

FT1380 Crimp Machine Backstop

The FT1380 Backstop provides added versatility to one of Danfoss's most widely used crimp machines, the FT1380. Featuring both "spring-loaded" and "positive-stop" options, this backstop simplifies crimping for a wide range of fitting styles including thru-the-cover, PTFE and others.



Features:

- Magnetic mount
- "Spring-Loaded" backstop
- "Positive-Stop" option
- 2.5 inches of travel

Benefits:

- Installs in seconds
- Makes high volume hose assembly easier
- Increases machine capacity to include PTFE
- Accommodates a variety of fitting sizes

"Spring-Loaded" to "Positive-Stop" Adjusting Instructions

Step One

Back out the thumbscrew completely and remove the small round spacer.

Step Two

Re-Install the thumbscrew and tighten securely.

Step Three

Using the 5/32" hex wrench, remove the cap screw that attaches the stop plate to the threaded rod

Step Four

Place the round spacer over the spring-loaded shaft.

Step Five

Re-install the stop plate to the threaded rod and tighten securely.

Attention: Only use the "positive-stop" feature for hoses requiring a positive backstop. Use the "spring-loaded" feature for all other style hoses. This will reduce the possibility of improper hose assembly and damage to backstop components.

Ordering Instructions:

Part Number	Description
FT1380-4	Backstop and 5/32" hex wrench

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Danfoss Power Solutions

14615 Lone Oak Road
Eden Prairie, MN 55344, USA
Phone: 952-937-9800