ENGINEERING TOMORROW



**Data Sheet** 

# Solenoid valve Type **EV220BW**

Indirect servo operated valves for drinking water



Solenoid valve range with drinking water approvals

- For water supply
- Houses and large apartments
  - Kitchen and bathrooms
- Commercial buildings
- Industrial buildings
- Zoning
- Laundry
- Diswashing
- Main inlet valves
- Machines and food processing
- Shut off, Heating and cooling with water and brine
- DZR Eco brass for neutral and slightly aggressive liquids and non-flammable gases
- SS for neutral and aggressive liquids and non-flammable gases

## **Features**

- Clip-on coil
- Ambient temperature: Up to 70 °C
- Coil enclosure: Up to IP67
- Water hammer damped
- Built-in filter
- Body material in Eco brass (Lead free < 0,1 %) or Stainless steel
- New generation EPDM sealings recommended for drinking water



# 1 Portfolio overview

**Table 1: Portfolio overview** 

Features	EV220BW NC/NO	EV220BW NC/NO
Body material	Eco brass	Stainless steel
DN [mm]	15 - 50	15 - 50
Connection	G1/2" - G2"	G1/2" - G2"
Sealing material	EPDM	EPDM
Function	NC/NO	NC/NO
K <sub>v</sub> [m³/h]	4 - 40	4 - 40
Differential pressure range [bar]	0.3 - 10	0.3 - 10
Temperature range [°C]	-30 - 90	-30 - 90



#### 2 Functions

### 2.1 Function, NC

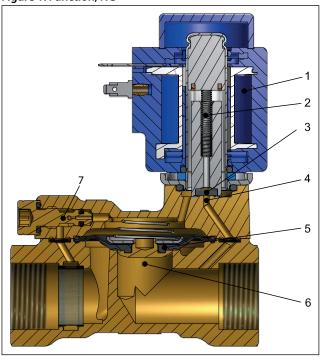
#### Coil voltage disconnected (closed)

When the voltage is disconnected, the valve plate (3) is pressed down against the pilot orifice (4) by the armature spring (2). The pressure across the diaphragm (5) is built up via the equalizing orifice (7). The diaphragm closes the main orifice (6) as soon as the pressure across the diaphragm is equivalent to the inlet pressure. The valve will be closed for as long as the voltage to the coil is disconnected.

#### Coil voltage connected (open)

When voltage is applied to the coil (1), the pilot orifice (4) is opened. As the pilot orifice is larger than the equalizing orifice (7), the pressure across the diaphragm (5) drops and therefore it is lifted clear of the main orifice (6). The valve is now open for unimpeded flow and will be open for as long as the minimum differential pressure across the valve is maintained, and for as long as there is voltage to the coil.

Figure 1: Function, NC



- Coil
   Armature spring
   Valve plate
- 3. valve plate

Pilot orifice

5. Diaphragm

4.

- **6.** Main orifice
- 7. Equalizing orifice

### 2.2 Function, NO

#### Coil voltage disconnected (open)

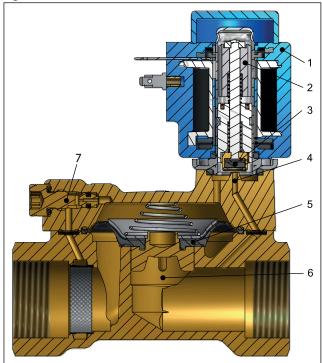
When the voltage to the coil (1) is disconnected, the pilot orifice (4) is open. As the pilot orifice is larger than the equalizing orifice (7), the pressure across the diaphragm (5) drops and therefore it is lifted clear of the main orifice (6). The valve will be open for as long as the minimum differential pressure across the valve is maintained, and for as long as the voltage to the coil is disconnected.

#### **Coil voltage connected (closed)**

When voltage is applied to the coil, the valve plate (3) is pressed down against the pilot orifice (4). The pressure across the diaphragm (5) is built up via the equalizing orifice (7). The diaphragm closes the main orifice (6) as soon as the pressure across the diaphragm is equivalent to the inlet pressure. The valve will be closed for as long as there is voltage to the coil.



