

R290 R744 R1234ze R454B

Accelerate refrigerant transition and turn down climate impact

Danfoss' product portfolio of low-GWP (Global Warming Potential) refrigerants enables you to develop climate-friendly and sustainable solutions, making a positive environmental impact while enhancing resilience and lowering costs.

Update October 2024.

START HERE

Index



Danfoss and **low-GWP** refrigerants



Main **applications** and refrigerant types



Global trends by region



Products for refrigerants with a GWP <2500

Danfoss and

low-GWP refrigerants

Sustainable solutions are in the best interests of all stakeholders in our industry. Sustainability safeguards long-term investments and ensures compliance with Corporate Social Responsibility. Today, when talking about refrigerants and long-term sustainability, Danfoss considers three

main parameters that must be aligned to accomplish a real sustainable balance: **affordability, safety, and environment**. In order to enable the market to achieve the CO₂ reduction targets, Danfoss is actively working on **solutions for alternative refrigerants** with a pragmatic approach,

keeping system efficiency, costs and safety in mind. The company offers **a wide range of products and solutions for low-GWP** synthetic and natural refrigerants for both refrigeration and air-conditioning applications.

Refrigerant tools:











Main applications and refrigerant types



Main applications and refrigerant types

GWP values are decreasing due to phase downs and energy efficiency demands (MEPS) are increasing.

HVAC-R professionals will focus on using components and system designs that allow for the lowest possible charge and on technologies with the best cost/performance ratio for a given refrigerant type.

Choosing a refrigerant is no simple task; it depends on the timing of regional regulations as well as applied standards and building codes. The situation can be further complicated by significant price rises and a shortage of fluorinated refrigerants. But the drive to refrigerant transition means new, more efficient solutions are entering the market. However the transition accelerates especially lately with the aggressive EU phase down. Beyond 2030 more to use refrigerants below GWP 150.

Chillers VRF Systems Industrial Commercial Refrigeration

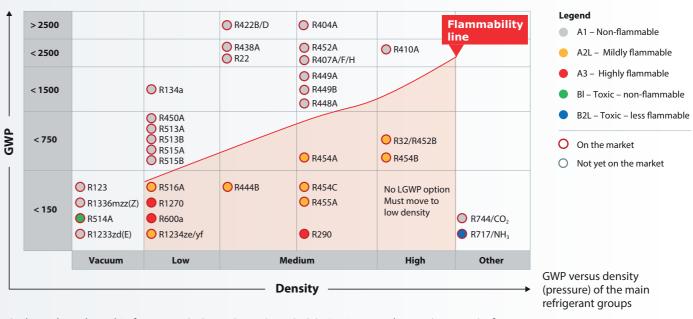
Main refrigerants at play

A complex picture in continuous evolution

GWP versus density (pressure) of the main refrigerant groups

Main refrigerants at play

A complex picture in continuous evolution



Carbon-chain-based Refrigerants (HCs, HFCs, HFOs, HCFCs), GWP versus density (pressure) of the main refrigerant groups.

Source: Danfoss

Chillers VRF Systems Industrial Commercial Refrigeration Refrigeration

Chillers



Depending on their size and the compressor technology they use, chillers operate with low to high pressure refrigerants and are divided into two categories: low/medium (L/M) and medium/high (M/H) pressure.

L/M chillers transitioning from R123 can stay non-flammable using HCFO solutions like R1233zd. But this refrigerant is banned in some countries because even though its ozone depletion potential (ODP) is very low, it is still above zero. R134a applications have non-flammable, A1 solutions with GWP less than 640, such as HFO blends R513A, R450A and R515B. A2L classified refrigerants need to be accepted according to applied safety standards and building codes. GWP level can come very close to zero using the pure HFO R1234ze. We expect industry professionals

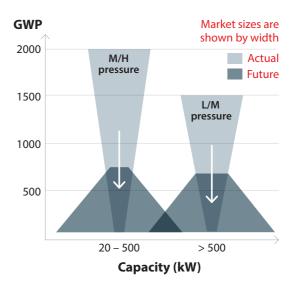
will adopt this ultra-low GWP refrigerant as a long-term solution for these kinds of systems. Especially in the EU the limited quota will push towards ultra-low GWP refrigerants.

For M/H pressure chillers, there is no ideal non-flammable alternative for incumbent refrigerants such as R410A. Instead, industry professionals must accept A2L or even A3 solutions like R290. A2L alternatives are in the 500 – 700 GWP range like R32/R452B/R454B.

