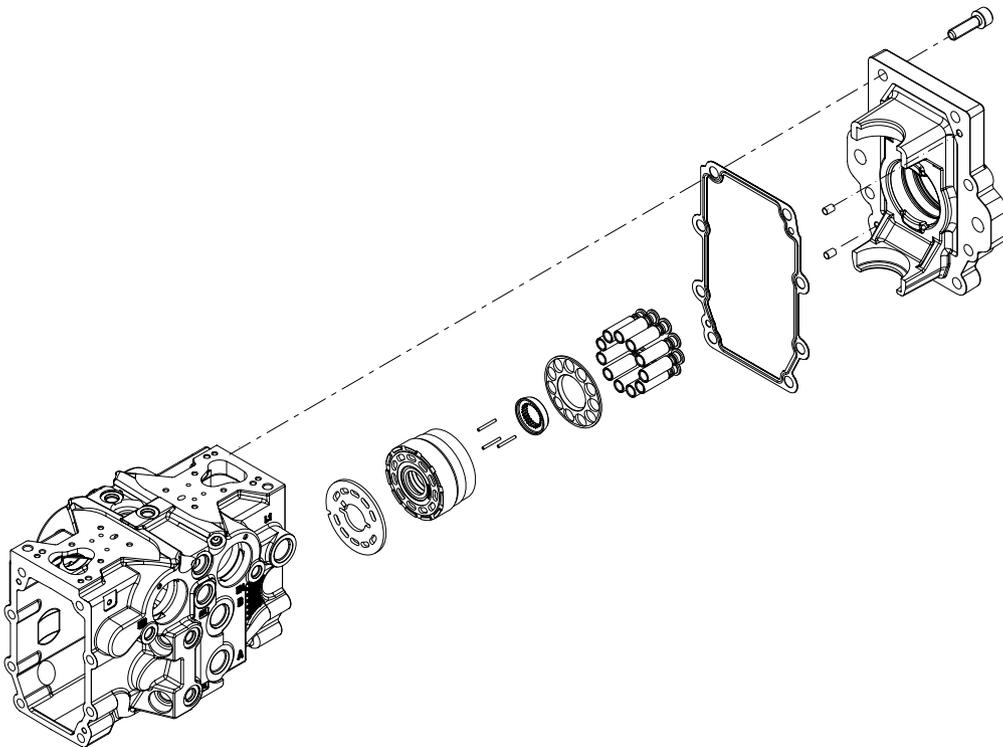


Parts Manual

# MP1T 028/032

## Axial Piston Tandem Pumps



**Revision history**

*Table of revisions*

Date	Changed	Rev
August 2025	First edition	0101

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## General information

### Service parts identification

The following information and procedure is used to identify the module group, item number, manufacture date, part number, and part name of the parts included in the MP1 28 and 32cc variable displacement tandem pumps.

The parts listed include all parts which may be used when performing either "Minor Repairs", "Major Repairs" or "Conversions" on the MP1 tandem pump 28 and 32cc.

### Nameplate

Each unit will have a nameplate affixed to the housing. The nameplate of the MP1 tandem pump 28 and 32cc will include the following information:

#### Model code

The Danfoss model code completely defines the specific unit and must be used when ordering parts to service this product.

#### Model/material number

The Danfoss model number (also known as material number) is used by the factory in manufacturing. On repeat orders, a complete unit can be ordered by the model number.

#### Serial number

The Danfoss serial number is used to identify the manufacture date and the unit sequence in the build. The serial number is also used to identify the units warranty time period.

The letter code indicates the location of original manufacture (assembly).

The first number (2 digits) indicates the year of manufacture. The second number (2 digits) indicates the calendar week of manufacture.

The third number (5 digits) is a sequential number used to identify a specific unit.



## General information

### Date code

The date code is defined as the year and week of manufacture. The same item number may list more than one part number. This indicates that there is more than one configuration for that item number. You will see that there are different date codes for the different part numbers. Find the date code of your unit from the nameplate to determine which service part number you need to order.

*Example: The service part desired is item G30*

Order Code	Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
80	G30	89-17		8000243	End cap gasket	1
	G30		89-16	8000151	End cap gasket (SB-1995-006)	1

All units using this order code with a date code prior to 89-17 must use part number "8000151." All units with a date code of 89-17 and newer must use part number "8000243."

### About service bulletins

A Service Bulletin Number (SB-\_\_\_\_ - \_\_\_\_ ) may follow the "Part Name" of the part you desire. You must read that Service Bulletin prior to ordering that part. The information contained in these Service Bulletins, as of the print date of this bulletin, are included at the end of this manual. Service Bulletins contain more detailed information such as interchangeability, what additional parts are involved, etc. It is suggested that you add additional Service Bulletins to this manual as you receive them.

### Procedure to identify a part

The modular design of this product results in a simplified service parts list and part number identification procedure.

The same item numbers are used for same part names on all units within a product type. A part number that has another number following it in parentheses is done to make this a world wide manual.

### Regional part numbers

Some part numbers are region specific and should be ordered accordingly.

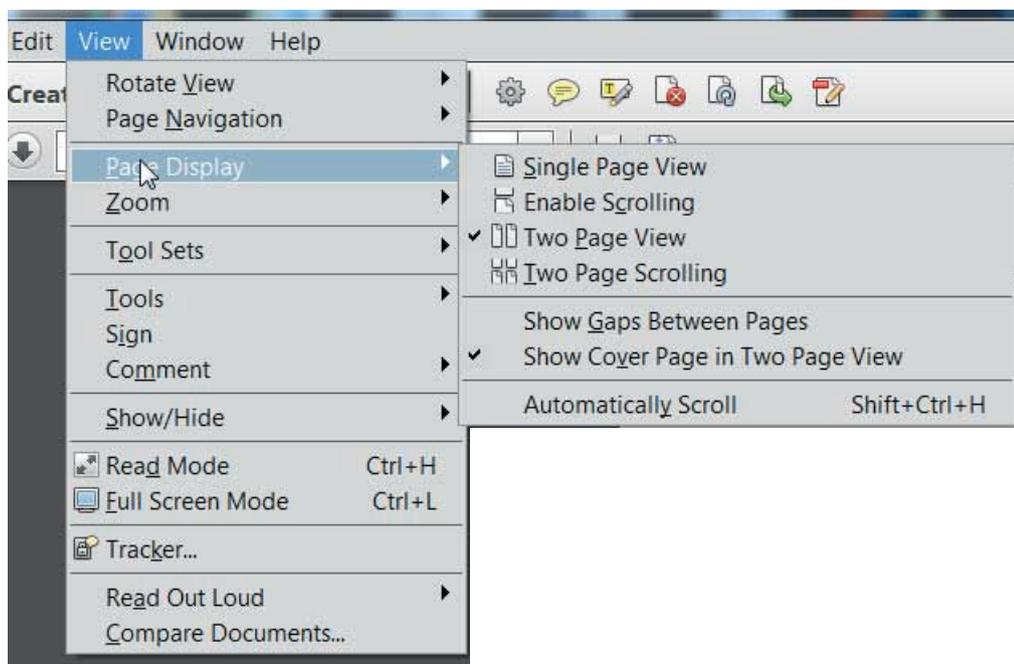
As an example, the part number (example: 314583 (9008000-0118)) will be used. The first number is sold in Germany. The number in parentheses is sold in the United States. Customers would order 9008000-0118 if ordering the part in the United States.

## General information

### Adobe Acrobat 2-page viewing

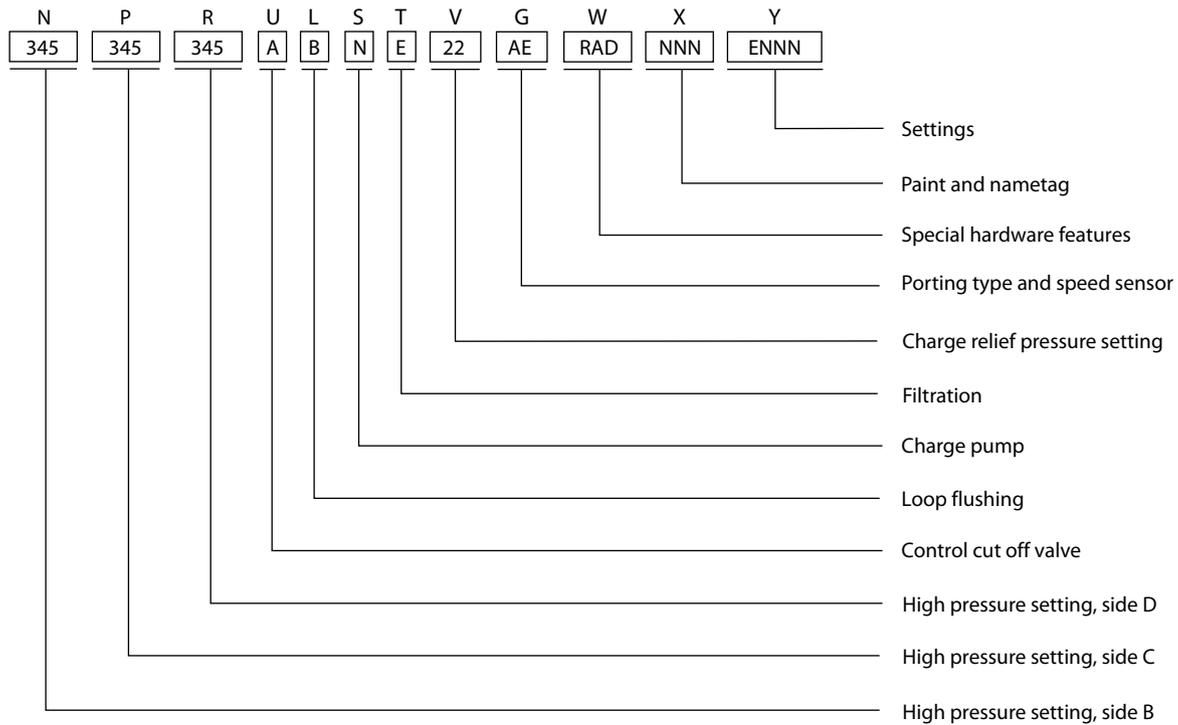
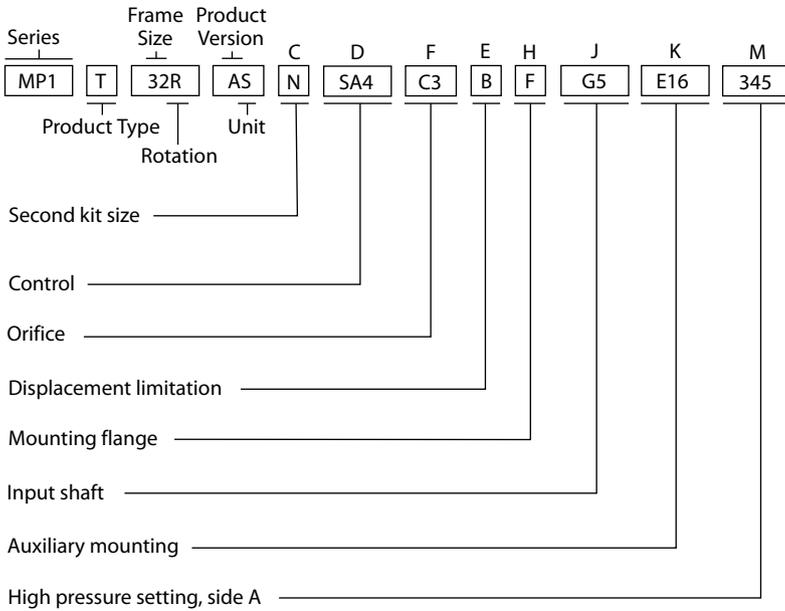
While viewing manual in Adobe Acrobat, the following settings need to be applied to ensure proper page display.

