

BOCK® F/F-NH₃

Operating guide

F2, F3

F4, F5

F14/1166, F14/1366

F16/1751, F16/2051

F2 NH₃, F3 NH₃

F4 NH₃, F5 NH₃

F14/1166 NH₃, F14/1366 NH₃

F16/1751 NH₃, F16/2051 NH₃

FX2, FX3

FX4, FX5

FX14/1166, FX14/1366

FX16/1751, FX16/2051

About these instructions

Read these instructions before assembly and before using the compressor. This will avoid misunderstandings and prevent damage. Improper assembly and use of the compressor can lead to serious or fatal injury.

Observe the safety instructions contained in these instructions.

These instructions must be passed onto the end customer along with the unit in which the compressor is installed.

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1 | Safety

1.1 Identification of safety instructions

	DANGER!	Indicates a dangerous situation which, if not avoided, will cause immediate fatal or serious injury.
	WARNING!	Indicates a dangerous situation which, if not avoided, may cause fatal or serious injury.
	CAUTION!	Indicates a dangerous situation which, if not avoided, may cause fairly severe or minor injury.
	ATTENTION!	Indicates a situation which, if not avoided, may cause property damage.
	INFO!	Important information or tips on simplifying work.

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NH₃	INFO!	This operating manual describes compressors that are suitable for both F-gases and for NH ₃ . Specific information and characteristics for using NH ₃ are indicated at the corresponding location with the following symbols: NH₃
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1.2 Qualifications required of personnel

	WARNING! Inadequately qualified personnel poses the risk of accidents, the consequence being serious or fatal injury. Work on compressors is therefore reserved for personnel with the qualifications listed below: <ul style="list-style-type: none">• For example, a refrigeration technician, refrigeration mechatronic engineer. As well as professions with comparable training, which enables personnel to assemble, install, maintain and repair refrigeration and air-conditioning systems. Personnel must be capable of assessing the work to be carried out and recognising any potential dangers.
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1 | Safety

1.3 General safety instructions



DANGER!

- Refrigerating compressors are pressurised machines and as such call for heightened caution and care in handling. The maximum permissible overpressure must not be exceeded, even for testing purposes.



WARNING!

- Risk of burns! Depending on the operating conditions, surface temperatures of over 60 °C on the discharge side or below 0 °C on the suction side can be reached.

1.4 Additional safety instructions NH₃

NH₃

ATTENTION!

- High toxicity, intense odour (MAK 50 ppm)
- Explosive between 15 and 30 vol. % in the air. Due to the high ignition energy and temperature, the risk of explosion, however, is rated as low. So there are no special explosion protection measures are required.
- However, the national safety regulations, accident prevention regulations, technical regulations as well as specific regulations (EN 378 etc.) must be observed.
- NH₃ steam is lighter than air and therefore disperses upwards.
- All key directives are summarised in the area for the AiF research project 9404B "Safety of ammonia refrigeration systems".
- NH₃ corrodes copper materials and non-ferrous metals and is incompatible with a number of plastics.
- Proof of personnel's specific expertise for installation, commissioning, operation and service.

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1.5 Intended use

These assembly instructions describe the standard version of the compressor named in the title and NH₃ manufactured by Bock. The Bock refrigerating compressor are intended for installation in a machine (within the EU according to the EU Directives 2006/42/EC Machinery Directive, 2014/68/EU Pressure Equipment Directive).

Commissioning is permissible only if the compressor has been installed in accordance with these assembly instructions and the entire system into which it is integrated has been inspected and approved in accordance with legal regulations.

Only the refrigerant specified in these instructions may be used.

Any other use of the compressor is prohibited!



WARNING!

The compressor may not be used in potentially explosive environments!

2 | Product description

2.1 Short description

- Open type compressors for external drive (V-belt or coupling)
- with oil pump lubrication

Short description NH₃

Based on the F compressor series, a specially modified selection of compressors is available for use with the refrigerant R 717.

Important differences from the basic compressor F:

- Pistons with three-ring assembly
- Con-rod with additional oil supply oil to the small end
- Valve plate with optimised pressure unit
- Shut-off valve with steel connector for welded joints
- All connections are designed as compression joints for steel pipes
- F14 NH₃ and F16 NH₃ with increased oil volume due to the higher base plate
- Special oil filling for NH₃: Fuchs Reniso KC 68

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F2, F3

F2

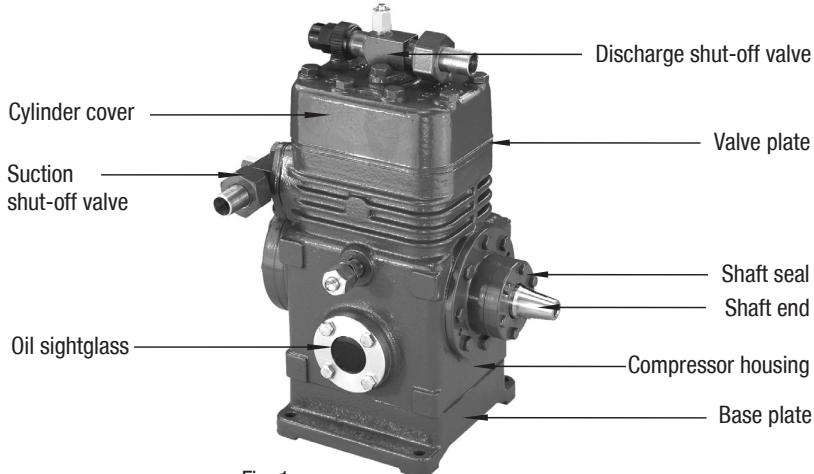


Fig. 1

Dimension and connection values can be found in Chapter 9

2 | Product description

F4, F5

F5

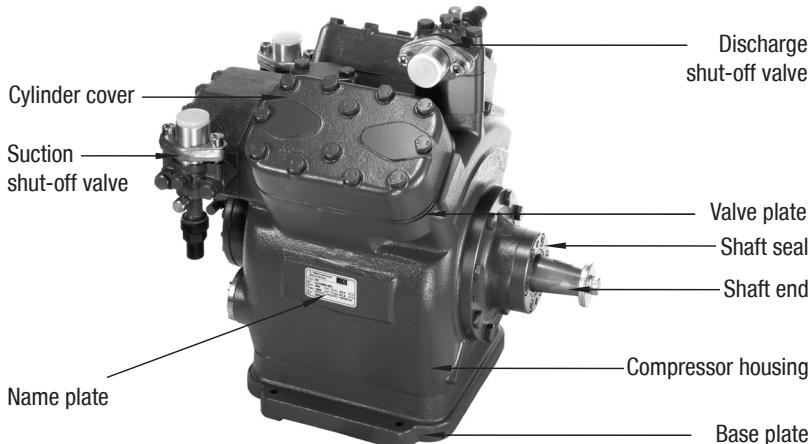


Fig. 2

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F14, F16

F16

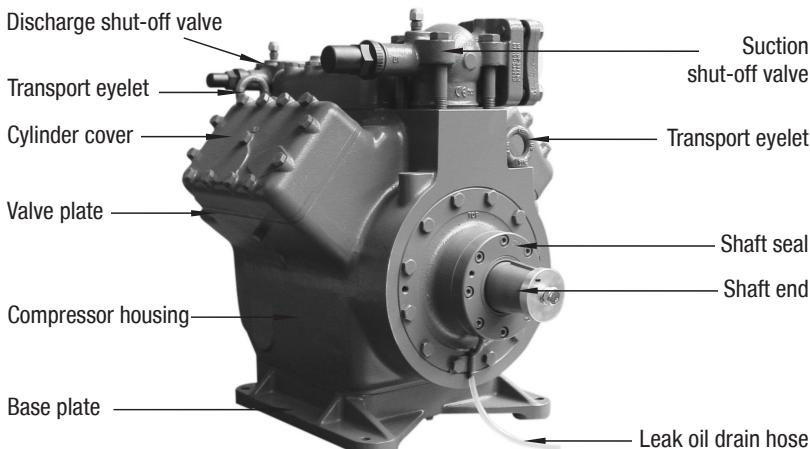


Fig. 3

Dimension and connection values can be found in Chapter 9

2 | Product description

2.2 Name plate (example)

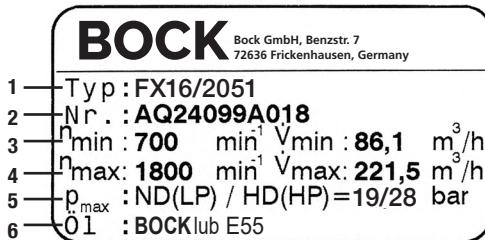


Fig. 4

- 1 Type designation
- 2 Machine number
- 3 Rotation speed minimum with a corresponding displacement
- 4 Rotation speed maximum with a corresponding displacement
- 5 ND(LP): Max. admissible operating pressure Suction side
HD(HP): Max. admissible operating pressure
High-pressure side
- 6 Oil type charged at factory

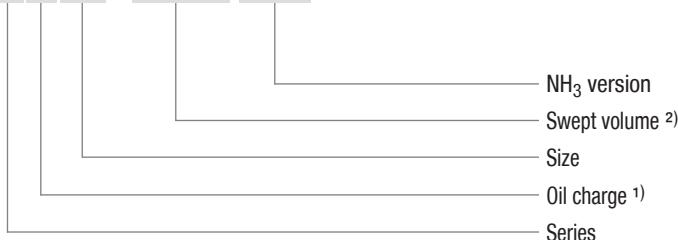


Observe the limit of
application diagrams!

