

User Guide

Liquid cooled heavy duty inductor unit

EC-LTS1200-410





Revision history

Table of revisions

Date	Changed	Rev
March 2024	Sections Condition monitoring during operation and Disposal of the electric device updated.	0204
October 2023	Section Electrical installation updated.	0203

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General information

Intended use of the user guide

This user guide contains the installation, operation and maintenance instructions for the EC-LTS1200-410 liquid cooled heavy duty inductor unit.

This user guide contains instructions necessary to safely and properly handle, install and maintain the electric device. They should be brought to the attention of anyone who installs or maintains the electric device or associated equipment.

All of the safety warnings and instructions in this user guide must be followed to prevent injury to personnel or damage to property. Only qualified and authorized personnel, familiar with health and safety requirements and national legislation, shall be permitted to handle, install and maintain the device.

This user guide must be kept for future reference during installation, operation and maintenance.

This user guide uses illustrations as examples only. Illustrations in this user guide may not necessarily reflect all system features.

Product naming convention

In this user guide the EC-LTS external inductance unit is referred to as the electric device.

The following naming convention is used to refer to electric device type code and options:

- EC-LTS1200-XXX

Part of the name	Explanation
EC	Electric Converter
LTS1200	Type code part 1
XXX	Type code part 2

Options are presented in the Table below. Standard options are indicated by a star (*).

EC-LTS1200-410 options

Variant	Code	Description	Additional information
Cable glands	*	No cable glands	No cable glands or plugs
	+CG1	M25/M32 cable glands	3x M25 cable glands, 3x M32 cable glands and 2x M32 plugs in delivery
Marine classification	*	No marine classification	
	+CL1		ABS American Bureau of Shipping
	+CL2		BV Bureau Veritas
	+CL3		DNV
	+CL4		LR Lloyd's Register
	+CL5		RINA
	+CL6		CCS China Classification Society

Conformity according to standards

The electric device has been designed in accordance with the essential parts of the following directives and to meet the requirements of the standards:

General information

Applicable directives and standards

Directives / Standards	Explanation
Low Voltage Directive 2014/35/EU	Electrical equipment means any equipment designed for use with a voltage rating of between 50 and 1000 V for alternating current.
The electromagnetic compatibility (EMC) Directive 2014/30/EU	EMC directive ensures that electrical and electronic equipment does not generate, or is affected by, electromagnetic disturbance.
EN 61800-5-1: 2007	Adjustable speed electrical power drive systems - Part 5-1: Safety requirements - Electrical, thermal and energy.
EN ISO 13766-1:2018	Construction machinery. Electromagnetic compatibility of machines with internal electrical power supply.

Warranty

Danfoss offers warranty against defects in workmanship and materials for its products for a period of twelve (12) months from commissioning or eighteen months (18) from delivery (Incoterms-EXW), whichever occurs first.

In order for the warranty to be valid, the customer must follow the requirements of this and all related documents, especially those set out in the product installation and maintenance documents, as well as the applicable standards and regulations in force in each country.

Defects arising from the improper or negligent use, operation, and/or installation of the equipment, non-execution of regular preventive maintenance, as well as defects resulting from external factors or equipment and components not supplied/recommended by Danfoss, will not be covered by the warranty.

The warranty will not apply if the customer at its own discretion makes repairs and/or modifications to the equipment without prior written consent from Danfoss.

Terms and abbreviations

Following symbols, terms and abbreviations may exist in this user guide.

Term/ Abbreviation	Explanation
AC	Alternating current
DC	Direct current
EMC	Electromagnetic compatibility
EMI	Electromagnetic interference
GND	Ground in electrical connections
HV	High voltage
I/O	Input / Output
LV	Low voltage
MCB	Miniature circuit breaker
RCD	Residual current device

Symbol	Variable	Unit
U_{DC}	DC link voltage	V
U_{ac}	AC output voltage	V
I_n	Rated current	A_{rms}
P_n	Rated power	kW
$f_{in/out}$	Input / Output frequency	Hz
f_{switch}	Switching frequency	kHz

General information

Symbol	Variable	Unit
I_{peak}	Overcurrent limit	A
Q_c	Rated coolant liquid flow	l/min
T_c	Rated coolant liquid input temperature	°C
T_{amb}	Rated ambient temperature	°C
R	Resistance	Ω

Responsibility of the manufacturer

Danfoss is responsible for the safety, reliability and performance of the electric device only if:

- Handling, mounting, installation, operation and maintenance are carried out by qualified and authorized service personnel.
- The installation of the system complies with the requirements of the appropriate regulations.
- The electric device is used in accordance with the instructions in this user guide.
- The electric device is installed, maintained and serviced in accordance with the instructions in this user guide.

Safety information

General safety statement

The electric device is intended for use as a component for industrial and commercial installations. The end product containing the electric device must conform with all related regulations.

The use of the electric device is prohibited in hazardous areas unless it is expressly designed for such use.

The electric device is intended for installation, use and maintenance by qualified personnel, familiar with health and safety requirements and national legislation. Ignoring these instructions may invalidate all applicable warranties.

These instructions must be followed to ensure safe and proper installation, operation and maintenance of the electric device. They should be brought to the attention of anyone who installs, operates or maintains the electric device or associated equipment.

High voltage and rotating parts can cause serious or fatal injuries. For the electric device covered by this user guide, it is important to observe safety precautions to protect personnel from possible injury.

Safety message signal words

Safety message signal words indicate the severity of a potential hazard.

DANGER Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.





WARNING Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. CAUTION may also alert against unsafe practices

NOTICE Indicates a potentially hazardous situation which, if not avoided, could result in property damage.

Safety symbols

The following safety and information related symbols may exist in this user guide and on the electric device.

	Danger This symbol is identified by a yellow background, red octagonal band and a black STOP text. It indicates a hazardous situation that causes severe injury or death. Action indicated by this symbol may not be executed.
	General warning This symbol is identified by a yellow background, black triangular band, and a black exclamation point symbol. It indicates a general potentially hazardous situation.
	Electric shock warning The symbol is identified by a yellow background, black triangular band, and a black arrowhead symbol. It indicates dangerous electrical voltage that could cause an electric shock to a person.
	Burn warning The symbol is identified by a yellow background, black triangular band, and a black wavy lines- symbol. It indicates a hot device that could cause burns to a person. The symbol also indicates that the device should be placed and installed so that contact with its potentially hot surface is not possible.

Safety information

	Magnet warning The symbol is identified by a yellow background, black triangular band, and a black magnet symbol. It indicates strong magnetic field that could cause harm to a person or property.
	Poison warning The symbol is identified by a yellow background, black triangular band, and a skull and crossbones symbol. It indicates a poisonous substance that could kill or cause an injury to a person.
	Electric shock warning - Read the instructions in the user guide.
	General Information.
	Read the instructions in the manual.

Personal protective equipment



Personal protective equipment shall be used when necessary during handling, installation and maintenance of the electric device to avoid injury.

	Use eye protective equipment like safety goggles or mask when you work with the electric device. Permanent damage to the eye could be caused if bearing grease, melted nitrile rubber (radial lip seal), glycol or other fluids splash.
	Use hearing protective equipment when you work on the electric device. Hearing injuries can be caused by too loud noise (noise in excess of 85 dBA).
	Use head protective equipment like helmet when you lift the electric device! Head injuries can be caused by object impact.
	Use cut resistant gloves when you handle and maintain the electric device. There is a risk of cut injuries.
	Use protective footwear when you lift or move the electric device! Foot injuries could be caused if lifting system or lifting brackets fail.

Safety information

Safety features

Electromagnetic compatibility (EMC)





	When interfacing other equipment, connect only equipment that are specified as part of the system and that are compatible.
	<p>Magnetic and electromagnetic fields generated near the current-carrying conductors and permanent magnets in electric machines represent a health danger to persons with heart pacemakers, metal implants and hearing aids. Persons with a heart pacemaker, metal implants or hearing aids must consult a doctor before they enter the following areas:</p> <ul style="list-style-type: none"> • Areas in which electric equipment and parts are operated • Areas in which electric equipment with permanent magnets are stored, mounted, operated or repaired <p>If necessary, perform a special electromagnetic compatibility (EMC) test on the installation.</p>

EMC stands for Electromagnetic compatibility. It is the ability of electric equipment to operate without problems within an electromagnetic environment. Likewise, the equipment must not disturb or interfere with any other product or system within its locality. This is a legal requirement for all equipment taken into service within the European Economic Area (EEA).

Our products are designed with high standards of EMC in mind. Connect the power lines and groundings along the instructions in this user guide to achieve the required level of EMI protection.

It is the responsibility of the installer to make sure that the equipment or system into which the product is incorporated complies with the EMC legislation of the country of use. Within the European Union, equipment into which this product is incorporated must comply with the EMC Directive 2014/30/EU.



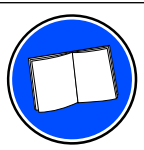
Installation safety

	Only trained and qualified personnel familiar with the relevant safety requirements can install the electric device. If the electric device is installed incorrectly it may lead to safety hazard.
	Make sure of correct grounding connections. Do not run the electric device without correctly attached protective earth conductor. The grounding cable must be sufficient to carry the maximum supply fault current which is normally limited by the fuses or Miniature Circuit Breaker (MCB). Suitably rated fuses or MCB should be fitted in the mains supply of the electric device, by the local legislation and recommendations.
	Use only correct (type and value) protective fuses with the high voltage DC-system.
	Do not do any work on the electric device control cables when the power is applied to the electric device or to the external control circuits.





