	Label	Description	Config
1	N.O.	Not Used	C1As	Comp. 1A safety	Missing
2	N.O.	Not Used	C2As	Comp. 2A safety	Missing
3	N.O.	Not Used	C3As	Comp. 3A safety	Missing
4	N.O.	Not Used	C4As	Comp. 4A safety	Missing
5	N.O.	Not Used	C5As	Comp. 5A safety	Not used
6	N.O.	Not Used	C6As	Comp. 6A safety	Not used
7	N.O.	Not Used	C7As	Comp. 7A safety	Not used
8	N.O.	Not Used	C8As	Comp. 8A safety	Not used
			C1Bs	Comp. 1B safety	Not used
			C2Bs	Comp. 2B safety	Not used
			C3Bs	Comp. 3B safety	Not used
			C4Bs	Comp. 4B safety	Not used
			FAs	Fan safety	Not used
			F1As	Fan 1 safety	Missing
			F2As	Fan 2 safety	Missing
			F3As	Fan 3 safety	Missing
			F4As	Fan 4 safety	Missing
			F5As	Fan 5 safety	Not used
			F6As	Fan 6 safety	Not used
			F7As	Fan 7 safety	Not used
			F8As	Fan 8 safety	Not used
			ON	Main Switch	Not used
			LPA	LP switch A	Not used
			LPB	LP switch B	Not used
			FHP	HP switch	Not used
			LSH	Load shed	Not used
			FHR	Heat recovery	Not used
			NI	Night condition	Not used
			GA1	Gen. Alarm 1	Not used
			GA2	Gen. Alarm 2	Not used
			GA3	Gen. Alarm 3	Not used

Digital input screen before auto configure

Number	Polarity	Function	Label	Description	Config
1	N.C.	Comp. 1A safety	C1As	Comp. 1A safety	OK (1)
2	N.C.	Comp. 2A safety	C2As	Comp. 2A safety	OK (2)
3	N.C.	Comp. 3A safety	C3As	Comp. 3A safety	OK (3)
4	N.C.	Comp. 4A safety	C4As	Comp. 4A safety	OK (4)
5	N.C.	Fan 1 safety	C5As	Comp. 5A safety	Not used
6	N.C.	Fan 2 safety	C6As	Comp. 6A safety	Not used
7	N.C.	Fan 3 safety	C7As	Comp. 7A safety	Not used
8	N.C.	Fan 4 safety	C8As	Comp. 8A safety	Not used
			C1Bs	Comp. 1B safety	Not used
			C2Bs	Comp. 2B safety	Not used
			C3Bs	Comp. 3B safety	Not used
			C4Bs	Comp. 4B safety	Not used
			FAs	Fan safety	Not used
			F1As	Fan 1 safety	OK (5)
			F2As	Fan 2 safety	OK (6)
			F3As	Fan 3 safety	OK (7)
			F4As	Fan 4 safety	OK (8)
			F5As	Fan 5 safety	Not used
			F6As	Fan 6 safety	Not used
			F7As	Fan 7 safety	Not used
			F8As	Fan 8 safety	Not used
			ON	Main Switch	Not used
			LPA	LP switch A	Not used
			LPB	LP switch B	Not used
			FHP	HP switch	Not used
			LSH	Load shed	Not used
			FHR	Heat recovery	Not used
			NI	Night condition	Not used
			GA1	Gen. Alarm 1	Not used
			GA2	Gen. Alarm 2	Not used
			GA3	Gen. Alarm 3	Not used

Digital input screen after auto configuration

Note: Using the function “Auto configure IO” will overwrite any previous assignment of IO functions as well as the properties for the inputs and outputs e.g. pressure transmitter ranges, NO/NC action of digital inputs and outputs.

Note: For AK-PC 351 and AK-PC 572 “Auto configure IO” has no effect on the assignment of IO functions but will only reset the properties of the controller inputs and outputs to default values e.g. pressure transmitter ranges and NO/NC action of digital inputs and outputs.

8. Connect controller to AK-PT

The connection between the AK-PT and an AK-PC 351/AK-PC 551/AK-PC 572/AK-PC 651/AK-PC 651A is done via an MMIMYK gateway.

Please refer to the MMIMYK manual for more details (Litt. No. RS8FP202 - MMIMYK user manual - V 5.1).