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2.3 Type code (example)

FX14 / 1166 NH₃



¹⁾ X - Ester oil charge (HFC refrigerant R134a, R404A/R507,

²⁾ Indication only at F14, F16

3 | Areas of application F, F-NH₃

3.1 Refrigerants

- HFKW: R134a, R404A/R507, R407C
- (H)FCKW: R22
- NH₃: R717

3.2 Oil charge

- The compressors are filled with the following oil type at the factory:
 - for R134a, R404A/R507, R407C **BOCK** lub E55
 - for R22 **BOCK** lub A46

Compressors with ester oil charge (**BOCK** lub E55) are marked with an X in the type designation (e.g. FX16/2051).

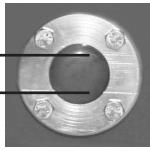
	INFO! For refilling, we recommend the above oil types. See also chapter 6.4
	ATTENTION! The oil level must be in the visible part of the sight glass; damage to the compressor is possible if overfilled or underfilled!  max. oil level min. oil level

Fig. 5

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3.3 Oil charge NH₃

- The compressors are filled with the following oil type at the factory:
 - for R717: Fuchs Reniso KC 68

3 | Areas of application F, F-NH₃

3.4 Operating limits



ATTENTION! • Compressor operation is possible within the operating limits. These can be found in Bock compressor selection tool (VAP) under vap.bock.de. Observe the information given there.

- Max. permissible discharge end temperature: 140 °C.
- Max. permissible switching frequency: 12x /h.
- A minimum running time of 3 min. steady-state condition (continuous operation) must be achieved.
- Avoid continuous operation near the threshold.
- For operation with supplementary cooling:
 - Use only oils with high thermal stability.
- For operation with capacity regulator:
 - Continuous operation, when the capacity regulator is activated, is not permissible and can cause damage to the compressor.
 - The suction gas superheat temperature may need to be reduced or set individually when operating near to the threshold.
 - When the capacity regulator is activated, the gas velocity in the system can not under certain circumstances ensure that sufficient oil is transported back to the compressor.
- When operating in the vacuum range, there is a danger of air entering on the suction side. This can cause chemical reactions, a pressure rise in the condenser and an elevated compressed-gas temperature. Prevent the ingress of air at all costs!

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Permissible rotation speeds:

F2, F3: 960 - 1800 rpm

F4, F5: 500 - 1800 rpm

F14, F16: 700 - 1800 rpm

F2 NH₃, F3 NH₃: 960 - 1500 rpm

F4 NH₃, F5 NH₃: 500 - 1500 rpm

F14 NH₃, F16 NH₃: 700 - 1500 rpm

4| Compressor assembly



INFO!

New compressors are factory-filled with inert gas. Leave this service charge in the compressor for as long as possible and prevent the ingress of air. Check the compressor for transport damage before starting any work.

4.1 Storage and transport



Fig. 6



Fig. 7

- Storage at (-30 °C) - (+70 °C), maximum permissible relative humidity 10% - 95%, no condensation
- Do not store in a corrosive, dusty, vaporous atmosphere or in a combustible environment.
- Use transport eyelet.
- Do not lift manually!
- Use lifting gear!

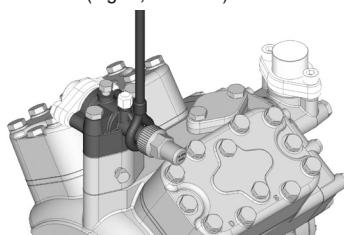


Fig. 8

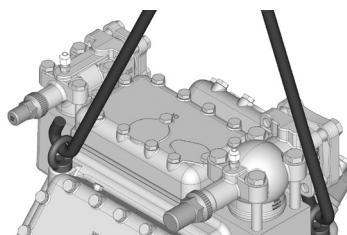


Fig. 9

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4.2 Setting up



ATTENTION! Attachments (e.g. pipe holders, additional units, fastening parts, etc.) directly to the compressor are not permissible!

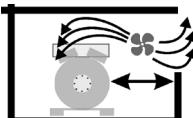


Fig. 10

- Provide adequate clearance for maintenance work.
- Provide adequate ventilation for the drive motor.



Fig. 11

- Do not use in a dusty, damp atmosphere or a combustible environment.

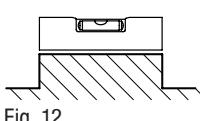


Fig. 12

- Setup on an even surface or frame with sufficient load-bearing capacity. Use all 4 fastening points.
- Compressors and drive motors are basically rigid and should be mounted together on a base frame.
- Correct setup of the compressor and mounting of the belt drive are decisive for running comfort, operating safety and the service life of the compressor.

4 | Compressor assembly

4.3 Maximum permissible inclination



ATTENTION! Poor lubrication can damage the compressor.
Respect the stated values.

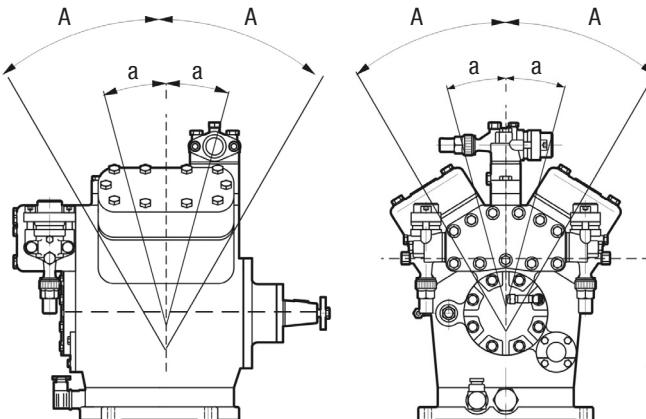


Fig. 13

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4.4 Pipe connections



ATTENTION! Overheating can damage the valve.
Remove the pipe supports from the valve for soldering.
Only solder using inert gas to inhibit oxidation products (scale).

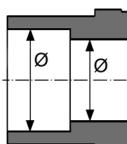


Fig. 14: Stepped internal diameters

- The **pipe connections** have stepped internal diameters so that pipes with standard millimetre and inch dimensions can be used.
- The connection diameters of the shut-off valves are designed for maximum compressor output. **The required pipe cross-section must be matched to the capacity. The same applies for non-return valves.**

4.5 Pipes

- Pipes and system components must be clean and dry inside and free of scale, swarf and layers of rust and phosphate. Only use air-tight parts.
- Lay pipes correctly. Suitable vibration compensators must be provided to prevent pipes being cracked and broken by severe vibrations.
- Ensure a proper oil return.
- Keep pressure losses to an absolute minimum.

4| Compressor assembly

4.6 Laying suction and discharge lines



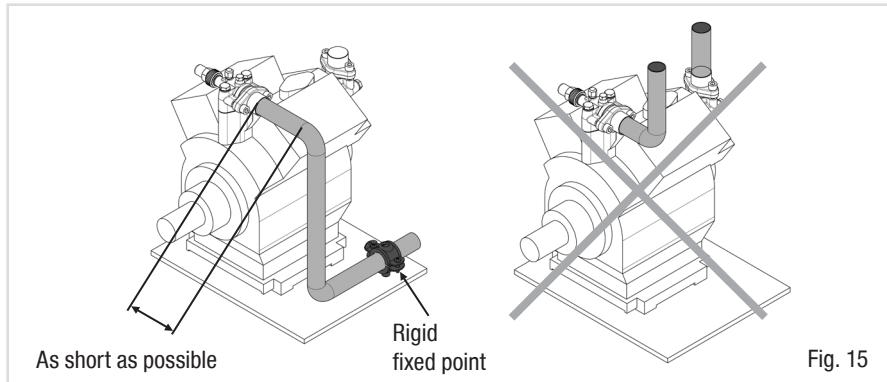
INFO! Proper layout of the suction and discharge lines directly after the compressor is integral to the system's smooth running and vibration behaviour.



ATTENTION! Improperly installed pipes can cause cracks and tears, the result being a loss of refrigerant.

A rule of thumb:

Always lay the first pipe section starting from the shut-off valve **downwards** and **parallel to the drive shaft**.



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Fig. 15

4.7 Operating the shut-off valves

- Before opening or closing the shut-off valve, release the valve spindle seal by approx. $\frac{1}{4}$ of a turn counter-clockwise.
- After activating the shut-off valve, re-tighten the adjustable valve spindle seal clockwise.

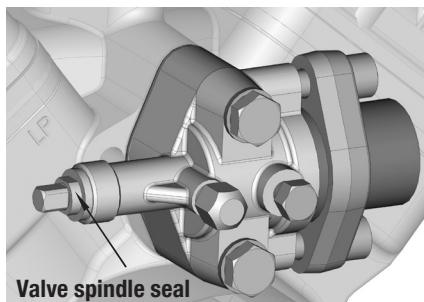


Fig. 16

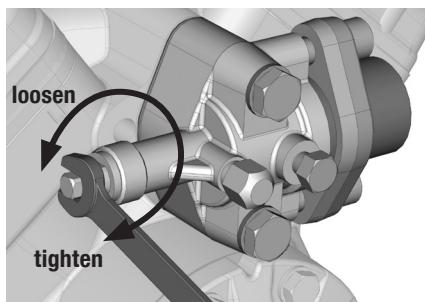


Fig. 17

4| Compressor assembly

4.8 Operating mode of the lockable service connections

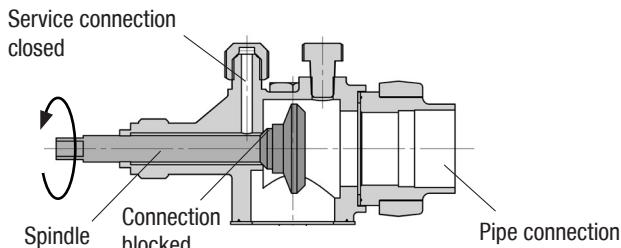


Fig. 18

Opening the shut-off valve:

Spindle: turn to the left (counter-clockwise) as far as it will go.