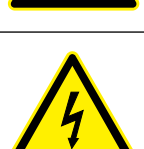

Safety information

	The control input functions of the electric device – for example stop/start must be secured using independent channel protection in safety critical applications. All applications where malfunction could cause injury or loss of life must be subject to a risk assessment and improve control signal protection if needed.
	Do not activate the automatic fault reset function on any system, where this may cause a potentially dangerous situation. Reason for every fault situation should be determined before resetting the fault.
	Make sure that the supply voltage corresponds to the specification of the electric device.
	Do not attempt to repair the electric device. In the case of suspected fault or malfunction, contact Danfoss or Danfoss authorized service center for further assistance.
	When you install the electric device, make sure that the cooling system and the used coolant meet the specifications of the manufacturer. Make sure that the cooling system is in use when the DC-link is powered.
	If the control cabling is installed close with the power cabling, make sure that minimum separation distance is 100 mm and crossings are at 90 degrees. Make sure that all terminal connections are tightened correctly by the instructions.
	Electric device must not be opened (excluding the connection box lid). Any attempt causes loss of warranty.
	Within the European Union, all machinery in which this product is used must comply with Directive 98/37/EC, Safety of Machinery. In particular, the machine manufacturer is responsible for providing a main switch and ensuring the electrical equipment complies with EN60204-1.
 	Use correct personal protective equipment when you are near the electric device.

Safety information

	
	
	Read the instructions in this user guide before you start to install the electric device.

Operation safety

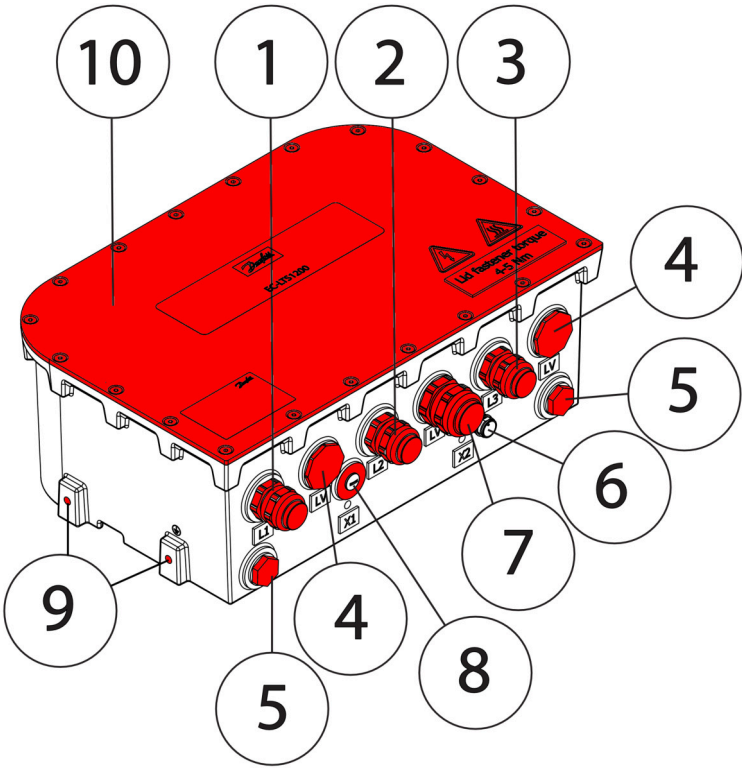
	Do not use the electric device without correctly dimensioned and operating cooling system.
	Maximum operation temperature must not be exceeded to avoid permanent damage to the electrical device.
	The requirements of this user guide and other related instructions and standards must be followed.
	Do not touch the electric device during operation. The surface of the electric device can be hot.
	This electric device is intended for professional use as complete equipment or system and as part of a fixed installation. The electric device uses high voltages and currents, and it has large amounts of stored electrical energy. Close attention is required to system design and electrical installation to avoid hazards in either normal operation or in the event of equipment malfunction.
	The electric device can only be used in the applications it is intended for. The rated nominal values and operational conditions are shown in the rating plate.

Product overview

The advantages and features of the electric device:

- Extremely compact design – 410 A.
- High enclosure class IP67 – sealed from moisture and dust.
- Ambient temperature -40°C...+105°C.
- Robust design withstanding high levels of mechanical vibrations and shocks.
- Designed especially for highly cyclical loads typical in heavy mobile work machines.

Main components



1	L1 connection
2	L2 connection
3	L3 connection
4	+LV connection plugged (configurable, see +CG option below)
5	Cooling inlet / outlet connections
6	X2 temperature measurement connector
7	+LV connection cable gland (configurable, see +CG option below)
8	X1 plugged, not in use
9	M8 Mounting points, 6 pcs on the sides and 8 pcs on the bottom
10	Connection box lid

+CG1 option comes with a selection of cable glands and plugs. Typical cable gland configurations are shown in the Table below.

Product overview

Typical cable gland configurations for option +CG1

Connections	Typical cable gland applications		
Connection to DC/DC-converter (L1, L2, L3)	3x M25 cable glands	3x M25 cable glands	3x M25 cable glands
Low voltage side positive connection (+LV)	1x M32 cable gland, 2x M32 plugs	2x M32 cable glands, 1x M32 plugs	3x M32 cable glands, no plugs

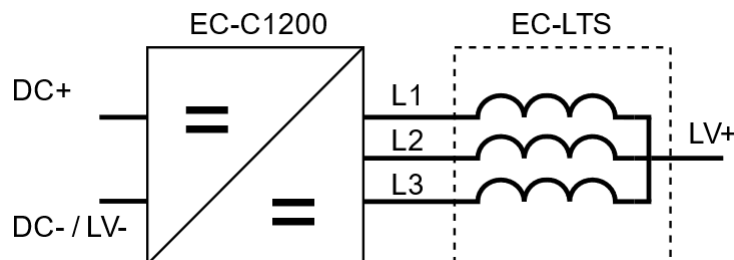
Intended use of the electric device

	The electric device is intended only for professional use. Installation, operation and maintenance of the electric device is permitted only for trained personnel and professionals.
	The electric device is intended for fixed installation, as a part of complete power generation equipment or system.

Typical applications for the electric device:

- System component designed to be combined with EC-C1200-450 DCDC-converter, used to transfer energy between two different voltage levels.

Application example



EC-C1200 DC/DC converter combined with the EC-LTS unit. LV+ and LV- can be connected, for example, to battery and DC+ and DC- to DC-link. EC-C1200 would then control the battery discharging and charging.

Not allowed use of the electric device

It is forbidden to use, handle, maintain and storage the electric device in following ways (including but not limited to):

- Using the electric device for other purposes than defined in the user guide.
- Disregarding the obligation to comply with the user guide, safety signs and rating plate of the electrical device.
- Using the electric device, making adjustments and maintenance without first reading the user guide.
- Exceeding the designed limits during the operation.
- Using non-original service parts of wrong material causing corrosion problems and mechanical failures in time.
- Operating and performing maintenance on the electric device without appropriate personal protective equipment.
- Using the electric device for supporting other structures or indirect movements.

Product overview

- Causing any kind of impact forces to the electric device (for example hitting or hammering or dropping objects).
- Operating the electric device with electric connections other than defined in the user guide.
- Operating the electric device with insufficiently tightened connections or cable glands.
- Operating the electric device with power cables routed against the instructions.
- Operating the electric device without properly dimensioned and operating cooling system.
- Accessing the connection box(es) of the electric device, performing maintenance or adjustment operations without securing that the electricity is disconnected and electric device is discharged as defined in the user guide.
- Lifting the electric device with additional load attached.
- Using the electric device in potentially explosive environment.
- Allowing dirt or liquid to enter into the electric device or connection box.
- Using cables that can not withstand the maximum current values of the electric device.
- Using dirty cable lugs or broken tools.
- Connecting power cables so that there is less than 10 mm air gap between the cable lug and other metallic structure (including the braid of the cable).
- Storing the electric device contrary to the guidelines presented in this user guide, for example, outdoors in wet or dusty conditions.
- Storing the electric device without proper support that prevents overturning and falling.

For product specific and up to date information see product data sheets at <https://www.danfoss.com/>.

System introduction

Cooling

Cooling system requirements

Cooling system properties	Specification
Cooling type	Liquid cooling
Coolant type	Water-glycol mixture (max. 50 % corrosive inhibitor)
Coolant temperature	-40°C...+65°C
Coolant flow minimum	10 l/min
Maximum operating pressure	2 bar
Pressure drop	40 mbar with 10 l/min (+25°C coolant)

See detailed information and specifications from the product data sheet. Rated values can be found from the rating plate.

Rating plate

Each electric device has a rating plate (also called product label) which can be found on top of the electric device. The rating plate contains device rating and identification details. The figure below shows an example of a rating plate. The rating values in the Figure are illustrations only. For the exact information, see the rating plate on the electric device and product data sheets at <https://www.danfoss.com/>.

