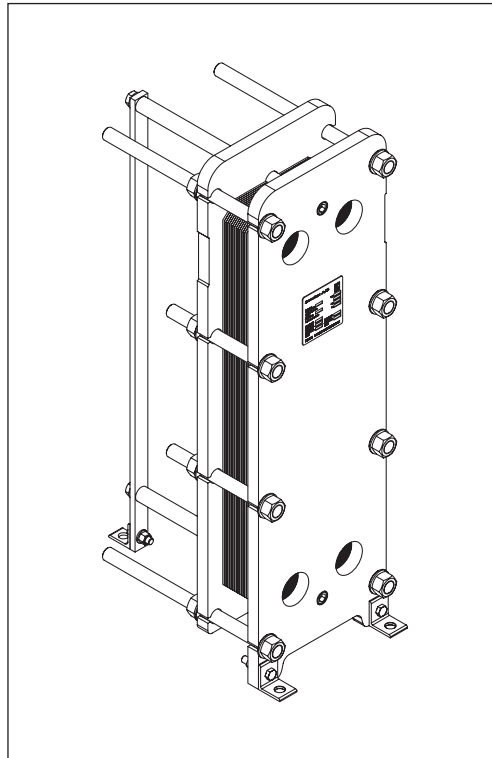


Data sheet

Gasketed Plate Heat Exchangers (DN 50 / 2") S7A / S14A / S20A

Description



SONDEX® gasketed plate heat exchangers are the ideal choice for a wide range of applications across numerous market segments.

We have the largest plate portfolio in the world, and we customize each heat exchanger to meet your exact requirements. Innovative technologies and smart design make our gasketed plate heat exchangers a stellar investment.

Benefits:

- Individually customized solution that perfectly matches your requirements and lowers your energy consumption.
- High performance and a low pressure drop eliminate unnecessary burdens on your system and optimize overall system performance.
- The design results in a compact solution with a small footprint, simple installation, and easy access for maintenance.

Common applications:

- HVAC industry
- Marine/offshore industry
- Dairy/food/beverage industry
- Sugar industry
- Biogas industry
- Pulp and paper industry
- Heavy industry
- Mining industry
- Petrochemical industry
- Chemical industry

Main data:

- Min. temperature -10°C
- Max. temperature 180°C
- Max. working pressure 16 / 25 bar
- Water and different fluids, steam
- Connection size G 2A or DN 50

Approvals:

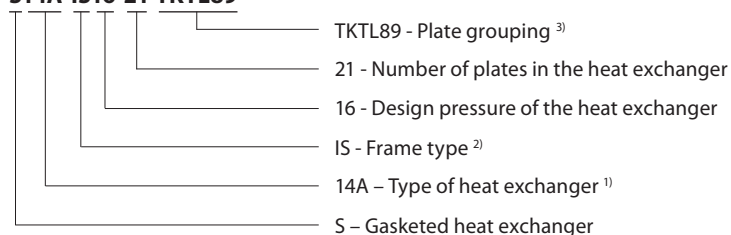
- Please contact your local Danfoss/SONDEX® sales representative for an overview of the available approvals in your region

Construction standard:

- EN13445 (PED 2014/68/EU)
- ASME sec VIII, Div. 1

Naming of units

S14A-IS16-21-TKTL89



¹⁾ Type of heat exchanger:

14 - ...

Letter A shows type of the attachment of gasket to plate:

e.g. 14 (without A) – SonderLock

14A (with A) – Hang-on

²⁾ Description of frame types:

There are few different frame types which can be offered for different applications and duties.

IS – with suspension roller,

IG – without suspension roller,

FS – food/sanitary with suspension roller,

FG – food/sanitary,

ST – simple design of frame with threaded connections

³⁾ Channel grouping:

In this example, the heat exchanger combines TK and TL channels. The share of TL channels equals 89% of the total number of channels.

The number of channels is defined as “the number of plates - 1”.