8.1 Connect AK-PC 351

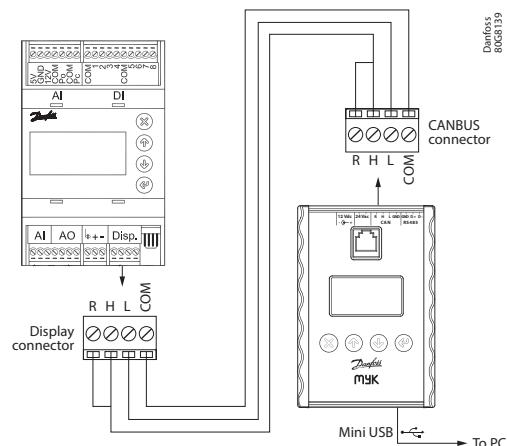
The connection of AK-PC 351 has to be done via the CANBUS terminals on the controller and on the MMIMYK as shown in the drawing to the right.

The MMIMYK gateway is connected to the PC via a mini USB connection. The MMIMYK gets power from the USB.

The MMIMYK gateway is connected to the AK-PC 351 via wires between the CANBUS terminals of the MMIMYK and AK-PC 351.

AK-PC 351 must be powered up.

Remember to terminate the CANBUS connection on the controller and at the MMIMYK by connecting the terminals "R" and "H" on the CANBUS connector.



8.2 Connect AK-PC 551

The connection of AK-PC 551 is easily done as shown in the drawing to the right.

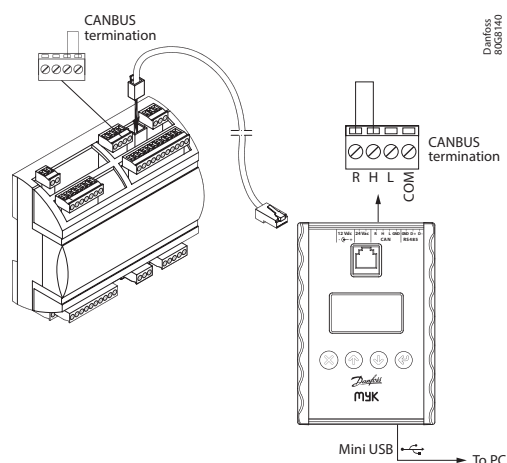
The MMIMYK gateway is connected to the PC via a mini USB connection. The MMIMYK gets power from the USB.

The MMIMYK gateway is connected to the AK-PC 551 via RJ11 telephone cable (order no. 080G0075).

AK-PC 551 must be powered up.

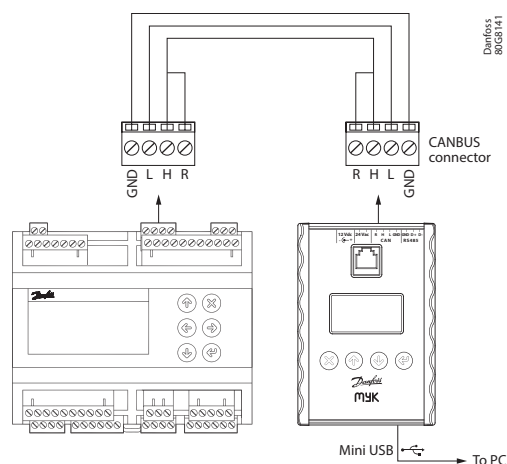
The telephone cable is just plugged into the CAN-RJ connectors (RJ11 plug type) of the MMIMYK and AK-PC 551.

Remember to terminate the CANBUS connection on the controller and on the MMIMYK by connecting the terminals "R" and "H" on the CANBUS connector.



If the telephone cable is not available, AK-PC 551 can be wired to the MMIMYK via the CANBUS connectors.

Remember to terminate the CANBUS connection on the controller and on the MMIMYK by connecting the terminals "R" and "H" on the CANBUS connector.



8.3 Connect AK-PC 572

The connection of AK-PC 572 is easily done as shown in the drawing to the right.

The MMIMYK gateway is connected to the PC via a mini USB connection. The MMIMYK gets power from the USB.

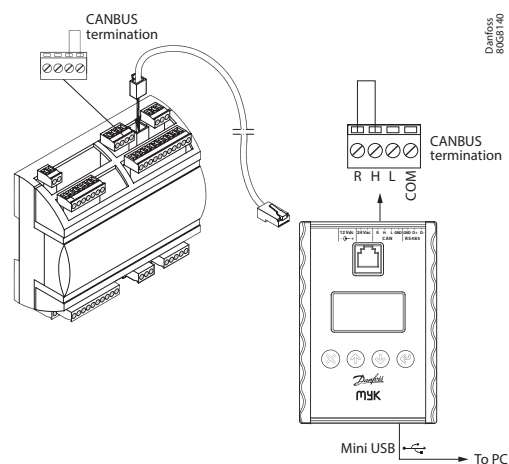
The MMIMYK gateway is connected to the AK-PC 572 via RJ11 telephone cable (order no. 080G0075).