1. Select "View" → "Page Display" → "Two Page View"
2. Select "View" → "Page Display" → "Show Cover Page in Two Page View"



**General information**

**Order code**



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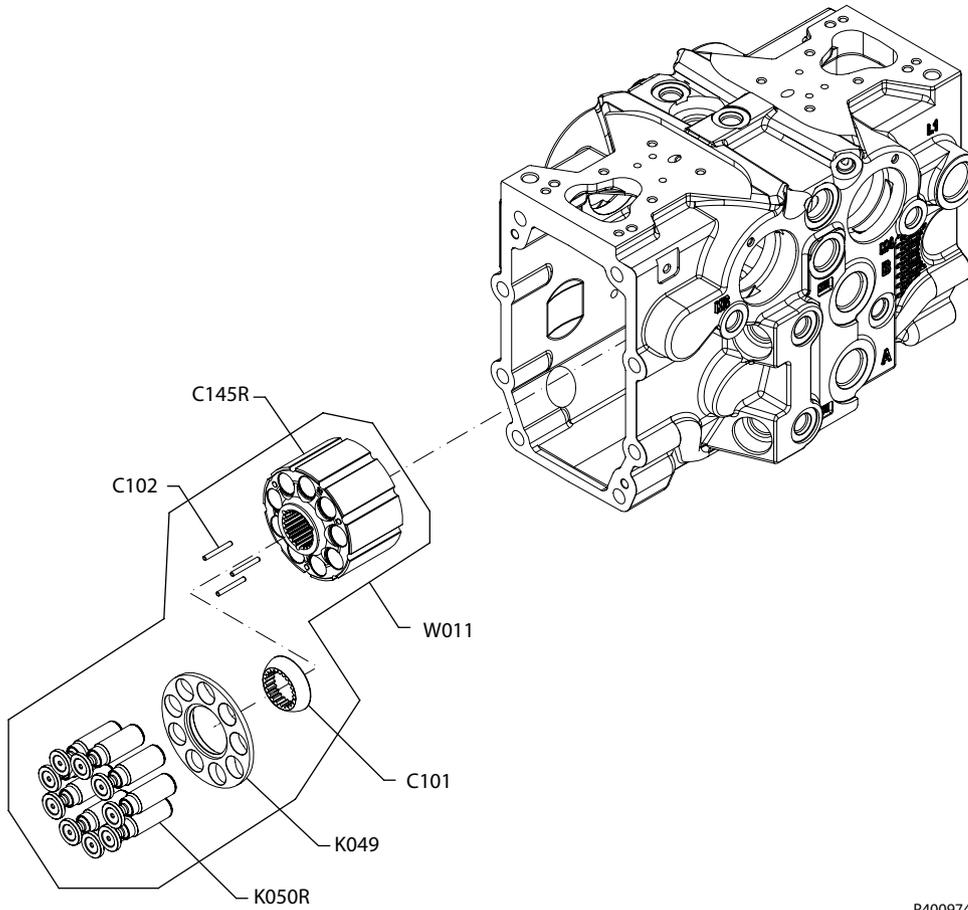
## General information

### Notes

**Second kit size**

**MP1T second kit size N, A, B**

*Parts configuration*



P400974

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Generic housing used to show part location only.

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## Second kit size

### Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
C101	25-36		11151154	Slipper retainer guide	1
C102	25-36		11152764	Slipper hold down pin	3
K049	25-36		11151155	Slipper retainer	1

### Order code: N (First and Second pump 28cc)

C145	25-36		11223883	Cylinder block assembly, 28cc	1
K050R	25-36		11166936	Piston assembly, 28cc	9
W011	25-36		11231515	Cylinder block kit, 28cc	1

### Order code: N (First and Second pump 32cc)

C145	25-36		11223889	Cylinder block assembly, 32cc	1
K050R	25-36		11166934	Piston assembly, 32cc	9
W011	25-36		11231514	Cylinder block kit, 32cc	1

### Order code: A (Second pump 28cc (Front pump 32cc))

C145	25-36		11223883	Cylinder block assembly, 28cc	1
K050R	25-36		11166936	Piston assembly, 28cc	9
W011	25-36		11231515	Cylinder block kit, 28cc	1

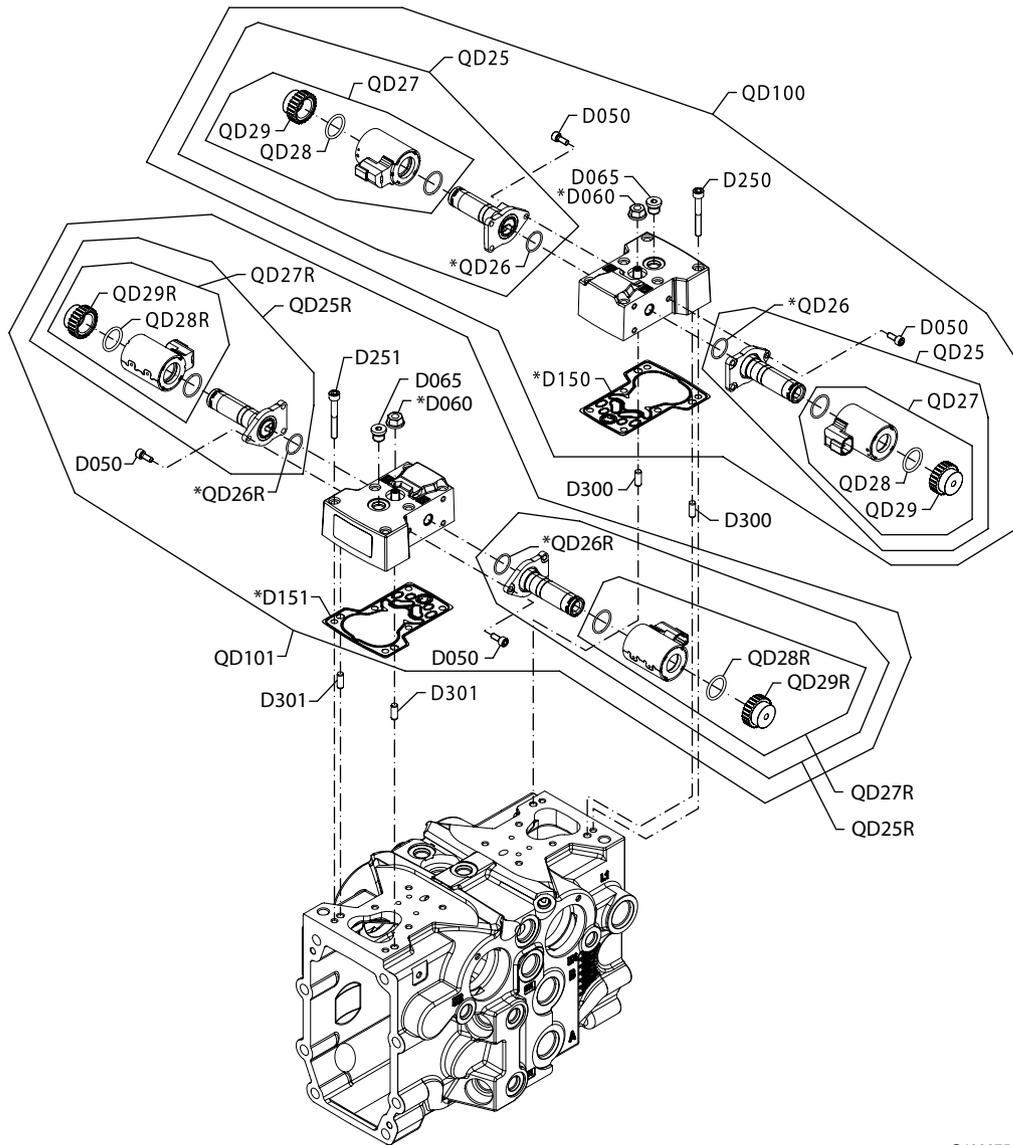
### Order code: B (Second pump 32cc (Front pump 28cc))

C145	25-36		11223889	Cylinder block assembly, 32cc	1
K050R	25-36		11166934	Piston assembly, 32cc	9
W011	25-36		11231514	Cylinder block kit, 32cc	1

**Controls**

**MP1T control SA2, SA3**

Parts configuration



P400975

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

## Controls

### Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
D050	25-36		716860	Screw, M5 x 12	12
D060	25-36		612291 (9003508-0008)	Seal nut, M8	2
D065	25-36		9005110-4400	Plug assembly, SAE	2
D150	25-36		11227209	Control gasket	1
D151	25-36		11227209	Control gasket	1
D250	25-36		505038	Screw, M6 x 45	6
D251	25-36		505038	Screw, M6 x 45	6
D300	25-36		310979	Dowel pin	2
D301	25-36		310979	Dowel pin	2
QD26	25-36		11001952	O-ring	2
QD26R	25-36		11001952	O-ring	2
QD28	25-36		063172	O-ring	2
QD28R	25-36		063172	O-ring	2