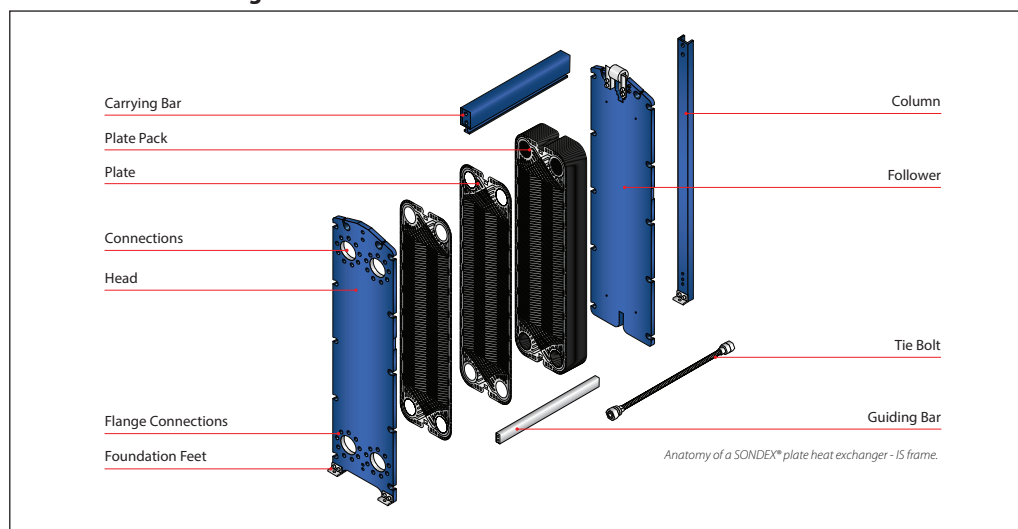
TK - short thermal length

TM - medium thermal length

TL - long thermal length

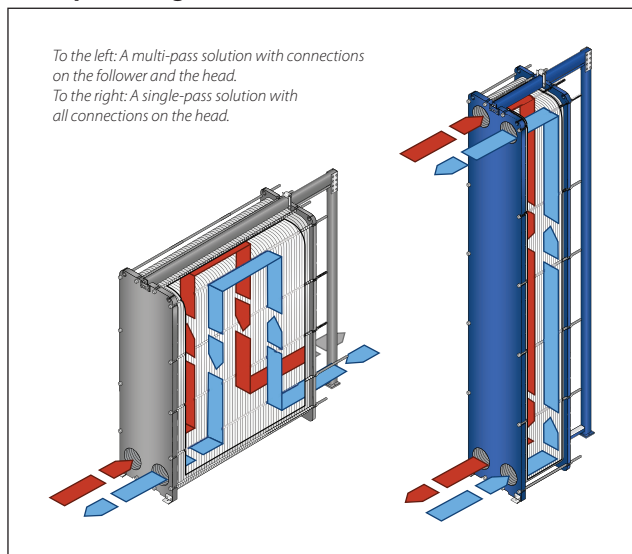
Heat exchanger design

Gasketed heat exchangers consist of



Heat exchanger design (continued)

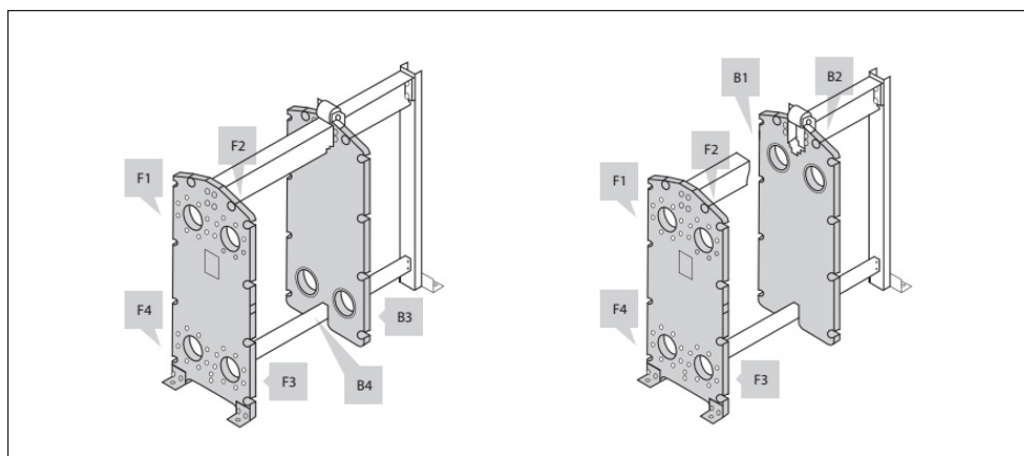
Multi-pass design



Connections

The heat exchanger may have connections on both front and back-end sides of the unit.

Connections on the front-end plate are marked with F and connections on the back-end plate are marked with B. The numbers 1, 2, 3 and 4 designate the position of the connection on the end-plate from the top-left port clockwise.