Figure 2: Function, NO



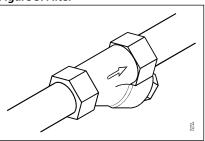
- 1. Coil
- 2. Armature
- **3.** Valve plate
- **4.** Pilot orifice
- 5. Diaphragm
- **6.** Main orifice
- **7.** Equalizing orifice



# 3 Applications

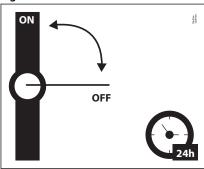
It is recommended to use a filter in front of the valve. Recommended filter 50 mesh (297 microns).

Figure 3: Filter



In water applications, exercise the valves at least once every 24 hours, meaning change the state of the valve. The valve exercise will minimize the risk of the valve sticking due to calcium carbonate, zinc or iron oxide build-up.

Figure 4: Exercise: Valve on/off



#### **Guidelines for water**

To minimize scaling, and corrosion attack it is recommended that the water passing the valve have the following values:

- Hardness 6-18 °dH to avoid scaling (chalk / lime stone build up).
- Conductivity  $50 800 \,\mu\text{S/cm}$  to avoid brass dezincification and corrosion.
- Above 25°C media temperature avoid stagnant water inside the valve to avoid dezincification and corrosion attack.
- Drinking water (Ph 6-9)



# **4 Product specification**

# **4.1 Technical data**

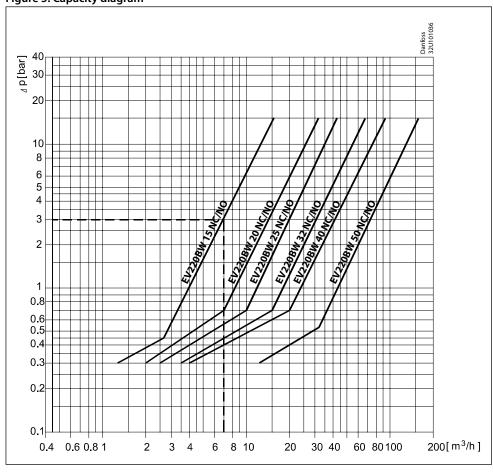
Table 2: Technical data

Media	EPDM	Drinking water		
Media temperature [°C]	EV220BW EPDM	-30 - 90 °C		
	BB DC	Up 50 °C		
Ambient temperature [°C]	BB AC	Up 80 °C		
	EEC BE240CS	Up 55 °C		
	DN15	$4 \text{ m}^3/\text{h}$		
	DN20	8 m <sup>3</sup> /h		
W	DN25	11 m³/h		
K <sub>v</sub> value [m³/h]	DN32	$18 \text{ m}^3/\text{h}$		
	DN40	24 m³/h		
	DN50	40 m <sup>3</sup> /h		
Min. Opening differential pressure [bar]	0.3 bar			
Max. Opening differential pressure [bar]	10 bar			
Max. working pressure [bar]	10 bar			
Max. test pressure [bar]	15 bar			
Viscosity [cSt]	Max. 50 cSt			

# Capacity diagram

**Example, water:** Capacity for EV220BW 15B at differential pressure of 3 bar: Approx. 7 m<sup>3</sup>/h

Figure 5: Capacity diagram





# Time to open/close

Table 3: Time to open/close

Main type	EV220BW 15	EV220BW 20	EV220BW 25	EV220BW 32	EV220BW 40	EV220BW 50
Time to open [ms](1)	40	40	300	1000	1500	5000
Time to close [ms](1)	350	1000	1000	2500	4000	10000

<sup>(1)</sup> The times are indicative and apply to water. The exact times will depend on the pressure conditions. Closing times can be changed by replacement of the equalizing orifice.

