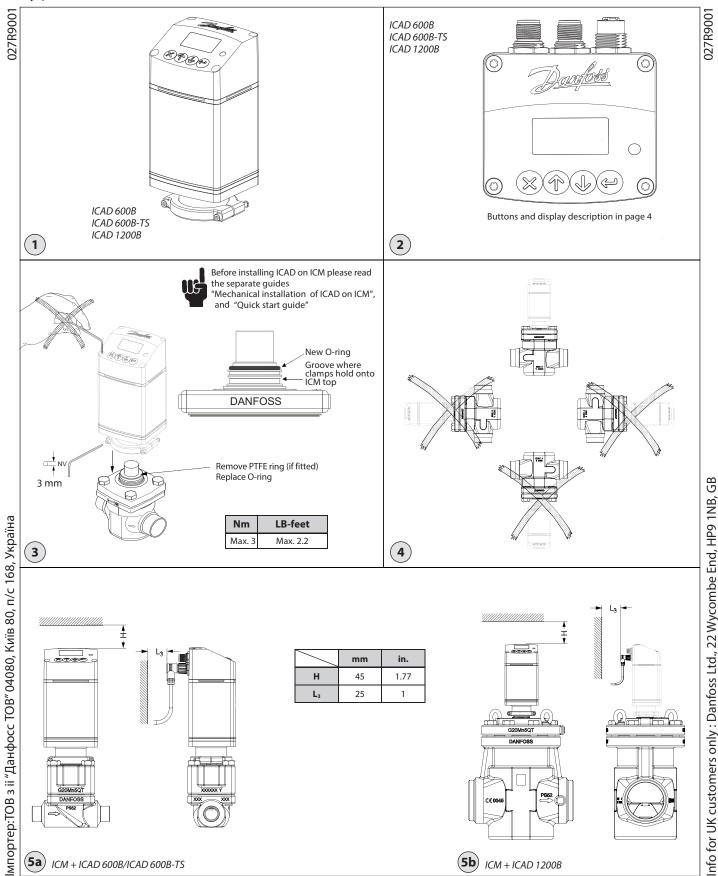


Installation guide

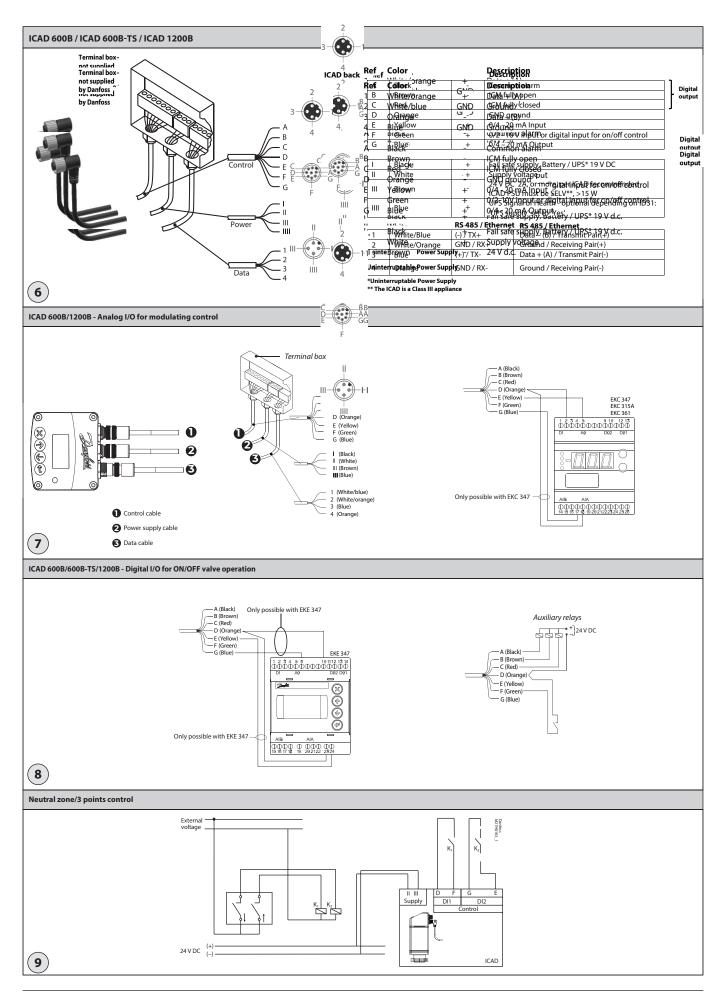
Actuator

Type ICAD 600B / 600B-TS / 1200B

UK CA









Installation

Do not install ICAD before welding. This apply for electrical as well as for mechanical installation. Please observe that ICAD when connected to 24 V DC, will send out acoustic noise at stand still. This has no influence on the function/operation of the ICAD.

ICAD 600B, ICAD 600B-TS and ICAD 1200B can be used together with the following Danfoss valves (fig. 1, 5a and 5b).

