ENGINEERING TOMORROW

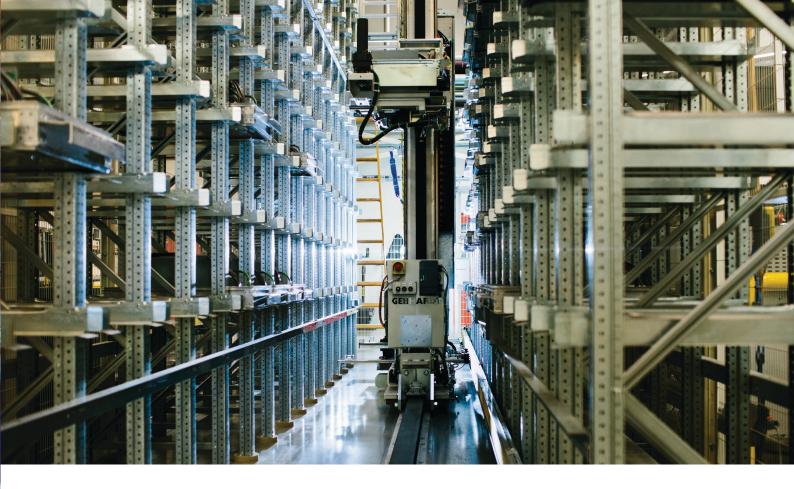


Selection guide | VLT® AutomationDrive FC 360 | 0.37 - 315 kW

High performance in challenging environments







Performance, reliability and speed

Increase quality and efficiency with energy-efficient, user-friendly control of motors from 0.37 to 315 kW.

Built on the success of the tried and tested VLT® platform that Danfoss developed and launched in the 1960's, the VLT® AutomationDrive FC 360 shares the same technical heritage as the popular and versatile VLT® AutomationDrive FC 300 series. Developed to meet a general purpose operation profile the drive lacks the expandability of its larger sibling, but still delivers powerful performance out of the box.

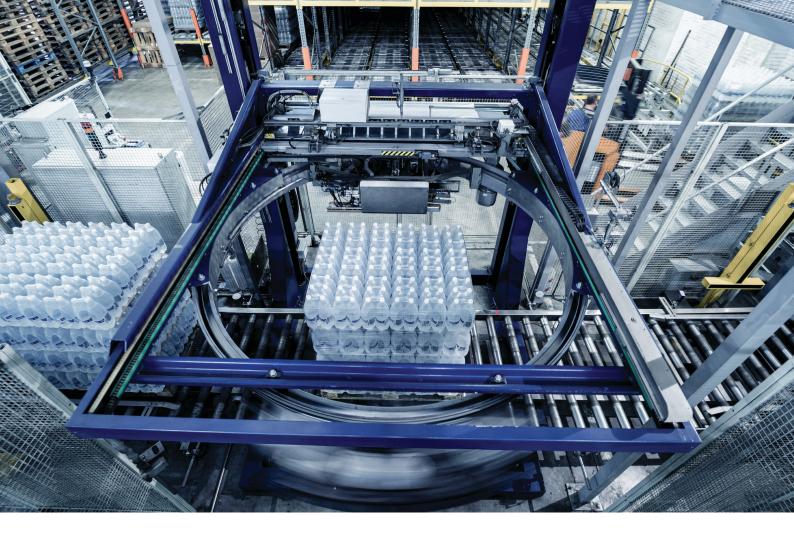
Because all Danfoss drives follow the same basic design and operating principle, existing owners and users of VLT® drives will instantly feel at home with the FC 360.

The FC 360 is a dedicated industry drive. It provides precise and efficient motor control in a wide range of industrial applications.

Built-in features help owners save

- · Installation space
- · Setup time
- Maintenance time

The result is a powerful and versatile solution that increases process efficiency and quality in a cost-efficient package.



Built-in features facilitate high performance and fewer external components. This reduces complexity and makes the ordering process easier.