Technical data

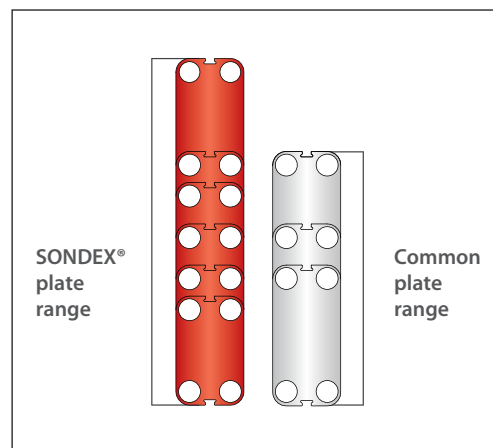
Heat exchanger **S7A / S14A / S20A**

Type		S7A	S14A	S20A
Max. working pressure	PN (bar)	16, 25		
Max. operating temperature	°C	Up to 180		
Min. operating temperature		-10		
Flow medium		Water and different fluids, steam		
Volume / Channel	l	0.2	0.35	0.44
Connection size		DN 50 / 2"		
Connection type		• DN 50/2" flanges. Carbon steel, rubberlined or clad with AISI 316L (other materials available on request) • 2" pipe or threaded pipe in stainless steel or titanium • 2"/DN 50 dairy pipe or union. According to all known standards		
Plate material		Stainless steel EN 1.4404 (AISI 316L), EN 1.4301 (AISI 304), SMO254, Hastelloy C276, titanium Gr.1 Other materials available on request		
Plate thickness	mm	0.4; 0.5; 0.6 2 x 0.4 SonderSafe plates ¹⁾ Other thicknesses available on request		
Gasket material		NBR, EPDM, FKM Other materials available on request		
Gasket attachment type		Hang-on		
Liners in connections		• Rubber NBR, EPDM, FKM • Stainless steel EN 1.4404 (AISI 316L), EN 1.4301 (AISI 304), SMO254, Hastelloy C276, titanium Gr.1		
Frame		• Painted frame, color RAL 5010 (other colors available on request) • Stainless steel frame, designed for the sanitary applications (e.g. food and dairy industries)		
Frame painting specification		Painting available for corrosion categories C2L, C4M, C5M		

¹⁾ SonderSafe – double plate

Using the right plate for each individual duty is very important, as it greatly impacts the efficiency of the entire installation. It is important that the length of the plates and the type of pattern match the requirements of individual thermal duty. We have developed a wide plate portfolio to provide the perfect plate and connection size for any duty. No application is too small or too big for us - we provide the optimal technical solution every time.

Our extensive SONDEX® plate portfolio includes plates that lie outside the commonly manufactured plate sizes to cover all thermal duties optimally.



Accessories

Insulation

Recommended applications:

The insulation jacket for the plate heat exchanger is used in different applications with high temperatures and cooling systems.

Application	Heating	Cooling
Material	45 mm mineral wool Not flammable DIN EN 4102A2	40 mm PU-foam DIN 4102-1 B2
Outer cap	1 mm aluminium "Stucco" Embossed	
Internal insulation	0.05 mm aluminium foil	
Panel fixation	Plastic rivets	
Temperature	20 ... 200 °C	-50 ... -80 °C
U-value	0.55 W/m ² K	0.38 W/m ² K
Insulation class	3 ¹⁾	4 ¹⁾
Heat loss	17.1 W/m ²	-

Please note:

Inlet and outlet temperatures in the exchanger have been based on 90/50 – 30/70 °C.

¹⁾ The loss of heating/cooling is stated per m² surface on the insulation jacket.

The bottom of the heat exchanger is not insulated and this fact has been excluded.

A possible loss of ventilation, largely dependent on the mounting of the heat exchanger, has not been taken into account either.

Drip trays

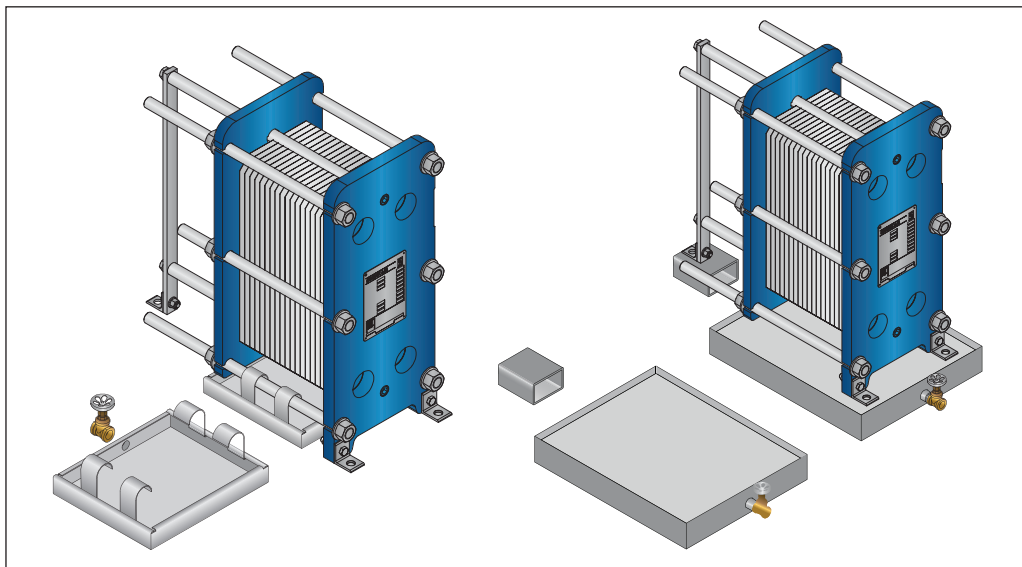
Recommended applications:

The drip tray is available in two types. A "fail-safe" solution which prevents water or liquid from leaking onto the floor, or when the heat exchanger is dismantled, or opened for inspection and maintenance. And an insulated drip tray for cooling applications, which collects condensate formed outside of the plate heat exchanger.

Materials

Drip tray consists of:

- 1 mm galvanized steel frame
- Hanging brackets in galvanized steel
- 60 mm Polyurethane insulation for cooling applications
- Draining valve.



Spare parts

Spare parts for gasketed heat exchangers, such as plates, gaskets, frame parts can be ordered for maintenance, repair, increasing heat exchanger capacity, etc.