AK-PC 572 must be powered up. The telephone cable is just plugged into the CAN-RJ connectors (RJ11 plug type) of the MMIMYK and AK-PC 572.

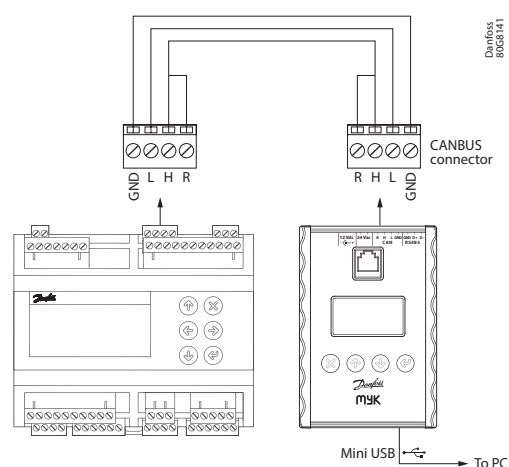
Remember to terminate the CANBUS connection on the controller and on the MMIMYK by connecting the terminals "R" and "H" on the CANBUS connector.

If the telephone cable is not available, AK-PC 572 can be wired to the MMIMYK via the CANBUS connectors.

Remember to terminate the CANBUS connection on the controller and on the MMIMYK by connecting the terminals "R" and "H" on the CANBUS connector.



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8.4 Connect AK-PC 651/651A

The connection of AK-PC 651/651A is easily done as shown in the drawing to the right.

The MMIMYK gateway is connected to the PC via a mini USB connection. The MMIMYK gets power from the USB.

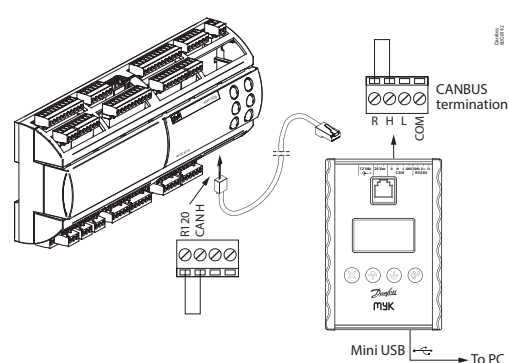
The MMIMYK gateway is connected to the AK-PC 651/651A via RJ11 telephone cable (order no. 080G0075).

AK-PC 651/651A must be powered up. The telephone cable is just plugged into the CAN-RJ connectors (RJ11 plug type) of the MMIMYK and AK-PC 651/651A.

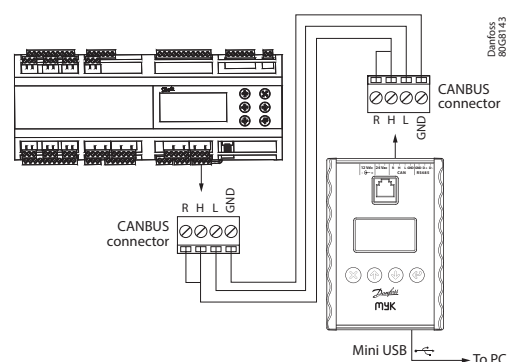
Remember to terminate the CANBUS connection on the controller and on the MMIMYK by connecting the terminals "R" and "H" on the CANBUS connector.

If the telephone cable is not available, AK-PC 651/651A can be wired to the MMIMYK via the CANBUS connectors.

Remember to terminate the CANBUS connection on the controller and on the MMIMYK by connecting the terminals "R" and "H" on the CANBUS connector.



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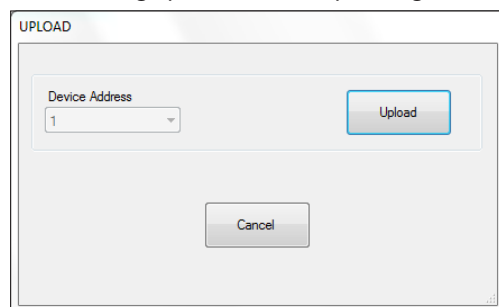


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8.4 Check communication

Once the controller has been connected to the AK-PT via the MMIMYK you can check the communication by selecting “Service and test” in the “File” menu.