Product overview

Rating plate example

① XX-XXXX-XXXX

② XXXX-XXXX-XXXX + XXX + XXX + XXX

Serial No. XXXXX - XXXXXXXX

MADE IN FINLAND

	In / Out 2	In / Out 1	Duty:	X
n ph:	X	X	Cooling:	XXXXX
U nom:	XXX VDC	XXX VAC	Tc:	XX°C
U range:	X-XX VDC	X-XXX VAC	Qc:	XX l/min.
I nom:	XXX A	XXX A	IP class:	IPXX
f1:	XXX Hz	XXX Hz	Mass:	XX kg
P nom	XXX kVA		Tamb:	XX...XX °C
			Tstorage:	XX...XX °C
			Max. Pressure:	X bar

Manuf.: 2018

Danfoss A/S, 6430 Nordborg, Denmark

Rating plate fields


Field	Explanation	Unit
1	Electric device product family	
2	Electric device device full type code including possible options	
Serial No.	Serial number	
n ph	Number of phases	
U nom	Nominal voltage	V
U range	Voltage range	V
f1	Frequency	Hz
I nom	Nominal current	A
P nom	Nominal power	VA
Manuf.	Manufacturing year	
Duty	Duty class	
Cooling	Cooling type	
T _c	Coolant temperature	°C
Q _c	Coolant flow	l/min
IP rating	Enclosure class according to IEC60034-5	
Mass	Total weight of the electric device	kg
T _{amb}	Ambient temperature limits	°C
T _{storage}	Storage temperature limits	°C
Max. pressure	Coolant maximum pressure	bar

The rating plate and its values shown here may not all be relevant for every electric device.

Tightening torques

For correct and safe operation, it is essential to use specified tightening torques for the electric device screws. Tightening torques (screw preloads) used in the electric device are shown in the Table below.

Product overview



	Tightening torque tolerance is +/- 5% of the specified tightening torque.
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Tightening torques

Connection	Torque
Electric device mounting screws, M8	20 Nm
Connection box lid (power terminal cover) mounting screws	4 Nm
Cable lug mounting screws	15 Nm
Grounding cable mounting screws, M8	20 Nm
Cable gland (tighten from the frame of the gland)	15 Nm

Transportation and storage

Transportation

	Do not apply any excess weight on the electric device during transportation.
	See the weight of the electric device from the product Data sheet.






The electric device is shipped in first class condition. Products are inspected and packed correctly to prevent damage from ordinary handling during the transportation. Transportation conditions must be in accordance with the product specification and shocks of any kind must be avoided.

Plug and seal the cabling and cooling connections for transportation.



Receiving and unpacking

Inspect the electric device and the package immediately upon arrival. Ensure that the rating plate data in the cover letter complies with the purchase order. All external damage in the package or in the electric device must be photographed and reported to Danfoss immediately.

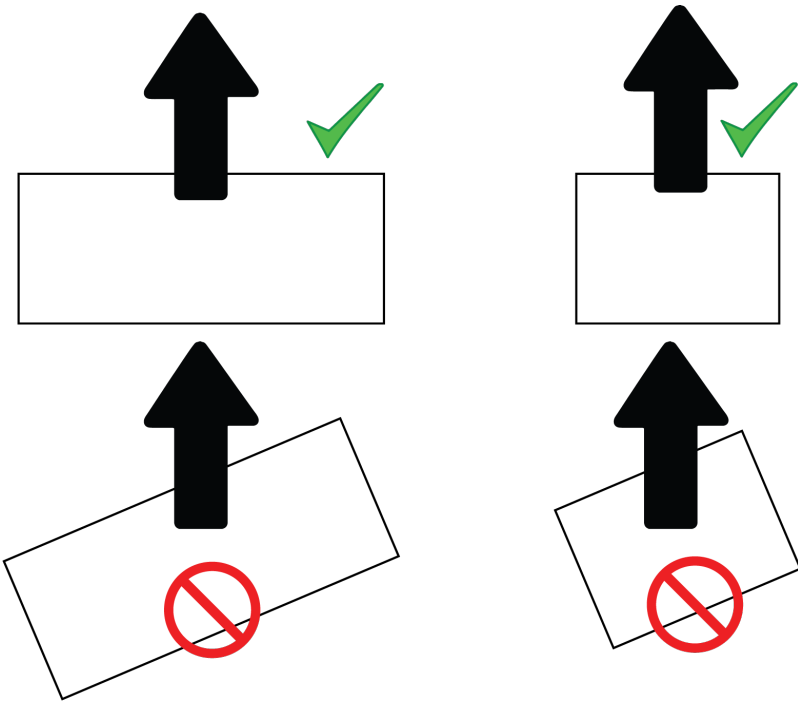
Lifting

	Use correct, adequately dimensioned lifting devices and inspect them before lifting.
	Do not apply any excess weight on the electric device when lifting it.
	Use correct lifting slings. Use correct position and angle of lifting. The maximum permissible range of lifting angles is shown in lifting figures. Make sure that lifting slings are correctly routed so that they do not cause momentum on any of the signal connectors.
	See the rating plate and data sheets for weight information.
	Lift the electric device using the correct lifting lugs/eyes only. See the lifting Figures in this Chapter.

Transportation and storage

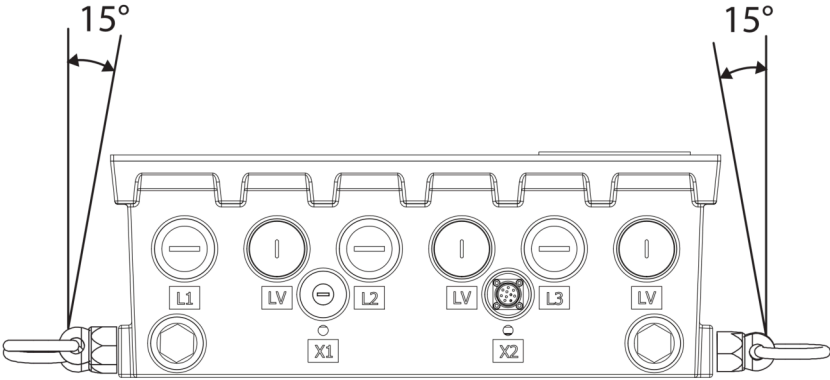
	Do not go under a lifted load.
	The weight of the electric device is under 25 kg, so lifting it by hand is possible in most cases. If it is necessary to lift the electric device with a lifting device, install two lifting eyes in the threaded installation holes and lift from them. Obey the local legislation and recommendations.

Correct lifting and incorrect lifting



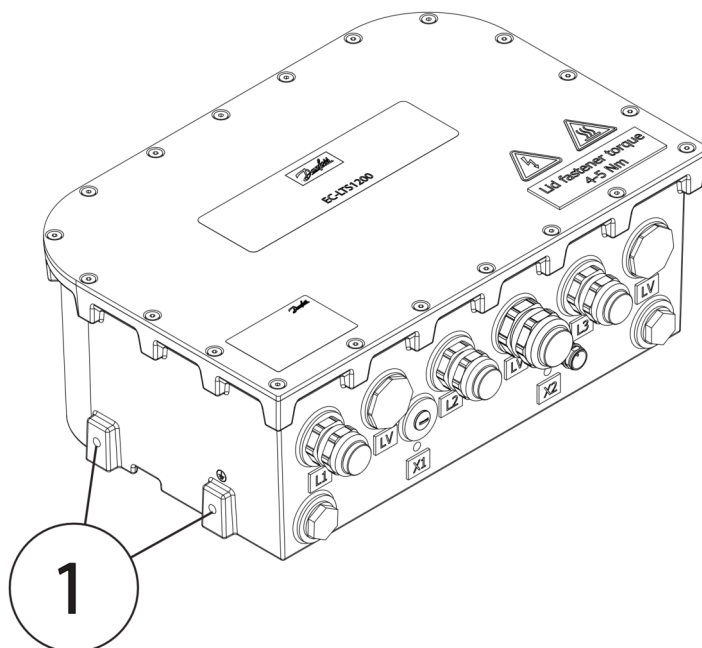
Horizontal lifting

Maximum permissible lifting angles



Transportation and storage

Horizontal lifting



1. M8 lifting eye, DIN580.

Handling



When turning or lifting the electric device, lift it in the air in order to prevent damage to the frame or other parts of the electric device.

Although the electric device is designed to operate in harsh and demanding environment, any misuse or improper handling of the electric device is prohibited to avoid malfunctions later.

Storage



Do not apply any excess weight on the electric device during storage.


Always store the electric device indoors. The storage temperature should preferably be above -20°C and the relative humidity less than 60 %. Storage conditions must be dry and dust free.

Make sure that the cabling and cooling connections are plugged and sealed before storage.

The electric device must not be subjected to any external vibrations during storage to avoid possible hidden structural damages.

Installation

Required tools




	Risk of electric shock during electrical installations. Use insulated tools.
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To install the electric device, the following tools are required:

- Ratchet torque wrench.
- Hex head wrench kit with different metric sizes.
- Socket wrench kit with different metric sizes.
- Heavy duty cable cutter for the power cables.
- Small wire cutters for trimming the cable shield wires.
- Cable gland tightening tool. Size according to cable glands.
- Cable skinning knife.
- Crimping tool for cable lugs.

For more detailed information, see appropriate sections in this user guide and product data sheets at <https://www.danfoss.com>.


Insulation resistance test

	Before performing the insulation resistance measurement, disconnect all cables and connectors from the device under test.
	Do not touch the electric device during the test and make sure you discharge the electric device afterwards.
	Measure the insulation resistance of the electric device before and after the installation of the electric device.

Measure the insulation resistance of the electric device before and after the installation of the electric device.

The reference value 10 MΩ has to be exceeded at reference ambient temperature +25°C (measured with 500 V_{DC} / 1 min insulation resistance test). Contact Danfoss Editron service if the reference value is not exceeded.

Measuring the insulation resistance

	Insulation resistance testers generate lethal voltages. Only qualified personnel should perform insulation resistance measurements.
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The insulation resistance is measured between the high voltage terminals and the frame. When measuring the inductors, the auxiliary circuits (i.e. PT100 measurements) are grounded.