Reduced Harmonics

A built-in DC choke reduces harmonics to 40-48% THDi and significantly extends the lifetime of the DC capacitor.

Designed for challenging environments

The internal electronics of the FC 360 are protected by a high quality, advanced coating. This coating provides the rugged characteristics demanded by the textile, plastics, rubber, food, beverage, and building materials industries.

Maximize productivity

IP20 standard protection and an easy-to-use control panel saves valuable time in commissioning and maintainance, and enables owners to maximize uptime and conserve energy.

Compact design for easy installation

The compact, lightweight design enables owners to optimize panel space by mounting several drives sideby-side mounting with zero clearance.

Save time on setup

Easy parameter setup makes the path to energy savings both short and simple, and can be carried out with an enhanced numeric LCP or graphical control panel that supports English, Chinese and Portuguese. Targeted 'Application Selections' make it easy for users to set up and commission typical applications.



High reliability

Coated printed circuit boards

High level 3C3 Printed Circuit Board (PCB) coating as standard provides high reliability in harsh environments to prevent failures and downtime. The lifetime of the drive is also increased as a result of the IEC 60721-3-3 conformal coating.

55 °C working temperature

VLT® AutomationDrive FC 360 is designed to operate at 45-50°C ambient temperature at full load (depending on model) and 55°C with derating. This means there is no need to install extra cooling equipment or over-dimension the drive, resulting in cost savings.

Efficient heat management

A unique cooling concept ensures that there is no forced air flow over the electronics. This reduces the risk of downtime, while strengthening stability in daily operation.

By preventing dust and particles from accumulating on the small internal components and legs, the risk of short circuits is significantly reduced, especially in humid environments.



Coated PCB The VLT® AutomationDrive FC 360 is delivered with a 3C3 class coated PCB as standard to strengthen reliability.



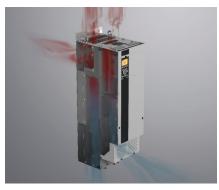
Easy cleaning An easy-to-remove fan makes it easy to keep dust from affecting the drive's ventilation.



Display Customer can select an enhanced numerical display or graphical control panel that supports English, Chinese and Portuguese.



Enclosure The VLT® AutomationDrive FC 360 is available with an IP20 enclosure.



Separation Total separation between the back-channel cooling air and the internal electronics to ensure efficient cooling



Rear air cooling channel By directing air through a rear cooling channel up to 90% of the drive's heat loss is removed directly outside the installation room.



Speed

PM motor control

The FC 360 can provide highly efficient permanent magnet (IPM/SPM) motor control in open loop under VVC+ mode and Flux open/closed loop for all power ranges. Using Automatic Motor Adaptation (AMA) the drive adapts to the specific characteristics of the permanent magnet motor.

Smart Logic Control

Smart Logic is a simple and clever way to keep the drive, motor and application working together. The smart logic controller monitors a specific event, and when it occurs, it triggers a predefined action which is monitored for 20 steps, before returning to step 1.

The Smart Logic controller can monitor any parameter that can be defined as "true" or "false", providing users with significant freedom to tailor the control strategy to their specific needs. This includes digital commands and logic expressions, where sensor outputs can influence operation using parameters such as temperature, pressure, torque, flow, time, load, frequency, voltage, and others, combined with the operators ">", "<", "=", "and" and "or" as logical statements.

Expand with control and feedback modules

Fieldbus communication in the VLT® AutomationDrive FC 360 is integrated in the control card. In addition, the drive can be expanded with options for additional control and encoder feedback.

With the VLT® Encoder Input MCB 102 and VLT® Resolver Input MCB 103 the VLT® AutomationDrive FC 360 can receive encoder feedback from either a motor or a process.

Time-saving setup VLT® Motion Control Tool MCT 10

The FC 360 can be configured and monitored with Danfoss' own VLT® Motion Control Tool MCT 10 software. This provides plant managers with a comprehensive overview of the system at any point in time and a high level of flexibility in configuration and monitoring.