This will bring up a window for uploading the controller parameters:



Device address

The device address field will show the network address of a controller connected to the AK-PT via the MMIMYK gateway. If the device address shows a value and the “Upload” button is enabled, then the communication is OK.

Note: If the device address field does not show a device address, there can be two reasons:

1. Termination of CANBUS missing

The CANBUS connection between the controller and the MMIMYK must be terminated for robust data transfer. Please refer to paragraph “Connect controller to AK-PT” for details on CANBUS wiring and termination.

2. Wrong baud rate setting in the controller or the MMIMYK

The CANBUS baud rate setting in the controller and in the MMIMYK has to be set on the same value. It is recommended to use 50k baud for the most robust communication.

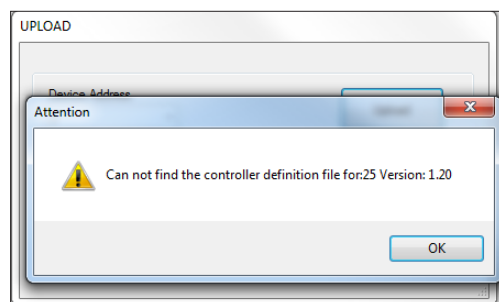
Check baud rate in the MMIMYK:

- Disconnect the MMIMYK from all power supply sources (power might be supplied via USB cable and/or via connection to the controller and/or via external power supply).
- Reconnect power supply to the MMIMYK.
- Select menu point “CAN settings” in the MMIMYK menu.
- Select menu point “Baud rate” in the MMIMYK.
- Check that the baud rate is set at 50K.

Check baud rate of controller:

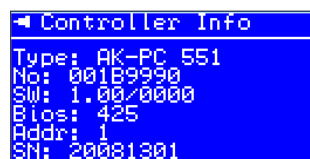
- Power down the controller.
- Power up the controller and press the “Escape” and “Enter” buttons simultaneously.
- After a few seconds the “Bios” menu appears in the display.
- Select menu point “CAN”.
- Select menu point “Baud rate” and check that it is set at 50K.
- Leave BIOS menu by pressing “Escape” a couple of times and select menu point “Exit”.

Note: If the connected controller type and software version is NOT supported by the AK-PT, a fault message will be shown when pressing the upload button:



In order to solve this issue you must import a controller package file for the controller type and software version in question (refer to the paragraph “Import new controller types”). If you do not have a controller package file for the controller in question, please contact Danfoss. New CPF/CDF files can be found on the [Global Product Support](#) site.

Before contacting Danfoss please check the controller type and software version of the controller by navigating to the controller info screen of the controller. Here is an example of a controller info screen from the AK-PC 551:



9. Import new controller types

Released software versions of AK-PC 351, AK-PC 551, AK-PC 572 and AK-PC 651/651A are supported/pre-installed as part of the installation process.

However, when a new controller type or a new controller software version becomes available you will have to import a new controller package file for the new controller type/software version in question.

Please contact Danfoss for availability of controller package files for new controller types and/or new software versions. New CPF/CDF files can be found on the [Global Product Support](#) site.

The controller package files have the following naming convention:

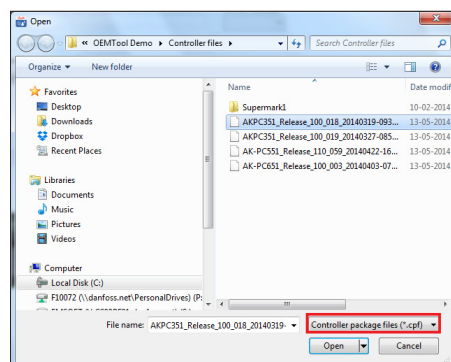
“AKPC351_Release_100_019_20140327-0856.cpf”

(Controller type = AKPC351, SW version = 1.00, Build no. =19, date for creation = 2014.03.27 and extension type)

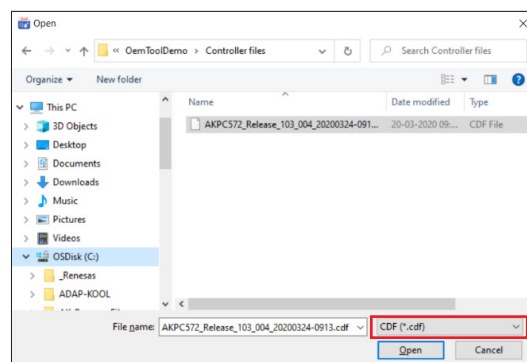
The extension type for AK-PC 572 is .cdf

The first step is to save the controller package files in a directory.