Their use should be acceptable for systems installed outdoors or in machine rooms, but their placement must always follow local safety standards and building codes. We foresee that the high density/ pressure refrigerant choice will fall into two groups: the majority with a GWP around 500 – 750 and a smaller but still significant group applying A3 refrigerants like R290. In the longer term, we will likely experience lower GWP levels in the main market. It is dependent on refrigerant availability and cost. The F-gas phase-down has so far caused high GWP-related price increases.

Market transition and GWP level per Chiller size

Most of the M/H Chillers will use refrigerants with a GWP around 750, and most L/M chillers will use ultra-low GWP refrigerants.

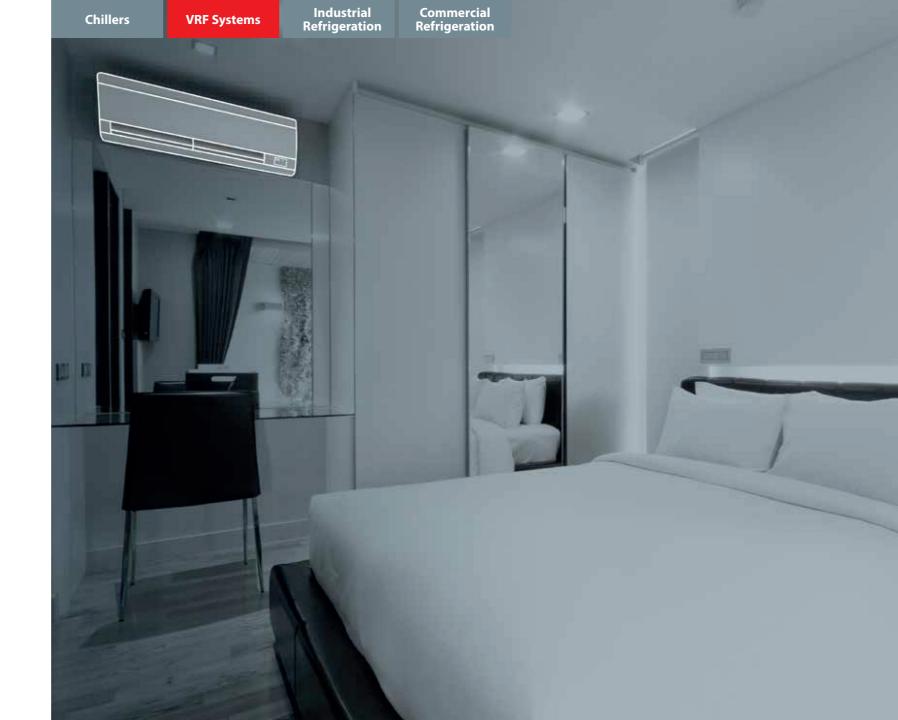


VRF systems

VRF systems use a relatively large amount of refrigerant per unit, compared to ducted systems, due to their decentralized evaporators and subsequent piping.

Minimizing piping size requires medium to high density refrigerants where the only alternatives to R410A are A2L refrigerants such as R32 or R452B/ R454B. The EU phase down will make a hard time for those refrigerants.

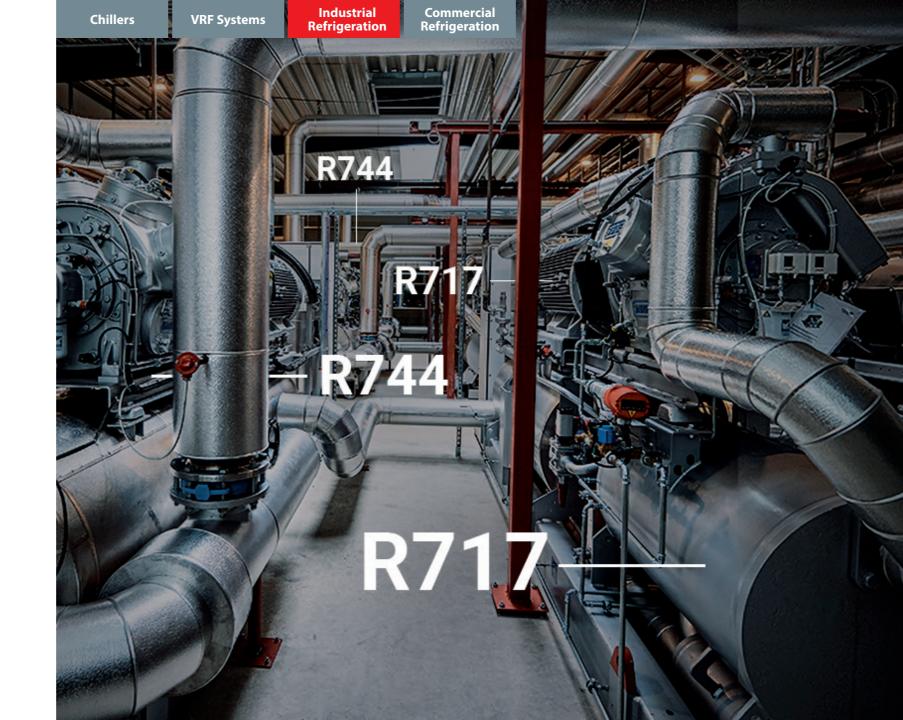
Innovative indirect alternative refrigerants are under constant development – waterbased systems are an obvious choice and even CO₂ has been proposed.