MCT 10 is a Windows-based engineering tool with a clearly structured interface that provides an instant overview of all the drives in a system of any size. The software runs under Windows and enables

data exchange over a traditional RS 485 interface or fieldbus (PROFIBUS/ PROFINET).

Parameter configuration is possible both online and offline, and the software can be configured to link to the system's electrical diagrams or operating manuals. This helps to reduce the risk of incorrect configuration while offering fast access to troubleshooting.







Use with VLT® OneGearDrive® The VLT® AutomationDrive FC 360 is designed to work perfectly with permanent magnet motors, such as the VLT® OneGearDrive®, which is widely used in the Danfoss VLT® FlexConcept®.

Easy Setup via PC Connect the VLT® AutomationDrive FC 360 directly to a PC for fast and easy transfer of settings.

Features designed to meet industrial needs

The VLT® AutomationDrive FC 360 is designed to provide maximum uptime and reliability in a wide range of environments.

Built-in brake chopper

A built-in brake chopper up to 22 kW saves money and panel space.

Pulse input as speed reference

Convert pulse input as a speed reference, avoiding the need to purchase an analog signal module for PI C

Built-in PID controller

The built in PID controller calculates an 'error' value as the difference between a measured process variable and a desired setpoint.

Built-in RFI filter

Built-in filters not only save space, but also eliminate additional costs for fitting, wiring, and material. The most important advantage is the perfect EMC conformance and cabling of integrated filters.

Positioning

With the integrated encoder input or MCB option, the positioning control includes features such as homing, position-reference setting, position feedback and PID control. It supports both absolute positioning and relative positioning applications, such as stacking machines, shelf lifts or rail-guided vehicles.

Torque closed-loop control

Torque closed-loop control actualizes the functionality through encoder feedback; both terminal 32/33 pulse inputs and MCB102 inputs are available.

PM motor control

The FC 360 supports synchronous motor control, including Surface Placed Magnets (SPM) and Interior Placed Magnets (IPM).

Communicative

The FC 360 communicates using your preferred choice of process automation protocols:

- PROFIBUS
- PROFINET with dual port
- Modbus RTU and FC Protocol are integrated as standard

Designed for a wide range of power supply conditions, the FC 360 can operate at -15% of supply voltage





- 1 Designed for use in ambient temperatures up 40-50 °C without derating. Max. ambient temperature 55 °C
- 2 No forced air over PCB for whole power range
- 3 Class 3C3 coated components for increased reliability in harsh environments (IEC 60721-3-3)
- 4 Removable fan
- Integrated EMC filter
- 6 Built-in brake chopper up to 22 kW

- 7 Fieldbus embedded in control card (FC Protocol, Modbus RTU, Options: PROFIBUS and PROFINET)
- 8 I/O number and functions
 - -7DI/2AI/2AO/2DO
 - Pulse input as speed reference
 - Pulse feedback and 24 V encoder feedback
 - 24 V (100 mA)
 - 12 V
- Display options
 - Graphic LCP
 - Enhanced numeric LCP
 - Blind cover

- Fully automatic motor adaptation (AMA) optimizes compatibility between drive and motor in VVC+ mode
- Built-in Smart Logic Controller
- * RFI Swtich
- * Not visible on picture

Watch the video here

Specification (Basic unit without extensions)

Main supply (L1, L2, L3)	
Supply voltage	J1-J7: 380-480 V -15%/+10% J8-J9: 380-480 V -10%/+10%
Supply frequency	50/60 Hz ±5%
Displacement power factor (cos φ)	> 0.98
Switching on input supply L1, L2, L3	0.37-7.5 kW maximum 2 times/min. 11-315 kW maximum 1 time/min.
Harmonic disturbance	Meets EN 61000-3-12

Output data (U, V, W)	
Output voltage	0-100% of supply voltage
Output frequency	0-500 Hz 0-200 Hz under VVC+/Flux Mode
Switching on output	Unlimited
Ramp times	0.01-3600 sec

Note: 160% current can be provided for 1 minute. Higher overload rating is achieved by oversizing the drive.