### Order code: SA2

QD25	25-36		11012457	Proportional solenoid, 12v	2
QD25R	25-36		11012457	Proportional solenoid, 12v	2
QD27	25-36		11028018	Coil kit, 12v, DEUTSCH connector	2
QD27R	25-36		11028018	Coil kit, 12v, DEUTSCH connector	2
QD29	25-36		11027046	Coil nut	2
QD29R	25-36		11027046	Coil nut	2
QD100	25-36		11019680	EDC kit, 12V	1
QD100R	25-36		11019680	EDC kit, 12V	1

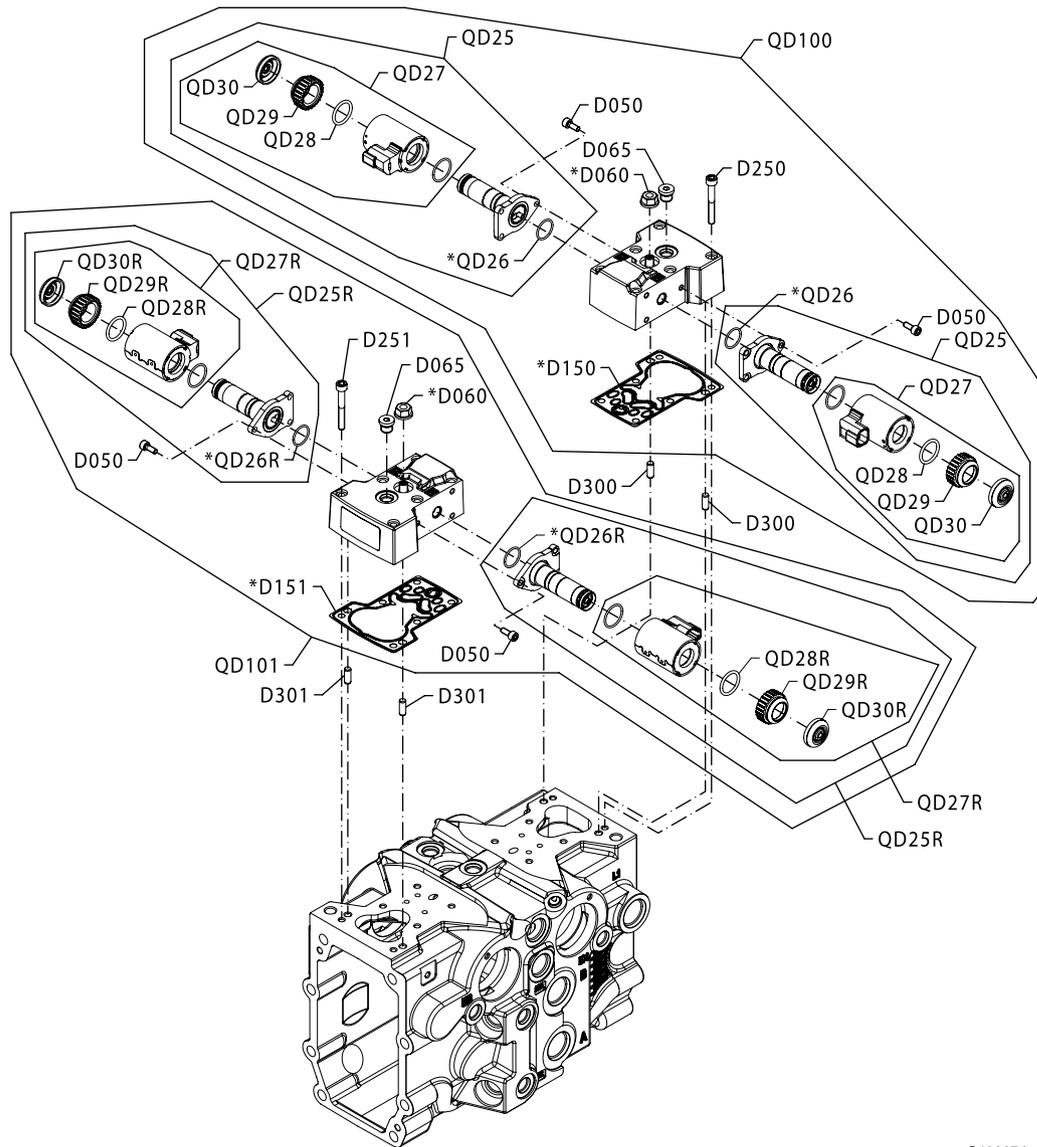
### Order code: SA3

QD25	25-36		11012459	Proportional solenoid, 24v	2
QD25R	25-36		11012459	Proportional solenoid, 24v	2
QD27	25-36		11028019	Coil kit, 24v, DEUTSCH connector	2
QD27R	25-36		11028019	Coil kit, 24v, DEUTSCH connector	2
QD29	25-36		11028024	Coil nut	2
QD29R	25-36		11028024	Coil nut	2
QD100	25-36		11019681	EDC kit, 24V	1
QD101	25-36		11019681	EDC kit, 24V	1

**Controls**

**MP1T control SA4, SA5**

*Parts configuration*



P400976

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

## Controls

### Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
D050	25-36		716860	Screw, M5 x 12	12
D060	25-36		612291 (9003508-0008)	Seal nut, M8	2
D065	25-36		9005110-4400	Plug assembly, SAE	2
D150	25-36		11227209	Control gasket	1
D151	25-36		11227209	Control gasket	1
D250	25-36		505038	Screw, M6 x 45	6
D251	25-36		505038	Screw, M6 x 45	6
D300	25-36		310979	Dowel pin	2
D301	25-36		310979	Dowel pin	2
QD26	25-36		11001952	O-ring	2
QD26R	25-36		11001952	O-ring	2
QD28	25-36		063172	O-ring	2
QD28R	25-36		063172	O-ring	2
QD30	25-36		11027883	Cap	2
QD30R	25-36		11027883	Cap	2

### Order code: SA4

QD25	25-36		140750	Proportional solenoid, 12v with MOR	2
QD25R	25-36		140750	Proportional solenoid, 12v with MOR	2
QD27	25-36		11004698	Coil kit, 12v, DEUTSCH connector, MOR	2
QD27R	25-36		11004698	Coil kit, 12v, DEUTSCH connector, MOR	2
QD29	25-36		11319330	Coil nut	2
QD29R	25-36		11319330	Coil nut	2
QD100	25-36		11019732	EDC kit, 12V with MOR	1
QD100R	25-36		11019732	EDC kit, 12V with MOR	1

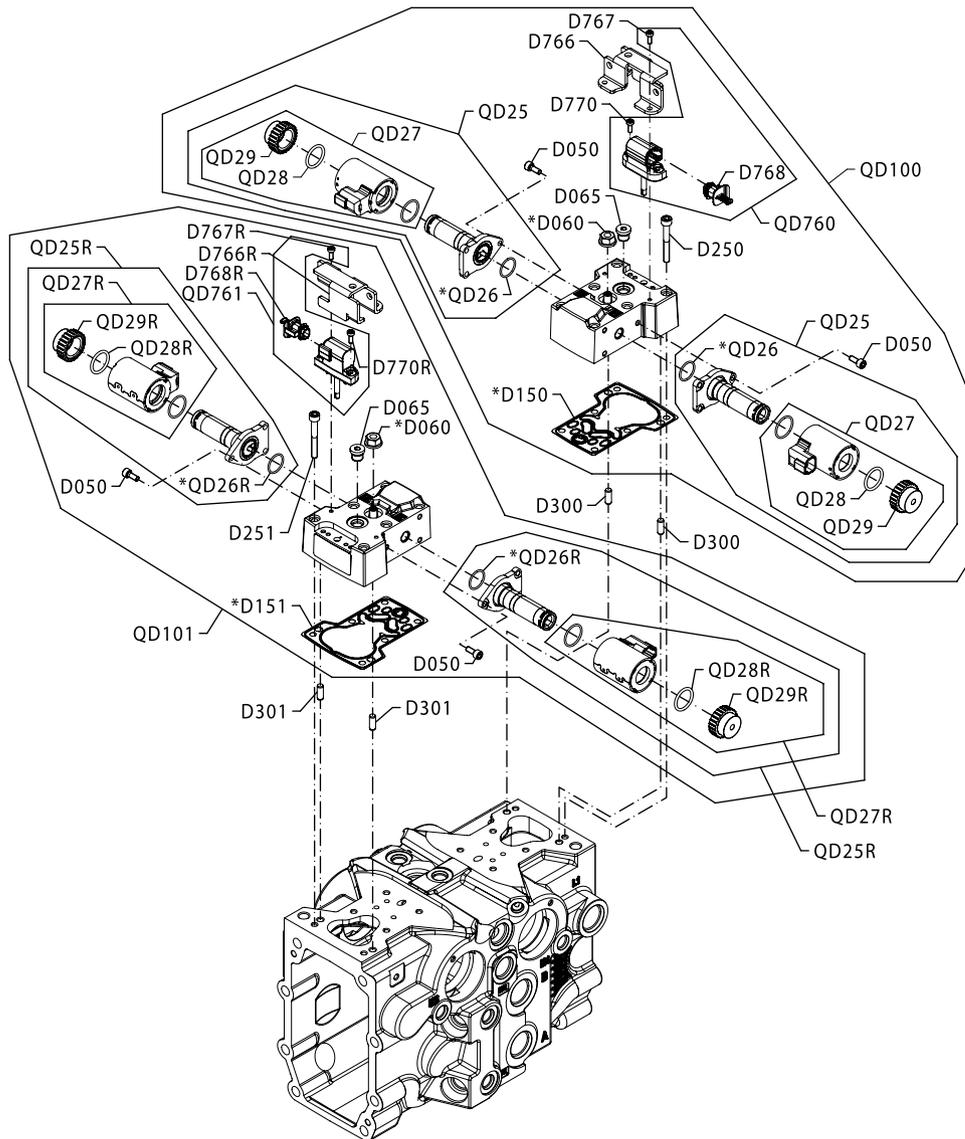
### Order code: SA5

QD25	25-36		140751	Proportional solenoid, 12v with MOR	2
QD25R	25-36		140751	Proportional solenoid, 12v with MOR	2
QD27	25-36		11004700	Coil kit, 24v, DEUTSCH connector, MOR	2
QD27R	25-36		11004700	Coil kit, 24v, DEUTSCH connector, MOR	2
QD29	25-36		11319361	Coil nut	2
QD29R	25-36		11319361	Coil nut	2
QD100	25-36		11019733	EDC kit, 24V with MOR	1
QD101	25-36		11019733	EDC kit, 24V with MOR	1