—> The shut-off valve is then fully open and the service connection is closed.
The connection which is not lockable is provided for safety devices.

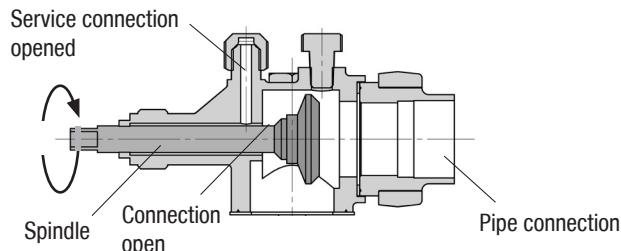


Fig. 19

Opening the service connection

Spindle: $\frac{1}{2}$ - 1 rotation to the right (clockwise).

—> The service connection is then open and the shut-off valve is also open.
The connection which is not lockable is provided for safety devices.

After activating the spindle, generally fit the spindle protection cap again and tighten with 14-16 Nm.
This serves as a second sealing feature during operation.

4| Compressor assembly

4.9 Drive



ATTENTION! Faulty alignment results in premature failure of the coupling and bearing damage!



CAUTION! Mount suitable safeguards when driving the compressor by means of V-belts or shaft couplings!

The compressors of the F series can be driven by V-belts or directly by shaft couplings.

V-belt:

- Proper assembly of belt drive:
 - The pulleys of compressor and drive motor must be firmly mounted and in line.
 - Only use V-belts with calibrated lengths.
 - Select axis spacing, V-belt length and belt pre-tension according to the instructions issued by the V-belt manufacturer. Avoid belt fluttering.
 - Check belt pre-tension after running-in time.

Direct drive with shaft coupling:

- Direct drive with shaft couplings demands highly precise aligning of compressor shaft and motor shaft.
- Use the Bock shaft couplings „WK“ and observe the enclosed assembly instructions.

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4| Compressor assembly

4.10 Oil sump heating

When the compressor is at a standstill, refrigerant diffuses into the lubrication oil of the compressor housing, depending on pressure and ambient temperature. This reduces the lubrication capacity of the oil. When the compressor starts up, the refrigerant contained in the oil evaporates out through the reduction in pressure. The consequences can be lack of lubrication, foaming and migration of the oil, which can eventually lead to compressor damage.

To prevent this, the oil can be heated via an oil sump heater.

Operation: Oil sump heater ON at standstill of the compressor.

Oil sump heater OFF during operation of the compressor

Connection: Oil sump heater must be connected via an auxiliary contact (or parallel wired auxiliary contact) of the motor contactor to a separate electric circuit.

Oil sump heater: 230 V – 1 – 50/60Hz, IP65

Type	F2	F3	F4	F5	F14	F16
Electrical power (Watt)	40	60	80	80	140	140

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NH₃

INFO!

Same electrical performance even on NH₃ compressors



WARNING!

The oil sump heater must not be connected to the electrical circuit of the safety control chain !

5| Commissioning

5.1 Preparations for start-up



INFO!

To protect the compressor against inadmissible operating conditions, high pressure and low pressure pressostats are mandatory on the installation side.

The compressor has undergone trials in the factory and all functions have been tested. There are therefore no special running-in instructions.

Check the compressor for transport damage!

5.2 Pressure strength test

The compressor has been tested in the factory for pressure integrity. If however the entire system is to be subjected to a pressure integrity test, this should be carried out in accordance with EN 378-2 or a corresponding safety standard **without the inclusion of the compressor**.

5.3 Leak test



DANGER!

Risk of bursting!

The compressor must only be pressurised using nitrogen (N₂). Never pressurise with oxygen or other gases!

The maximum permissible overpressure of the compressor must not be exceeded at any time during the testing process (see name plate data)! Do not mix any refrigerant with the nitrogen as this could cause the ignition limit to shift into the critical range.

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- Carry out the leak test on the refrigerating plant in accordance with EN 378-2 or a corresponding safety standard, while always observing the maximum permissible overpressure for the compressor.

5.4 Evacuation

- First evacuate the **system** and then include **the compressor in the evacuation process**.
- Relieve the compressor pressure.
- Open the suction and discharge line valves.
- Evacuate the suction and discharge pressure sides using the vacuum pump.
- At the end of the evacuation process, the vacuum should be < 1.5 mbar when the pump is switched off.
- Repeat the process as often as is required.

5| Commissioning

5.5 Refrigerant charge



CAUTION! Wear personal protective clothing such as goggles and protective gloves!

- Make sure that the suction and discharge line valves are open.
- With the compressor switched off, add the liquid refrigerant directly to the condenser or receiver, breaking the vacuum.
- If the refrigerant needs topping up after starting the compressor, it can be topped up in vapour form on the suction side, or, taking suitable precautions, also in liquid form at the inlet to the evaporator.



ATTENTION! • Avoid overfilling the system with refrigerant!

- To avoid shifts in concentration, zeotropic refrigerant blends must always only be filled into the refrigerating plant in liquid form.
- Do not pour liquid coolant through the suction line valve on the compressor.
- It is not permissible to mix additives with the oil and refrigerant.

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5.6 Shaft seal



ATTENTION! Failure to observe the following instructions can cause loss of refrigerant and damage to the shaft seal!



INFO!

- The shaft seal seals and lubricates with oil. An oil leakage of 0.05 ml per operating hour is therefore normal. This applies particularly during the run-in phase (200 - 300 h).
- The compressor types F14 and F16 are equipped with a leak oil drain hose (see chapter 10 and 11). The leak oil is continually discharged through the leak oil drain hose. To collect the leak oil, a receptacle is to be provided by the plant operator. Dispose of the leak oil in accordance with the valid national regulations.

The compressor shaft is sealed to outside using a shaft seal. The sealing element rotates with the shaft.

The following is especially important to ensuring fault-free operation:

- The complete refrigerant circuit must be correctly executed and clean inside.
- Heavy shocks and vibrations to the shaft as well as continuous cyclic operation are to be avoided.
- The sealing surfaces can stick together during prolonged downtimes (e.g. winter). Therefore, run the system every 4 weeks for 10 minutes.

5| Commissioning

5.7 Shaft seal change

As changing the shaft seal involves opening the refrigerant circuit, this is recommended only if the seal is losing refrigerant. Replacing the shaft seal is described in the spare part kit concerned.

5.8 Start-up



WARNING! Ensure that both shut-off valves are open before starting the compressor!

- Check that the safety and protection devices (pressure switch, motor protection, electrical contact protection measures, etc.) are all functioning properly.
- Switch on the compressor and allow to run for a minimum of 10 min.
- Check the oil level **by**: The oil must be visible in the sightglass.



ATTENTION! If larger quantities of oil have to be topped up, there is a risk of oil hammer effects. If this is the case check the oil return!

5.9 Avoiding slugging

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ATTENTION! Slugging can damage the compressor and cause coolant to leak.

To prevent slugging:

- The complete refrigeration system must be properly designed.
- All components must be compatibly rated with each other with regard to output (particularly the evaporator and expansion valves).
- Suction gas superheat at the compressor input **should be min. 7 - 10 K**. (check the setting of the expansion valve).
- The system must reach a state of equilibrium.
- Particularly in critical systems (e.g. several evaporator points), measures are recommended such as replacement of liquid traps, solenoid valve in the liquid line, etc.

There should be no movement of coolant whatsoever while the compressor is at a standstill.

6| Maintenance

6.1 Preparation



WARNING! Before starting any work on the compressor:

- Switch off the compressor and secure it to prevent a restart.
- Relieve compressor of system pressure.
- Prevent air from infiltrating the system!

After maintenance has been performed:

- Connect safety switch.
- Evacuate compressor.
- Release switch lock.

6.2 Work to be carried out

To guarantee optimum operating safety and service life of the compressor, **we recommend** performing service and checking work at regular intervals of time:

● **Oil change:**

- In series plants produced in the factory not mandatory.
- In field installations or operating in the application limit range, first oil change after approx. 100 - 200 operating hours, then approx. every 3 years or 10,000 - 12,000 operating hours.
- for NH₃ plants: oil change every year or every 5,000 operating hours.

Dispose of old oil according to the regulations, observe national regulations.

● **Annual checks:** Oil level, tightness, running noise, pressures, temperatures, function of auxiliary devices such as a oil sump heater, pressure switch. Comply with the national regulations!

6.3 Spare parts recommendation/accessories

Available spare parts and accessories can be found on our compressor selection tool under **vap.bock.de** as well as at **bockshop.bock.de**.

Only use genuine Bock spare parts!

6| Maintenance

6.4 Lubricants / oil

The oil type filled as standard in the factory is marked on the **name plate**, and this should always be used, even in the case of maintenance units. **Alternative oil types** can vary significantly in quality due to additives or inferior raw materials by the manufacturer. Validation within the compressors entire operating limits can not be guaranteed, if such alternative oil types are used. It is for this reason, that we only recommend the use of oil from Bock! Bock assumes no liability for any damage arising from alternative oil types.