Installation

When measuring the auxiliary circuits, all high voltage parts are grounded.

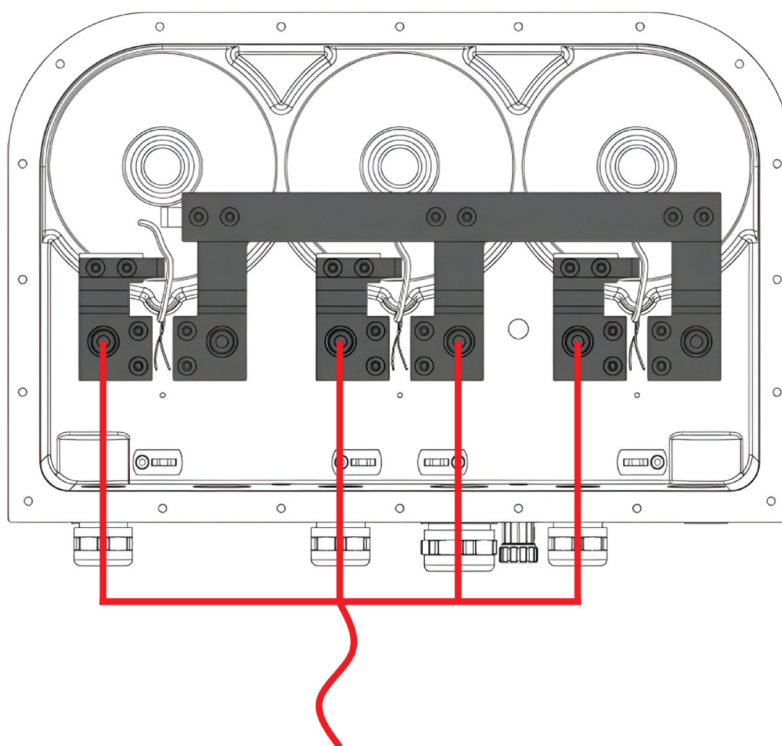
Main high voltage circuit

Test voltage	Test duration	Pass criteria
500 V _{DC}	60 s	> 10 MΩ

Measurement procedure:

1. Connect all pins of the temperature sensor connections to the device enclosure.
2. Connect the measurement device's ground cable to the device enclosure.
3. Connect the measurement probe to the high voltage connections.
4. Measure the insulation resistance and mark down the result.

Main circuit measurement



Auxiliary circuits

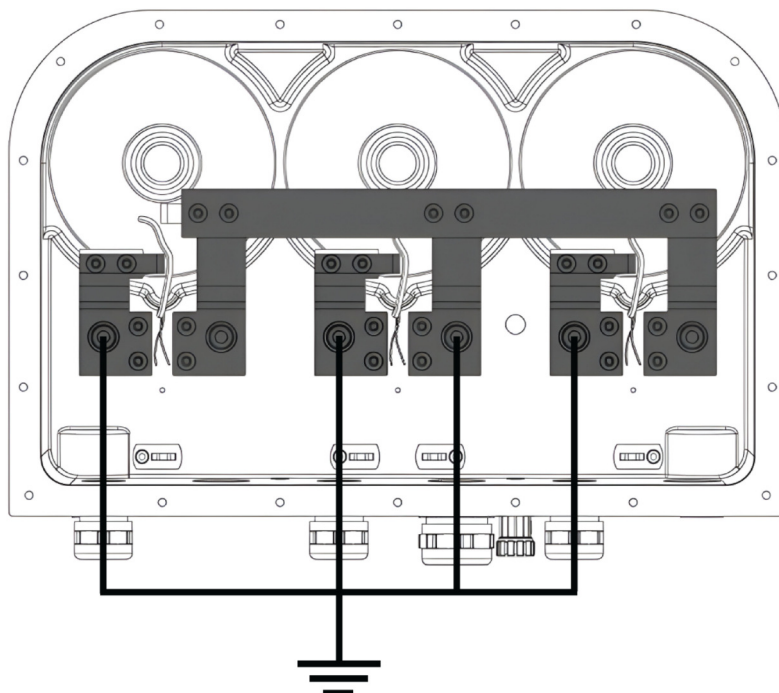
Test voltage	Test duration	Pass criteria
50 V _{DC}	60 s	> 10 MΩ

Measurement procedure:

1. Connect the main circuits to the device enclosure.
2. Connect all pins of the temperature sensor connections together, except the enclosure ground (pin 7).
3. Connect the measurement device's ground cable to the device enclosure.
4. Connect the measurement probe to the temperature sensor connections.
5. Measure the insulation resistance and mark down the result.

Installation

Auxiliary circuit measurement



Mechanical installation

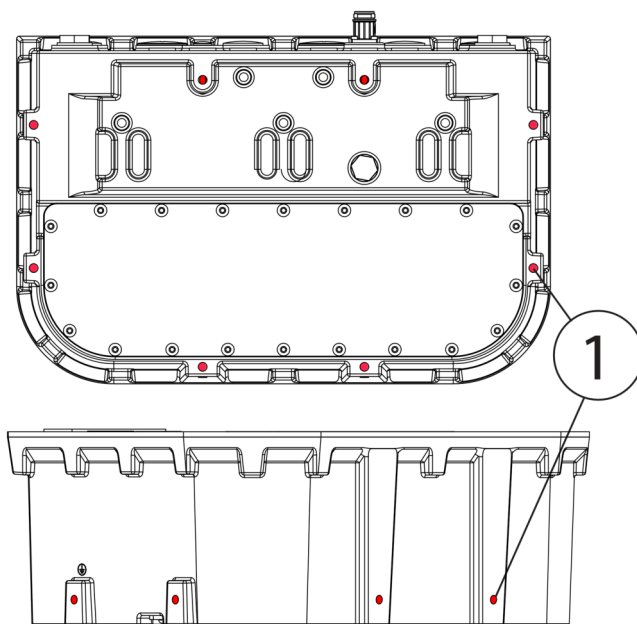
Allowed mounting position

	Do not place the electric device on the ground without proper mounting or protective structure.
	The electric device must be mounted in a way that no other object or structure, which can cause compression, pull, torsion, rotation etc., touches the enclosure of the electric device. In addition, the electric device should not be used to support any other structure of the system.

Installation

- The electric device must be mounted on a flat, heat- and flame-resistant mounting place (for example on a bracket).
- Mounting points are shown in the Figure *Location of the mounting points* below.

Location of the mounting points



1. M8x1.25 (18 mm deep) 14 pcs (6 pcs on the sides, 8 pcs on the bottom)



To fulfill the mechanical and environmental standards, for example vibration and shock, it is recommended to mount the electric device from the bottom or from the side, with at least 6 pcs of M8 screws.

Installation procedure



Risk of electric shock when the connection box lid is open. Make sure that the electric device is discharged; measure the voltage to make sure of safety.



Heavy electric device. Handle with care. Handle the electric device correctly when you install it to the correct mounting position. See Chapter [Handling](#) on page 20.



When installing the connection box lid, make sure there are no foreign particles between the connection box lid and the insulation and that all connection box fasteners are in place. Missing or loose screws can compromise the insulation.

Preparations

Installation

- Make sure that the chosen installation place fulfills the environmental requirements specified for the electric device.
- Protect the electric device against corrosive gases, liquids, conductive contaminants (such as condensation, carbon dust, and metallic particles) and sprays or splashing water from all directions.
- Protect the electric device from excess humidity, salt and chemicals with suitable additional enclosure.
- The mounting place and mounting interfaces should be sufficient to carry the weight of the electric device.
- Make sure that the electric device has sufficient mounting and operating clearances for maintenance work.
- Measure the insulation resistance of the electric device before and after the installation of the electric device. For more information, see [Insulation resistance test](#) on page 21.
- Installation procedure may vary from that shown in this user guide. All steps must be included in the procedure, although the order of the steps can be different.

Installation procedure

1. Prepare the installation place and make sure that it meets the requirements for the product.
2. Lift and support the electrical device for the mounting. Refer to Chapter [Lifting](#) on page 18.
3. Install all appropriate mounting screws, do not tighten the screws until they are aligned and pre-installed. See the tightening torques from Chapter [Tightening torques](#) on page 16.
4. Connect the cooling system. See Chapter [Cooling connections](#) on page 25 or the *Main dimension drawing* for connection details. Make sure that there are no air pockets in the cooling channels and that the coolant goes freely in and out. Coolant flow direction is shown next to the coolant inlet/outlet. Make sure that the cooling system operates correctly.
5. Make sure that the devices and machines you will connect to the electric device have no voltage.
6. Make the grounding of the frame of the electric device by direct contact between it and the metal bracket and / or from the protective earth contacts. The grounding contacts must be paint-free. See Chapter [Grounding](#) on page 26.

Cooling connections

	Make sure that cooling liquid runs freely in and out from the electric device.
--	---

- Connect the electric device directly to the cooling circuit.
- Make sure that the coolant flow is equal or higher than rated and the coolant temperature at the inlet of the electric device is lower or equal to the rated temperature.
- For more information, see Chapter [Recommended coolants](#) on page 25 and product data sheets. Rated values can be found on the rating plate of the electric device.
- It is recommended to fix the hose on the coolant connection with a hose clamp or a hose clip after the protection cap has been removed.
- Use water-glycol mixture with appropriate corrosion inhibitor as coolant.