To import a new type of controller please select the menu: “Tools” → “Import controller File” (Ctrl. – I)



.cpf



.cdf

Select the file and file extension “controller package file” or “CDF” and press “Open” – the imported controller type/software version is now supported by the AK-PT.

Once the controller package files have been imported, the OEM software is ready to manage the parameters of the controllers.

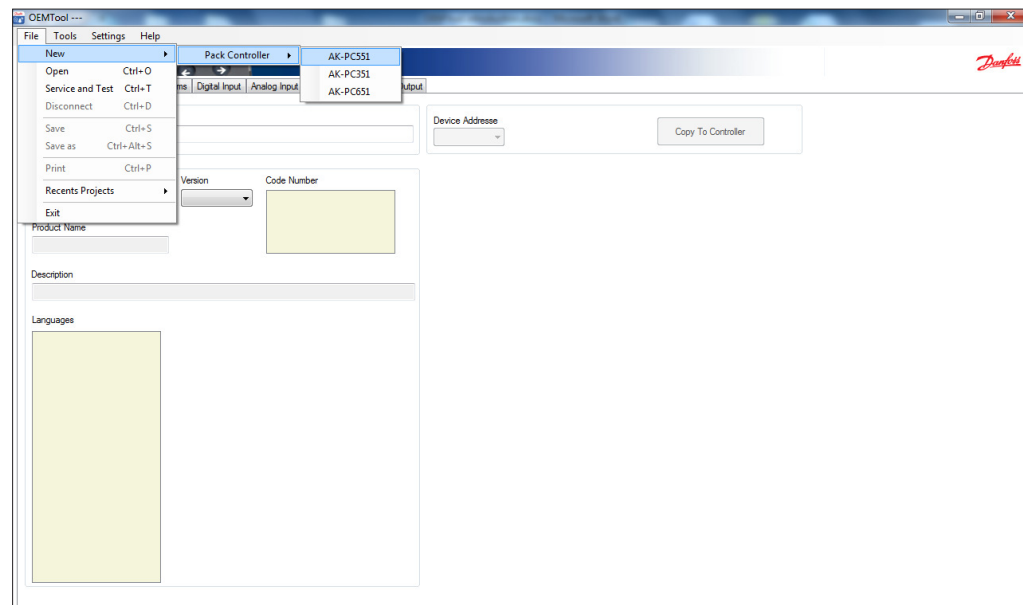
10. Tutorials

10.1 How to create the first controller set-up project

Once the controller package files have been imported, it is possible to manage the parameters offline and online.

To start on a new project select "File" → "New" → "Pack controller" → "Controller type" i.e. AK-PC 551.

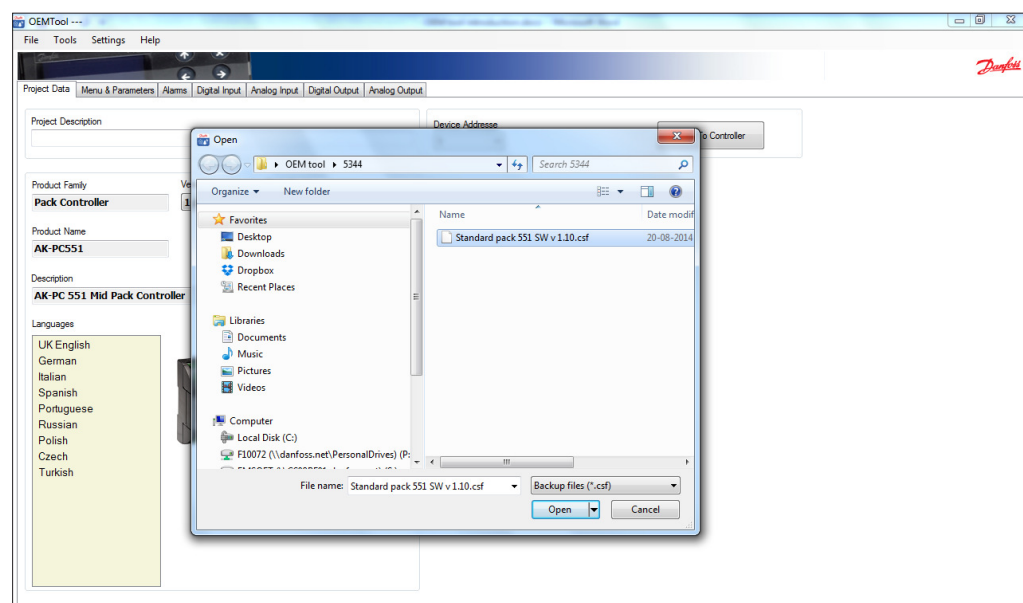
Now the controller type is being loaded into the AK-PT and you are ready to manage the parameter set-up.