Refrigerant	Bock series oil grades
HFKW (e.g. R134a, R404A/R507, R407C)	BOCK lub E55
HFCKW (e.g. R22)	BOCK lub A46
NH₃	Fuchs Reniso KC 68

6.5 Decommissioning

Close the shut-off valves on the compressor. Drain the refrigerant (it must not be discharged into the environment) and dispose of it according to the regulations. When the compressor is depressurised, undo the fastening screws of the shut-off valves. Remove the compressor using an appropriate hoist. Dispose of the oil inside in accordance with the applicable national regulations.

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7 | Technical data F2 - F16

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Type	No. of cylinders	Displacement (1450/1740 rpm)	Weight ²⁾	Connections ¹⁾		Oil charge	Rotation speed range
				Discharge line DV	Suction line SV		
				mm inch	mm inch	litr.	rpm
F2		10,50 / 12,60	18	16 1 5/8	16 1 5/8	0,7	960-1800
F3	2	20,30 / 24,30	28	22 1 7/8	28 1 1 1/8	1,5	
F4		40,50 / 48,60	51	28 1 1 1/8	35 1 1 3/8	2,6	
F5	4	73,70 / 88,40	85	35 1 1 3/8	2 x 35 1 1 3/8	3,8	500-1800
F14/1166		101,40 / 121,70					
F14/1366	4	119,00 / 142,80	149	42 1 1 5/8	54 1 2 1/8	3,8	700-1800
F16/1751		152,20 / 182,60					
F16/2051	6	178,40 / 214,10	175	42 1 1 5/8	54 1 2 1/8	5,0	700-1800

¹⁾ for soldering joint
²⁾ in standard design

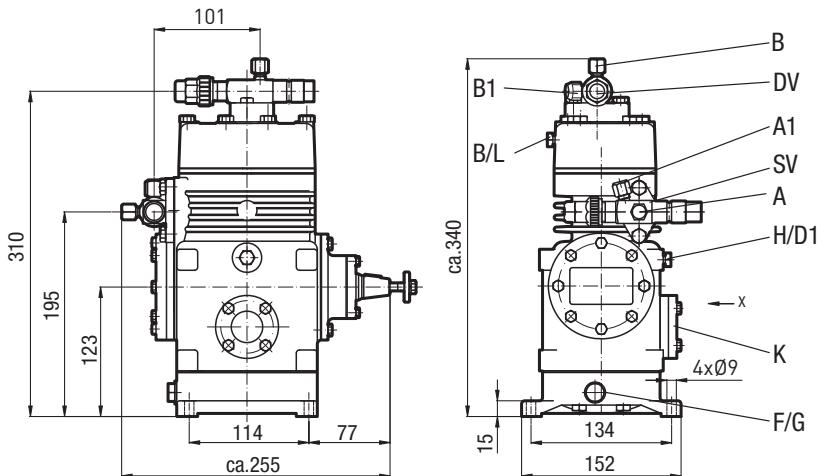
8| Technical data F2-NH₃ - F16-NH₃

Type	No. of cylinders	Displacement (1450 rpm)	Weight ²⁾	Connections ¹⁾		Oil charge	Rotation speed range
				Discharge line DV	Suction line SV		
		m ³ /h	kg	mm	mm	ltr.	rpm
F2 NH ₃	2	10,50	18	18	18	0,8	960-1500
F3 NH ₃		20,30	28	25	30	1,5	
F4 NH ₃		40,50	51	30	38	2,6	
F5 NH ₃	4	73,70	85	38	2 x 38	3,8	500-1500
F14/1166 NH ₃	4	101,50	158	49	60	6,3	700-1500
F14/1366 NH ₃		118,90					
F16/1751 NH ₃	6	152,20	183	49	60	7,5	700-1500
F16/2051 NH ₃		178,40					

