

## Service Kit Instructions

### Series 51

## Control or multi-function valve/end cap interface seal



The parts enclosed in this kit may be used to seal the interface between either the control or multi-function valve and the end cap using either the “old” style end caps that used O-rings or the “new” style end caps that use a gasket seal.

The mounting surface for a control or multi-function valve on the end cap determines which style end cap your motor has. If there are O-ring spot faces on the mounting surface, use the enclosed O-rings to seal the control interface. If there are no O-ring spotfaces, use the enclosed gasket seal.