Industrial Refrigeration

From a glance, Industrial Refrigeration seems to be an easy sector regarding low GWP refrigerants, but we still see potential safety pitfalls as well as room for innovation.

Ammonia has continued to be the dominant refrigerant for Industrial Refrigeration applications over the years. The main reason for that, is it's excellent thermodynamic properties. Further it's a natural refrigerant and it has minimal impact on the environment. Both the Ozone Depletion Potential (ODP) and the Global Warming potential (GWP) are 0 which is excellent. The costs are relatively low and it's widely available. NH3 is categorized as toxic and flammable. This means that specific design requirements are needed and some specific design and safety standards have to be followed. In order to mitigate risks, there is a growing interest for innovative ways to reduce charge sizes, for example when combining NH3 with CO₂. In some cases CO₂ takes on the role of thermal carrier.





Commercial Refrigeration applications are very diverse regarding systems types and refrigerants used. It includes cold rooms, glass door merchandizers, and display and islands cabinets, either in centralized or plug-ins –hermetic or autonomous cooling circuits with condensing units.

Commercial Refrigeration applications are grouped into three main categories.

1.
Hermetically sealed applications

2. Condensing units 3. Centralized DX systems



VRF Systems

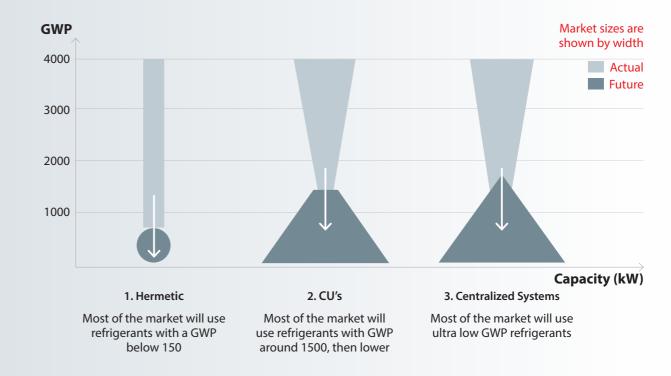
Chillers

Industrial

Refrigeration

Commercial

Refrigeration



Commercial Refrigeration

1. Hermetically sealed applications

Hermetically sealed applications today use various refrigerants with GWP up to 1500. They are suited for using low GWP refrigerants, which are safe due to their low charge amounts.

Many of these systems already use hydrocarbons like R600a and R290 and the EU phasedown has required GWP values below 150 since 2016. The IEC 60335-2-89 standard allows up to 500g of A3 refrigerant and up to 1.2 kg of A2L refrigerant.

1.
Hermetically sealed applications

2. Condensing units 3. Centralized DX systems



Commercial Refrigeration

2. Condensing units

Systems with condensing units have a refrigerant charge that is typically between 1 and 20 kg and safety on flammability is imperative as many of these systems can be accessed by the public.

R404A systems have been used for many years but this will come to an end. In the EU no such systems are sold anymore and in the light of the 2030 ban on systems above GWP 150, new altwernatives will previal. Systems using R454C or R1234yf are already on the market and CO_2 condensing units are increasingly entering. Smaller systems can use R290 but carefully specified due to charge limitations still to be below 150g.



1.
Hermetically
sealed
applications

2. Condensing units 3. Centralized DX systems **Commercial Refrigeration**

3. Centralized DX systems

Centralized DX systems are by far the highest refrigerant-consuming applications due to their large charge sizes and high leakage rates. During the last twenty years, CO₂ has become a viable refrigerant and can be used in different system setups:

Transcritical systems where CO₂ is used in all circuits (MT and LT). CO₂ transcritical systems have also been driving the development of integrated heating and cooling systems, linking the refrigerant choice to the type of system.

Indirect systems where a chiller-like rack using HFCs, HCs, or NH3 cools the CO₂ in

a receiver, which is then circulated in the MT circuit, cooling the MT circuit. LT is also covered by CO₂ and condenses either directly to the chiller on top or the CO₂ MT circuit.