¹⁾ for soldering joint
²⁾ in standard design

9| Dimensions and connections F

Compressor type F2



GB

Fig. 20
Dimensions in mm

Shaft end F2

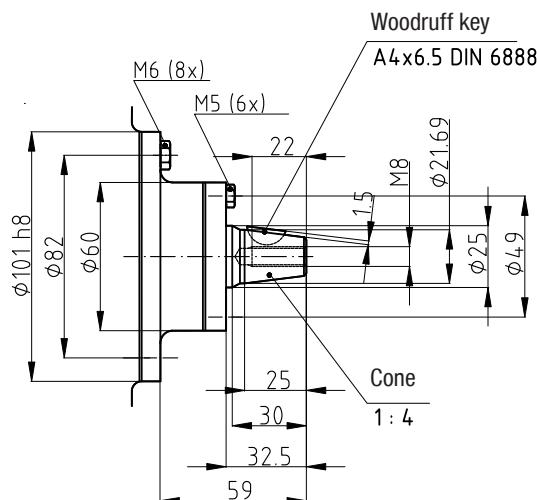


Fig. 21
Dimensions in mm
Dimensions for view X see page 31

9| Dimensions and connections F

Compressor type F3

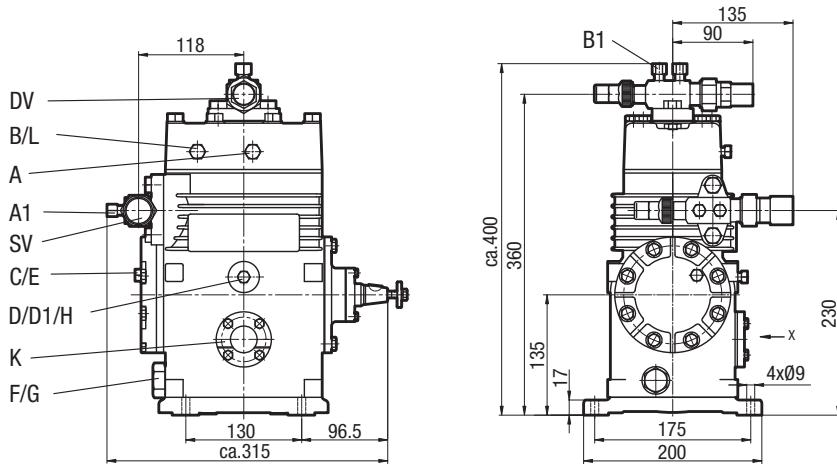


Fig. 22

Dimensions in mm

GB

Shaft end F3

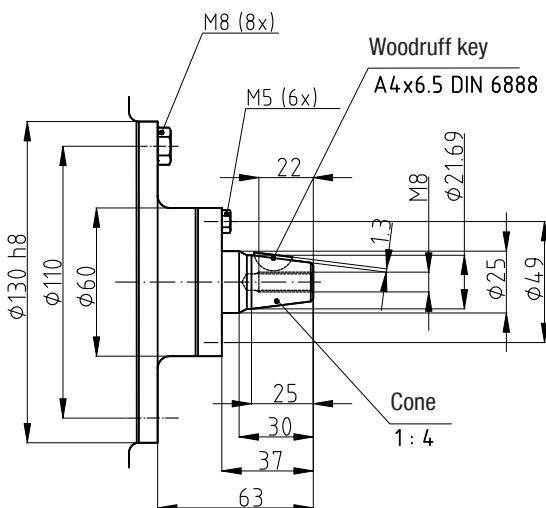


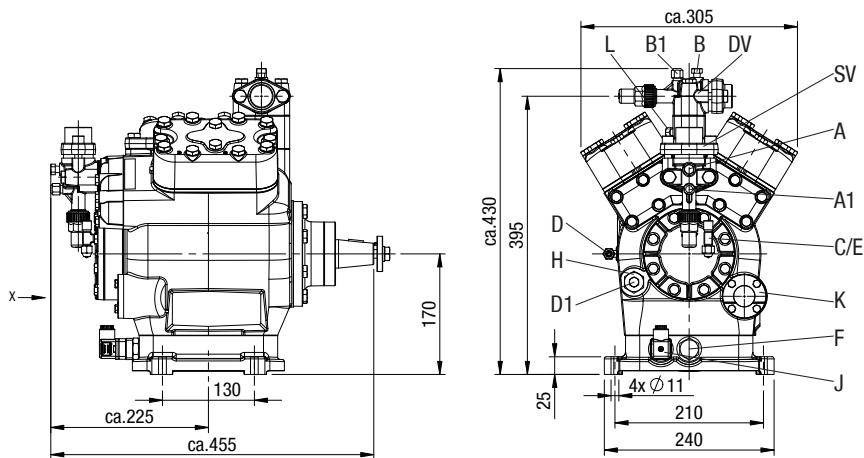
Fig. 23

Dimensions in mm

Dimensions for view X see page 31

9| Dimensions and connections F

Compressor type F4



GB

Fig. 24
Dimensions in mm

Shaft end F4

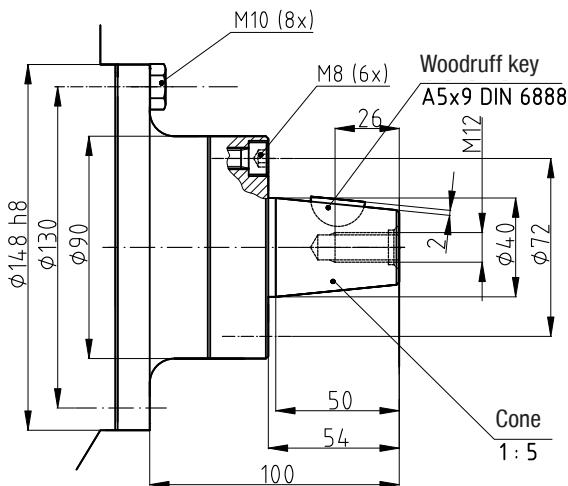
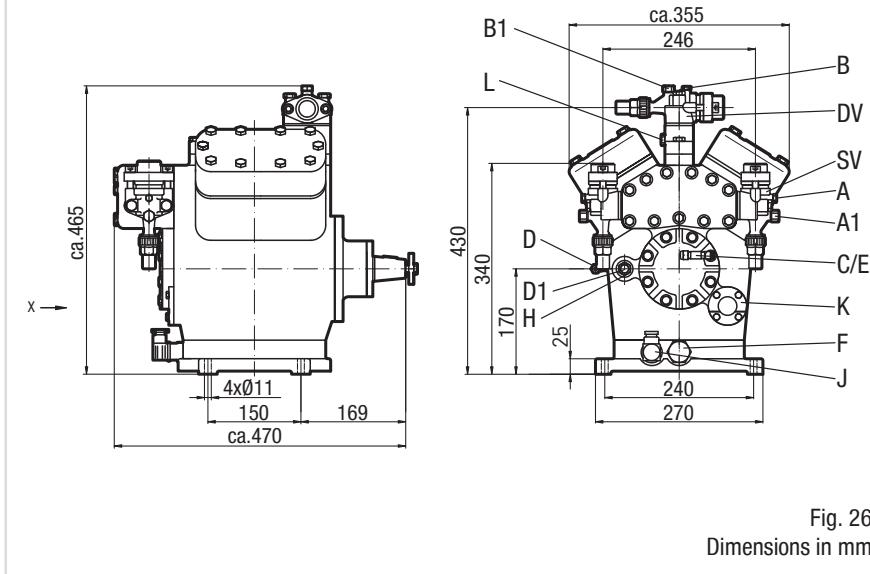


Fig. 25
Dimensions in mm
Dimensions for view X see page 31

9| Dimensions and connections F

Compressor type F5



GB

Fig. 26
Dimensions in mm

Shaft end F5

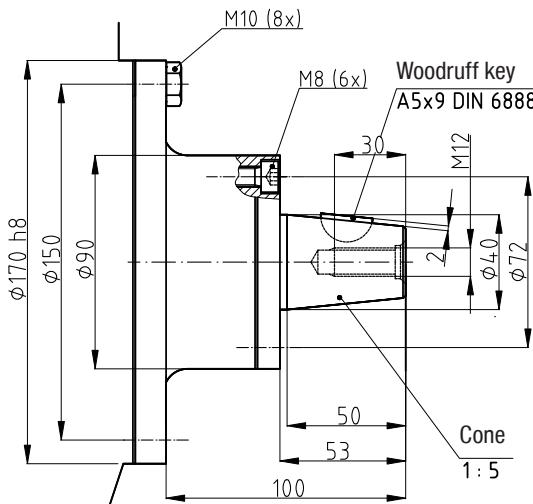
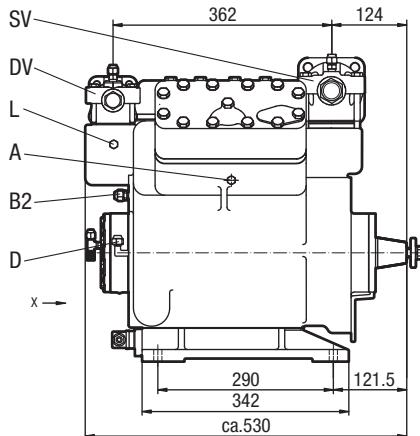


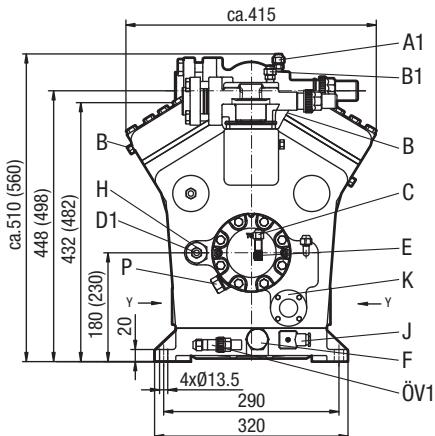
Fig. 27
Dimensions in mm
Dimensions for view X see page 31

9| Dimensions and connections F

Compressor type F14



F14/1166



F14/1366

Fig. 28

Dimensions in mm
Dimensions in () = with elevated base plate

GB

Shaft end F14

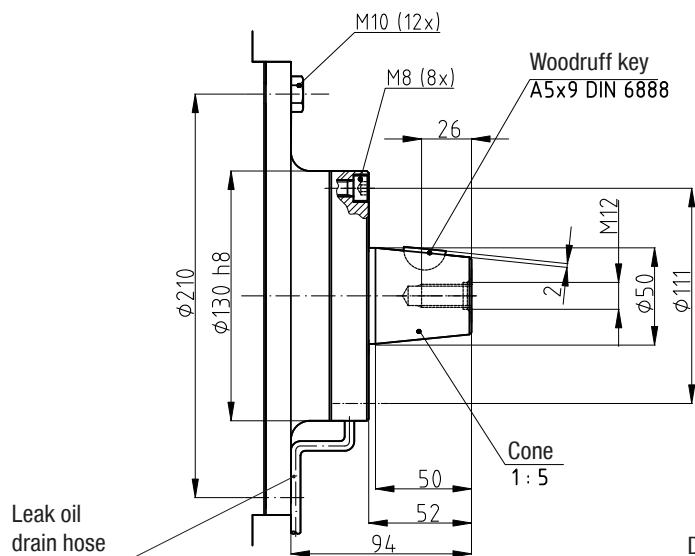


Fig. 29
Dimensions in mm
Dimensions for view X, Y see page 31

9| Dimensions and connections F

Compressor type F16

F16/1751

F16/2051

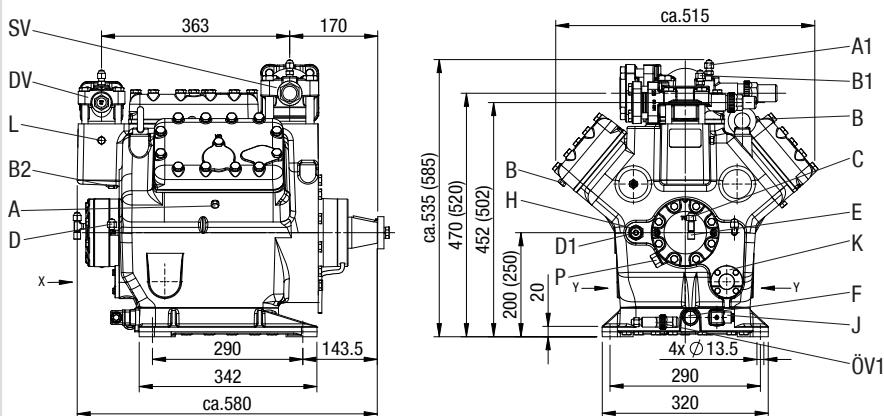


Fig. 30
Dimensions in mm
Dimensions in () = with elevated base plate

GB

Shaft end F16

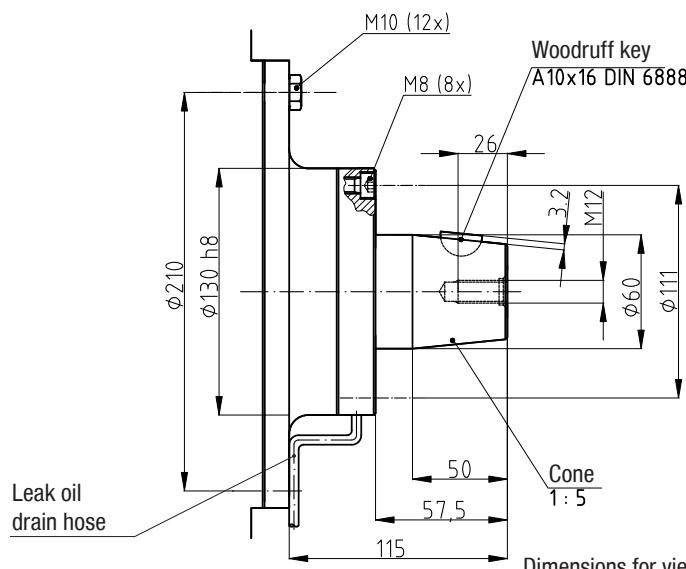


Fig. 31
Dimensions in mm
Dimensions for view X, Y see page 31

9| Dimensions and connections F

GB

Connections		F2	F3	F4	F5	F14	F16	
SV	Suction line	see technical data, Chapter 8						
DV	Discharge line							
A	Connection suction side, not lockable	7/16" UNF	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	
A1	Connection suction side, lockable	7/16" UNF	7/16" UNF	7/16" UNF	7/16" UNF	7/16" UNF	7/16" UNF	
B	Connection discharge side, not lockable	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	
B1	Connection discharge side, lockable	7/16" UNF	7/16" UNF	7/16" UNF	7/16" UNF	7/16" UNF	7/16" UNF	
B2	Connection discharge side, not lockable	-	-	-	-	7/16" UNF	7/16" UNF	
C	Connection oil pressure safety switch OIL	-	1/8" NPTF	7/16" UNF	7/16" UNF	7/16" UNF	7/16" UNF	
D	Connection oil pressure safety switch LP	-	1/8" NPTF	7/16" UNF	7/16" UNF	7/16" UNF	7/16" UNF	
D1	Connection oil return from oil separator	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	5/8" UNF	5/8" UNF	
E	Connection oil pressure gauge	-	1/8" NPTF	7/16" UNF	7/16" UNF	7/16" UNF	7/16" UNF	
F	Oil drain plug	R 3/8"	M22 x 1,5	M22 x 1,5	M22 x 1,5	M26 x 1,5	M26 x 1,5	
H	Oil charge plug	1/8" NPTF	M22 x 1,5	M22 x 1,5	M22 x 1,5	M22 x 1,5	M22 x 1,5	
J	Oil sump heater	R 3/8" 1)	M22 x 1,5 1)	M22 x 1,5	M22 x 1,5	M22 x 1,5	M22 x 1,5	
K	Sight glass	4 hole M6	4 hole M6	4 hole M6	4 hole M6	4 hole M6 ²⁾	4 hole M6 ²⁾	
L	Connection thermal protection thermostat	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	
P	Connection for differential oil pressure sensor	-	-	-	-	M20 x 1,5	M20 x 1,5	
ÖV	Oil service valve	-	-	-	-	7/16" UNF	7/16" UNF	