# Materials

**Table 4: Materials** 

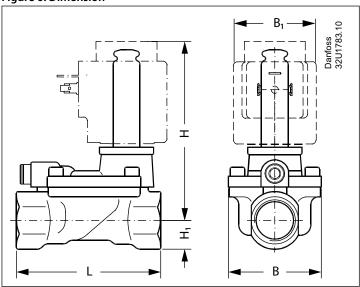
Materials	Specifications
Eco brass	CW724R
Stainless steel	W. no. 1.4404 / AISI 316L
Eco brass	CW724R
Stainless steel	W. no. 1.4404 / AISI 316L
Stainless steel	W.no. 1.4105 / AISI 430 FR
Stainless steel	W.no. 1.4306 / AISI 304 L
Stainless steel	W.no. 1.4105 / AISI 430 FR
Stainless steel	W.no. 1.4310 / AISI 301
EPDM	
EPDM	
EPDM	
	Eco brass Stainless steel Eco brass Stainless steel Stainless steel Stainless steel Stainless steel Stainless steel EpdM EpdM

# 4.2 Dimension and weight

Table 5: Dimension and weight

Turno	L	В		B <sub>1</sub> [mm] / coil type			Н	Н,	Weight without coil
Type	[mm] [mm] BA BB/BE BG/BO BP		BA BB/BE B		ВР	[mm]	[mm]	[kg]	
EV220BW 15	80.0	52.0	32	46	68	45	99	15.0	0.7
EV220BW 20	90.0	58.0	32	46	68	45	103	18.0	0.9
EV220BW 25	109.0	70.0	32	46	68	45	113	22.0	1.3
EV220BW 32	120.0	82.0	32	46	68	45	120	27.0	2.0
EV220BW 40	130.0	95.0	32	46	68	45	129	32.0	3.0
EV220BW 50	162.0	113.0	32	46	68	45	135	37.0	4.8

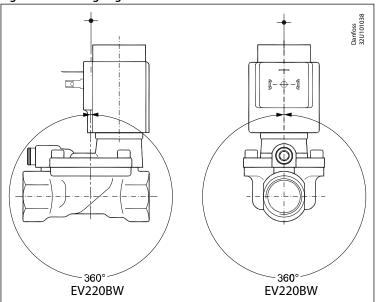
Figure 6: Dimension





# 4.3 Mounting

Figure 7: Mounting angle





# **5 Ordering**

# 5.1 Parts program

Table 6: Eco brass and stainless steel, valve body NC, NO

	Orifice	K <sub>v</sub> value	Body material	Fund	ction	
ISO228/1 connection	[mm]	[m³/h]	Eco brass /Stainless steel	EV220BW		
	[]	[ /]	ECO DI ass / Stallilless steel	NC	NO	
G1/2	15	4	Eco brass	132U1500	132U1501	
01/2	13	·	Stainless steel	132U1580	132U1581	
G3/4	20	8	Eco brass	132U2000	132U2001	
G3/4	20		Stainless steel	132U2080	132U2081	
G1	25	11	Eco brass	132U2500	132U2501	
di	23		Stainless steel	132U2580	132U2581	
G11/4	32	18	Eco brass	132U3200	132U3201	
G11/4	32	10	Stainless steel	132U3280	132U3281	
G11/2	40	24	Eco brass	132U4000	132U4001	
G11/2	40	24	Stainless steel	132U4080	132U4081	
G2	50	40	Eco brass	132U5000	132U5001	
G2	50	40	Stainless steel	132U5080	132U5081	

# **5.2 Accessories**

# Coil

## **BB High performance coils**

Figure 8: BB High performance coils



Table 7: BB High performance coils

Turno	Tambient	Supply voltage	Voltage	Frequency	Control	Power cor	sumption	Code no.
Туре	[°C]	[V]	variation	[Hz]	Control	[W]	[VA]	Code IIo.
BB024AS	-40 – 80	24	-15%, +10%	50	NO, NC	11	19	018F7358
BB230AS	-40 – 80	220 - 230	-15%, +10%	50	NO, NC	11	19	018F7351
BB012DS	-40 – 50	12	±10%	DC	NC, NO	13		018F7396
BB024DS	-40 – 50	24	±10%	DC	NC, NO	16		018F7397