Please contact your local Danfoss or SONDEX® sales representative to provide you with information on spare parts available for gasketed heat exchangers.

Selection and ordering

Please contact your local SONDEX® or Danfoss sales representative for the selection and / or ordering of the heat exchangers, spare parts and accessories.

For contact information please visit <https://www.danfoss.com/en/contact-us>.

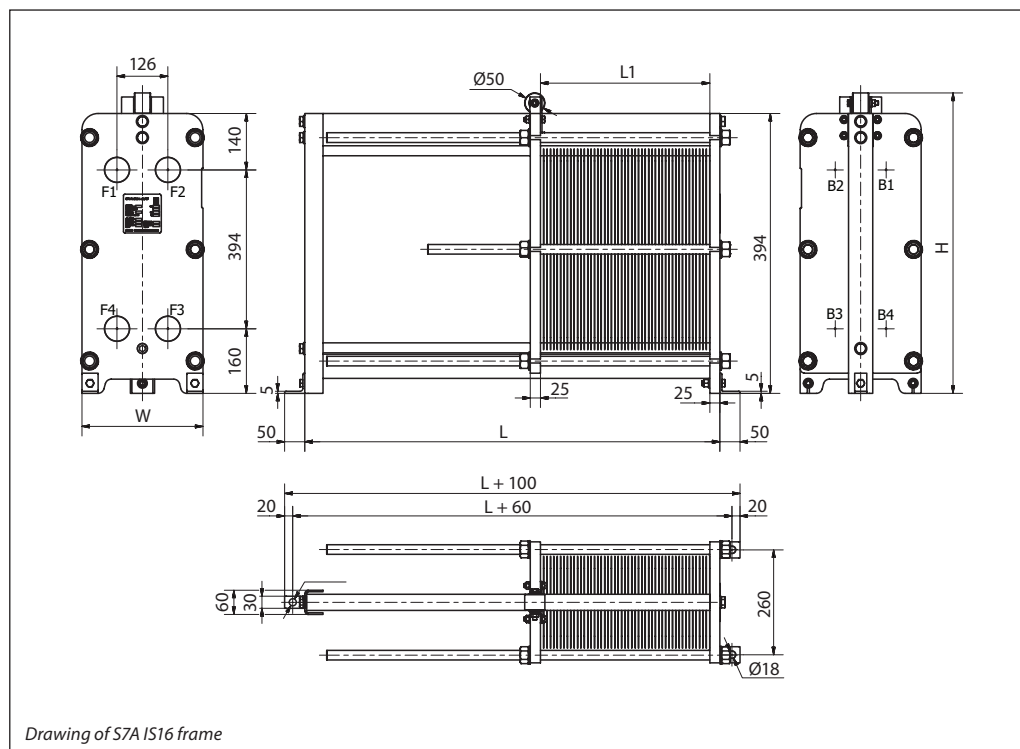
Dimensions

Non-sanitary applications

Any connection can be used for primary side in.

All the rest are made correspondingly.

S7A frames



Drawing of S7A IS16 frame

Number of plates ¹⁾	L (Frame length) (mm)	W (mm)	H (mm)	Weight max, empty ²⁾ (kg)	Connection type
S7A IS16					
7 - 39 ³⁾	429	300 (11.81")	745 (29.33")	111	DN 50 flange or 2" threaded pipe BSP
40 - 76 ³⁾	629			135	
77 - 150 ³⁾	1029			181	
151 - 206 ³⁾	1329			215	
207 - 243 ³⁾	1529			240	
244 - 336 ³⁾	2029			297	
S7A IG16					
7 - 50	437	300 (11.81")	694 (27.32")	116	2" threaded pipe BSP
51 - 69	537			127	
70 - 87	637			139	
S7A ST16					
7 - 40	437	283 (11.14")	596 (23.46")	93	2" NPT ISO7-R2/BSP
41 - 59	537			103	
60 - 77	637			113	