¹⁾ Oil sump heating optional

²⁾ Second sight glass can be attached. Positioning view Y (optional, available only as original equipment)

9| Dimensions and connections

9.1 View X, Y

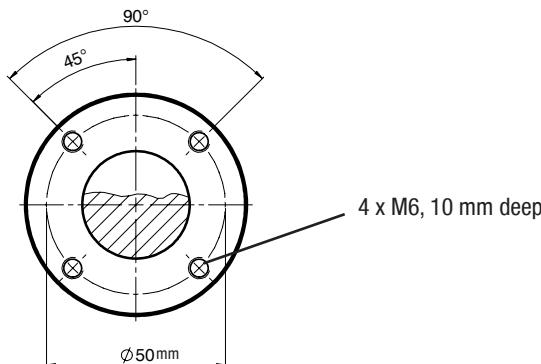
- Oil sight glass
- Connection facility for parallel operation

Position view X:

F2, F3, F4, F5, F14, F16
4 hole oil sight glass

Position view Y:

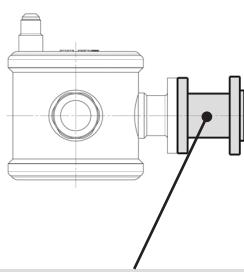
F14, F16
Second oil sight glass can be attached as an option (available as original equipment only)



GB

Connection facilities

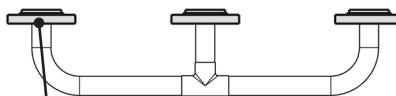
Operation with oil level regulator



Art.Nr.* 097B80462

Bock adapter for oil level regulator, fits the makes ESK, AC+R, CARLY.
3 hole fastener on the side of the oil level regulator
4 hole fastener on the side of the compressor

Operation with common oil-gas balance pipe



example: 3 compressors in parallel

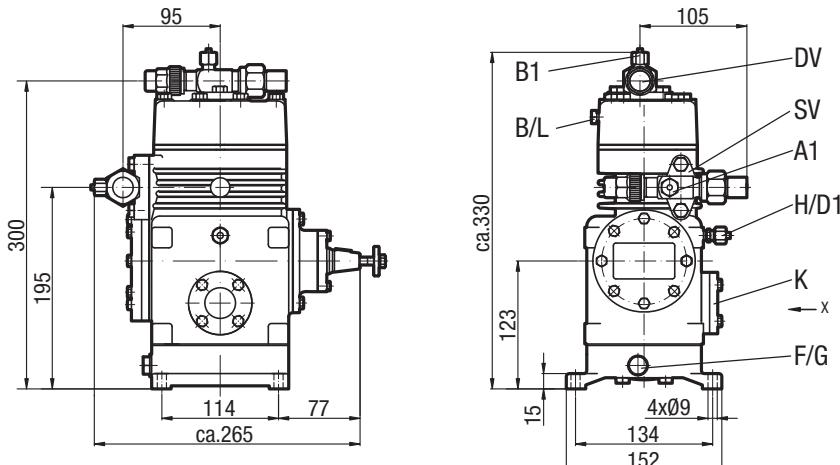
Art.Nr.* 097B80463

Bock adapter for oil-gas regulator, single design,
4 hole steel connector for Pipe Ø 35 mm, fits all sight glass positions.
1 item per compressor required.

*Please note that the legacy BOCK code numbers are without 097B

10| Dimensions and connections F-NH₃

Compressor type F2 NH₃



GB

Fig. 33
Dimensions in mm

Shaft end F2 NH₃

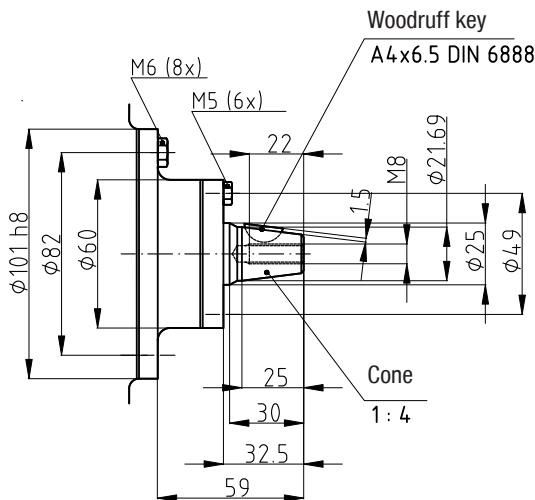


Fig. 34
Dimensions in mm
Dimensions for view X see page 39

10| Dimensions and connections F-NH₃

Compressor type F3 NH₃

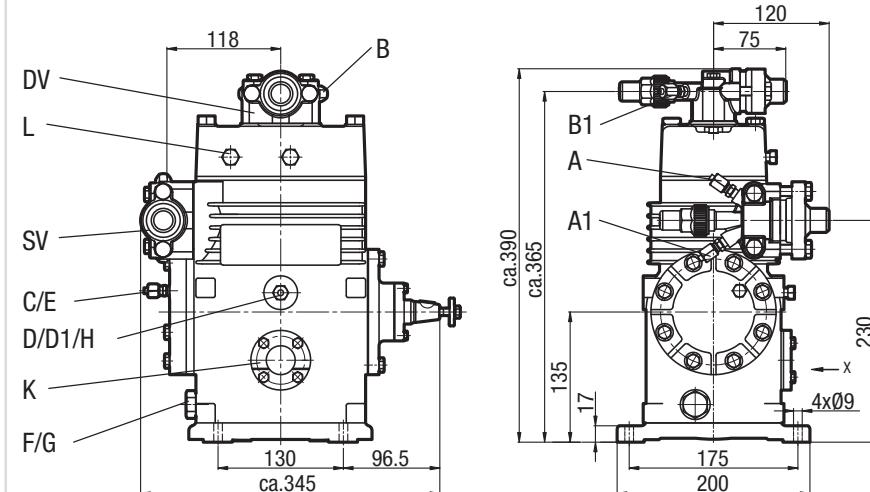


Fig. 35
Dimensions in mm

GB

Shaft end F3 NH₃

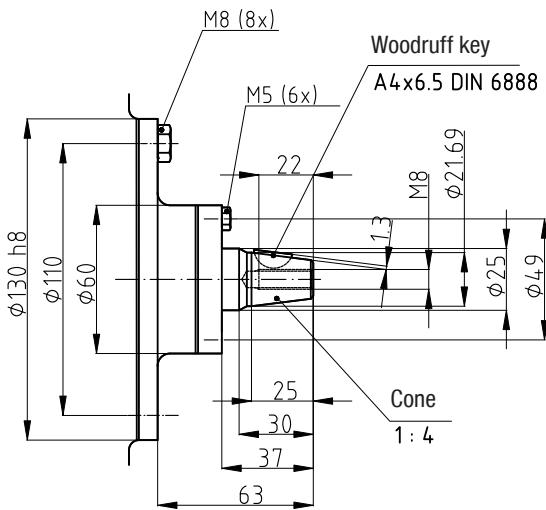
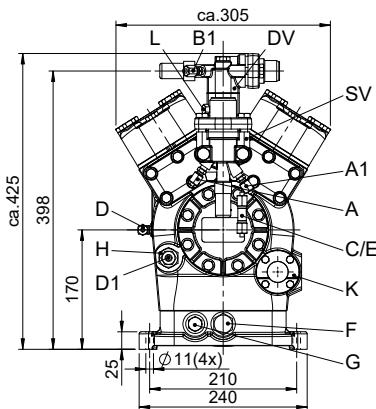
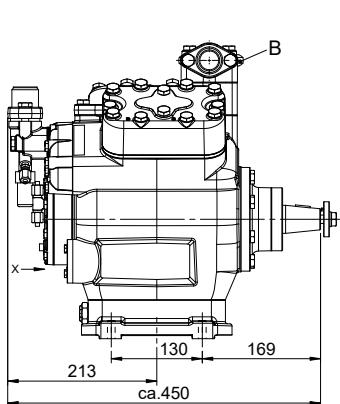