**Controls**

**MP1T control SH2, SH3**

*Parts configuration*



P400977

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

## Controls

### Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
D050	25-36		716860	Screw, M5 x 12	12
D060	25-36		612291 (9003508-0008)	Seal nut, M8	2
D065	25-36		9005110-4400	Plug assembly, SAE	2
D150	25-36		11227209	Control gasket	1
D151	25-36		11227209	Control gasket	1
D250	25-36		505038	Screw, M6 x 45	6
D251	25-36		505038	Screw, M6 x 45	6
D300	25-36		310979	Dowel pin	2
D301	25-36		310979	Dowel pin	2
QD26	25-36		11001952	O-ring	2
QD26R	25-36		11001952	O-ring	2
QD28	25-36		063172	O-ring	2
QD28R	25-36		063172	O-ring	2
QD760	25-36		11290138	Angle sensor (EDC) kit	2
QD761	25-36		11290138	Angle sensor (EDC) kit	2
D766	25-36		11187406	Protection cover, EDC angle sensor	1
D766R	25-36		11187406	Protection cover, EDC angle sensor	1
D767	25-36		11167709	Screw	1
D767R	25-36		11167709	Screw	1
D770	25-36		11167709	Screw	1
D770R	25-36		11167709	Screw	1

### Order code: SH2

QD25	25-36		11012457	Proportional solenoid, 12v	2
QD25R	25-36		11012457	Proportional solenoid, 12v	2
QD27	25-36		11028018	Coil kit, 12v, DEUTSCH connector	2
QD27R	25-36		11028018	Coil kit, 12v, DEUTSCH connector	2
QD29	25-36		11027046	Coil nut	2
QD29R	25-36		11027046	Coil nut	2
QD100	25-36		11196619	EDC kit, 12V with Angle sensor	1
QD101	25-36		11196619	EDC kit, 12V with Angle sensor	1

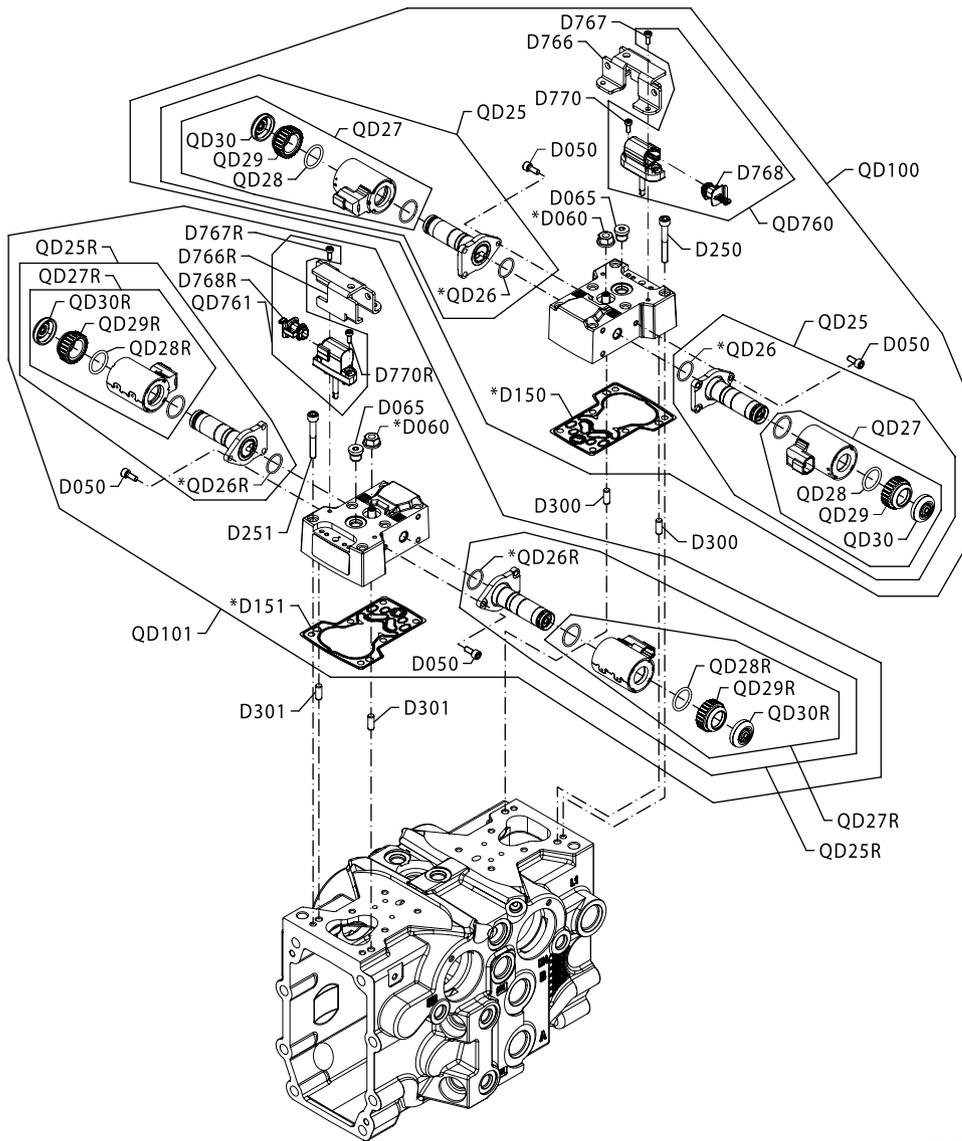
### Order code: SH3

QD25	25-36		11012459	Proportional solenoid, 24v	2
QD25R	25-36		11012459	Proportional solenoid, 24v	2
QD27	25-36		11028019	Coil kit, 24v, DEUTSCH connector	2
QD27R	25-36		11028019	Coil kit, 24v, DEUTSCH connector	2
QD29	25-36		11028024	Coil nut	2
QD29R	25-36		11028024	Coil nut	2
QD100	25-36		11179280	EDC kit, 12V with Angle sensor	1
QD101	25-36		11179280	EDC kit, 12V with Angle sensor	1

**Controls**

**MP1T control SH6, SH7**

*Parts configuration*



P400978

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

## Controls

### Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
D050	25-36		716860	Screw, M5 x 12	12
D060	25-36		612291 (9003508-0008)	Seal nut, M8	2
D065	25-36		9005110-4400	Plug assembly, SAE	2
D150	25-36		11227209	Control gasket	1
D151	25-36		11227209	Control gasket	1
D250	25-36		505038	Screw, M6 x 45	6
D251	25-36		505038	Screw, M6 x 45	6
D300	25-36		310979	Dowel pin	2
D301	25-36		310979	Dowel pin	2
QD26	25-36		11001952	O-ring	2
QD26R	25-36		11001952	O-ring	2
QD28	25-36		063172	O-ring	2
QD28R	25-36		063172	O-ring	2
QD30	25-36		11027883	Cap	2
QD30R	25-36		11027883	Cap	2
QD760	25-36		11290138	Angle sensor (EDC) kit	2
QD761	25-36		11290138	Angle sensor (EDC) kit	2
D766	25-36		11187406	Protection cover, EDC angle sensor	1
D766R	25-36		11187406	Protection cover, EDC angle sensor	1
D767	25-36		11167709	Screw	1
D767R	25-36		11167709	Screw	1
D770	25-36		11167709	Screw	1
D770R	25-36		11167709	Screw	1

### Order code: SH6

QD25	25-36		140750	Proportional solenoid, 12v with MOR	2
QD25R	25-36		140750	Proportional solenoid, 12v with MOR	2
QD27	25-36		11004698	Coil kit, 12v, DEUTSCH connector, MOR	2
QD27R	25-36		11004698	Coil kit, 12v, DEUTSCH connector, MOR	2
QD29	25-36		11319330	Coil nut	2
QD29R	25-36		11319330	Coil nut	2
QD100	25-36		11179281	EDC kit, 12V with MOR and Angle sensor	1
QD101	25-36		11179281	EDC kit, 12V with MOR and Angle sensor	1