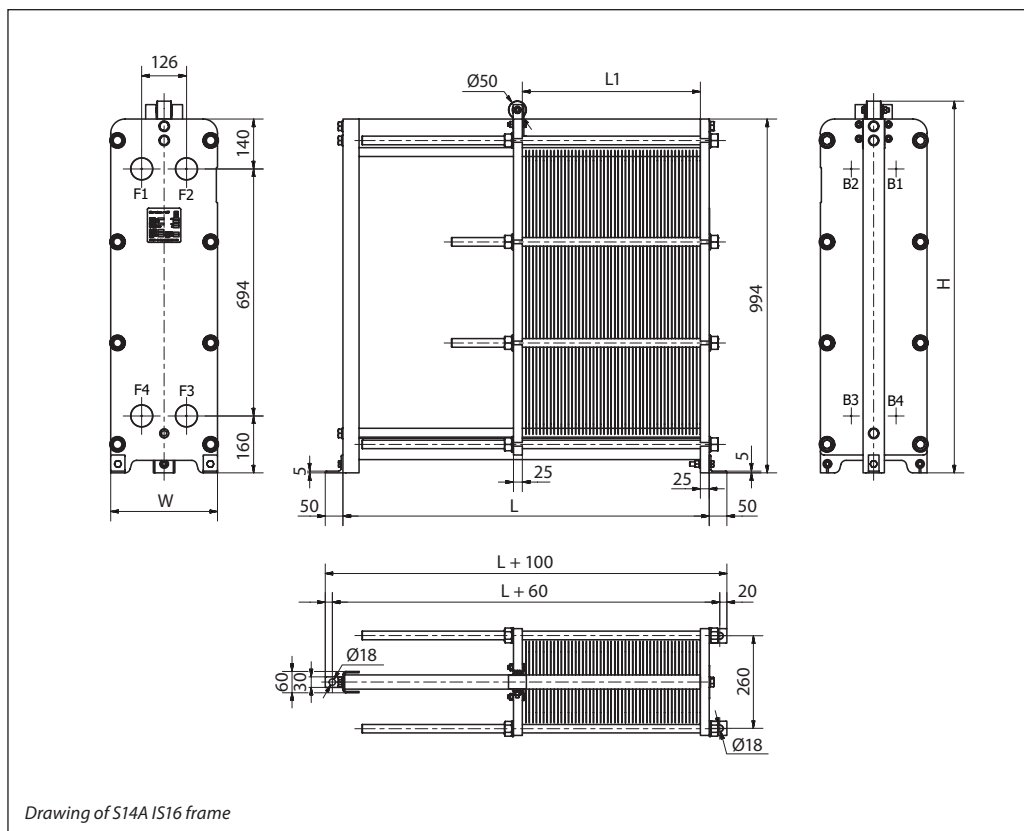
¹⁾ the indicated maximum number of plates is based on the minimum plate thickness allowable for the PN level of the unit;

²⁾ the maximum weight of the empty unit with the maximum allowable number of plates;

³⁾ maximum number of plates is indicated for the unit without intermediate frame. Adding intermediate frame reduces maximum allowable number of plates in the unit.

Dimensions (continued)
Non-sanitary applications

S14A frames



Drawing of S14A IS16 frame

Number of plates ¹⁾	L (Frame length) (mm)	W (mm)	H (mm)	Weight max, empty ²⁾ (kg)	Connection type
S14A IS16					
7 - 39 ³⁾	429	300 (11.81")	1044.6 (41.13")	170	DN 50 flange / 2" threaded pipe BSP
40 - 76 ³⁾	629			205	
77 - 150 ³⁾	1029			277	
151 - 206 ³⁾	1329			331	
207 - 243 ³⁾	1529			366	
244 - 336 ³⁾	2029			455	
337 - 428 ³⁾	2529			545	
429 - 521 ³⁾	3029			633	
S14A IS25					
7 - 35 ³⁾	444	300 (11.81")	1044.6 (41.13")	178	DN 50 flange / 2" threaded pipe BSP
36 - 71 ³⁾	644			223	
72 - 142 ³⁾	1044			314	
143 - 196 ³⁾	1344			383	
197 - 232 ³⁾	1544			428	
233 - 321 ³⁾	2044			542	
322 - 410 ³⁾	2544			655	
411 - 500 ³⁾	3044			769	
S14A IG16					
7 - 50	437	300 (11.81")	994 (39.13")	170	2" NPT ISO7-R2/BSP
51 - 69	537			187	
70 - 87	637			204	
S14A ST16					
7 - 40	437	283 (11.14")	896 (35.28")	144	2" NPT ISO7-R2/BSP
41 - 59	537			159	
60 - 77	637			175	

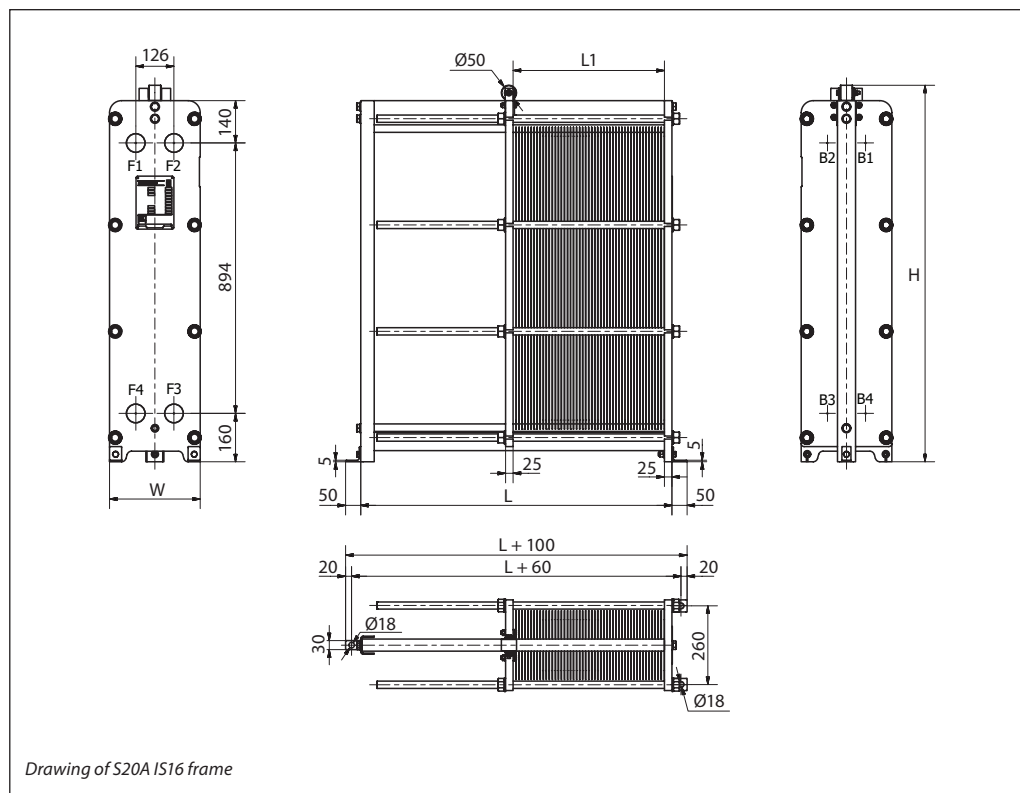
¹⁾ the indicated maximum number of plates is based on the minimum plate thickness allowable for the PN level of the unit;