Recommended coolants

	Ethylene glycol is a toxic compound. Avoid exposure to the coolant.
--	--

Installation



Handle with care. Use appropriate personal protective equipment when you handle the coolant.

The electric device works correctly with water based coolant. Plain water with appropriate corrosive inhibitor is acceptable, for example, water with maximum of 50% glycol coolant.

Ethylene glycol based Glystantin® G48® (includes also corrosion inhibitors) or similar can be used. Propylene glycol based coolants, like Splash® RV&Marine antifreeze, can also be used. Propylene glycol is a relatively safe compound for humans and the environment.

Electrical installation

Electrical connections



Before you start the electrical installation, make sure that the frame of the electric device is grounded correctly. Refer to Chapter [Grounding](#) on page 26.



Risk of electric shock when power terminal cover is open. Before working with the power connections make sure that electricity has been disconnected and the electric device has discharged.



Before you start the electrical installation, make sure that the environment is dry and free from conductive dust particles.



Cable lugs are not included in the delivery.

Grounding



Make sure that the electric device is correctly grounded. Do not operate the electric device without correctly attached protective earth conductor. Obey the installation instructions and the guidelines for component selection given in this user guide.



The grounding cable must be able to carry the maximum supply fault current which normally will be limited by the fuses or the Miniature Circuit Breaker (MCB). Put correctly rated fuses or MCB in the mains supply of the electrical device: obey the local legislation and recommendations.



Obey the installation instructions and the guidelines for component selection given in this user guide.

Installation



Make sure that the safety grounding is correct. Refer to Chapter Mechanical installation.

Generic grounding guidelines

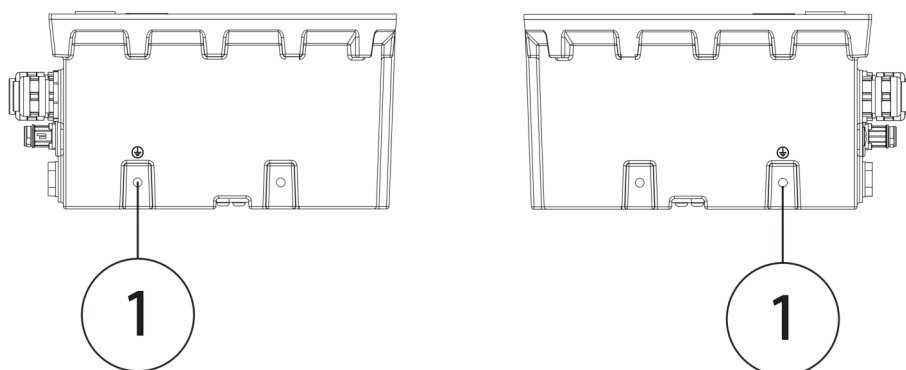
- Connect the ground terminal of each electric device individually to the site grounding bus bar.
- The grounding connections cannot loop from one electric device to another electric device, or to any other piece of equipment, or from any other piece of equipment.
- Ground impedance must be compliant with local industrial safety regulations.
- The protective ground of the unit must be connected to the system ground. Ground impedance must meet with the requirements of national and local industrial safety regulations and electrical requirements. The condition of the grounding connections must be checked periodically.
- Make sure that all grounding surfaces are clean and remove paint from the contact areas.
- For detailed information, see appropriate Chapters in this user guide.

Main frame

The best grounding is achieved when the main frame of each electric device is directly connected to the ground. If this is not possible, the electric device must be grounded at least from one of the safety grounding points with an appropriate grounding cable. For good functional grounding use wide flat grounding braid. Round grounding wires are adequate for safety grounding but it does not provide very good functional grounding because of its higher impedance at high frequencies. The grounding points are marked to the electric device.

There are two marked safety grounding points, however, any of the mounting points can be used for grounding.

Grounding points



1. Grounding connection: M8 hole. Refer to *Main dimension drawing* if necessary.

Safety grounding points and protective earth conductor



Touch current in the protective earth conductor exceeds 3,5 mA AC and 10 mA DC.

Installation



The cross sectional area of the protective earth conductor must be at least equal to that of the incoming supply conductor.

One of the safety groundings must be connected to an appropriate grounding point. Grounding points must comply with national and local industrial safety regulations and/or electrical codes.

Cabling and wiring

To make sure that the electric device functions correctly and to minimize the radiated emissions, all connected cables and wires must be EMC-shielded. Shieldings must be connected to the ground at both ends of the cable or wire. All power connections must be secured with cable lugs and cable glands. EMC-shielded cable glands are used in all Danfoss products for the power connections. Make sure that the low voltage cable (control signal cable) shield is also grounded from the both ends.

Cable gland assembly and power line connection



Risk of electric shock when the connection box lid is not installed.



When you work with the power connections make sure that electricity has been disconnected and the electric device has discharged. Measure the level of the remaining voltage before you touch the power terminals.

Blueglobe cable gland tightening torques

Metric thread	Nominal torque
M10 x 1.0	3.0 Nm
M12 x 1.5	5.0 Nm
M16 x 1.5	8.0 Nm
M20 x 1.5	10.0 Nm
M25 x 1.5	15.0 Nm
M32 x 1.5	15.0 Nm
M40 x 1.5	20.0 Nm
M50 x 1.5	30.0 Nm
M63 x 1.5	35.0 Nm
M75 x 1.5	80.0 Nm
M85 x 2.0	100.0 Nm

All electrical connections must be done according to instructions. It is essential to make sure that all terminal connections are installed properly and the and the intended application is suitable for the product in terms of electrical requirements/characteristics.

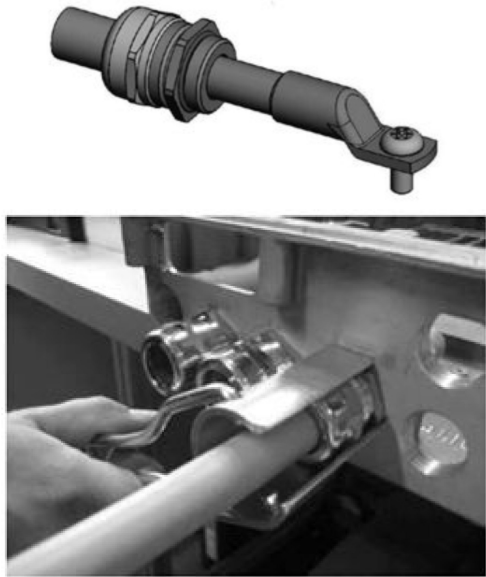
The cable harness for electric connections needs to be terminated with cable lugs and cable glands. It is recommended to use IP67/68 rated, 360° shielded cable glands and single core automotive rated screened cable.

The cable gland has three functions, it works as a stress relief, it seals the connection against water and dirt and provides appropriate EMI shielding. Advanced cable glands could achieve high EMI attenuation over a wide frequency range.

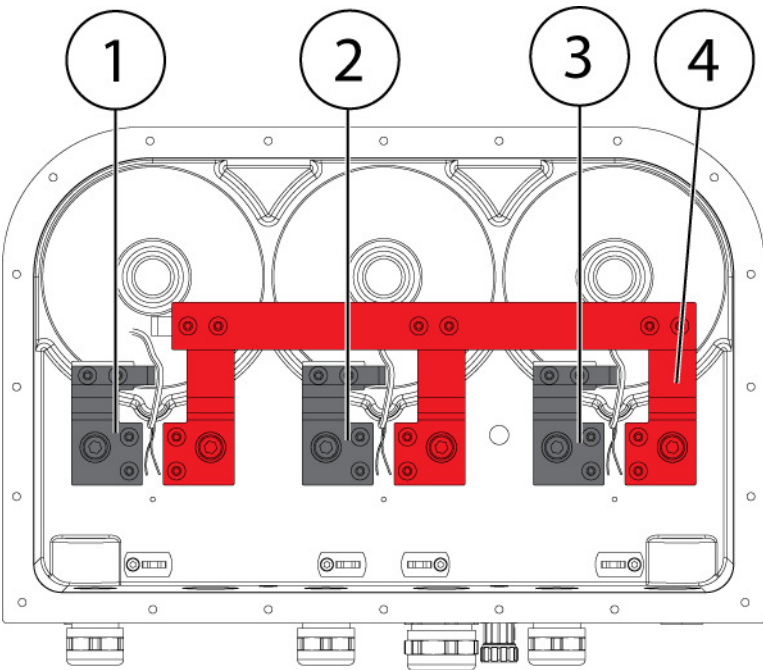
Installation

The cable lug and cable gland must be assembled according to instructions. For correct assembly of the cable gland, it is recommended to use a torque key with a turnkey head and a key to adapt the cable gland. The cable lug is connected to terminal with a M8 screw. Shielding of the power cable must be connected to the electric device body by the cable gland. Recommendations for the tightening torques must be followed. See the manufacturer's instructions on how to install the cable glands and the cable lugs. The following instructions may not apply to every type of connection this electric device has.

Cable harness connection with the cable lug and the cable gland (for illustration only)



EC-LTS1200-410 internal connections



	Description
1	LV1
2	LV2

Installation

	Description
3	LV3
4	LV

Pflitsch BlueGlobe-series cable glands and HUBER+SUHNER Radox Elastomer S, screened, single core, automotive cables are recommended.

The information below describes how to assemble screened power cables to the electric device.

Cable gland assembly instruction can also be found from Pflitsch cable gland catalogue available at <https://www.pflitsch.de>.