10.2 How to edit an existing controller set-up file

To open an existing set-up file select "File" → "Open".

Select the required set-up file via the file explorer - the set-up file is being loaded and you are ready to edit the parameter set-up. Set-up files have the file extension ".CSF" and it is recommended to save set-up files with a name including controller type and SW version, which makes it easier to identify the correct file.



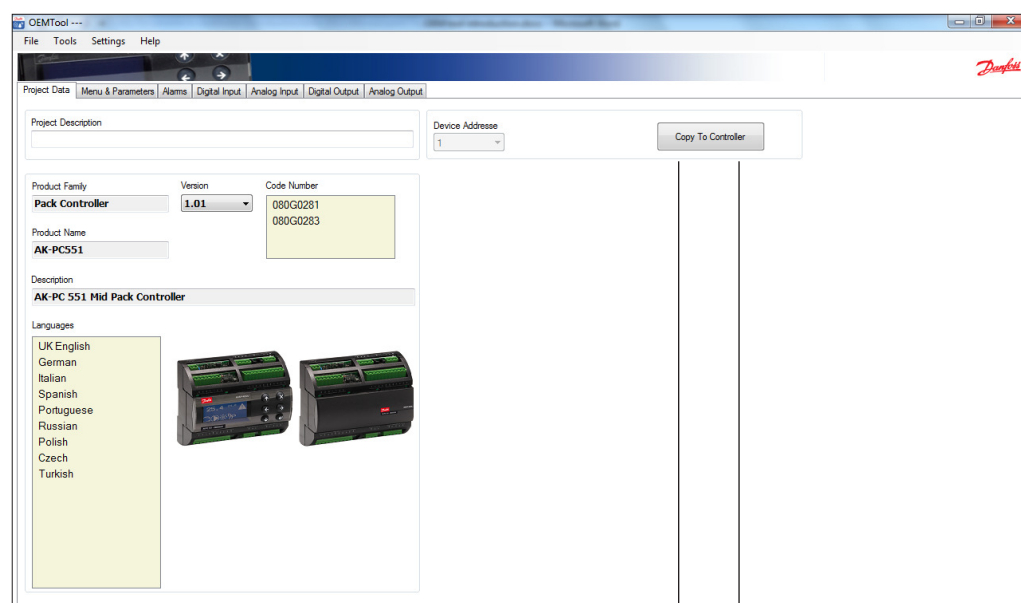
10.3 How to program one or multiple controllers from existing set-up file

To open an existing set-up file select “File” → “Open”.

Select the required set-up file via the file explorer - the set-up file is being loaded and you are ready to program the parameter set-up into a controller.

Connect the AK-PC pack controller to the AK-PT – please refer to the paragraph “Connect controller to AK-PT”.

Note: Do not start the programming before the main screen is shown on the controller. If the controller has not been programmed before, it should say “No application configured”.