ICAD 600B	ICAD 600B-TS	ICAD 1200B
ICM 20	ICMTS 20	ICM 40
ICM 25	ICMTS 50	ICM 50
ICM 32	ICMTS 80	ICM 65
		ICM 100
		ICM 125
		ICM 150
		CVE pilot valve

Electrical data

Supply voltage is galvanically isolated from in-/output. ICAD is a Class III product.

PSUs connected to ICAD must be SELV<100 VA For UL compliance: PSU must be Class 2 NEC

Supply voltage

24 V DC (Tolerances; see below table) Load ICAD 600B, ICAD 600B-TS: 1.2 A ICAD 1200B: 2.0 A

24 Volt DC ONLY



Please observe cable voltage drop. Distance between the applied DC transformer

and the ICAD terminal box may cause a voltage drop. Cross section of cables and size of DC transformer must be calculated so that the voltage at all time at the ICAD terminal box*, both during standstill and during

operation of ICAD, is within this range:

Prefabricated ICAD cable length Code number		1.5 m 027H0426	3 m 027H0438	10 m 027H0427	15 m 027H0435
Voltage ICAD terminal (600B/1200B) [V DC]	al Min.	21	22	23	24
	Max.	26.4			

* Do not measure inside the ICAD itself (value can be checked in ICAD B menu).

Fail safe supply

24 V DC (Tolerances; see table above) ICAD 600B, ICAD 600B-TS: 1.2 A ICAD 1200B: 2.0 A

Data communication

RS 485: It is important that the installation of the data communication cable is done correctly. For further guidance, see literature No. RC8AC902. Remember termination at the bus termination. Max lenght of cable: 1200 m with specific cable and limited data rate. Follow RS485 standard.

Insulation from power supply input, metallic part and interface output: 500 V DC: *For input/output connections

Anolog Input - Current or Voltage Current

Input range: 0/4 - 20 mA Max input range: 0 – 24 mA Input resistance: 120 Ω + diode voltage 0.7 V DC Measurement error: <±1.5% of the full scale Reverse polarity protection: yes Overcurrent protection: yes

Voltage

Input range: 0/2 – 10 V DC Max input range: 0 – 12 V DC Measurement error: <±1.5% of the full scale Reverse polarity protection: yes

Analoa Output

Output range: 0/4 – 20mA

Load: <800 Ω

Output error: <±1.5% of the full scale

Recommended external resistor for Hot application: Rext=800 Ω-load1W power rate

Digital Input - Digital ON/OFF input by means of voltfree contact (Signal/Telecom relays with gold-plated contacts recommended) – Voltage input used

Rth rise(OFF): >10 k Ω Rth fall(ON): $< 45 \Omega$

Digital Output - 3 pcs. NPN transistor output

External supply:

On resistance:

7 - 24 V DC (same supply as for ICAD can be used, but please note

that the galvanically isolated system will then be spoiled). 55 Ω + diode voltage 0.7 V DC Max 70 Ω at 50 mA

Max Output current: 50 mA Reverse polarity protection: Yes Overcurrent protection: No

Temperature range (ambient)

-30 °C/+50 °C (-22 °F/122 °F)

Enclosure

IP67 (~NEMA 6)

Electrical connection

IIII: Blue

Connection to ICAD is done via M12 connectors. ICAD has two M12 male and one M12 female connectors build-in:

Power supply: 4 poled M12 male connector Control signals: 8 poled M12 male connector Data communication: 4 poled M12 female connector

Power Supply cable with 4 poled M12 female connector

(+) UPS signal of health

4 x 0.34 mm² (4 x ~22 AWG) (fig. 6) I: Black (+) 19 – 24 V DC fail safe

supply (optional)

White 24 V DC II:

Brown 24 V DC III:

Control cable with 8 poled M12 female connector

7 x 0.25 mm² (7 x ~24 AWG) (fig. 7)

A: Black (-) Digital output Common Alarm

Brown (-)

Digital output ICM fully open

C: Red Digital output

ICM fully closed

D: Orange (-) GND - Ground

Analog input 0/4 - 20 mA) E: Yellow (+)Green Analog input 0/2 - 10 V / (+)

DI1 - Digital ON/OFF input. G: Blue Analog output 0/4 - 20 mA)

Data communication cable with 4 poled M12 male

nector:		
	RS 485 /	RS 485 /
	Ethernet	Ethernet
1: White/Blue	(-) / TX+	Data-(B)/Transmit
		Pair(+)

2: White/Orange GND / RX+ Ground / Receiving

Pair(+)

Pair(-)

3: Blue (+)/TX-

Data+(A)/Transmit Pair(-) GND / RX- Ground / Receiving 4: Orange

Electrical installation

General procedure for ICAD 600B/ICAD 600B-TS/1200B installed on all ICM, ICMTS & CVE valves

All necessary electrical connections to be made.