Cascade systems where CO₂ is used only in the LT circuit and cascaded into the MT circuit which uses HFC. This type of system still uses around 80% of the HFC refrigerant used in a conventional system.

Geographical location affects the energy efficiency of any system due to outdoor ambient temperature. Transcritical CO₂ systems have been known to be

extraordinary sensitive to outdoor temperatures. This type of system still uses around 80% of the HFC refrigerant used in a conventional system, and is therefore not a good choice.



1.
Hermetically
sealed
applications

2. Condensing units 3. Centralized DX systems **WE KNOW**

R3FR1G3R4NTS



The tendency of the industry is to move increasingly toward natural refrigerant solutions when it is technologically safe & economically feasible. Synthetic refrigerants are still likely to play an important role in both the refrigeration and air conditioning, where the trend is also moving toward new low-GWP substances that cause a minimal environmental impact.

CO₂ (R744)

- The CO₂'s GWP value equal to 1.
- Lends itself well to food retail applications, where the impact, in case of leaks, is minimal and where its thermodynamic properties make it the ideal media for heat recovery.
- Transcritical CO_2 cycles reject a large proportion of the cycle heat at high tem-peratures which makes it suitable for heat pumps. But be aware of the return temperature which has to be below 40 degree Celsius.
- In industrial refrigeration, CO₂ provides a means to reduce the charge of Ammonia, increasing the efficiency and decreasing the footprint of freezing equipment. Larger CO₂ systems are also becoming a trend especially when ammonia needs to be avoided.
- In transport refrigeration and electronics cooling, CO₂ provides a non-flammable, environmentally benign solution.

Ammonia (NH₃-R717)

- GWP and ODP (Ozone Depletion Potential) equal to zero, cost (per kg) considerably lower than the cost of HFCs.
- Ammonia is one of the most energy efficient refrigerants in applications ranging from high to low temperatures. With the increasing focus on energy consumption, ammonia is a sustainable choice for the future. Ammonia has better heat transfer properties than most of chemical refrigerants and therefore plant construction and operating costs will be lower.

WE KNOW

R3FR1G3R4NTS



Hydrocarbons (R290, R600, R600A)

- Provides high energy-efficiency, good volumetric capacity and large operating envelopes compared to HFCs.
- Charge limits are increasing for hermetic systems and outdoor systems like monoblock heat pumps going up to 5 kg. Chillers placed outside is another growing application.
- Allows for very low evaporating temperatures without overheating the compressor when used in heat pumps (with HFCs you need to supplement with an electrical heating element for the really cold days or more expensive vapor /liquid injection cycles).

Medium GWP HFC / HFO blends

- A transitional solution that can be used in retrofitting high-GWP HFC systems. Medium GWP solutions, <1500, and non-flammable are particularly indicated where indoor system charge can be an issue and alternative system architecture too expensive.
- In the EU most applications will need to go below GWP 150. This will be the end of the transitional phase and new blends below GWP have to be qualified.

Mildly flammable HFC & HFO

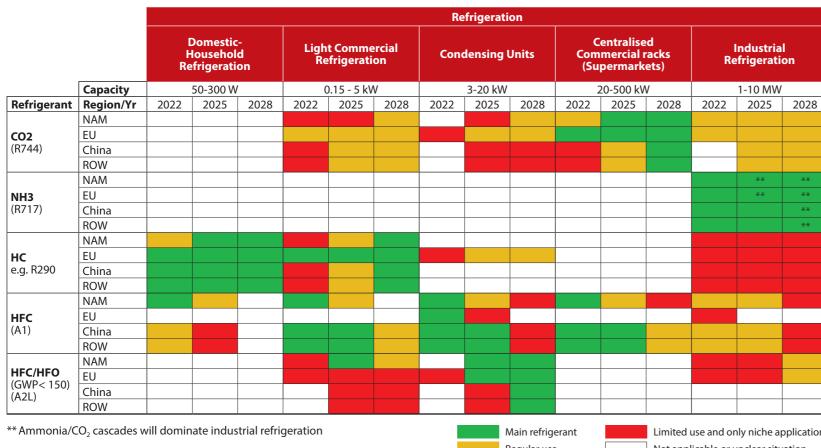
- •The low GWP and low flammability makes these refrigerants suitable for relatively large systems.
- Especially interesting for air conditioning where there is a lack of non-flammable (A1) natural alternatives.
- The low GWP thresholds in the EU will force manufacturers to focus long term on solutions that can ensure availability of refrigerants. That means pure HFO or natural refrigerants.