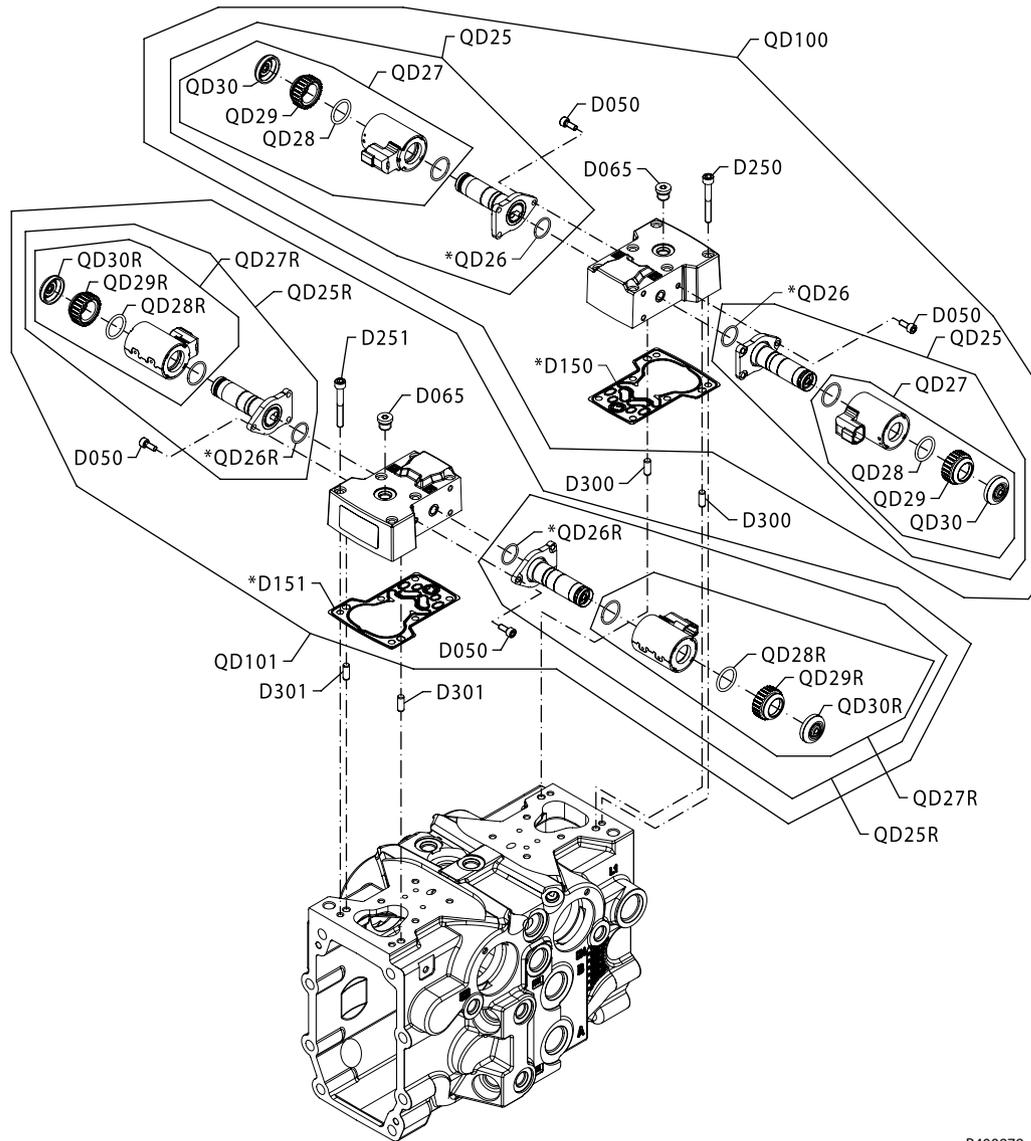
### Order code: SH7

QD25	25-36		140751	Proportional solenoid, 12v with MOR	2
QD25R	25-36		140751	Proportional solenoid, 12v with MOR	2
QD27	25-36		11004700	Coil kit, 24v, DEUTSCH connector, MOR	2
QD27R	25-36		11004700	Coil kit, 24v, DEUTSCH connector, MOR	2
QD29	25-36		11319361	Coil nut	2
QD29R	25-36		11319361	Coil nut	2
QD100	25-36		11179292	EDC kit, 24V with MOR and Angle sensor	1
QD101	25-36		11179292	EDC kit, 24V with MOR and Angle sensor	1

**Controls**

**MP1T control SN1, SN2**

Parts configuration



P400979

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

## Controls

### Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
D050	25-36		716860	Screw, M5 x 12	12
D065	25-36		9005110-4400	Plug assembly, SAE	2
D150	25-36		11227209	Control gasket	1
D151	25-36		11227209	Control gasket	1
D250	25-36		505038	Screw, M6 x 45	6
D251	25-36		505038	Screw, M6 x 45	6
D300	25-36		310979	Dowel pin	2
D301	25-36		310979	Dowel pin	2
QD26	25-36		11001952	O-ring	2
QD26R	25-36		11001952	O-ring	2
QD28	25-36		063172	O-ring	2
QD28R	25-36		063172	O-ring	2
QD30	25-36		11027883	Cap	2
QD30R	25-36		11027883	Cap	2

### Order code: SN1

QD25	25-36		140750	Proportional solenoid, 12v	2
QD25R	25-36		140750	Proportional solenoid, 12v	2
QD27	25-36		11004698	Coil kit, 12v, DEUTSCH connector	2
QD27R	25-36		11004698	Coil kit, 12v, DEUTSCH connector	2
QD29	25-36		11319330	Coil nut	2
QD29R	25-36		11319330	Coil nut	2
QD100	25-36		11147921	NFPE control kit, 12v with MOR	1
QD101	25-36		11147921	NFPE control kit, 12v with MOR	1

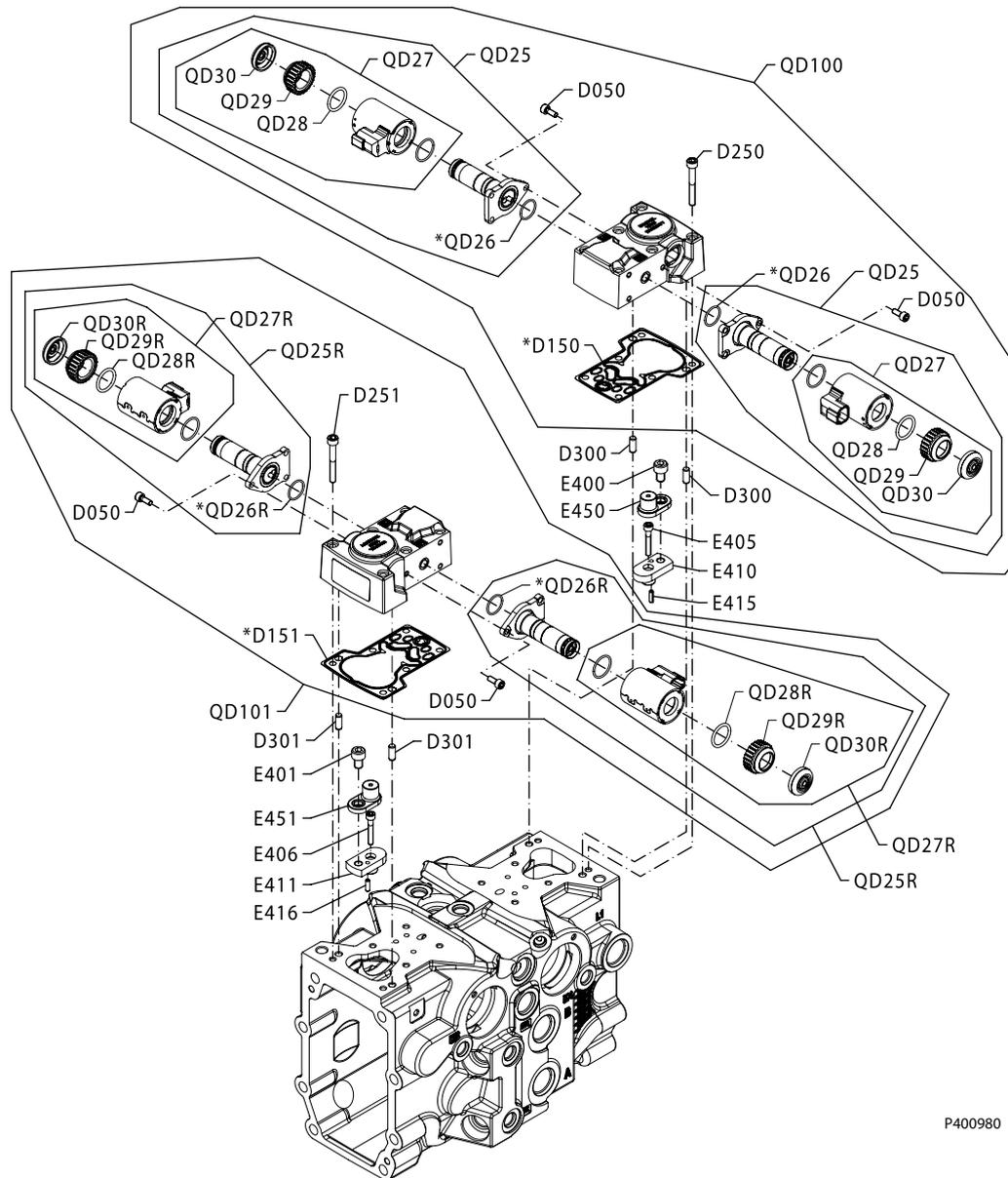
### Order code: SN2

QD25	25-36		140751	Proportional solenoid, 24v	2
QD25R	25-36		140751	Proportional solenoid, 24v	2
QD27	25-36		11004700	Coil kit, 24v, DEUTSCH connector	2
QD27R	25-36		11004700	Coil kit, 24v, DEUTSCH connector	2
QD29	25-36		11319330	Coil nut	2
QD29R	25-36		11319330	Coil nut	2
QD100	25-36		11147925	NFPE control kit, 24v with MOR	1
QD101	25-36		11147925	NFPE control kit, 24v with MOR	1

**Controls**

**MP1T control NN5, NN6**

*Parts configuration*



P400980

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

## Controls

### Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
D050	25-36		716860	Screw, M5 x 12	12
D065	25-36		9005110-4400	Plug assembly, SAE	2
D150	25-36		11227209	Control gasket	1
D151	25-36		11227209	Control gasket	1
D250	25-36		505038	Screw, M6 x 45	6
D251	25-36		505038	Screw, M6 x 45	6
D300	25-36		310979	Dowel pin	2
D301	25-36		310979	Dowel pin	2
QD26	25-36		11001952	O-ring	2
QD26R	25-36		11001952	O-ring	2
QD28	25-36		063172	O-ring	2
QD28R	25-36		063172	O-ring	2
QD30	25-36		11027883	Cap	2
QD30R	25-36		11027883	Cap	2
E400	25-36		11212891	Screw, M8 x 12	1
E401	25-36		11212891	Screw, M8 x 12	1
E405	25-36		141135	Screw, M5 x 30	1
E406	25-36		141135	Screw, M5 x 30	1
E410	25-36		11212844	Spacer for magnet carrier	1
E411	25-36		11212844	Spacer for magnet carrier	1
E415	25-36		9004700-1508	Pin	1
E416	25-36		9004700-1508	Pin	1

### Order code: NN5

QD25	25-36		140750	Proportional solenoid, 12v	2
QD25R	25-36		140750	Proportional solenoid, 12v	2
QD27	25-36		11004698	Coil kit, 12v, DEUTSCH connector	2
QD27R	25-36		11004698	Coil kit, 12v, DEUTSCH connector	2
QD29	25-36		11319330	Coil nut	2
QD29R	25-36		11319330	Coil nut	2
QD100	25-36		11147918	NFPE control kit, 12v with Angle sensor	1
QD101	25-36		11147918	NFPE control kit, 12v with Angle sensor	1