Digital inputs	
Programmable digital inputs	7
Changeable to digital output	2 (Terminal 27,29)
Logic	PNP or NPN
Voltage level	0 – 24 V DC
Maximum voltage on input	28 V DC
Input resistance, Ri	Approx. 4 kΩ
Scan interval	1 ms

^{* 2} can be used as digital outputs

Analog inputs	
Analogue inputs	2
Modes	Voltage or current
Voltage level	0 to +10 V (scaleable)
Current level	0/4 to 20 mA (scaleable)
Accuracy of analog inputs	Max. error 0.5% of full scale

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Pulse/encoder inputs	
Programmable pulse/ encoder inputs	2/1
Voltage level	0 – 24 V DC (PNP positive logic)
Pulse input accuracy (0.1 – 1 kHz)	Max. error: 0.1% of full scale
Encoder input accuracy	4 Hz-32 kHz

 $^{^{\}star}$ Utilize some of the digital inputs



Digital outputs	
Programmable digital/pulse outputs	2
Voltage level at digital/frequency output	0-24 V DC
Max. output current (sink or source)	40 mA
Maximum output frequency at frequency output	4 Hz to 32 kHz
Accuracy on frequency output	Max. error: 0.1% of full scale

^{*} Utilize 2 digital inputs

Analogue output	
Programmable analogue outputs	2
Current range at analogue output	0/4 – 20 mA
Max. load to common at analogue output (clamp 30)	500 Ω
Accuracy on analogue output	Max. error: 0.8 % of full scale

Control card	
RS485 interface	Up to 115 kBaud
Max. load (10 V)	15 mA
Max. load (24 V)	100 mA

Relay output	
Programmable relay outputs	2
Max. terminal load (AC) on 1-3 (break), 1-2 (make), 4-6 (break) power card	250 V AC, 3 A
Max. terminal load (AC) on 4-5 (make) power card	250 V AC, 3 A
Min. terminal load on 1-3 (break), 1-2 (make), 4-6 (break), 4-5 (make) power card	250 V AC, 0.2 A

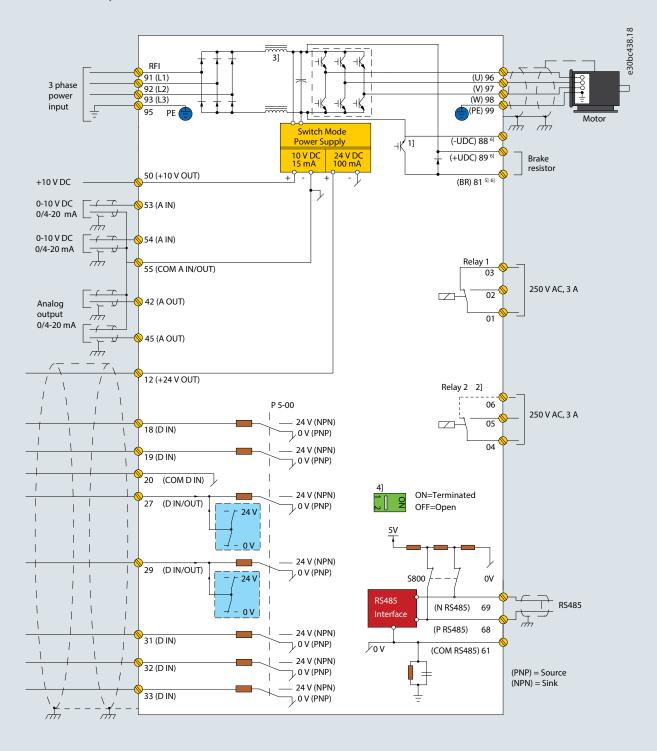
Surroundings/external	
Enclosure	IP20
Vibration test	1.0 g
Max. relative humidity	5-95% (IEC 60721-3-3; Class 3K3 (non-condensing) during operation
Ambient temperature	40-50 °C
Galvanic isolation of all	I/O supplies according to PELV
Aggressive environment	Class 3C3

Fieldbus communication	
Standard built-in	FC Protocol Modbus RTU
Fieldbus built-in control card variants	PROFIBUS or PROFINET



Connection examples

The numbers represent the terminals on the drive



^{1]} Built-in brake chopper available from J1–J5.