Global trends by region

A/C Rooftop units Scroll 10-30 kW 2028 2022 2025 2028	Commercial A/C Scrolls	Commmercial A/C Screw / Centrifugal	Res. & Commercial	Industrial
			Heat Pumps W/W	Heat pumps
2020 2022 2025 2020	30-400 kW	400 kW - 5 MW	1-10 MW	1-10 MW
2028 2022 2025 2028	2022 2025 2028	2022 2025 2028	2022 2025 2028	2022 2025 2028
	on current solu-	on current solu-		on current solu- Regular use Not applic

tion & operating pressure baseline. General guidance: High > 1000, Mid 300–1000, Low < 300.

Global trends by region







Products for refrigerants

with a GWP < 2500

















Compressors and condensing units



															Refri	gerai	nts												
Product	Product description	Pressure [bar]	R1233zd (E)	R1234yf	R1234ze (E)	R134a	R290, R600a	R32 R407A	R407F R407C	R407H	R410A	R422B	R422D	R444B	R448A	R449A	R449B	R450A	R452A	R452B	R454A	7434D	K454C	PETRA	R515B	R744 (CO ₂)	R717 (NH ₃)	R1270	R471A
Compressors for air conditi	oning																												
DSH / DCJ / DSF / DSG/DSN	Scrolls with IDVs for air conditioning			● (5)			•	(2)			•								-	(2)	•	(2)			(5))			
HLJ / SH	Scrolls for air conditioning										•																		
PSH	Scrolls heating optimized										•																		
SY/SZ	Scrolls for air conditioning					•			•															•					
VZH	Inverter scrolls for air conditioning										•									•*	•	*							
TT, TG, VTX	Turbocor oil-free centrifugal compressors				•	•																		•	•				
Compressors for refrigerati	on			·			·							·															
															_														

compressors for remigeration	•																			
MTZ	Maneurop reciprocating compressor for medium temp.			•		•	•			•	•		•		•	•*	•			
NTZ	Maneurop reciprocating compressor for low temp.												•							
MLZ	Scroll compressor for medium temperature			•		•				•	•		•	•	•*	•*	•			
LLZ	Scroll compressor for low temperature									•	•		•	•	•*	•*				
B, U, HY, F, L, P, X, S	Light commercial AC compressors for LBP/MBP	•		•	•		•			•	•	•	•		•	•	•			
NV, NM, NU	Variable speed reciprocating compressor for LBP/MBP				•															
DL, DM, DK	Light commercial AC/DC compressors for mobile cooling	•		•	•															
HGX / HAX LG	BOCK® semi-hermetic reciprocating compressor for low and medium temp	•	•	•		•	•			•	•	•	•		•	•	•	•		•
HG/HC	BOCK® semi-hermetic reciprocating compressor for low and medium temp				•															•
HGX CO ₂	BOCK® semi-hermetic reciprocating compressor for low and medium temp																		•	



^{*} Qualification in progress

(1) Models and map restrictions might apply – contact Danfoss

⁽²⁾ Only DSH for R452B/4B and DSF for R32 (3) Optyma™ Plus only

⁽⁴⁾ Light commercial only

Compressors and condensing units



																Refri	gera	ints													
Product	Product description	Pressure [bar]	R1233zd (E)		R1234ze (E)	R134a	R290, R600a	R32	R407A R407F	R407C	К407Н	R410A	R422B	R422D	R444B	R448A	R449A	R449B	R450A	R452A	R452B	R454A	R454B	R454C	R455A	R513A	R515B	R744 (CO ₂)	R717 (NH ₃)	R1270	R471A
Condensing units																															
BOCK® SHGX	Condensing Units for medium tempeature refrigeration					•			•	•						•	•		•	•						•					
Optyma™	Condensing Units for medium temperature refrigeration			•*		•	•		•	•						•	•			•				• (4)	• (4)	•					
Optyma™	Condensing Units for low temperature refrigeration						•													•											
Optyma™ Slim Pack , Optyma™ Plus	Condensing Units for medium temperature refrigeration			•		•			•							•	•			•				•	•	•			•*		
Optyma™ Slim Pack , Optyma™ Plus	Condensing Units for low temperature refrigeration															● (3)	● (3)			•				•	•						
Optyma™ Plus INVERTER									•							•	•														
Optyma™ iCO ,	Condensing Units for medium temperature refrigeration																											•*			

^{*} Qualification in progress

For any refrigerants not listed and for the detailed information per product, please contact Danfoss or check in Coolselector: **coolselector.danfoss.com**



⁽¹⁾ Models and map restrictions might apply – contact Danfoss (3) OptymaTM **Plus** only