## **EEC and coil controller**

Figure 9: EEC and coil controller





#### **Table 8: Technical data**

Туре	Tambient	Supply voltage	Voltage	Voltage Frequency Control		Power consumption	Code no.
	[°C]	[V]	variation	[Hz]		[W]	
BE240CS -25 – 55	208 - 240	±10%	60	NC, NO	4	018F6783	
	-23 - 33	208 - 240	±10%	50	NC, NO	4	01010703

# Cable plug

Figure 10: Cable plug



Table 9: Cable plug

Cable plug size	Description	Code no.
DIN 18	Cable plug IP67	042N1256

# Universal electronic multi-timer, Type ET 20 M

Figure 11: Type ET 20 M



Table 10: Type ET 20 M

Turns	Voltage	Suitable for coil types	Code no.	
Type	[V]	Suitable for coll types		
BA024A	24 - 240	AL, AM, AS, AZ, BA, BD, BB	042N0185	

# Spare part kits

Table 11: Spare part kit DN15-50 in EPDM and stainless steel

Туре	Actuator kit NC for EV220BW	Actuator kit NO for EV220BW	Diaphragm kit for EV220BW
EV220BW DN 15	132U8080	132U8081	132U8016
EV220BW DN 20	132U8080	132U8081	132U8021
EV220BW DN 25	132U8080	132U8081	132U8026
EV220BW DN 32	132U8080	132U8081	132U8033
EV220BW DN 40	132U8080	132U8081	132U8041



Туре	Actuator kit NC for EV220BW	Actuator kit NO for EV220BW	Diaphragm kit for EV220BW
EV220BW DN 50	132U8080	132U8081	132U8051
	1 2 2 3		2 3 4
	4		5 6
	<ol> <li>O-ring</li> <li>4 x Screws</li> <li>Armature tube</li> <li>Armature with spring</li> <li>O-ring</li> </ol>	<ol> <li>O-ring</li> <li>4 x Screws</li> <li>NO unit</li> <li>O-ring</li> </ol>	<ol> <li>4 x Screws</li> <li>2 x O-rings</li> <li>Equalizing orifice</li> <li>Closing spring</li> <li>Diaphragm</li> <li>2 x O-ring</li> </ol>



## 6 Certificates, declarations and approvals

# **6.1 Directives, approvals and certificates**

In accordance with

- · Low Voltage Directive 2014/35/EU
- EN60730-1
- EN60730-2-8
- Pressure Equipment Directive 2014/68/EU
- RoHS Directive 2011/65/EU

#### 6.2 Drinking water approvals

#### Figure 12: Rise



Valves are certified by RISE, notified body 1002. Valid in Denmark and Sweden. In accordance with Boverket Building Regulations (BBR 21, 2014-06-17) Certificate number SCO155-18

Figure 13: SINTEF



Valves are certified by SINTEF. Valid in Norway. In accordance with NKB Product rules nr. 13, pkt. 3.2 – 3.6:

- NT VVS 100, pkt. 6.4.2 & 6.4.8
- EN ISO 6509

Figure 14: DTI



Inspection by DTI

Figure 15: ACS



Valves are certified by Carso according to ACS guidelines, Circulaire 2002/571.

#### Figure 16: PZH



Hygenic certificate B-BK-60210-1275/19. Issued by Polish National Institute of Public health (PZH).

Wetted materials in accordance with 4MS (4 member states Germany, Holland, France and UK), DVGW, BWGL, KTW and W270.



Figure 17: WRAS



Valves are examined, tested and found, when correctly installed, to comply with the requirements of the United Kingdom Water Supply (Water Fittings) Regulations and Scottish Water Byelaws.



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