²⁾ the maximum weight of the empty unit with the maximum allowable number of plates;

³⁾ maximum number of plates is indicated for the unit without intermediate frame. Adding intermediate frame reduces maximum allowable number of plates in the unit.

Dimensions (continued)
Non-sanitary applications

S20A frames



Drawing of S20A IS16 frame

Number of plates ¹⁾	L (frame length) (mm)	W (mm)	H (mm)	Weight max, empty ²⁾ (kg)	Connection type
S20A IS16					
7 – 39 ³⁾	429	300 (11.81")	1244.6 (49")	201	DN 50 flange / 2" threaded pipe BSP
40 – 76 ³⁾	629			242	
77 – 150 ³⁾	1029			326	
151 – 206 ³⁾	1329			389	
207 – 243 ³⁾	1529			430	
244 - 336 ³⁾	2029			534	
S20A IS25					
7 – 37 ³⁾	434	300 (11.81")	1244.6 (49")	242	DN 50 flange / 2" threaded pipe BSP
38 – 73 ³⁾	634			296	
74 – 144 ³⁾	1034			404	
145 – 198 ³⁾	1334			485	
199 – 233 ³⁾	1534			539	
234 - 323 ³⁾	2034			675	
S20A IG16					
7 – 50	437	300 (11.81")	1194 (47.01")	203	DN 50 flange / 2" threaded pipe BSP
51 – 69	537			223	
70 - 87	637			242	
S20A ST16					
7 – 40	437	283 (11.14")	1096 (43.15")	178	2" NPT ISO7-R2/BSP
41 – 59	537			198	
60 - 77	637			218	

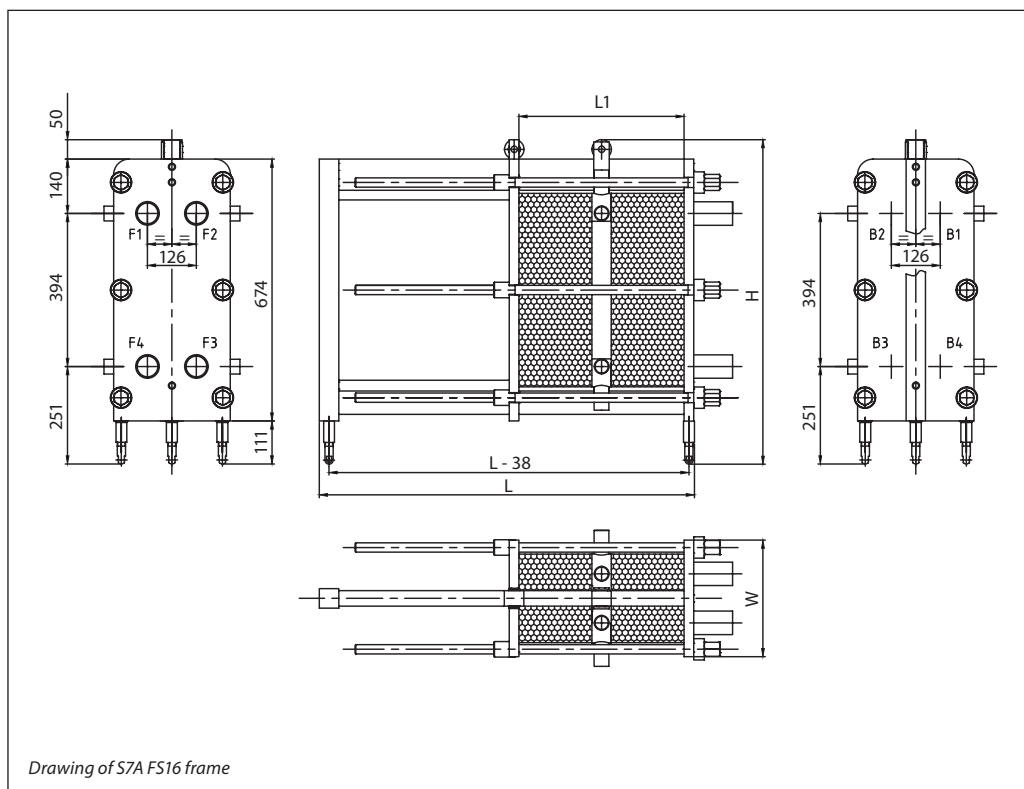
¹⁾ the indicated maximum number of plates is based on the minimum plate thickness allowable for the PN level of the unit;