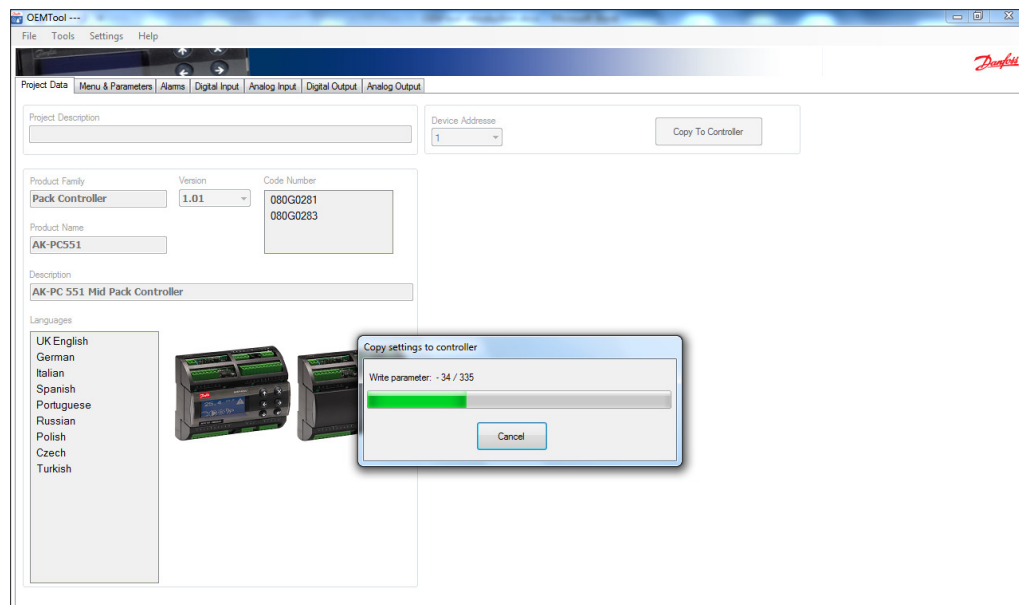
If the connected controller complies with the controller type and SW version of the loaded set-up file, the device address field will show the network address of the connected controller and the “Copy to controller” button will be enabled:



If the connected controller DOES NOT comply with the controller type and SW version of the loaded set-up file, the device address field will NOT show any network address and the “Copy to controller” button will be disabled:



If the connected controller complies with the set-up file, you can easily program the controller by pressing the “Copy to controller” button – now the settings from the set-up file are being transferred to the controller:



Once all parameters have been copied to the controller, you can disconnect the controller and connect the next controller that needs to be programmed.

Note: If the network address does not show any network address and the “Copy to controller” button is disabled, please check the software version of the controller by navigating to the controller info screen on the controller – here an example from an AK-PC 551:

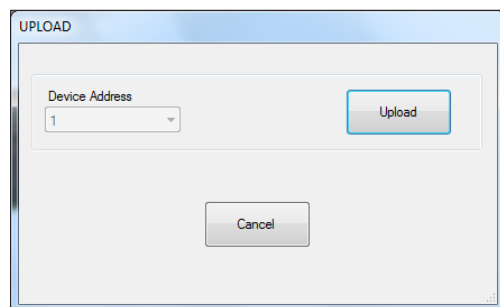


If the software version of the controller does not comply with the software version in the set-up file, you will either have to make a new set-up file for the correct software version or you will have to update the controller software to the same version as the set-up file.

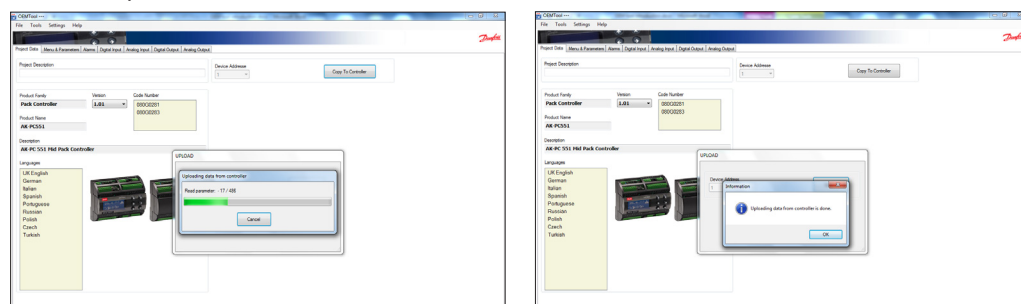
10.4 How to set up and service a controller online

Connect the AK-PC pack controller to the AK-PT – please refer to the paragraph “Connect controller to AK-PT”.

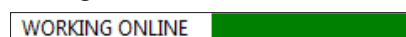
To make an online connection to the controller please select “File” → “Service & Test”. This will bring up an upload window:



Press the “Upload” button and the AK-PT will start to read all data from the connected controller:



Once all parameters have been read, the online readings and settings of the controller are presented and the connection status indicator in the lower right corner of the screen shows that the AK-PT is working online with a controller and that data is being constantly updated:

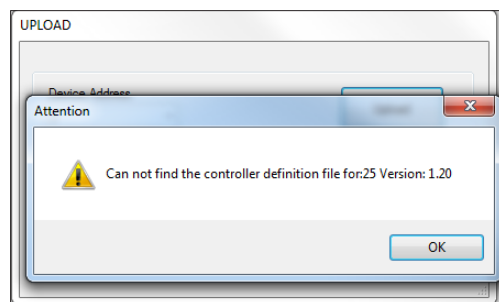


You can always save the current set up of an online controller by selecting “File” → “Save” or “Save as”.