The diagram shows the port terminals of the VLT® AutomationDrive FC 360.

The numbers indicated refer to the terminal numbers of the drives.

Set the mode of the analogue inputs 53 and 54 by setting software parameters.

The FC 360 features a RS485 interface as standard. The RS485 terminations are integrated in the drive (S800).

PROFIBUS DP or PROFINET can be specified by configuring different control cassette when ordering.

To switch from NPN to PNP logic for the digital signals, use parameter 5-00.

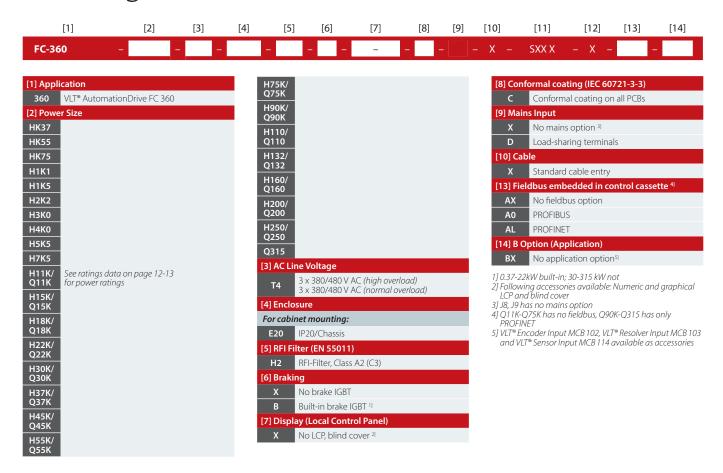
Relay 2 is 2-pole for J1-J3 and 3-pole for J4-J9.
Relay 2 of J4-J9 with terminals 4, 5, and 6 has same NO/NC logic as relay 1. Relays are pluggable in J1-J5, and fixed in J6-J7
single DC choke in J1-J5, J8-J9; Dual DC choke

^{4]} Switch S800 (bus terminal) can be used to enable termination on the RS485 port (terminals 68 and 69).

^{5]} No BR for J6-J9.

⁶⁾ No terminal 81, 88 and 89 for J8 and J9

Ordering model code and electrical data



380-480 V AC

		IP20	J1						J2			
Enclosure	НО		HK37	HK55	HK75	H1K1	H1K5	H2K2	Н3К0	H4K0	H5K5	H7K5
Typical shaft output	pical shaft output		0.37	0.55	0.75	1.1	1.5	2.2	3	4	5.5	7.5
Typical shaft output at 460	V	[HP]	0.5	0.75	1	1.5	2	3	4	5.5	7.5	10
Output current (3 x 380-440 V)	Continuous	[A]	1.2	1.7	2.2	3	3.7	5.3	7.2	9	12	15.5
Output current (3 x 441-480 V)	Continuous	[A]	1.1	1.6	2.1	3	3.4	4.8	6.3	8.2	11	14
Intermittent (60 s overload)		[A]	1.9	2.7	3.5	4.8	5.9	8.5	11.5	14.4	19.2	24.8
Output power (400 V AC)	Continuous	[kVA]	0.8	1.2	1.5	2.1	2.6	3.7	5.0	6.2	8.3	10.7
Output power (460 V AC)	Continuous	[kVA]	0.9	1.3	1.8	2.5	2.8	4	5.2	6.8	9.2	11.6
Max. cable size (Mains, motor, brake and load	sharing)	[mm²] ([AWG])	4 mm ²									
Max. input current (3 x 380-440 V)	Continuous	[A]	1.2	1.6	2.1	2.6	3.5	4.7	6.3	8.3	11.2	15.1
Max. input current (3 x 441-480 V)	Continuous	[A]	1	1.2	1.8	2	2.9	3.9	4.3	6.8	9.4	12.6
Intermittent (60 s overload)		[A]	1.9	2.6	3.4	4.2	5.6	7.5	10.1	13.3	17.9	24.2
Max. pre-fuses		[A]	10 25			32						
Estimated power loss at rate	ed max. load	[W]	20.8	25.1	30	40	52.9	73.9	73.9 94.8 115.5 157.5		157.5	192.8
Weight (IP20)		[kg]	2.3	2.3	2.3	2.3	2.3	2.5	.5 3.6 3.6 3.6		3.6	4.1
Efficiency			0.96 0.97 0.98									