⁽²⁾ Only DSH for R452B/4B and DSF for R32

⁽⁴⁾ Light commercial only

⁽⁵⁾ Only DSG for R1234ze and R515B

Electronic controllers



															Ref	riger	ants													
Product	Product description	Pressure [bar]	R1233zd (E)	R1234yf	R1234ze (E)	R134a	R290, R600a	R32	R407A R407F	R407C	К407Н	R410A	R422B	R422D	R444B	R448A	R449A	R449B	R450A	R452A	R452B	R454A	R454B	R454C	R455A	R513A	R515B	R744 (CO ₂)	R717 (NH ₃)	R1270 R471A
Electronic controllers (1)																														
AK-PC 781A/783A	Advanced pack controllers		•		•	•	•	•	•	•		•		•		•**	•**			•**		•				•		•	•	
AK-PC 351/551 651	Standard pack controllers				•**	•	•	•	•	•		•		•		•**	•**			•**						•		•	•	
AK-PC 572/772A/782A	Advanced pack controllers																											•		
AK-CC 55	Case controller for electronic expansion valves				•**	•	•	•	•	•		•		•		•**	•**			•**						•		•	•	
AK-CC 210								•	•																			•	•	
EKC 202, 22x	Case controller for thermostatic expansion valves							•	•																			•	•	
AK-CC 250/350								•	•																			•	•	
AK-RC	Cold room controllers						•	•	•																					
MCX	Programmable controllers		•	•	•	•	•	•	•	•	•	•		•		•	•		•	•	•		•			•		•	•	
EIM 336			•	•	•	•	•	•	•	•	•	•		•		•	•	•	•	•	•		•		• (1)	• (1)	• (1)	•		
EKE 100, EKE 1x, EKF	Electronic superheat controllers & stepper valves drivers		•	•	•	•	•	•	•	•	•	•	•(1)	•	•(1)	•	•	•	•	•	•	•	• (1)	• (1)	• (1)	•(1)	•(1)	•		
EKF	Stepper valve drier																													
EKE 100	Super heat controllers group, available in 1- and 2-valves version		•	•	•	•	•	•	•	•	•	•	• (1)	•	• (1)	•	•	•	•	•	•	• (1)	•	• (1)	• (1)	•(1)	• (1)	•		
EKE 347	Liquid level controllers																													
EKE 400	Evaporator controller		•	•	•	•	•	•	•	•	•	•	• (2)	•	• (2)	•	•	•	•	•	•	• (2)	•	• (2)		•		•		
ERC 11x, ERC 21x, EET, ERC (VCD)	For commercial refrigeration		•	•	•	•	•	•	•						•	•	•		•	•	•				•	•	•	•	•	
ALSMART®	Programmable controller		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	

^{**} Only in the latest versions of the controller software





Only in the latest versions of the Controller Software

Parameters for other refrigerants can be entered manually. please refer to refrigerant constants for ADAP-KOOL

Can be defined by the user

Approved for R407A only

Expansion devices (electric and mechanical)



(Creetire	dira meenamean															Ref	riger	ants												
Product	Product description	Pressure [bar]	R1233zd (E)	R1234yf	R1234ze (E)	R134a	R290, R600a	R32	R407A R407F	R407C	R407H	R410A	R422B	R422D	R444B	R448A	R449A	R449B	R450A	R452A	R452B	R454A	R454B	R454C	R455A	R513A	R515B	R744 (CO ₂)	R717 (NH ₃)	R1270 R471A
Electronic expansion	valves																													
AKV 15/20		28 – 46				•			• (1)	• (1)	•	•	• (1)	• (1)		• (1)	• (1)	•	• (1)	• (1)						• (1)	•	•***		
AKVA	Pulse widt modulating valves	42				•				•		•	•	•		•	•	•	•	•						•		•	•	
AKVP/PS		90	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
ETS 5M		49		•	•	•	•	•		•	•	•				•	•	•		•	•	•	•	•	•	•	•			
ETS 6	Stepper motor valves	47		•		•	• (2)	•		•	•	•				•	•	•		•	•	•	•	•	•	•				
ETS 8M	Stepper motor valves	49			•	•	•	•		•		•				•	•	•		•	•	•	•	•		•	•	•*		
ETS C-Colibri®		50	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•			
ETS L / ETS P	Single and manifold stepper motor valves	34	•*	•*	•	•				•		•	•	•	•	•	•	•	•	•			•		•	•	•			
Thermostatic expans	ion valves																													
TU		45.5						•				•																•		
TU	Stainless steel	34		•	•	•	•		•	•						•	•		•	•		•		•	•	•				
TC		45.5		•	•	•	•	•	•	•		•				•	•		•	•		•			•	•				
T2/TE2		34		•	•	•			•	•						•	•			•		•	•	•	•	•		•		
TD1	The arrange to the same and the	34		•		•	● (2)			•						•*	•*	•		•*					•	•				
TG/TGE	Thermostatic expansion valves	46			•	•	● (2)	•	•	•		•									•*		•			•				
TE5-TE55		28		•		•			•	•						•	•			•				•	•	•				
TEA/TEAT	Industrial thermostatic exp. valves																												•	