Fig. 36
Dimensions in mm
Dimensions for view X see page 39

10| Dimensions and connections F-NH₃

Compressor type F4 NH₃



GB

Fig. 37
Dimensions in mm

Shaft end F4 NH₃

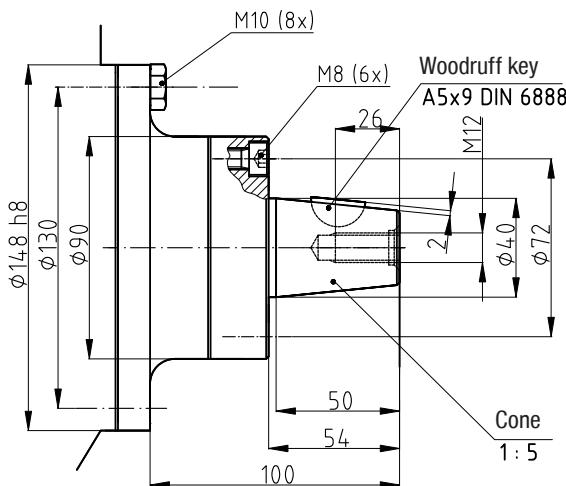
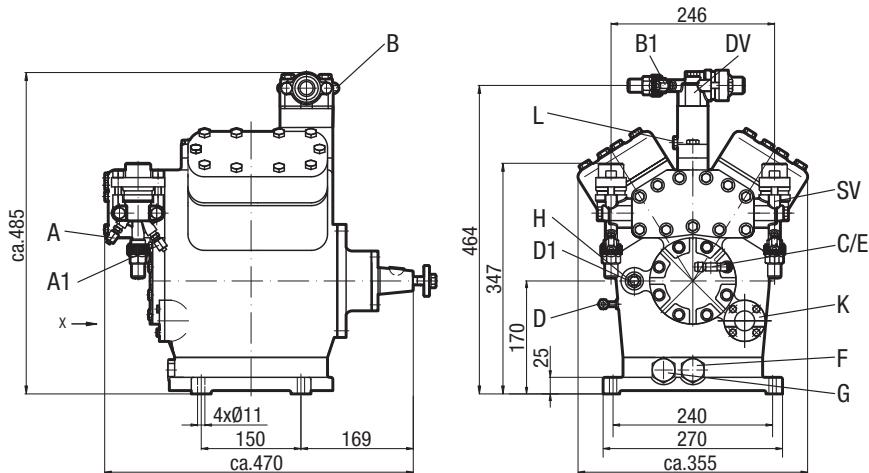


Fig. 38
Dimensions in mm
Dimensions for view X see page 39

10| Dimensions and connections F-NH₃

Compressor type F5 NH₃



GB

Fig. 39
Dimensions in mm

Shaft end F5 NH₃

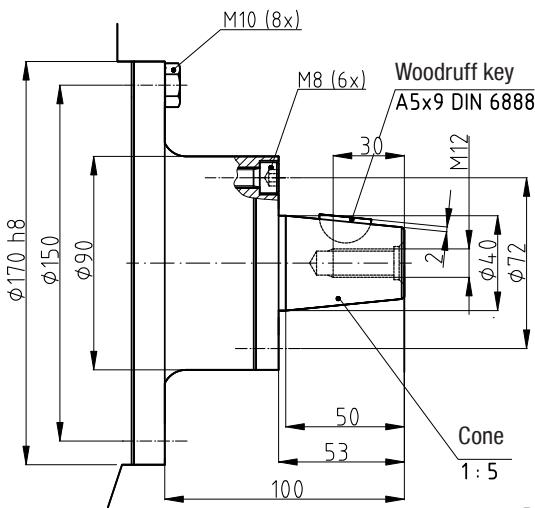


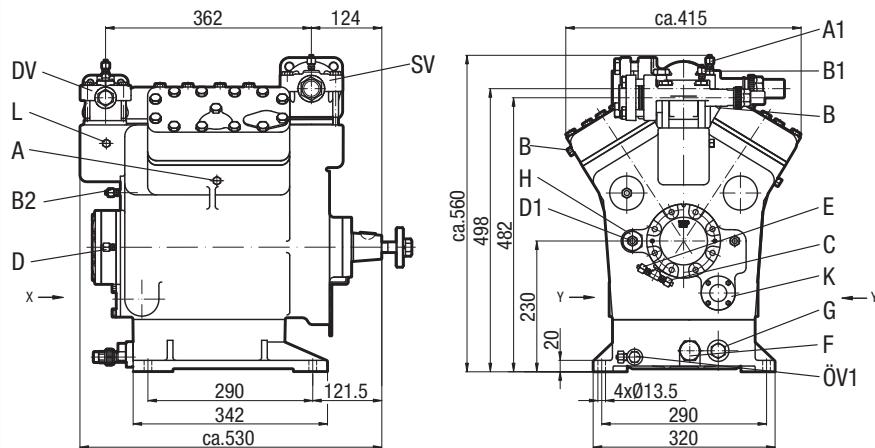
Fig. 40
Dimensions in mm
Dimensions for view X see page 39

10| Dimensions and connections F-NH₃

Compressor type F14 NH₃

F14/1166 NH₃

F14/1366 NH₃



GB

Fig. 41
Dimensions in mm

Shaft end F14 NH₃

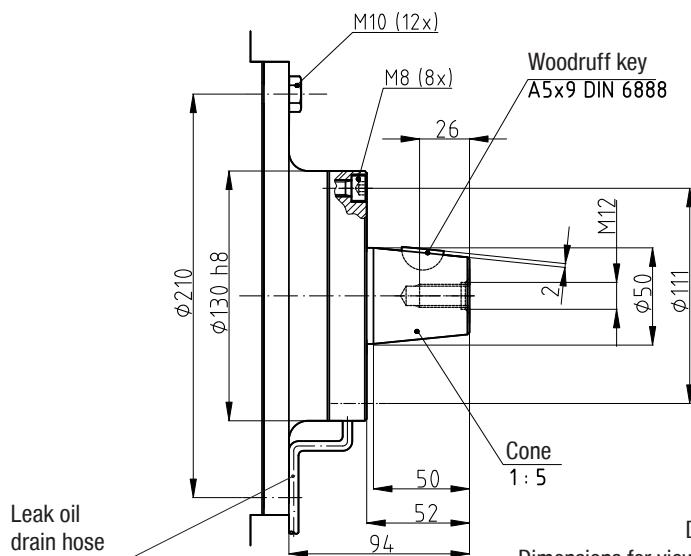


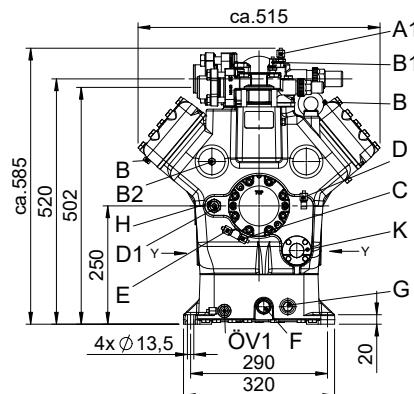
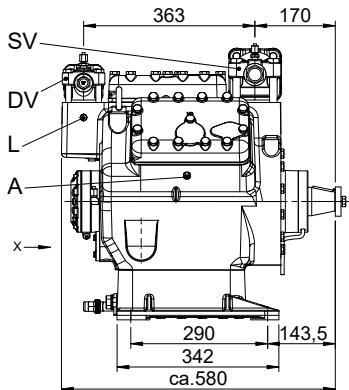
Fig. 42
Dimensions in mm
Dimensions for view X, Y see page 39