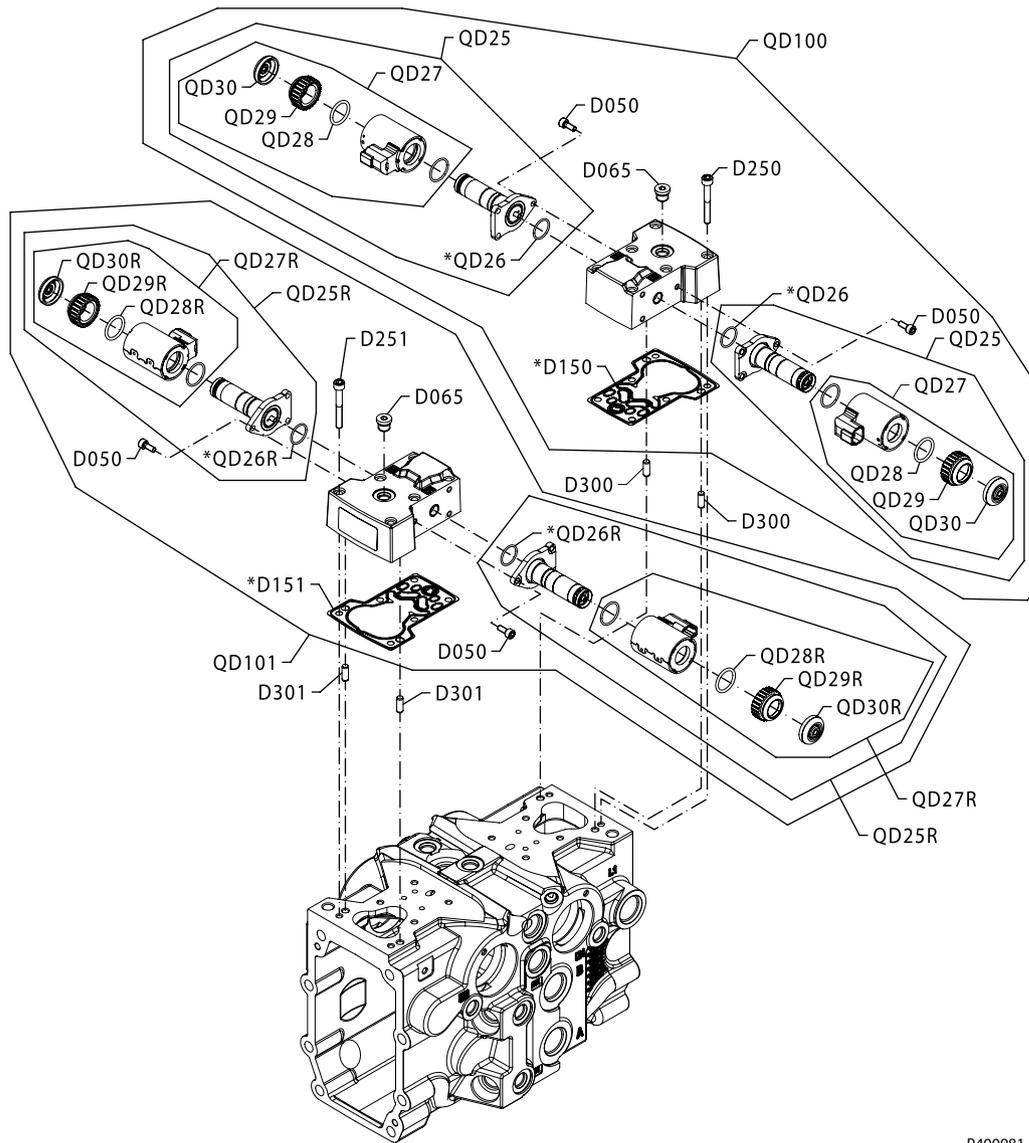
### Order code: NN6

QD25	25-36		140751	Proportional solenoid, 24v	2
QD25R	25-36		140751	Proportional solenoid, 24v	2
QD27	25-36		11004700	Coil kit, 24v, DEUTSCH connector	2
QD27R	25-36		11004700	Coil kit, 24v, DEUTSCH connector	2
QD29	25-36		11319361	Coil nut	2
QD29R	25-36		11319361	Coil nut	2
QD100	25-36		11147922	NFPE control kit, 24v with Angle sensor	1
QD101	25-36		11147922	NFPE control kit, 24v with Angle sensor	1

**Controls**

**MP1T control SA9, SB1**

*Parts configuration*



\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

## Controls

### Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
D050	25-36		716860	Screw, M5 x 12	12
D065	25-36		9005110-4400	Plug assembly, SAE	2
D150	25-36		11227209	Control gasket	1
D151	25-36		11227209	Control gasket	1
D250	25-36		505038	Screw, M6 x 45	6
D251	25-36		505038	Screw, M6 x 45	6
D300	25-36		310979	Dowel pin	2
D301	25-36		310979	Dowel pin	2
QD26	25-36		11001952	O-ring	2
QD26R	25-36		11001952	O-ring	2
QD28	25-36		063172	O-ring	2
QD28R	25-36		063172	O-ring	2
QD30	25-36		11027883	Cap	2
QD30R	25-36		11027883	Cap	2

### Order code: SA9

QD25	25-36		141301	On/Off solenoid, 12v	2
QD25R	25-36		141301	On/Off solenoid, 12v	2
QD27	25-36		11005222	Coil kit, FNR, 12v, DEUTSCH connector	2
QD27R	25-36		11005222	Coil kit, FNR, 12v, DEUTSCH connector	2
QD29	25-36		11319330	Coil nut	2
QD29R	25-36		11319330	Coil nut	2
QD100	25-36		11025905	FNR kit, 12V, manual override	1
QD101	25-36		11025905	FNR kit, 12V, manual override	1

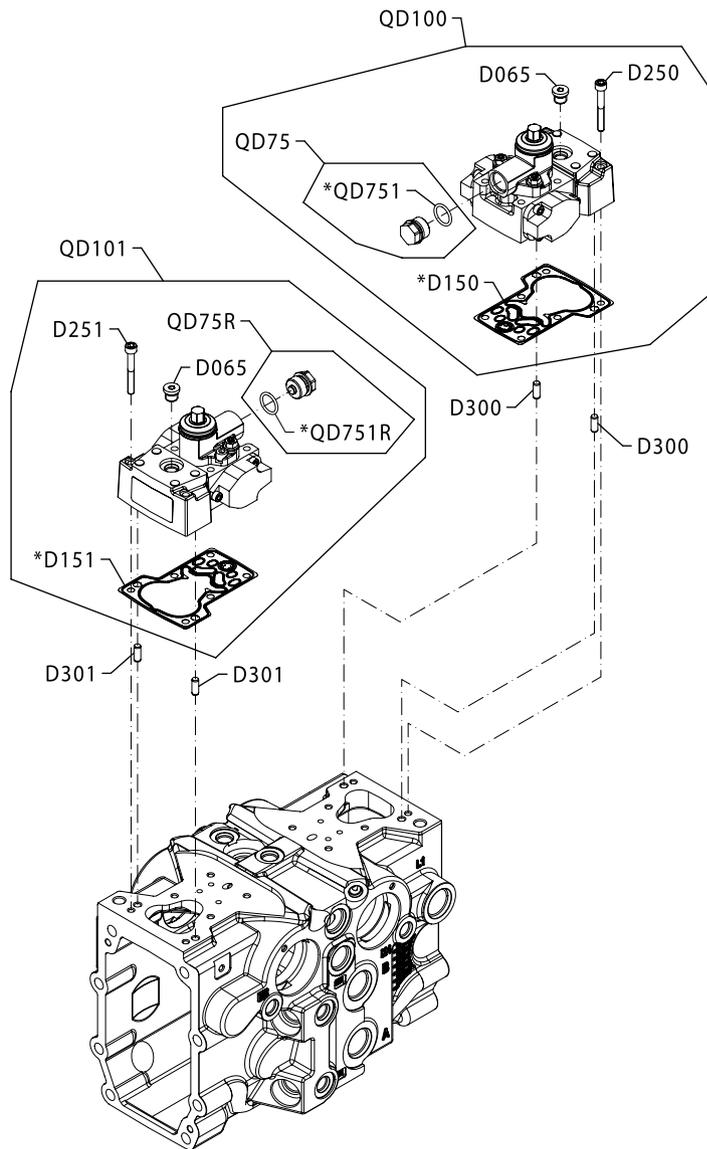
### Order code: SB1

QD25	25-36		141313	On/Off solenoid, 24v	2
QD25R	25-36		141313	On/Off solenoid, 24v	2
QD27	25-36		11005223	Coil kit, FNR, 24v, DEUTSCH connector	2
QD27R	25-36		11005223	Coil kit, FNR, 24v, DEUTSCH connector	2
QD29	25-36		11319361	Coil nut	2
QD29R	25-36		11319361	Coil nut	2
QD100	25-36		11025906	FNR kit, 24V, manual override, metric	1
QD101	25-36		11025906	FNR kit, 24V, manual override, metric	1

### Controls

#### MP1T control SM1

Parts configuration



P400982

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

## Controls

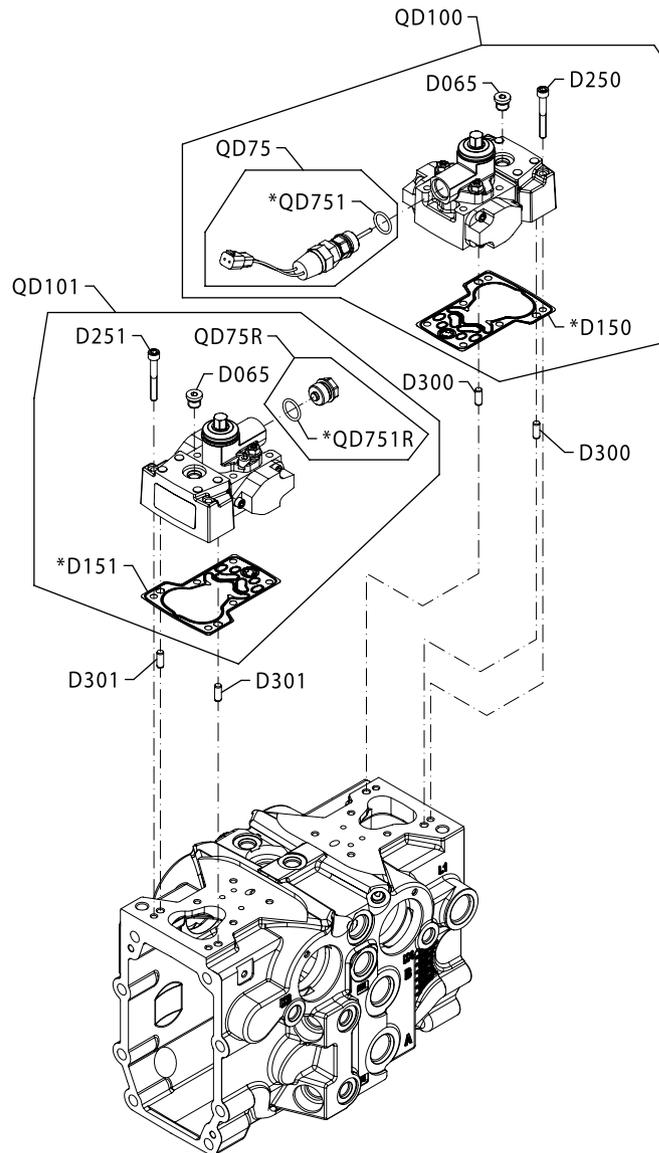
Order code: SM1

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
QD100	25-36		11141225	MDC kit	1
QD101	25-36		11141225	MDC kit	1
D065	25-36		9005110-4400	Plug assembly, SAE	2
D150	25-36		11227209	Control gasket	1
D151	25-36		11227209	Control gasket	1
D250	25-36		505038	Screw, M6 x 45	6
D251	25-36		505038	Screw, M6 x 45	6
D300	25-36		310979	Dowel pin	2
D301	25-36		310979	Dowel pin	2
QD75	25-36		11119332	Spring seat assembly	1
QD75R	25-36		11119332	Spring seat assembly	1
QD751	25-36		001131 (9004201-5000)	O-ring	1
QD751R	25-36		001131 (9004201-5000)	O-ring	2