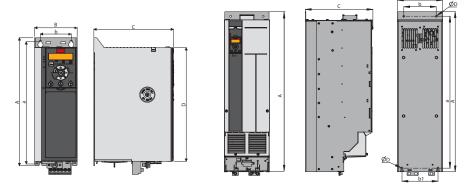
380-480 V AC

		IP20	J4		J5		J6			
Enclosure	HO (NO)	H11K (Q11K)	H15K (Q15K)	H18K (Q18K)	H22K (Q22K)	H30K (Q30K)	H37K (Q37K)	H45K (Q45K)		
Typical shaft output		[kW]	11	15	18	22	30	37	45	
Typical shaft output at 460 V		[HP]	15	20	25	30	40	50	60	
Output current (3 x 380-440 V)	Continuous	[A]	23	31	37	42.5	61	73	90	
Output current (3 x 441-480 V)	Continuous	[A]	21	27	34	40	52	65	80	
Intermittent (60 s overload)		[A]	34.5 (25.3)	46.5 (34.1)	55.5 (40.7)	63.8 (46.8)	91.5 (67.1)	109.5 (80.3)	135 (99)	
Output power (400 V AC)	Continuous	[kVA]	15.9	21.5	25.6	29.5	42.3	50.6	62.4	
Output power (460 V AC)	Continuous	[kVA]	17.5	22.5	28.3	33.3	43.2	54	66.5	
Max. cable size (Mains, motor, brake)		[mm²] ([AWG])	16 mm ²				50 mm ²			
Max. input current (3 x 380-440 V)	Continuous	[A]	22.1	29.9	35.2	41.5	57	70.3	84.2	
Max. input current (3 × 441-480 V)	Continuous	[A]	18.4	24.7	29.3	34.6	49.2	60.6	72.2	
Intermittent (60 s overload)		[A]	33.2 (24.3)	44.9 (32.9)	52.8 (38.7)	62.3 (45.7)	85.5 (62.7)	105.45 (77.3)	126.3 (92.6)	
Max. pre-fuses		[A]	50		80		160			
Estimated power loss at rated max. load		[W]	289.5	393.3	402.8	467.5	630	848	1175	
Weight (IP20)		[kg]	9.4	9.5	12.3	12.5	22.4	22.5	22.6	
Efficiency			0.98							