²⁾ the maximum weight of the empty unit with the maximum allowable number of plates;

³⁾ the indicated maximum number of plates is for units without intermediate frames. Adding an intermediate frame reduces the maximum allowable number of plates in the unit;

Dimensions (continued)
Sanitary applications

S7A frames



Number of plates ¹⁾	L (frame length) (mm)	W (mm)	H (mm)	Weight max, empty ²⁾ (kg)	Connection type
S7A FS16					
7 – 50 ³⁾	455	300 (11.81")	835 (32.87")	122	DN50 dairy union DIN / 2" dairy union
51 – 87 ³⁾	655			146	
88 – 162 ³⁾	1055			196	
163 – 217 ³⁾	1355			232	
218 – 254 ³⁾	1555			257	
255 – 347 ³⁾	2055			317	
S7A FG16					
7 – 50	455	300 (11.81")	729.5 ⁴⁾ (28.72")	102	DN50 dairy union DIN / 2" dairy union
51 – 69	555			112	
70 - 87	655			122	

¹⁾ the indicated maximum number of plates is based on the minimum plate thickness allowable for the PN level of the unit;

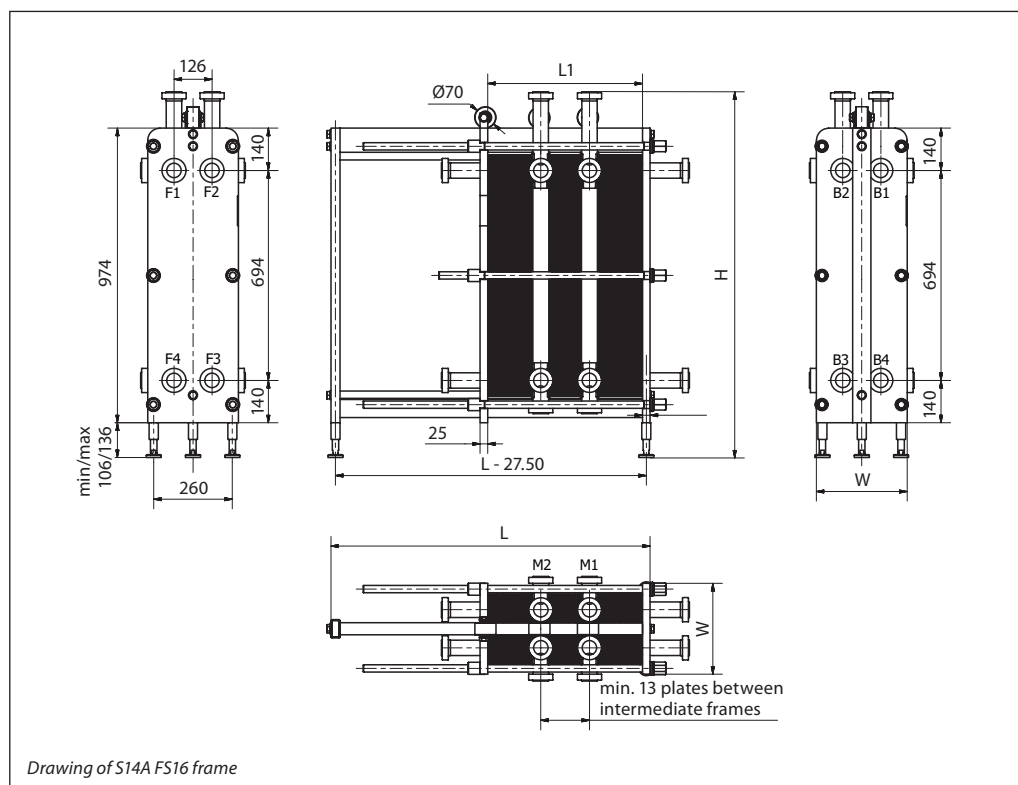
²⁾ the maximum weight of the empty unit with the maximum allowable number of plates;

³⁾ the indicated maximum number of plates is for units without intermediate frames. Adding an intermediate frame reduces the maximum allowable number of plates in the unit;

⁴⁾ The height of the heat exchanger can be modified with special adjustable feet.