**Controls**

**MP1T control SD9**

Parts configuration



P400983

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

## Controls

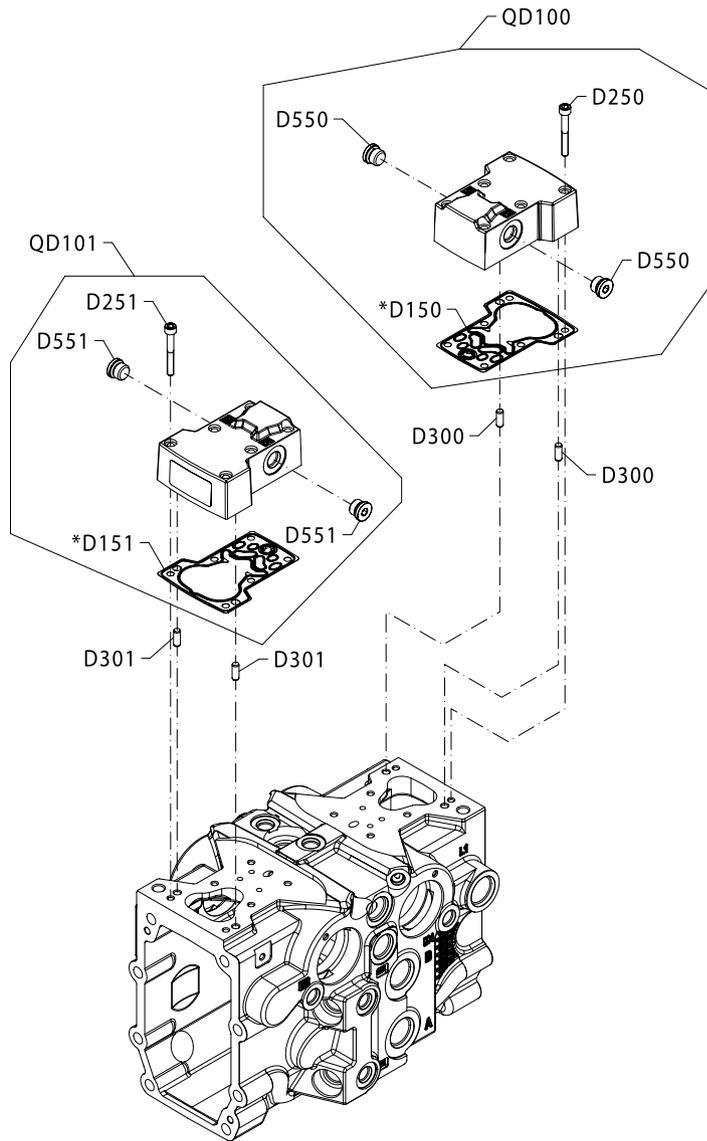
Order code: SD9

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
QD100	25-36		11141236	MDC kit with neutral start switch	1
QD101	25-36		11141225	MDC kit	1
D065	25-36		9005110-4400	Plug assembly, SAE	2
D150	25-36		11227209	Control gasket	1
D151	25-36		11227209	Control gasket	1
D250	25-36		505038	Screw, M6 x 45	6
D251	25-36		505038	Screw, M6 x 45	6
D300	25-36		310979	Dowel pin	2
D301	25-36		310979	Dowel pin	2
QD75	25-36		11126847	Spring seat/neutral start switch (NSS) assembly	1
QD75R	25-36		11119332	Spring seat assembly	1
QD751	25-36		001131 (9004201-5000)	O-ring	1
QD751R	25-36		001131 (9004201-5000)	O-ring	1

### Controls

#### MP1T control SNN

Parts configuration



P400984

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

## Controls

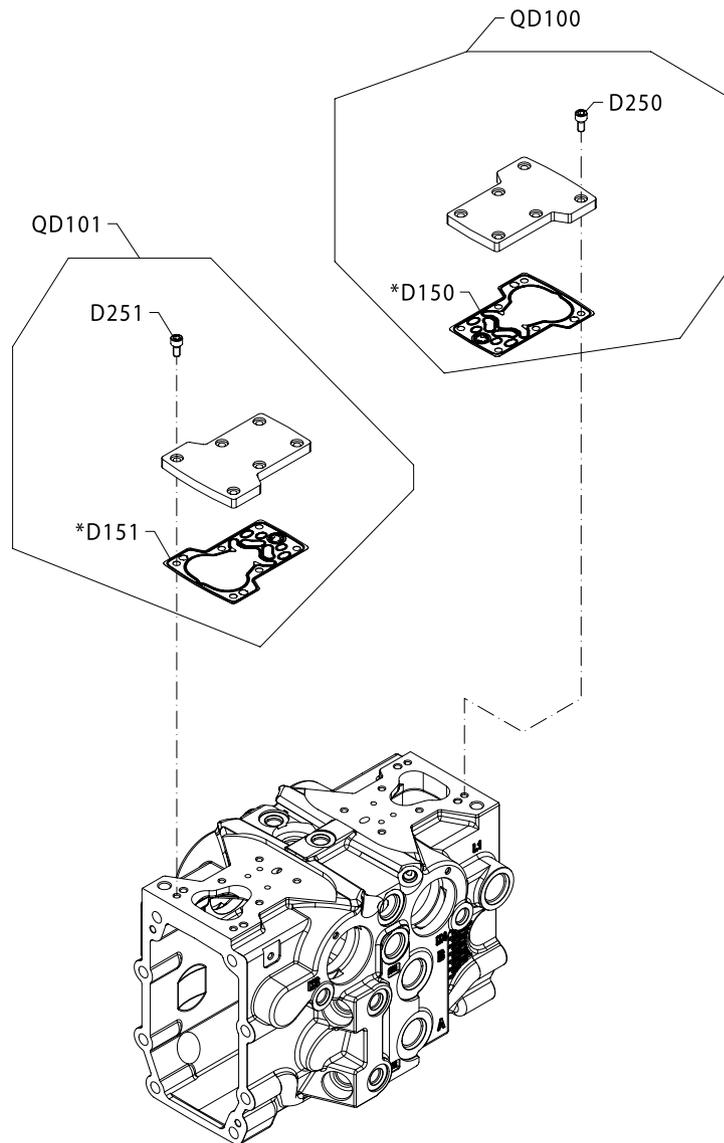
Order code: SNN

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
QD100	25-36		11121984	Control cover kit	1
QD101	25-36		11121984	Control cover kit	1
D150	25-36		11227209	Control gasket	1
D151	25-36		11227209	Control gasket	1
D250	25-36		505038	Screw, M6 x 45	6
D251	25-36		505038	Screw, M6 x 45	6
D300	25-36		310979	Dowel pin	2
D301	25-36		310979	Dowel pin	2
D550	25-36		9005110-5600	Plug assembly	2
D551	25-36		9005110-5600	Plug assembly	2

## Controls

### MP1T control NNC

Parts configuration



P400985

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

## Controls

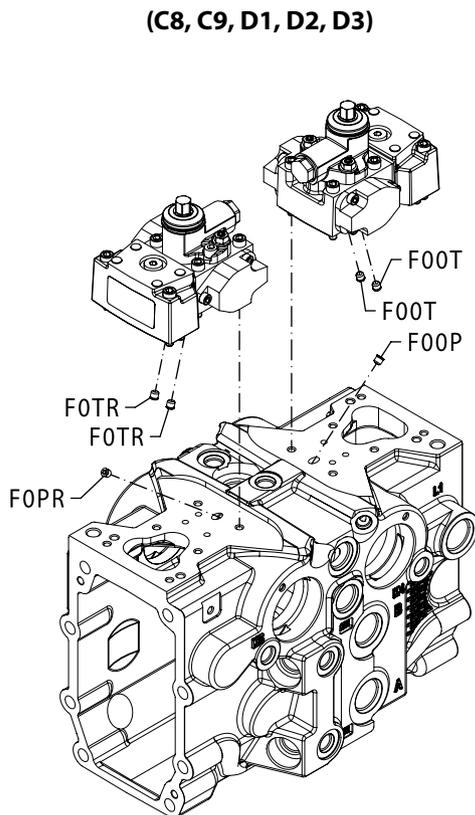
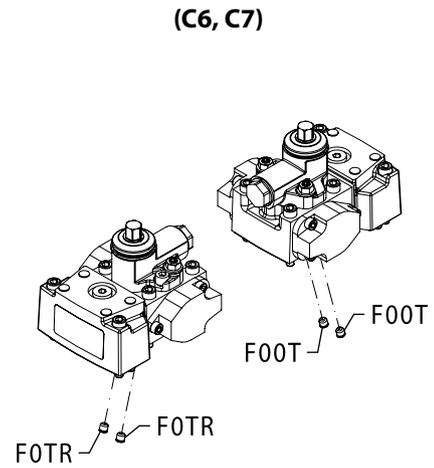
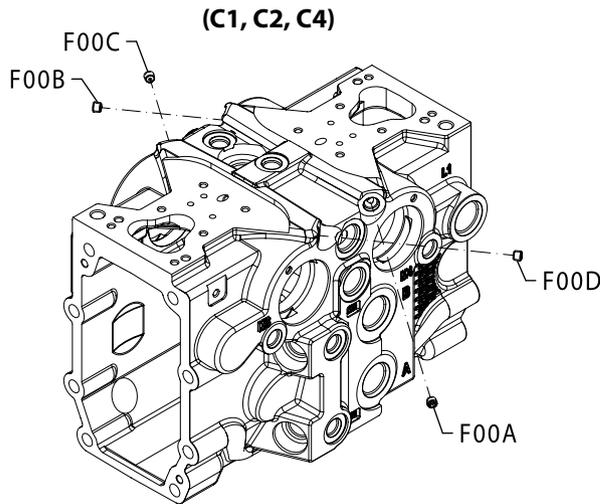
Order code: SNN

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
QD100	25-36		11358702	Control cover plate kit	1
QD101	25-36		11358702	Control cover plate kit	1
D150	25-36		11227209	Control gasket	1
D151	25-36		11227209	Control gasket	1
D250	25-36		042838	Screw, M6 x 16	6
D251	25-36		042838	Screw, M6 x 16	6

**Orifice**

**MP1T orifice C1-D3**

Parts configuration



P400986

Generic housings and controls used to show part location only.