Fig. 6

- Analog operation 7 wired cable (A-G) Modulation control. Valve to be controlled from Danfoss electronics, type EKC/EKE (fig. 7), or third party electronics (like e.g. PLC).
 - Connect analog input $\bar{\text{signals}}$. Currrent (mA) or Voltage (V). See Parameter list for configuration of analog input signals
 - Yellow (+) and Orange (GND) are used for current (mA) input

- Green (+) and Orange (GND) are used for Voltage (V) input
- Blue (+) and Orange (GND) are used for current (mA) output (optional, not mandatory)

Fig. 6

Digital operation - 7 wired cable (A-G) ON/OFF ICM solenoid valve operation. ICM valve to be controlled by means of a digital voltfree contact. Connect digital input signals (fig. 8). See

Parameter list for configuration of digital input signals

Green (+) and Orange (GND) are connected to a voltfree contact

Digital output signals are optional, not mandatory.

- Black (-) and Orange (GND) are connected to auxiliary relay for Common Alarm
- Brown (-) and Orange (GND) are connected to an auxiliary relay indicating ICM fully open
- Red (-) and Orange (GND) are connected to an auxiliary relay indicating ICM fully closed
- Supply voltage 4 wired cable(I, II, III, IIII) ICAD must be connected to a normal 24 V DC supply. As an option, a fail safe supply is possible by means of a battery or UPS (Uninterruptible Power Supply). When voltage is applied as described below, ICAD is ready to be configurated. See Parameter list.

ICAD configuration can be done independently whether the ICAD is installed on the valve or not. See Mechanical installation.

Connect the White (+) and Brown (-) to 24 V DC supply voltage (fig. 6)

Fail safe supply as an option (not mandatory).

Connect the Black (+) and Brown (-) to a fail safe supply.

Mechanical installation

General procedure for ICAD 600B/ICAD 600B-TS/1200B installed on all valves (fig. 3).

- Check that the two socket screws are fully unscrewed counter clockwise with a 3 mm Hexagon key
- If valve is fitted with PTFE ring and O-ring, remove both and replace it with O-ring included in ICAD (as instructed in fig. 3)
- Mount ICAD by slowly lowering it on top of the
- The magnet coupling will drag the valve and ICAD together and in position
- Push ICAD in place
- Fasten valve and ICAD with the two socket set screws using a 3 mm Hexagon key



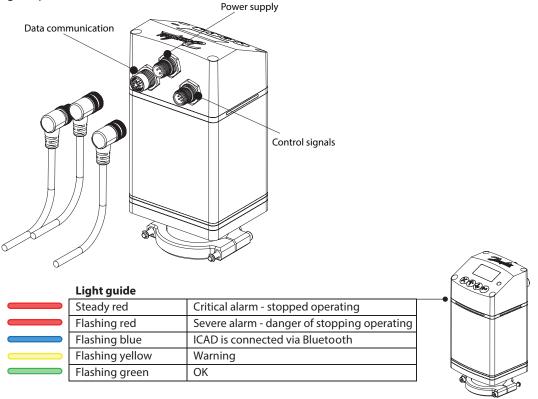
Special moisture seal is damaged if screws are removed (fig. 3).



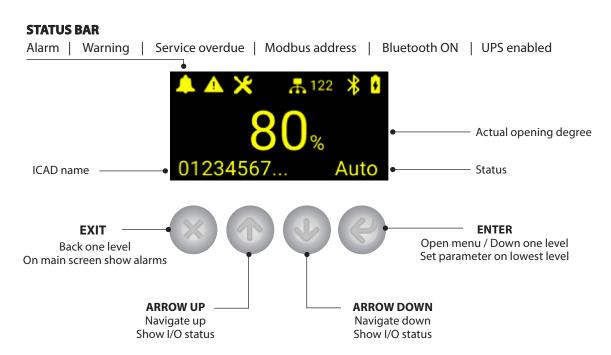
ENGLISH

Power on & start operation

ICAD has a light guide viewable from three sides, which indicates the status. Immediately after power on the light guide and display lights up.



The main screen layout and navigation is as described below. ICAD will start up in alarm mode as the ICM configuration needs to be defined to start operation. Follow the steps on next page to set this up correctly.





ENGLISH

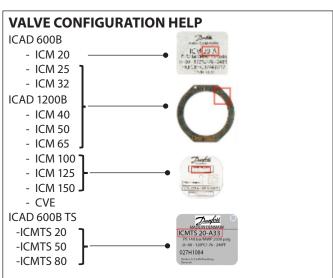
Set valve (A1 alarm)





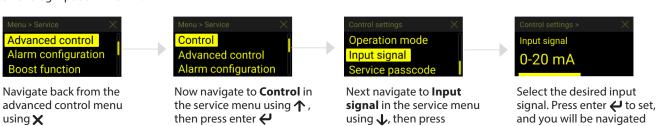
Navigate to **Valve configuration** using **↓**, then press enter **←**

Select the ICM size or CVE. Press enter ← to set, and you will be navigated back to the previous screen. Continue to next step or press ★ to get back to main screen

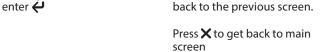


Change analog input signal (optional)

ICAD will function based on factory settings as soon as the valve configuration has been set. The default settings are Modulation using an analog input of 4–20 mA.



If starting from main screen press enter $\begin{cases} \begin{cases} \b$





Further languages and documentation



www.icadb.danfoss.com

Danfoss A/S

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