* Qualification in progress

*** Except AKV20 with media temperature constantly below 0 °C

1) Available for solder versions, the flare versions in progress

(2) Approved for R290 only



Regulating valves



																Refi	igera	ants													
Product	Product description	Pressure [bar]	R1233zd (E)	R1234yf	R1234ze (E)	R134a	R290, R600a	R32	R407A R407F	R407C	R407H	R410A	R422B	R422D	R444B	R448A	R449A	R449B	R450A	R452A	R452B	R454A	R454B	R454C	R455A	R513A	R515B	R744 (CO ₂)	R717 (NH ₃)	R1270	R471A
Electronic pressure & tempera	ture regulating valves																														
ССМ	Electric regulating valves	90 140		•		•											•											•			
СТМ	Multi Ejector	140																										•			
CTR	3-Way Heat Reclaim Valve	140																										•			
KVS L	Electronic suction modulating valves	40	•		•	•			•	•		•	•	•		•	•		•	•						•					
KVS C	Electronic suction modulating valves	50	•*	•*	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•				
ICM / ICAD	Industrial motorized regulating valves	52/65			•	•		•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
ICMTS	High pressure industrial motorized regulating valves	140																										•			
Mechanical pressure & temper	ature regulating valves																														
KVD	Receiver pressure regulators			•	•	•	•		•	•	•		•	•		•	•	•	•	•				•	•	•	•				
KVC	Capacity regulators			•	•	•	•		•	•	•		•	•		•	•	•	•	•				•	•	•	•				
KVL	Crankcase pressure regulators			• (1)	• (1)	•	• (1)		•	•	•		•	•		•	•	•	•	•				• (1)	• (1)	•	•				
KVP	Evaporating pressure regulators			• (1)	• (1)	•	• (1)		•	•	•		•	•		•	•	•	•	•				• (1)	• (1)	•	•				
KVR	Condensing pressure regulators			• (1)	• (1)	•	•(1)		•	•	•		•	•		•	•	•	•	•				• (1)	•(1)	•	•				
CPCE	Hot gas bypass regulating valves				•	•	•		•	•	•					•	•	•	•	•		•		•	•	•	•				
CVC / CVP / CVPP / CVE	Pilot valve for ICS	65		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
ICS	Mechanical pressure regulators	52/65		•	•	•	● (2)	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
REG-S	Flexline™ regulating valves	52		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		

⁽¹⁾ NRV (E) and GBC (E) series for flammable refrigerants; KVL, KVP, KVR size 12-22 only





⁽²⁾ Only R600A

^{*} in development

switches

Products for refrigerants with a GWP < 2500

Other valves and Heat Exchangers



																Ref	riger	ants													
Product	Product description	Pressure [bar]	R1233zd (E)	R1234yf	R1234ze (E)	R134a	R290, R600a	R32	R407A R407F	R407C	R407H	R410A	R422B	R422D	R444B	R448A	R449A	R449B	R450A	R452A	R452B	R454A	R454B	R454C	R455A	R513A	R515B	R744 (CO ₂)	R717 (NH ₃)	R1270	R471A
Solenoid valves																															
EVR v2		45.2-49		• (1)	• (1)	•	• (1)	• (1)	•	•	•	•	•	•	• (1)	•	•	•	•	•	• (1)	• (1)	• (1)	• (1)	• (1)	•	•				
EVL	Solenoid valves	45		•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•				
ICF 20-2		52/65		•	•	•		•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
EVUL	Flexline™ hermetic solenoid valves	90 52	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•			
ICLX	Flexline™ solenoid valves				•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
Valve stations																															
ICF	Flexline™ valve stations	52/65		•	•	•		•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
Water regulating valv	ves – pressure operated																														
WVFX				•	•	•	•	•	•	•	•	•	•	•		•	•	•	•	•				•	•	•	•	•	•		
WVO	Pressure operated water valves			•		•	•		•	•	•		•	•		•	•	•	•	•				•	•	•	•	•	•		
WVS						•	•		•	•		•	•	•		•	•		•	•						•			•		