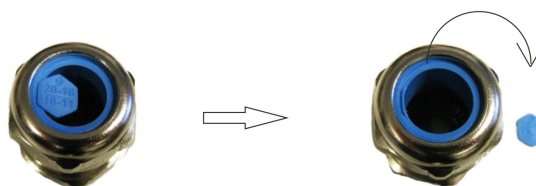
Correct cable gland type for the high voltage cables is Pflitsch blueglobe TRI bg XXXms tri (depending on option 225ms tri max. cable Ø 20 mm, max. screen Ø 16 mm or 232ms tri max. cable Ø 25 mm, max. screen Ø 20 mm).

Cable lug and cable gland assembly steps

Note that these instructions apply only for components that are recommended for this product.

1. Remove the small hexagonal piece from the BlueGlobe-sealing insert as shown in Figure below.

BlueGlobe-sealing

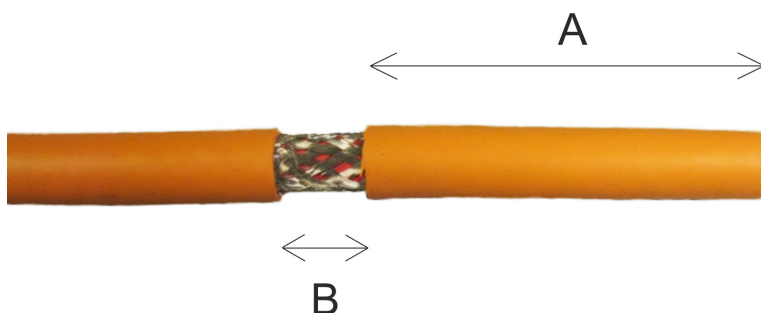


2. Cut the cable sheath at the distance A from the end of the cable, see Figure below. Pull the cut part of the sheath partly (length B is from 10 to 15 mm) off the cable as shown in the figure. Distance A depends of the length of the used cable lug. Measure with the cable lug that is used and cut to suitable length.



Do not remove the cable sheath completely at this point and do not cut the braid screen of the cable.

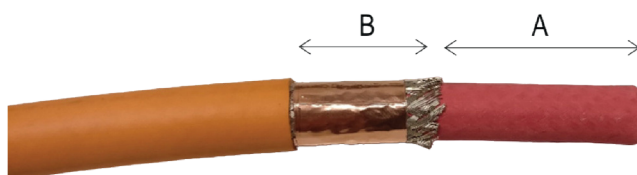
Cut length of the cable sheath



Installation

3. Wrap two layers of copper tape on the cable so that the distance B is covered. Use 3M™ Copper Foil Tape 1181 or similar. Contrary to the image below and depending on the cable and the cable gland size, you can leave the length A sheath in place for the next step to help the placement of the cable gland and remove the sheath only after the next step.

Cover the cable with copper tape



4. Insert the cable to the cable gland with slight turning motion. This helps the cable go through the spring inside the cable gland. Push the cable gland against the sheath of the cable as shown in Figure below.

Cable to the gland assembly



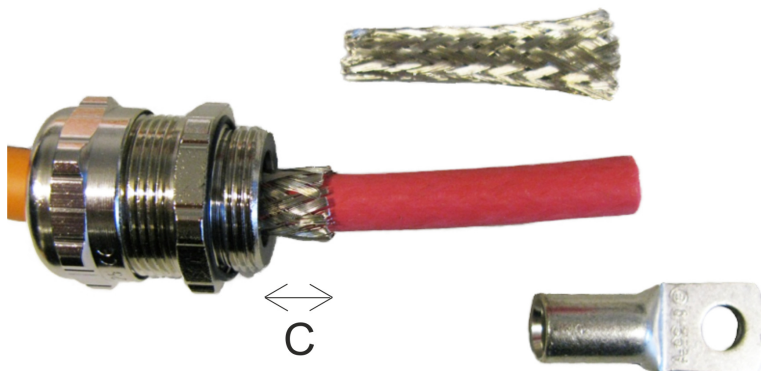
5. After the cable gland is in place remove the length A piece of the sheath and cut the braid screen (cover) from 10 mm (distance C) from the gland bottom as shown in Figure below.



Make sure that the cable gland spring is against the cable sheath (that is protected with copper tape) before cutting the braid screen.

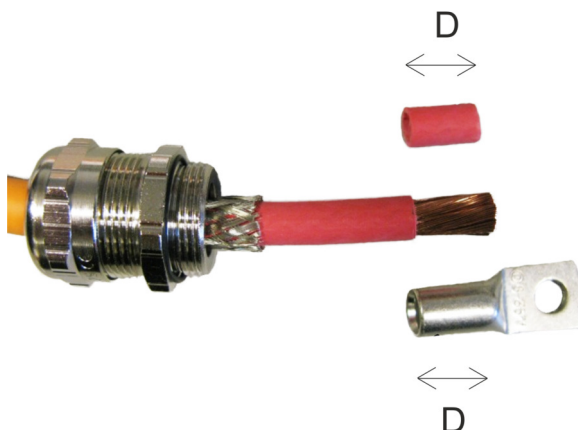
Installation

Cut the braid screen



6. Cut a piece of length D of the inner sheath shown in Figure below. The length D must be equal to the length of the cable lug body.

Cutting the inner sheath



7. a) Make sure that the conducting strands of the cable are completely free of silicone and other impurities. Insert cable conductors fully into cable lug. Make sure that the cable lug is not too loose and that all conductors fit inside the lug. If not, check from the part list that you are using the correct cable lugs.
- b) Always use the crimping tool of the cable lug manufacturer. Before crimping, check the cable lug size from the lug (e.g. 35-8 is 35 mm²) and select the same size dies for the crimping tool. Use hexagonal dies.
- c) Crimp the cable lug at least twice in different places starting as near to the flat part of the lug as possible and towards the barrel part of the lug. Make sure that the cable does not slip out from the lug while crimping.
- d) Remove any excess compound emerging from the sides of the cable lugs after the crimping. Verify that the cable lug is evenly compressed with clear hexagonal crimps and that no conductors are broken. See Figure below.

Installation

Connecting cable lug



8. Cut piece of shrink tube and shrink it over the cable lug and braid screen as shown in Figure below. This is done to keep the braid screen in place and for extra insulation.



The shrink tube must be specified for operating temperature range from -40°C to +150°C. Self adhesive shrink tube is recommended.

Shrink tube



9. Insert the cable through the corresponding hole in the electric device frame and connect the cable lug to the power terminal with the correct screw. Use spring washer between the cable lug and the connection screw or nut. Do not tighten the cable lug screw at this point to ensure fitting of the cable gland.



Make sure that there is at least 10 mm air gap between the cable lug and other metallic structures including the braid of the cable. If the air gap is smaller, use extra insulation shrink tube to cover the lug.

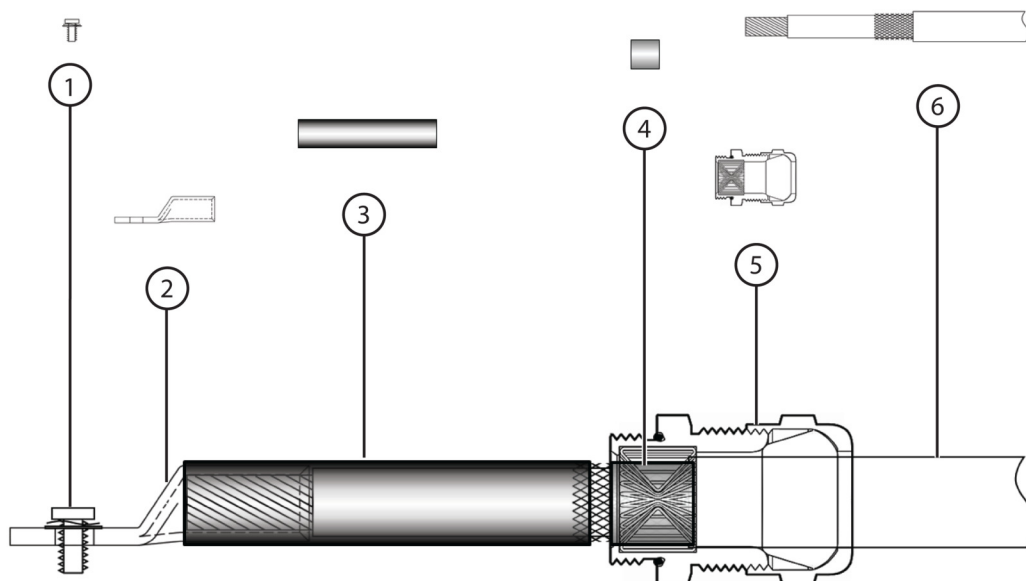
10. Screw the cable gland to the power terminals of the electric device according to instructions. Tighten the cable gland with the specified torque.

Installation



Tighten the cable gland from the cable gland body to enclosure with torque 15 Nm. Then tighten the cap of the cable gland according to the instructions provided by cable gland manufacturer (recommendation Pflitsch).