10| Dimensions and connections F-NH₃

Compressor type F16 NH₃

F16/1751 NH₃

F16/2051 NH₃



GB

Fig. 43
Dimensions in mm

Shaft end F16 NH₃

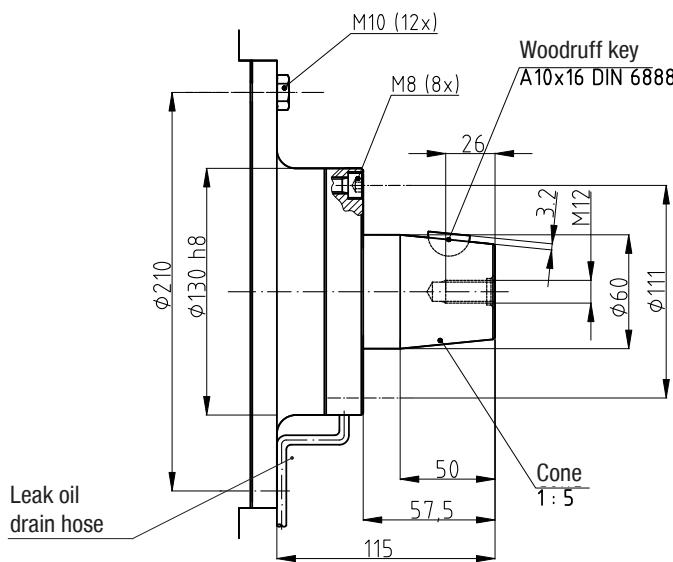


Fig. 44
Dimensions in mm
Dimensions for view X see page 39

10| Dimensions and connections F-NH₃

Connections		F2 NH ₃	F3 NH ₃	F4 NH ₃	F5 NH ₃	F14 NH ₃	F16 NH ₃	
SV	Suction line	see technical data, Chapter 8, F-NH ₃						
DV	Discharge line							
A	Connection suction side, not lockable	Ø 6 V ¹⁾	Ø 6 V ¹⁾	Ø 6 V ¹⁾	Ø 6 V ¹⁾	1/8 " NPTF ¹⁾	1/8 " NPTF ¹⁾	
A1	Connection suction side, lockable	Ø 6 V ¹⁾	Ø 6 V ¹⁾	Ø 6 V ¹⁾	Ø 6 V ¹⁾	Ø 6 V ¹⁾	Ø 6 V ¹⁾	
B	Connection discharge side, not lockable	1/8" NPTF	Ø 6 V ¹⁾	Ø 6 V ¹⁾	Ø 6 V ¹⁾	1/8 " NPTF ¹⁾	1/8 " NPTF ¹⁾	
B1	Connection discharge side, lockable	Ø 6 V ¹⁾	Ø 6 V ¹⁾	Ø 6 V ¹⁾	Ø 6 V ¹⁾	Ø 6 V ¹⁾	Ø 6 V ¹⁾	
B2	Connection discharge side, not lockable	-	-	-	-	Ø 6 V ¹⁾	Ø 6 V ¹⁾	
C	Connection oil pressure safety switch OIL	-	Ø 6 V ¹⁾	Ø 6 V ¹⁾				
D	Connection oil pressure safety switch LP	-	Ø 10 V ¹⁾	Ø 6 V ¹⁾	Ø 6 V ¹⁾	Ø 6 V ¹⁾	Ø 6 V ¹⁾	
D1	Connection oil return from oil separator	Ø 10 V ¹⁾	Ø 10 V ¹⁾	Ø 10 V ¹⁾	Ø 10 V ¹⁾	Ø 10 V ¹⁾	Ø 10 V ¹⁾	
E	Connection oil pressure gauge	-	Ø 6 V ¹⁾	Ø 6 V ¹⁾				
F	Oil drain plug	R 3/8"	M22 x 1,5	M22 x 1,5	M22 x 1,5	M26 x 1,5	M26 x 1,5	
G	Oil sump heater plug	R 3/8"	M22 x 1,5	M22 x 1,5	M22 x 1,5	M22 x 1,5	M22 x 1,5	
H	Oil charge plug	Ø 10 V ¹⁾	Ø 10 V ¹⁾	M22 x 1,5	M22 x 1,5	M22 x 1,5	M22 x 1,5	
K	Sight glass	4 hole M6	4 hole M6	4 hole M6	4 hole M6	4 hole M6 ²⁾	4 hole M6 ²⁾	
L	Connection thermal protection thermostat	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	1/8" NPTF	
öV	Oil service valve	-	-	-	-	Ø 6 V ¹⁾	Ø 6 V ¹⁾	

1) Compression joint for steel pipes

2) Second sightglass can be attached, positioning view Y (optional, only as original equipment)

10|Dimensions and connections F-NH₃

10.1 View X, Y

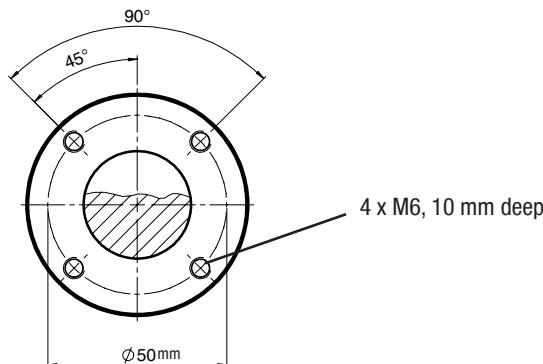
- Oil sight glass
- Connection facility for parallel operation

Position view X:

F2 NH₃, F3 NH₃, F4 NH₃, F5 NH₃,
F14 NH₃, F16 NH₃
4 hole oil sight glass

Position view Y:

F14 NH₃, F16 NH₃
Second oil sight glass can be attached as an
option (available as original equipment only)



GB

Fig. 45

11| Declaration of incorporation

Declaration of incorporation for incomplete machinery in accordance with EC Machinery Directive 2006/42/EC, Annex II 1. B

Manufacturer: Bock GmbH
Benzstraße 7
72636 Frickenhausen, Germany

We, as manufacturer, declare in sole responsibility that the incomplete machinery

Name: Semi-hermetic compressor
Types: HG(X)12P/60-4 S (HC)HG(X)88e/3235-4(S) (HC)
UL-HGX12P/60 S 0.7UL-HGX88e/3235 S 95
HGX12P/60 S 0.7 LGHGX88e/3235 (ML/S) 95 LG
HG(X)22(P)(e)/125-4 AHG(X)34(P)(e)/380-4 (S) A
HGX34(P)(e)/255-2 (A)HGX34(P)(e)/380-2 (A)(K)
HA(X)12P/60-4HA(X)6/1410-4
HAX22e/125 LT 2 LGHAX44e/665 LT 14 LG
HGX12e/20-4 (ML/S) CO₂ (LT)HGX44e/565-4 S CO₂
UL-HGX12e/20 (S/ML) 0.7 CO₂ (LT)UL-HGX44e/565 S 31 CO₂
HGX12/20-4 (ML/S/SH) CO₂THGX56/680-4 (ML/S/SH) CO₂T
UL-HGX12/20 ML(P) 2 CO₂TUL-HGX56/680 SH 116 CO₂T
HGZ(X)7/1620-4HGZ(X)7/2110-4
HGZ(X)66e/1340 LT 22HGZ(X)66e/2070 LT 35
HRX40-2 CO₂ T HHRX60-2 CO₂ T H

Name: Open type compressor
Types: F(X)2F(X)88/3235 (NH3)
FK(X)20/120 (K/N/TK)FK(X)50/980 (K/N/TK)

Serial number: BC00000A001 – BN99999Z999

complies with the following provisions of the above-mentioned Directive:

According to Annex I, points 1.1.2, 1.1.3, 1.1.5, 1.3.2, 1.3.3, 1.3.7, 1.5.1, 1.5.2, 1.5.13 and 1.7.1 to 1.7.4 (excepted 1.7.4 f) are fulfilled.

Applied harmonised standards, in particular:

EN ISO 12100 :2010 Safety of machinery; General principles for design, risk assessment and risk reduction
EN 12693 :2008 Refrigerating systems and heat pumps; Safety and environmental requirements — Positive displacement refrigerant compressors

Remarks: We also declare that the special technical documentation for this incomplete machine has been created in accordance with Annex VII, Part B and we obligate to provide these upon reasoned request from the individual national authorities by data transfer.

Commissioning is prohibited until it has been confirmed that the machinery into which the incomplete machine above is to be incorporated complies with the EC Machinery Directive and an EC Declaration of Conformity, Annex II. 1. A exists.

Authorized person for compiling and handing over technical documentation:

Bock GmbH
Alexander Layh
Benzstraße 7
72636 Frickenhausen, Germany

Frickenhausen, 24th of July 2024


i. A. Alexander Layh, Global Head of R&D

11| Declaration of incorporation

Declaration of incorporation of partly completed machinery in accordance with UK Statutory Instrument Supply of Machinery (Safety) Regulations 2008, Annex II 1. B

Manufacturer: Bock GmbH
Benzstraße 7
72636 Frickenhausen, Germany



We, as manufacturer, declare in sole responsibility that the partly completed machinery

Name: Semi-hermetic compressor
Types: HG(X)12P/60-4 S (HC) HG(X)88e/3235-4(S) (HC)
UL-HGX12P/60 S 0,7 UL-HGX88e/3235 S 95
HGX12P/60 S 0,7 LG HGX88e/3235 (ML/S) 95 LG
HG(X)22(P)(e)/125-4 A HG(X)34(P)(e)/380-4 (S) A
HGX34(P)(e)/255-2 (A) HGX34(P)(e)/380-2 (A)(K)
HA(X)22e/125-4 HA(X)6/1410-4
HAX22e/125 LT 2 LG HAX44e/665 LT 14 LG
HGX12e/20-4 (ML/S) CO₂ (LT) HGX44e/565-4 S CO₂
UL-HGX12e/20 (S/ML) 0,7 CO₂ (LT) UL-HGX44e/565 S 31 CO₂
HGX12/20-4 (ML/S/SH) CO₂T HGX56/680-4 (ML/S/SH) CO₂T
UL-HGX12/20 (ML/P) 2 CO₂T UL-HGX46/440 ML(P) 53 CO₂T
HGZ(X)7/1620-4 HGZ(X)7/2110-4
HGZ(X)66e/1340 LT 22 HGZ(X)66e/2070 LT 35
HRX40-2 CO₂ T H HR(Z)X60-2 CO₂ T (H)(V)

Name: Open type compressor
Types: F(X)2 F(X)88/3235 (NH3)
FK(X)20/120 (K/N/TK) FK(X)50/980 (K/N/TK)

Serial number: BC00000A001 – BN99999Z999

GB

complies with the following provisions of the above-mentioned Statutory instrument:

According to Schedule 2, part1, points 1.1.2, 1.1.3, 1.1.5, 1.3.2, 1.3.3, 1.3.7, 1.5.1, 1.5.2, 1.5.13 and 1.7.1 to 1.7.4 (excepted 1.7.4 f) are fulfilled.

Designated standards: EN ISO 12100 :2010 Safety of machinery — General principles for design — Risk assessment and risk reduction
EN 12693 :2008 Refrigerating systems and heat pumps — Safety and environmental requirements — Positive displacement refrigerant compressors

Remarks: We also declare that the special technical documentation for this partly completed machine has been created in accordance with Annex II, 1. B and we obligate to provide these upon reasoned request from the individual national authorities by data transfer.

Commissioning is prohibited until it has been confirmed that the machinery into which the partly completed machine above is to be incorporated complies with the UK Statutory Instrument Supply machinery (Safety) regulations 2008 and an EC Declaration of Conformity, Annex II, 1. A exists.

Authorized representative for compiling and handing over technical documentation:

Danfoss LTD., 22 Wycombe End,
HP9 1NB, GB

Frickenhausen, 19th of January 2024

i. A. Alexander Layh, Global Head of R&D

Danfoss A/S

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