When you are finished working online with a controller, you can disconnect the controller connection by selecting “File” → “Disconnect” or by pressing the “Disconnect” button on the “Project data” screen. You can then continue to work offline with the uploaded controller settings.

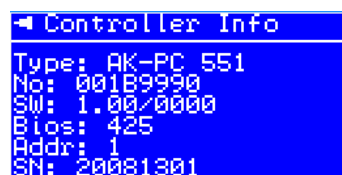


Note: If the connected controller type and software version is NOT supported by the AK-PT, a fault message will be shown when pressing the upload button:



In order to solve this issue you must import a controller package file for the controller type and software version in question (refer to the paragraph “Import new controller types”). If you do not have a controller package file for the controller in question, please contact Danfoss. New CPF/CDF files can be found on the Global Product Support site.

Before contacting Danfoss please check the controller type and software version of the controller by navigating to the controller info screen of the controller – here an example of a controller info screen from an AK-PC 551:



10.5 How to check input and output signals on an online controller

Make an online connection to a controller as described in the previous tutorial “How to set up and service a controller online”.

Once the connection has been established, it is easy to check the status of inputs and outputs.

Note: If inputs and outputs have just been configured, the parameter “Main switch” (in the Start/Stop menu) must be set to “ON” in order to get correct readings.

Digital inputs:

Navigate to the “Digital input” tab and check the actual status of the digital input signals in the table on the left side of the screen:

Number	Polarity	Function	Value
1	N.C.	Comp. 1A safety	ON
2	N.C.	Comp. 2A safety	ON
3	N.C.	Comp. 3A safety	ON
4	N.C.	Comp. 4A safety	ON
5	N.C.	Fan safety	ON
6	N.O.	Not Used	OFF
7	N.O.	Not Used	OFF
8	N.O.	Not Used	OFF

Analogue inputs – sensor signals

Navigate to the “Analog input” tab and check actual status of the analogue input signals in the table on the left side of the screen:

Number	Type	Function	Min	Max	Calibration	Value
1	AKS32R	PoA Suction pres.	-1.00	12.00	0.00	3.77
2	AKS32R	Pc Condenser pres.	-1.00	34.00	0.00	11.86
3	PT1000	Sc3 Outdoor temp.	-50.0	200.0	0.0	24.6
4	PT1000	Not Used	-500	2000	0	*****
5	NO	Not Used	0	0	0	*****
6	NO	Not Used	0	0	0	*****
7	NO	Not Used	0	0	0	*****
8	NO	Not Used	0	0	0	*****

Pressure signals are read out in bar and temperature signals in degree Celsius. Defective or not used sensor values will be shown as stars.

Digital outputs:

Navigate to the “Digital output” tab and check the actual status of the digital output signals in the table on the left side of the screen:

Number	Polarity	Function	Override Mode	Value
1	N.O.	Comp. 1A	ON	ON
2	N.O.	Comp. 2A	ON	ON
3	N.O.	Comp. 3A	AUTO	OFF
4	N.O.	Comp. 4A	AUTO	OFF
5	N.O.	Fan 1/VSD	OFF	OFF
6	N.O.	Fan 2	AUTO	OFF
7	N.O.	Fan 3	AUTO	OFF
8	N.O.	Fan 4	AUTO	OFF

The actual status of the digital outputs is shown in the “Value” column.

It is possible to make a manual override of digital outputs by setting the relay status in the “Override Mode” column.

Analogue outputs:

Navigate to the “Analog output” tab and check the actual status of the analogue output signals in the table on the left side of the screen:

Number	Type	Function	Override Mode	Override Value	Value
3	0-10 V	Comp. 1A speed	MANUAL	20.0	20.0
4	0-10 V	Fan speed	AUTO	0.0	0.0

The actual status of the analogue outputs is shown in the “Value” column.

It is possible to make a manual override of analogue output signals by setting the override mode to manual and then set an override value. In the above example, the analogue output for compressor speed is set in manual mode with an override value of 20%. The override value is set in percentage of defined output signal which means that for 0 – 10 V signal, 20% correspond to an output voltage of 2 V.

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