Heat exchangers

ВРНЕ	Brazed Plate heat exchangers	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
MPHE	Micro Plate heat exchangers	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
MCHE	Micro Channel heat exchangers		•	•	•	•	•	•	•		•			•	•	•	•	•	•	•		•			•			
SWPHE	Semi-velded plate heat exchangers																										•	







Sensors and switches



																Ref	rige	ants													
Product	Product description	Pressure [bar]	R1233zd (E)	R1234yf	R1234ze (E)	R134a	R290, R600a	R32	R407A R407F	R407C	R407H	R410A	R422B	R422D	R444B	R448A	R449A	R449B	R450A	R452A	R452B	R454A	R454B	R454C	R455A	R513A	R515B	R744 (CO ₂)	R717 (NH ₃)	R1270	R471A
Sensors & transmitters																															
AKS 4100	Liquid level sensors	100	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
AKS/MBS Pressure	Pressure sensors with 4-20 mA, volt, and radiometric outputs	160	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
AKS/NVT/EKS Temperature	Temperatur sensors		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
DST P110	High accuracy pressure sensors	50	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
DST P310	High accuracy pressure sensors	160	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
DST GXXX	A2L gas sensors							•																•	•	•	•				
DGS	Gas detecting sensors			•	•	•	•	•	•	•		•		•		•	•			•	•	•	•	•	•	•		•			
Switches																															
AKS 38	51	28			•			•	•			•									•		•		•			•	•		
LLS 4000/4001	Electro-mechanical float switches	140				•						•																	•		
KP		46		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		•		•	•	•	•		•		
RT	Pressure switches					•			•	•			•	•															•		
СКВ		140																										•			
MP	Differential pressure switches					•	•	•	•	•	•		•	•		•	•	•	•	•		•		•	•	•	•		•		
ODD/COM	Pressure differential valve			•	•	•	•	•								•	•		•					•	•	•		•			
ORD/COM	Compressor oil level regulator			•	•	•	•	•								•	•		•					•	•	•		•			
RT						•			•	•			•	•															•		
ACB	Cartridge pressure controls	45	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
ССВ		165																										•			



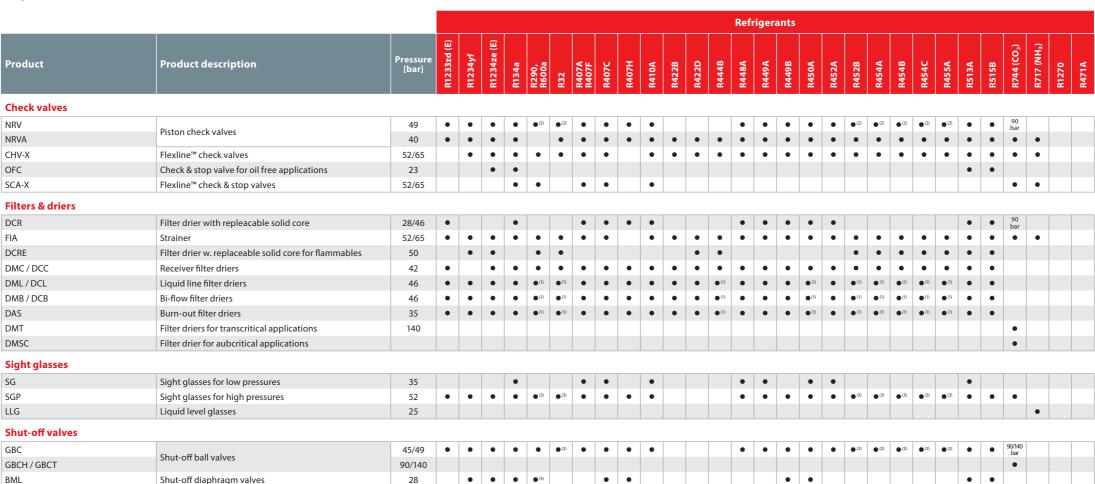


SNV / SVA

Other valves

Products for refrigerants with a GWP < 2500

Systems protectors



⁽¹⁾ Filter Driers with connection sizes below 25 mm for solder version (copper/cu-plated) NRV (E) and GBC (E) series for flammable refrigerants; KVL, KVP, KVR size 12-22 only

Gauge valves / Flexline™ stop valves

52/65





⁽³⁾ Available for solder versions, the flare versions in progress

⁽⁴⁾ Only R600A



For more information, see our website refrigerants.danfoss.com

Get a complete overview of the refrigerants landscape, and learn about the various regulations and their impact on the industry. Take a deep dive into our white paper, download useful digital tools, and get the latest information on our portfolio of products that are qualified for use with alternative refrigerants.









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