- 11.** Tighten the cable lug using the specified torque.
 - 12.** Repeat the procedure to the other cables and connections.
 - 13.** Close the power terminal cover and install the connector shield.
 - 14.** Make sure that the power cable shields are grounded properly.
- Cable lug and cable gland assembly cross section*



1	Cable lug bolt
2	Cable lug
3	Shrink wrap
4	Copper tape
5	Cable gland
6	Cable

Example of the equipment needed for the assembly

	Description	Manufacturer's homepage	Art.No./Part No.
Assembly equipment (example)	Torque key and turnkey head	http://www.pflitsch.de	730N/10-50
	Key	http://www.pflitsch.de	SE30

Installation

Example of the equipment needed for the assembly (continued)

	Description	Manufacturer's homepage	Art.No./Part No.
Assembly example for a 50 mm ² cable	Cable with nominal cross-section of 50 mm ²	http://www.hubersuhner.com	Radox Elastomer S
	Cable lug	http://www.druseidt.de	03903
	Cable gland	http://www.pflitsch.de	Pflitsch blueglobe TRI bg 225ms tri Or depending on option (see option list) Pflitsch blueglobe TRI bg 232ms tri
	Screw	-	DIN 912 M8x16
	Washer	-	DIN 2093, 8,2 x 16 x 0,9
	Washer	-	DIN 125 D8

Cabling and wiring

	Route the power cables as far from the control signal wires as possible. The minimum separating distance is 100 mm. The crossings must be in an angle of 90°. Power cables and control wires should be routed near the frame of the application. Make sure that all terminal connections are tightened correctly.
--	--

Install the electric device following the instructions. Make sure that all the applications of the system, for example, the batteries are connected to the electric device according to the instructions in this user guide and the product specific guidelines.

Cabling

- For the power cables, it is recommended to use Radox Elastomer S, screened automotive cable or equivalent cable with similar specifications.
- Use only EMI shielded power cables to make sure the correct operation of the electric device and to minimize the radiated emissions. Cable shields must be connected to the electric device ground at both ends of the cable.

All Danfoss products use EMI shielded cable glands for power connections.

Wiring

To ensure correct and steady operation, use EMI shielded cables for the control signals of the electric device. Cable shields must be connected to the electric device ground at both ends of the cable.

Recommendations for control signal cables

Cable	Cable type and properties
External temperature measurement (PT100/PT1000)	Shielded cable (twisted pair)

High voltage connections

	The high voltage connections have a common ground connector.
--	---

Installation

- The electric device must be installed and connected according to the instructions.
- Make sure that all the connected applications are connected to the electric device according to the product specific operating voltage.

For more information, see appropriate chapters in this user guide and the product data sheets.

Low voltage connections

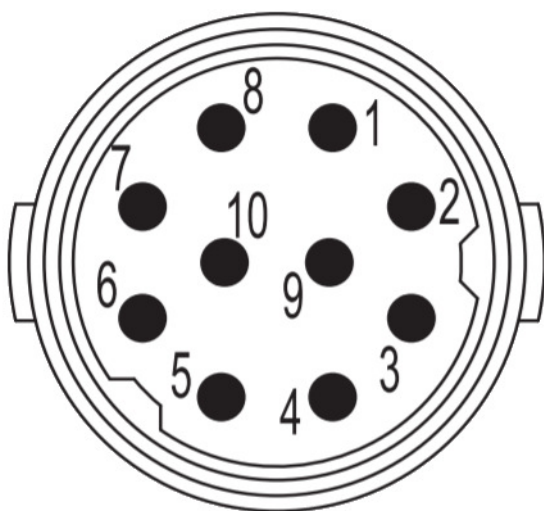


See the correct signal connections and product specific pin-layout from product data sheets at <http://www.danfoss.com>.

Control signal connector information

Description	Part number	Supplier example
X2 temperature measurement connector M16 male	7.840.200.000	www.hummel.com
Insert 10-pole	insert: 7.003.910.101	
	Pin: 7.010.981.001	
Mating connector M16 female	7.810.400.000	
Insert 10-pole, M16, RCPT	7.003.910.102	
Sensor Connector Socket	7.010.981.002	

M16 connector



Pin configuration of temperature measurements (M16 connector, one sensor per inductor)

PIN	Description
1	Temperature 1, PT100 (P), inductor
2	Temperature 1, PT100 (N), inductor
3	Temperature 2, PT100 (P), inductor
4	Temperature 2, PT100 (N), inductor
5	Temperature 3, PT100 (P), inductor
6	Temperature 3, PT100 (N), inductor

Installation

Pin configuration of temperature measurements (M16 connector, one sensor per inductor) (continued)

PIN	Description
7	Enclosure ground (shield)
8	Reserve

Operation

Operation conditions

The electric device should be used for its intended purpose only and within limits specified by the manufacturer, concerning:






- Loading.
- Cooling.
- Service interval.
- Ambient conditions such as temperature and moisture.

The electric device is designed for these conditions:

- Maximum altitude 4000 m above sea level.

If the operation limits are exceeded and the electric device is damaged, please contact local Danfoss representative.

Condition monitoring during operation

	Risk of permanent damage to the electric device. Use the electric device only if the technical guidelines and ambient conditions given in this user guide and in the data sheet are met.
	Risk of permanent damage to the electric device. If you notice deviations from the normal operation (for example: high temperatures or noise), stop the electric device. Find the reason for the deviation and refer to Chapter Troubleshooting on page 44 for more information.
	Absolute maximum inductor temperature for the electric device is +160°C (measured by the units PT100 sensors).
	Connect the three PT-100 temperature sensors to the converter. See the example configuration below.
	Safety of IT earthing systems should be guaranteed by use of suitable insulation monitoring device and safety of TN earthing system should be guaranteed by use of fuses and residual leakage detector.

Monitor the electric device regularly during operation to make sure of reliable operation, to foresee possible upcoming failures and to help to reach the designed lifetime of the product.

Example configuration for EC-C1200-450 converter:

1. Connect the three PT100 sensors to EC-C1200.
2. Enable overtemperature protection and configure error level to be +150°C.
3. Enable derate and configure the begin derating temperature to +135°C and full derating temperature to +145°C.

Maintenance

Regular maintenance

	Do not disassemble the electric device. You can do only procedures described in this user guide. For further information contact Danfoss representative.
	Only trained and qualified personnel that are familiar with the relevant safety requirements can do any maintenance to the electric device.
	Risk of electric shock when the connection box lid is removed.
	Inspect the electric device at regular intervals. Use the regular maintenance checklists in the inspections.
	Do not attempt to tighten or release any screws, nuts or joints which are not shown in this user guide and that are not involved in the normal installation and maintenance procedures.
	Use correct personal protective equipment when you are near the electric device.
	Read the instructions in the user guide before you install the electric device. To ensure safe and reliable operation of the electric device, obey the maintenance instructions.

Maintenance

Maintenance intervals

Object		Check/Task	Weekly	Monthly	Yearly
General construction	Operation	Abnormal phenomenon, for example noise or heating. If clearly increased, contact Danfoss representative.	X		
	Mounting	Tightness of the screws. Tighten to proper value if necessary. Applies to screws that are presented in this user guide. See Chapter Tightening torques on page 16.			X
	Enclosure and connected parts	Check cleanliness. Clean if necessary. See Chapter Cleaning on page 40.		X	
Electrical system	Cables	Visual check, for example wear. Replace if necessary.		X	
	Electrical connections	Check connections. Ensure that sufficient tightening torque is applied to cable glands. See Chapter Tightening torques on page 16.			X
	Groundings (earthings)	Check groundings (earthings). Ensure that the connection resistance is valid. Re-connect if necessary.			X
Cooling system	Operation	Functioning. Cooling system functions as specified.	X		
	Ventilation plug	Cleanliness. Clean if necessary. See Chapter Cleaning on page 40.		X	

Cooling system maintenance

The cooling system of the electric device requires regular observation and maintenance activities. Observe weekly that the cooling system operates correctly and check monthly that there are no leakages in the cooling system. The quality of the coolant must be checked yearly. The mixture of water and glycol as well as the type of the glycol used must be as specified. See Chapter [Recommended coolants](#) on page 25.

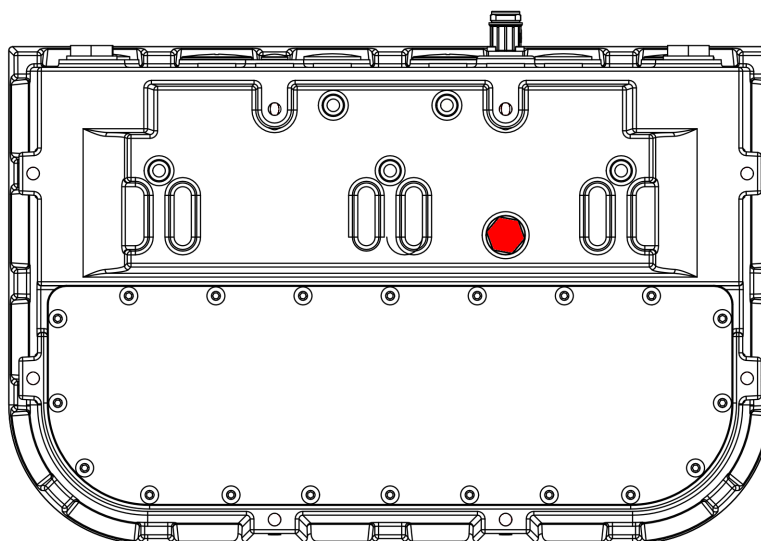
Cleaning

	Do not use pressure washer for cleaning. High water pressure may damage the gaskets allowing water to go in to the electric device.
	Never open or remove the watertight breather plugs. Clean them only from the outside.
	Risk of electric shock if the electric device is cleaned against instructions allowing water to go in to the electric device.





Keep the electric device clean. For cleaning, use non-abrasive and non-corrosive cleaning products. Make sure that the detergent can be used for aluminum.