380-480 V AC

Enclosure		IP20		J7		J8			J9			
		HO (NO)	H55K (Q55K)	H75K (Q75K)	Q90K	H90K	H110 (Q110)	H132 (Q132)	H160 (Q160)	H200 (Q200)	H250 (Q250)	Q315
Typical shaft output		[kW]	55	75	90	90	110	132	160	200	250	315
Typical shaft output at 460 V		[HP]	75	100	125	125	150	200	250	300	350	450
Output current (3 × 380-440 V)	Continuous	[A]	106	147	177	177	212	260	315	395	480	588
Output current (3 x 441-480 V)	Continuous	[A]	96	124	160	160	190	240	302	361	443	535
Intermittent (60 s overload)		[A]	159 (116.6)	220.5 (161.7)	195	266	318 (233)	390 (286)	473 (347)	593 (435)	720 (528)	647
Output power (400 V AC)	Continuous	[kVA]	73.4	101.8	123	123	147	180	218	274	333	407
Output power (460 V AC)	Continuous	[kVA]	79.8	103.1	127	127	151	191	241	288	353	426
Max. cable size (Mains, motor, brake)		[mm²] ([AWG])	50 mm²	95 mm²	2x95 (2x3/0)			2x185 (2x350 mcm)				
Max. input current (3 × 380-440 V)	Continuous	[A]	102.9	140.3	171	171	204	251	304	381	463	567
Max. input current (3 × 441-480 V)	Continuous	[A]	88.6	120.9	154	154	183	231	291	348	427	516
Intermittent (60 s overload)		[A]	154.35 (113.2)	210.45 (154.3)	188.1	256.5	306 (224.4)	376.5 (281.6)	456 (334.4)	571.5 (418)	694.5 (509.3)	623.7
Max. pre-fuses		[A]	250		315	315	350	400	550	630	800	800
Estimated power loss at rated max. load		[W]	1300	1507	2031	2031	2289	2923	3093	4039	5004	6674
Weight (IP20)		[kg]	37.3	38.7	98 (216) 164 (362)							
Efficiency		0.98										

Dimensions



Enclosure size 380-480 V	J1	J2	J3	J4	J5	J6	J7	J8	J9
Power size [kW (hp)]	0.37-2.2 (0.5-3)	3.0-5.5 (4.0-7.5)	7.5 (10)	11-15 (15-20)	18.5-22 (25-30)	30-45 (40-60)	55-90 (75-125)	110-160 (150-250)	200-315 (300-450)
Height A [mm (in)]	210 (8.3)	272.5 (10.7)	272.5 (10.7)	317.5 (12.5)	410 (16.1)	515 (20.3)	550 (21.7)	889 (35.0)	1096 (43.1)
Height A 1] [mm (in)]	-	_	-	_	-	_	_	909 (35.8)	1122 (44.2)
Width B [mm (in)]	75 (3.0)	90 (3.5)	115 (4.5)	133 (5.2)	150 (5.9)	233 (9.2)	308 (12.1)	250 (9.8)	350 (13.8)
Depth C [mm (in)]	168 (6.6)	168 (6.6)	168 (6.6)	245 (9.6)	245 (9.6)	241 (9.5)	323 (12.7)	375 (14.8)	375 (14.8)
Depth C ^{2]} [mm (in)]	173 (6.8)	173 (6.8)	173 (6.8)	250 (9.8)	250 (9.8)	241 (9.5)	323 (12.7)	_	-
D [mm (in)]	180 (7.1)	240 (9.4)	240 (9.4)	270 (10.6)	364.7 (14.4)	452 (17.8)	484.5 (19.0)	_	_
Mounting holes									
a [mm (in)]	198 (7.8)	260 (10.2)	260 (10.2)	297.5 (11.5)	390 (15.4)	495 (19.5)	521 (20.5)	844 (33.2)	1051 (41.4)
b [mm (in)]	60 (2.4)	70 (2.8)	90 (3.5)	105 (4.1)	120 (4.7)	200 (7.9)	270 (10.6)	180 (7.1)	280 (11.0)
b1 [mm (in)]								200 (7.9)	271 (10.7)
Mounting screw	M4	M5	M5	M6	M6	M8	M8	M8	M8

^{1]} Note: Including decoupling plate.

