# U.S. Department of Energy (DOE) improves energy efficiency standards in the U.S. and Canada

In the United States, the Department of Energy (DOE) regulates the energy efficiency of both the condensing unit and unit cooler used in a walk-in. The minimum efficiency factor required is referred to as the Annual Walk-in Efficiency Factory (AWEF). In Canada, Natural Resources Canada (NRCan) and the Office of Energy Efficiency have aligned with the U.S.





ANNUAL WALK-IN EFFICIENCY FACTOR (AWEF)

AWEF – Ratio of heat removed from the envelope to the total energy input of the refrigeration system over one year.



Walk-in Coolers & Walk-in Freezers (WICFs): An enclosed storage space refrigerated to temperatures, respectively, above, and at or below 32°F that can be walked into, and has a total chilled storage area of less than 3,000 ft<sup>2</sup>.

## **U.S. DOE AWEF** refrigeration system standards

Equipment Class	Capacity	Minimum AWEF (Btu/W-h)		
Dedicated Condensing System - Med Indoor	_	5.61		
Dedicated Condensing System - Med Outdoor	_	7.6		
Dedicated Condensing Unit	<6,500 Btu/h	9.091*10^-5*Q <sub>net</sub> +1.81		
- Low, Indoor with a Net Capacity (qnet) of	≥6,500 Btu/h	2.4		
Dedicated Condensing Unit	< 6,500 Btu/h	6.522*10^-5*Q <sub>net</sub> +2.73		
- Low, Outdoor with a Net Capacity (qnet) of	≥ 6,500 Btu/h	3.15		
Unit Cooler -Medium	_	9		
Unit Cooler	<15,000 Btu/h	$1.575 \times 10^{-5} \times Q_{\text{net}} + 3.91$		
- Low, Outdoor with a Net Capacity (qnet) of	≥15,000 Btu/h	4.15		

<sup>\*</sup> Where quet is net capacity as determined in accordance with 10 CFR 431.304 and certified in accordance with 10 CFR part 429.

## **Benefits** for everyone



Energy consumption savings when using units with higher AWEF



Standard way to measure the performance



Eco-friendly products











For more information on Danfoss solutions for walk-in coolers & freezers,

Call us at **1-888-DANFOSS** or visit our website

danfoss.com/walk-ins



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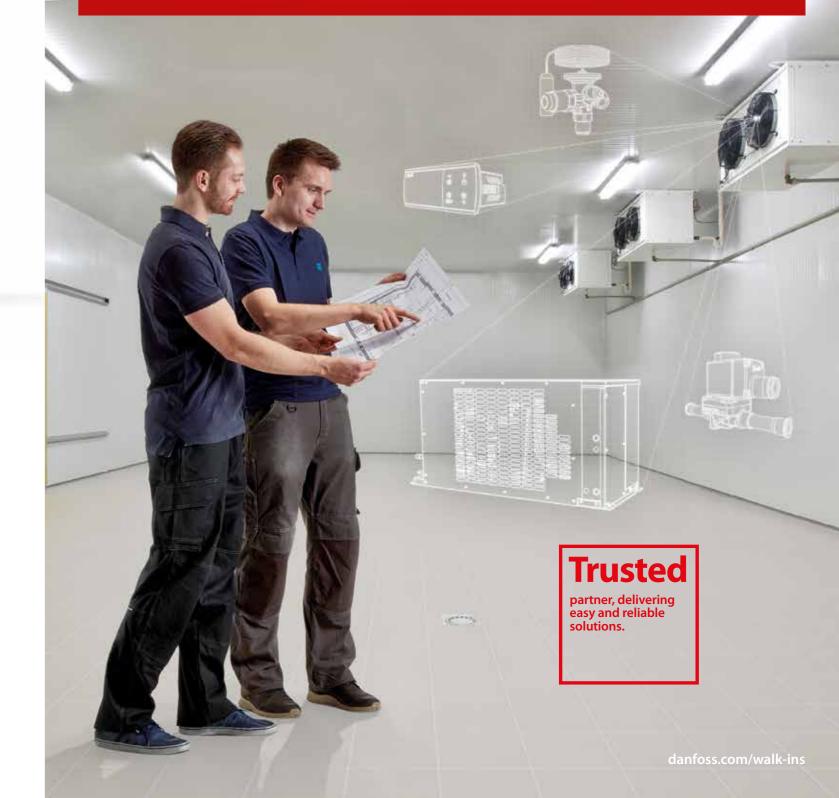




**Danfoss Solutions for Walk-in Coolers & Freezers** 

# Go Beyond Cool

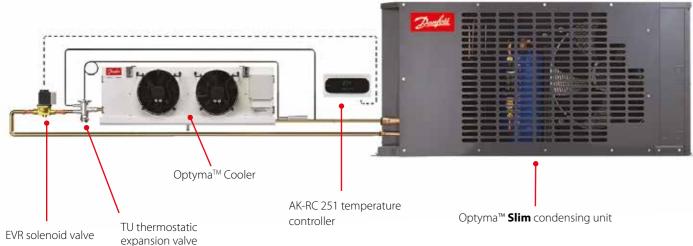
In Danfoss we understand the importance of highly efficient and dependable walk-in coolers and freezers. That's why we offer reliable, easy to install and service components built with market leading expertise in refrigeration applications.