Maintenance

Breather plug



Dismounting and disposal of the electric device

	Risk of electric shock if dismounting steps are continued before the electric device is discharged and a safe voltage level has been measured.
	Do not touch the electric device or continue to work with the electric device until it cools down.
	Support the electric device during dismounting, handle it with care.
	Refer to Chapter Installation procedure on page 24 for additional information.

Dismounting procedure

1. Switch off the electric device.
2. Make sure that the cooling system remains operational.
3. Always measure that no voltage is present on the power terminals before you proceed.
4. Wait until the temperature of the electric device and cooling liquid has decreased below +40°C.
5. Disconnect the power terminal cabling.
6. Disconnect grounding cables (protective earth).
7. Disconnect the liquid cooling system.
8. Remove the mounting screws and dismount the electric device from the mounting base.
9. Install the connection box lid and other parts and plug all electrical and cooling connections for longer storage.
10. Lift the electric device off.

Disposal of the electric device

Dispose of the electric device and any of its parts by appropriate means in accordance with local laws and regulations.

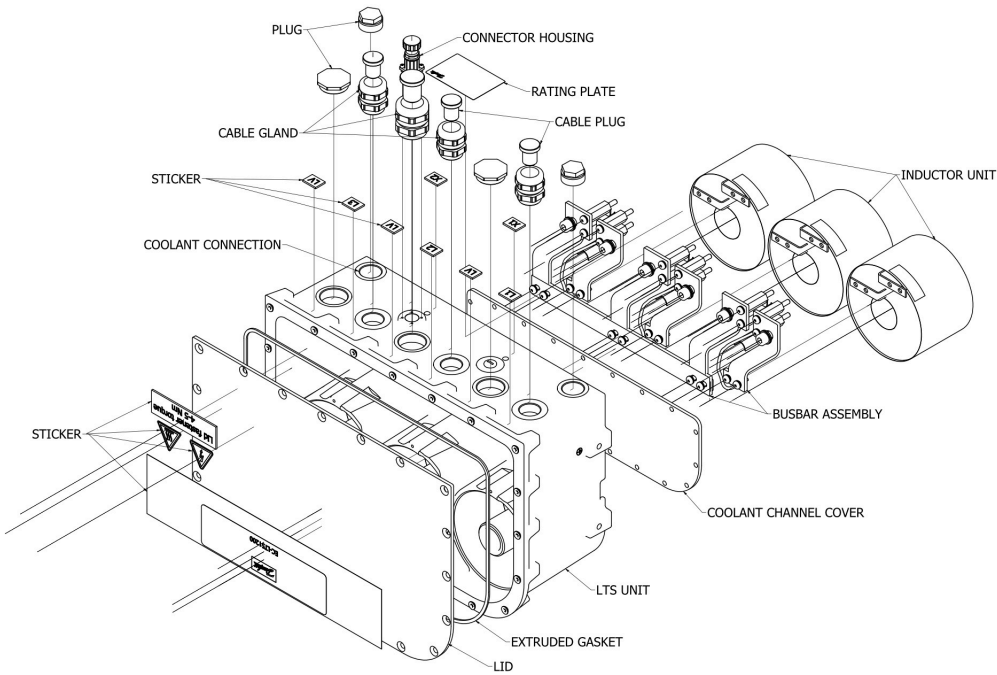
Main material content for EC-LTS1200

Components		Material class	Weight (kg)	(% wt)
Molding compound		Other	0.483	2.1
Frame components	Frame (overall)	Metal+misc.	20.182	88.14
	Aluminum	Metal	12.451	54.38
	Copper	Electrical	7.35	32.1
	Misc. materials (potting, stickers etc.)	Miscellaneous	0.381	1.66
Busbars		Metal (Cu)	0.986	4.31
Misc. plastic (connector flex cap, insulation films etc.)		Plastic, miscellaneous	0.572	2.50

Dismounting and disposal of the electric device

Components	Material class	Weight (kg)	(% wt)
Misc. rubber/silicone (tubes, plugs etc.)	Rubber, miscellaneous	0.005	0.02
Misc. metal (screws etc.)	Metal, miscellaneous	0.67	2.93

3D exploded view



Troubleshooting

	Do not activate the automatic fault reset function on any system where it can be the cause of a potentially dangerous situation.
	Do not try to repair the electric device. In the case of suspected fault or malfunction, contact Danfoss or authorized service center for further assistance.
	For the reason of general safety and correct operative actions, read the instructions carefully before you start any analyses or work with the electric device.
	Use correct personal protective equipment when you are near the electric device.

Some unexpected situations may occur while operating the electric device. Some of the possible causes and actions are given in table below. If an unexpected situation occurs, it should be corrected as soon as possible.

These instructions do not cover all details or variations in the equipment nor provide information for every possible condition to be met in connection with installation, operation or maintenance.

Troubleshooting

Fault description	Possible cause	Action
Electric device overheating	Cooling system failure.	Inspect the cooling system operation and functionality, especially possible leaks, flow rate and fluid temperature. Change the cooling flow direction to flush the cooling system from sediment possibly accumulated.
	Leakage in the cooling system.	Inspect the cooling system circuit and connections.
	Rigid particle inside the cooling channel of the electric device.	Try to pulsate coolant to open the channels. Contact Danfoss representative.
Significant coolant leak	Loose connection in the cooling system.	Inspect, clean and tighten the connections. Replace them if necessary.
	Broken cooling hose.	Replace the cooling hose.
Electric device does not work correctly or the performance is poor	Poor powerline contacts (high voltage)	Inspect, clean and tighten the contacts.

Aftersales

Service policy

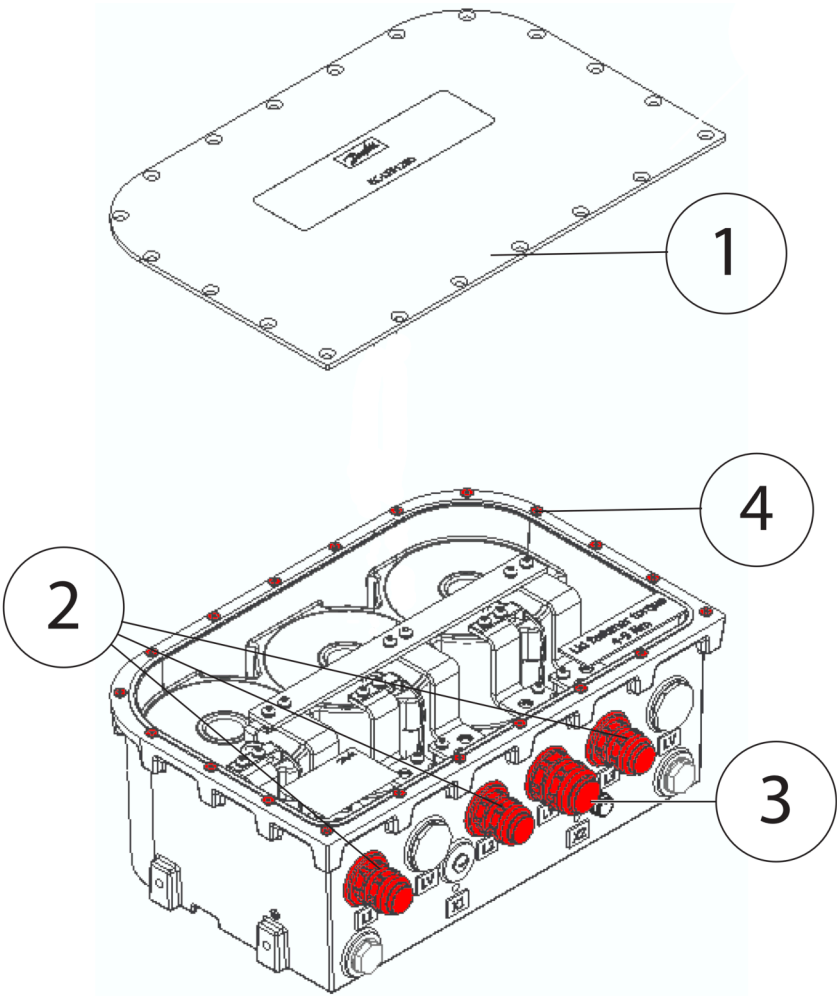
Maintenance and service of the electric device is limited to the procedures described in this user guide. See chapter [Service parts](#) on page 45 for available accessory and service parts.

For further information, go to <https://danfosseditron.zendesk.com/hc/en-gb> or send email to editron.service@danfoss.com.

Service parts

The recommended service parts are listed in the Table below. Contact Danfoss representative for more information and purchasing.

Service parts



Service parts

Position	Item / order number	Quantity	Description
1	35409	1	Lid with extruded gasket
2	10348	3	Cable gland, M25 x 1,5 BG PFLITSCH, BG225MSTRI
3	10473	3	Cable gland, M32 x 1,5 BG PFLITSCH, BG232MSTRI
4	34099	20	Lid screws, M5 x 12, DIN 965 A2 TX

Products we offer:

- Cartridge valves
- DCV directional control valves
- Electric converters
- Electric machines
- Electric motors
- Gear motors
- Gear pumps
- Hydraulic integrated circuits (HICs)
- Hydrostatic motors
- Hydrostatic pumps
- Orbital motors
- PLUS+1® controllers
- PLUS+1® displays
- PLUS+1® joysticks and pedals
- PLUS+1® operator interfaces
- PLUS+1® sensors
- PLUS+1® software
- PLUS+1® software services, support and training
- Position controls and sensors
- PVG proportional valves
- Steering components and systems
- Telematics

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