Accessories

HMI

VLT® Control Panel LCP 21 (Numeric)

Ordering number: 132B0254

VLT® Control Panel LCP 23 (Graphical)

Ordering number: 132B0801

VLT® Control Panel LCP Blind Cover

Ordering number: 132B0262

LCP Panel Mounting Kit

Ordering number: 132B0102: with fasteners, gasket and without LCP and with 3 m (10 ft) cable

LCP Remote Mounting Cable, 3 m (10 ft)

Ordering number: 132B0132

VLT® Control Panel LCP 21 - RJ45 Converter Kit

Ordering number: 132B0254

MCB options

VLT® Encoder Input MCB 102

Ordering number: 132B0282

VLT® Resolver Input MCB 103 Ordering number: 132B0283

VLT® Sensor Input MCB 114 Ordering number: 130B1272

VLT® 24V DC supply option MCB 107

130B1208: for J8,J9

Terminal Cover for drive with MCB option

Ordering number: 132B0263: J1 132B0265: J2

132B0266: J3

132B0267: J4 132B0268: J5

Other accessories

Decoupling Plate Mounting kit

Ordering number: 132B0258: J1 132B0259: J2 & J3

132B0260: J4 & J5 132B0284: J6

132B0285: J7

IP21/Type 1 conversion kit

132B0376: J6 132B0377: J7

Power options

VLT® Sine-Wave Filter MCC 101 VLT® dU/dt Filter MCC 102 13 VLT® Brake Resistors MCE 101

^{1]}Note: MCC 102 is for 11 kW and above.

^{2]} Note: With option B.

VLT® Encoder Input MCB 102

A universal option for connection of encoder feedback from either a motor or a process.

Encoder module supports:

- Incremental encoders
- SinCos encoders as HIPERFACE®
- SSI encoders
- Power supply for encoders
- RS422 interface
- Connection to all standard 5 V incremental encoders

VLT® Resolver Input MCB 103

Supports resolver feedback for motors.

- Primary Voltage: 2-8 Vrms
- Primary Frequency: 2.0 kHz – 15 kHz
- Primary current max: 50 mA rms
- Secondary input voltage: 4 Vrms

VLT® Sensor Input MCB 114

- Sensor input for temperature transmitters PT100 and PT1000 for monitoring bearing temperatures.
- With one extra current analog input (0/4-20 mA)



VLT® Encoder Input MCB 102, VLT® Resolver Input MCB 103 and VLT® Sensor Input MCB 114

VLT® Control Panel LCP 21

This numerical control panel is an easy user interface for the drive.

- Status messages
- Quick menu for easy commissionina
- Parameter setting and adiustina
- Hand-operated start/stop function or Automatic mode select
- Reset function



VLT® Control Panel LCP 21

VLT® Control Panel LCP 23

A graphic control panel for easy use.

- · Easily installed
- Available in English, Chinese, and Portuguese
- Multi-line display
- Support setups and parameter copy
- Reset function
- Cabinet-mounting kit available

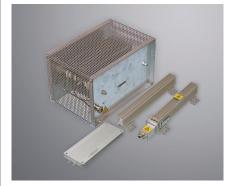


VLT® Control Panel LCP 23

VLT® Brake Resistors MCE 101

Energy generated during braking is absorbed by the resistors, protecting electrical components from heating up. Danfoss brake resistors are optimized for the FC series. General versions for horizontal and vertical applications are also available.

- Enclosure protection as IP20 and up to IP65
- Built-in thermo switch
- Versions for vertical and horizontal mounting
- UL recognized only types for vertical mounting



VLT® Brake Resistors MCE 101

VLT® 24 V DC Supply MCB 107

Connect an external DC supply to keep the control section and any installed option functioning during power failure.

This enables full operation of the LCP (including the parameter setting) and all installed options without connection to mains.

Input voltage range 24 V DC +/15% (max. 37 V for 10 sec.) Max. input current.....2.2 A Max. cable length......75 m Input capacitance load< 10 uF Power up delay< 0.6 s



VLT® 24 V DC Supply MCB 107

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High dynamic application features

- Integrated motion control features for high dynamic applications
- High performance of speed, positioning, and torque control
- Advanced control algorithm-Flux control with closed loop
- Support various asynchronous and permanent magnet motors
- Mitigating solutions for grid turbulence or power loss situations
- Automatic motor adaption (AMA) to pair the drive and motor automatically
- Embedded application macro features for various applications
- Built-in DC choke to reduce the harmonics distortion

Follow us and learn more about AC drives