## Go Beyond Cool by creating better solutions

With industry-leading quality and application expertise, Danfoss offers a comprehensive combination enabling us to maximize walk-in operations.

Whether your goal is to maximize system lifespan, improve efficiency, or simplify maintenance and installation, Danfoss has what you need to offer customers the best possible solution.





#### **Contractor-friendly design**

Danfoss products are developed with technicians in mind. Our contractor-friendly designs allow for quick installation and easy system maintenance.



Danfoss products are backed by over 80 years of experience in the refrigeration industry, so you know you can count on our expertise



### Wholesaler availability

**Product reliability** 

With our vast network of distribution partners across the United States, you can get Danfoss products whenever and wherever you need them.

Our engineers work diligently to ensure our

products are of the highest quality possible.

Installing a Danfoss part provides peace of

mind for you and your customers.



#### **Energy efficiency**

Danfoss components are designed to deliver the most efficient equipment operation possible, ensuring systems are always running at peak performance regardless of operating conditions.



Proven reliability

and freezers

#### **Temperature Controllers**

Full portfolio of solutions for walk-in coolers

**AK-RC 251** – The AK-RC 251 is an electrical controller that eliminates the need for mechanical thermostats in cooling applications along with defrost timers in freezer applications.

**EVR** – The EVR is a direct or servo-operated solenoid valve used for hot gas defrosting or isolating refrigerant from the compressor for start-up

lower maintenance and quick installation and removal when necessary.

protection. Our unique design helps improve system reliability by enabling



#### **Scroll Compressors**

MLZ, LLZ - Danfoss low (LLZ) and medium (MLZ) temperature compressors offer a highly efficient solution for demanding refrigeration applications. These two series of scrolls compressors offer cooling capacity from 2 to 10 HP qualified for refrigerants allowed to be used today and in the future.



#### Filter Driers

**DCL, DML** - All Danfoss filter driers are constructed with a solid core design to maximize moisture removal while minimizing pressure drop. Liquid line driers are available with 100% molecular sieve (DML) for superior protection against moisture or a mixture of molecular sieve and activated alumina (DCL) to both adsorb and uses a bipolar motor to provide system moisture and capture acid and prevent solid contaminants from entering the system.



#### **Expansion Valves**

TU, ETS 5M - The Danfoss TU thermostatic expansion valve can regulate the flow of refrigerants based on system needs, ensuring maximum efficiency due to maintaining tight superheat. The ETS valves are designed for precise liquid injection in evaporators. The valve is fully balanced precise flow regulation. This valve pairs well with EKE controllers and sensors.