Dimensions (continued)
Sanitary applications

S14A frames



Drawing of S14A FS16 frame

Number of plates ¹⁾	L (frame length) (mm)	W (mm)	H (mm)	Weight max, empty ²⁾ (kg)	Connection type
S14A FS16					
7 – 50 ³⁾	455	300 (11.81")	1170 – 1200 ⁴⁾ (46.06"-47.24")	185	DN50 dairy union DIN / 2" dairy union
51 – 87 ³⁾	655			229	
88 – 162 ³⁾	1055			320	
162 – 217 ³⁾	1355			385	
218 – 254 ³⁾	1555			429	
254 – 347 ³⁾	2055			541	
S14A FG16					
7 – 50	455	300 (11.81")	1025 – 1055 ⁴⁾ (40.35"-41.54")	185	DN50 dairy union DIN / 2" dairy union
51 – 69	555			208	
70 - 87	655			230	

¹⁾ the indicated maximum number of plates is based on the minimum plate thickness allowable for the PN level of the unit;

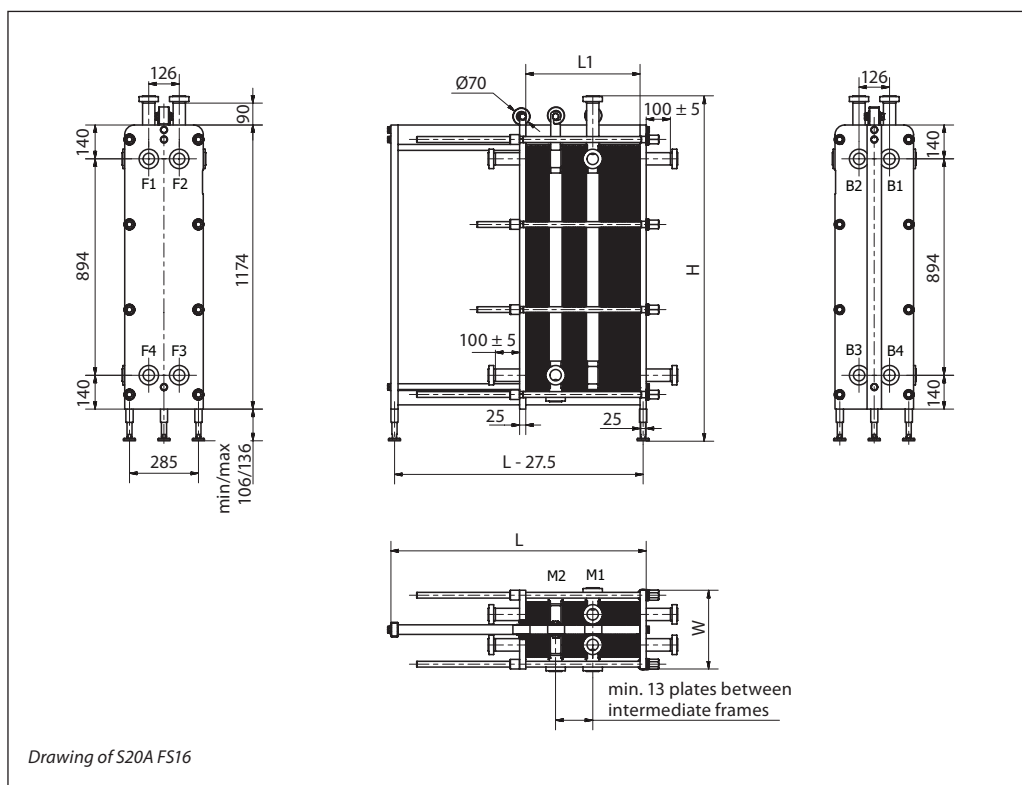
²⁾ the maximum weight of the empty unit with the maximum allowable number of plates;

³⁾ the indicated maximum number of plates is for units without intermediate frames. Adding an intermediate frame reduces the maximum allowable number of plates in the unit,

⁴⁾ the height of the heat exchanger can be modified with special adjustable feet.

Dimensions (continued)
Sanitary applications

S20A frames



Number of plates ¹⁾	L (frame length) (mm)	W (mm)	H (mm)	Weight max, empty ²⁾ (kg)	Connection type
S20A FS16					
7 – 50 ³⁾	455	325 (12.80")	1370 – 1400 ⁴⁾ (53.94"-55.12")	208	DN50 dairy union DIN / 2" dairy union
51 – 87 ³⁾	655			250	
88 – 162 ³⁾	1055			334	
163 – 217 ³⁾	1355			396	
218 – 254 ³⁾	1555			438	
255 – 347 ³⁾	2055			542	
S20A FG16					
7 – 50	455	300 (11.81")	1225 – 1255 ⁴⁾ (48.23"-49.41")	195	DN50 dairy union DIN / 2" dairy union
51 – 69	555			215	
70 - 87	655			234	

¹⁾ the indicated maximum number of plates is based on the minimum plate thickness allowable for the PN level of the unit.

²⁾ the maximum weight of the empty unit with the maximum allowable number of plates;

³⁾ the indicated maximum number of plates is for units without intermediate frames. Adding an intermediate frame reduces the maximum allowable number of plates in the unit;

⁴⁾ the height of the heat exchanger can be modified with special adjustable feet.

Notes to drawings

Drawings are only for reference.

Please contact your local SONDEX® or Danfoss sales representative for detailed drawings.

