023R9546

## **Installation guide**

## **ELIMINATOR®** Hermetic filter drier Type DMT

023R9546 PS/MWP: 140 bar/2030 psig Refrigerant R744 (CO2) Maximum working pressure T<sub>min.</sub>: -40 °C / -40 °F Refrigerant temperature T<sub>max.</sub>: 100 °C / 212 °F Flare / flare o-ring / flare NPT copper plated solder versions Connection: All sizes Keep flames away from body Danfoss 3Z91 Customer best practice will still be needed:

- 1. Use wet wrap when installing.
- 2. Braze the joints.
- 3. Let them cool down.
- 4. Clean the welding area after the installation (remove remaining flux with a brush).

  This is an important operation and needs to be done with great care to remove all remaining flux.
- 5. Paint / Anti-corrosive needs to cover all open steel parts, areas where the black original paint has been burnt due to brazing and at least 3 cm approx of the copper.
- 6. Paint the joints twice.