	Condensing Unit									Solenoid Valve		Unit Cooler			
Application	Horsepower	Danfoss Model No.	Danfoss Code No.	Btu/h¹ 90° ambient R404A	Btu/h¹ 90° ambient R448A	AWEF R404A	AWEF R448A / R449A	Voltage/ Phase	Technology	Danfoss Type	Danfoss Code No.	Danfoss Model No.	Danfoss Code No.	Unit Coolers needed	AWEF
Medium Temp.	1 ½	HJZM0150UWG000N	114N3485	13,124	11,330	7.85	8.19	230V/1	Recip	EVR 3	032L1204	DACC RX L141.1A4/A1	114U0003	1	9.45
	1 ½	HJZM0150UWG000Q	114N3486	13,124	11,330	7.85	8.19	230V/3	Recip	EVR 3	032L1204	DACC RX L141.1A4/A1	114U0003	1	9.45
	2	HNXM0200UWG000N	114N3487	19,740	17,690	10.06	8.44	230V/1	Scroll	EVR 4	032L7110	DACC RX L210.1A4/A1	114U0005	1	9.45
	2	HNXM0200UWG000Q	114N3488	19,740	17,690	10.04	8.77	230V/3	Scroll	EVR 4	032L7110	DACC RX L210.1A4/A1	114U0005	1	9.45
	2 ½	HNXM0250UWG000N	114N3489	25,090	22,770	10.04	8.79	230V/1	Scroll	EVR 6	032L1209	DACC RX L282.1A4/A1	114U0006	1	9.45
	2 ½	HNXM0250UWG000Q	114N3490	25,090	22,770	10.3	9.19	230V/3	Scroll	EVR 6	032L1209	DACC RX L282.1A4/A1	114U0006	1	9.45
	3	HNXM0300UWG000N	114N3491	26,400	24,180	9.92	8.92	230V/1	Scroll	EVR 6	032L1209	DACC RX L305.1A4/A1	114U0007	1	9.45
	3	HNXM0300UWG000Q	114N3492	26,400	24,180	10.27	9.24	230V/3	Scroll	EVR 6	032L1209	DACC RX L305.1A4/A1	114U0007	1	9.45
	3 ½	HNXM0350UWG000N	114N3493	33,300	29,960	10.33	9.22	230V/1	Scroll	EVR 8	032L7121	DACC RX L354.1A4/A1	114U0008	1	9.45
	3 1/2	HNXM0350UWG000Q	114N3494	33,300	29,960	10.58	9.87	230V/3	Scroll	EVR 8	032L7121	DACC RX L354.1A4/A1	114U0008	1	9.45
	4	HNXM0400UWG000N	114N3495	38,120	35,420	9.62	9.4	230V/1	Scroll	EVR 8	032L7121	DACC RX L380.1A4/A1	114U0009	1	9.45
	4	HNXM0400UWG000Q	114N3496	38,120	35,420	10.51	9.8	230V/3	Scroll	EVR 8	032L7121	DACC RX L380.1A4/A1	114U0009	1	9.45
	5	HRXM0500UWG000N	114N3497	47,720	43,210	9.64	9.06	230V/1	Scroll	EVR 8	032L7121	DACC RX L150.1A4/A1	114U0004	3	9.45
	5	HRXM0500UWG000Q	114N3498	47,720	43,210	10.48	9.58	230V/3	Scroll	EVR 8	032L7121	DACC RX L150.1A4/A1	114U0004	3	9.45
	6	HRXM0600UWG000Q	114N3499	56,540	52,510	10.57	9.64	230V/3	Scroll	EVR 10	032L1217	DACC RX L210.1A4/A1	114U0005	3	9.45
	7	HRXM0700UWG000Q	114N3500	61,060	57,410	10.45	9.83	230V/3	Scroll	EVR 10	032L1217	DACC RX L210.1A4/A1	114U0005	3	9.45
	7 1/2	HRXM0750UWG000Q	114N3501	76,050	69,310	10.66	10.28	230V/3	Scroll	EVR 10	032L1214	DACC RX L380.1A4/A1	114U0009	2	9.45
	10	HRXM1000UWG000Q	114N3502	95,020	85,550	10.3	9.88	230V/3	Scroll	EVR 15	032L1228	DACC RX L305.1A4/A1	114U0007	3	9.45
	1 ½	LJHM0150UWH000N	114N3508	6,509	-	3.87	-	230V/1	Recip	EVR 3	032L1204	DACC RX L063.1A4/E1	114U0011	1	4.16
	1 ½	LJHM0150UWH000Q	114N3509	6,509	-	3.65	-	230V/3	Recip	EVR 3	032L1204	DACC RX L063.1A4/E1	114U0011	1	4.16
Low Temp.	2	LJHM0200UWH000N	114N3518	8,785	-	4.1	-	230V/1	Recip	EVR 3	032L1204	DACC RX L084.1A4/E1	114U0012	1	4.18
	2	LJHM0200UWH000Q	114N3511	8,785	-	3.91	-	230V/3	Recip	EVR 3	032L1204	DACC RX L084.1A4/E1	114U0012	1	4.18
	4	LNYM0400UWH000Q	114N3652	15,330	12,470	3.79	3.4	230V/3	Scroll	EVR 4	032L7110	DACC RX L186.1A4/E1	114U0015	1	4.28
	5	LNYM0500UWH000Q	114N3653	18,500	15,280	3.75	3.46	230V/3	Scroll	EVR 6	032L1209	DACC RX L233.1A4/E1	114U0016	1	4.33
	6	LNYM0600UWH000Q	114N3654	22,520	18,430	3.57	3.53	230V/3	Scroll	EVR 6	032L1209	DACC RX L260.1A4/E1	114U0017	1	4.35
	8	LRYM0800UWH000Q	114N3655	27,740	22,620	3.72	3.39	230V/3	Scroll	EVR 6	032L1209	DACC RX L315.1A4/E1	114U0018	1	4.35

<sup>1</sup> Medium temperature unit capacity is based on an evaporator temperature of 25°F, return gas temperature of 65°F, and 5°F of subcooling. Low temperature unit capacity is based on an evaporator temperature of -20°F, return gas temperature of 65°F, and 5°F of subcooling.

#### **Solenoid Valve Coils**

Voltage	Frequency	Danfoss Code No. <sup>2</sup>
110 120	50/60 60	018F4110
208-230 230	60 50	018F4120
110 110-120 230 208-230	50 60 50 60	018F4180

<sup>&</sup>lt;sup>2</sup>All coils with 7" wire in junction box. Version available with 18" wire

#### **Temperature Controller**

Voltage	Danfoss Code No.
100-240 VAC, 5060 Hz, autodetect	080Z5000