## Orifice

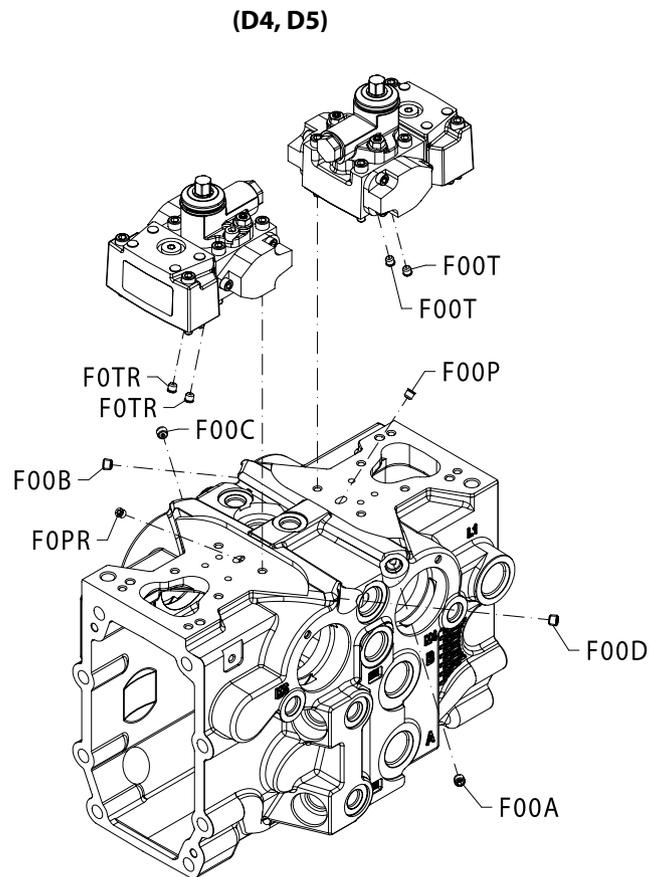
Order code: orifice C1-D3 parts

Order Code	Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
C1	F00A	25-36		11182692	Orifice, 0.8 mm, 1/16-27	1
	F00B	25-36		11182692	Orifice, 0.8 mm, 1/16-27	1
	F00C	25-36		11182692	Orifice, 0.8 mm, 1/16-27	1
	F00D	25-36		11182692	Orifice, 0.8 mm, 1/16-27	1
C2	F00A	25-36		11167433	Orifice, 1.3 mm, 1/16-27	1
	F00B	25-36		11167433	Orifice, 1.3 mm, 1/16-27	1
	F00C	25-36		11167433	Orifice, 1.3 mm, 1/16-27	1
	F00D	25-36		11167433	Orifice, 1.3 mm, 1/16-27	1
C4	F00A	25-36		11167421	Orifice, 1.0mm, 1/16-27	1
	F00B	25-36		11167421	Orifice, 1.0mm, 1/16-27	1
	F00C	25-36		11167421	Orifice, 1.0mm, 1/16-27	1
	F00D	25-36		11167421	Orifice, 1.0mm, 1/16-27	1
C6	F00T	25-36		11151734	Orifice, 1.0 mm, M6	2
	F0TR	25-36		11151734	Orifice, 1.0 mm, M6	2
C7	F00T	25-36		140754	Orifice, 1.3 mm, M6	2
	F0TR	25-36		140754	Orifice, 1.3 mm, M6	2
C8	F00P	25-36		140611	Orifice, 0.8 mm, 1/8-27	1
	F0PR	25-36		140611	Orifice, 0.8 mm, M6	1
	F00T	25-36		11151733	Orifice, 0.6 mm, M6	2
	F0TR	25-36		11151733	Orifice, 0.6 mm, M6	2
C9	F00P	25-36		11151734	Orifice, 1.0 mm, M6	1
	F0PR	25-36		11151734	Orifice, 1.0 mm, M6	1
	F00T	25-36		11151733	Orifice, 0.6 mm, M6	2
	F0TR	25-36		11151733	Orifice, 0.6 mm, M6	2
D1	F00P	25-36		11151734	Orifice, 1.0 mm, M6	1
	F0PR	25-36		11151734	Orifice, 1.0 mm, M6	1
	F00T	25-36		140611	Orifice, 0.8 mm, M6	2
	F0TR	25-36		140611	Orifice, 0.8 mm, M6	2
D2	F00P	25-36		140754	Orifice, 1.3 mm, M6	1
	F0PR	25-36		140754	Orifice, 1.3 mm, M6	1
	F00T	25-36		140611	Orifice, 0.8 mm, M6	2
	F0TR	25-36		140611	Orifice, 0.8 mm, M6	2
D3	F00P	25-36		140754	Orifice, 1.3 mm, M6	1
	F0PR	25-36		140754	Orifice, 1.3 mm, M6	1
	F00T	25-36		11151734	Orifice, 1.0 mm, M6	2
	F0TR	25-36		11151734	Orifice, 1.0 mm, M6	2

### Orifice

#### MP1T orifice D4-D5

Parts configuration



P400987

Generic housings and controls used to show part location only.

## Orifice

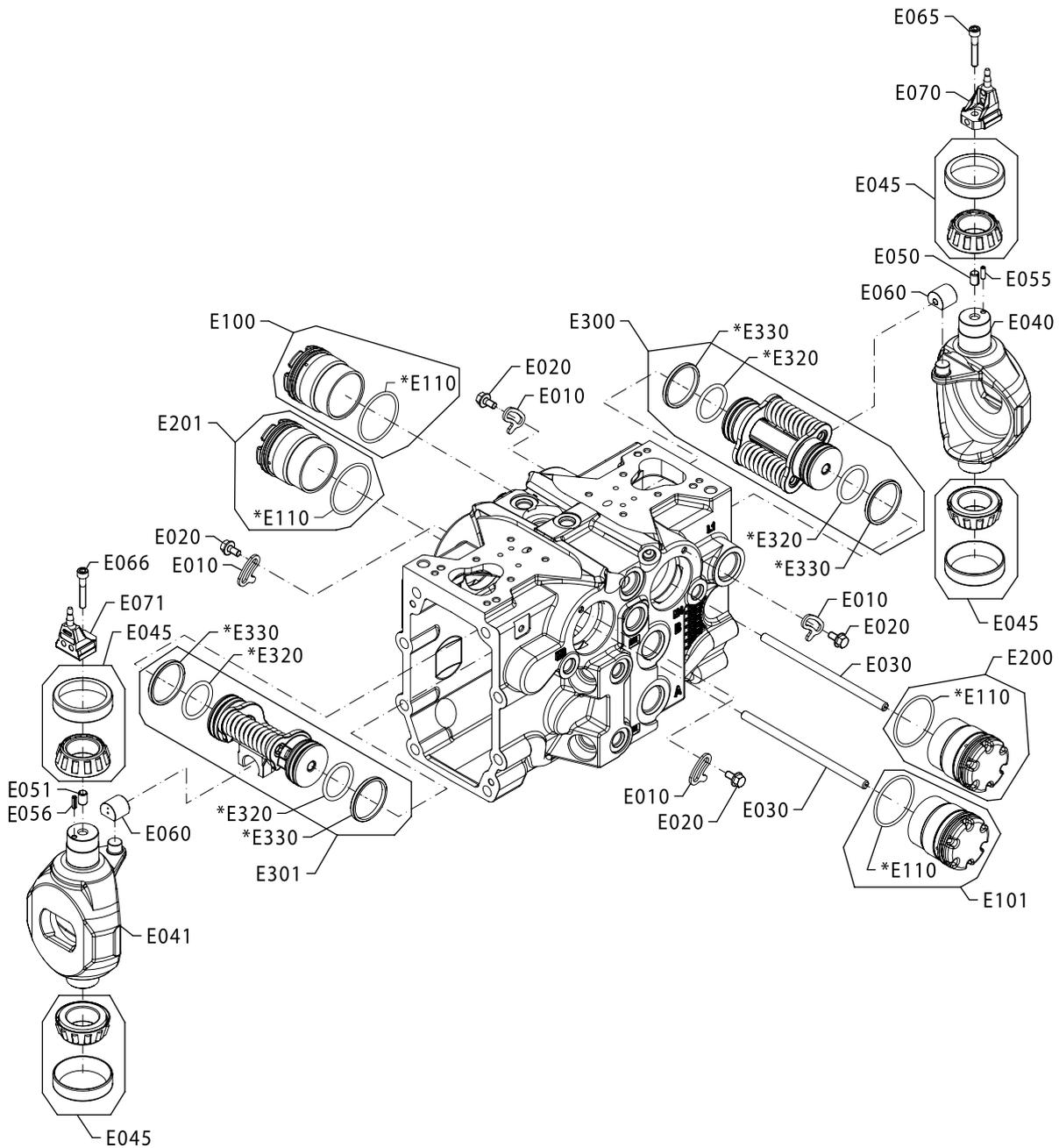
Order code: orifice D4-D5 parts

Order Code	Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
D4	F00A	25-36		11167433	Orifice, 1.3 mm, 1/16-27	1
	F00B	25-36		11167433	Orifice, 1.3 mm, 1/16-27	1
	F00C	25-36		11167433	Orifice, 1.3 mm, 1/16-27	1
	F00D	25-36		11167433	Orifice, 1.3 mm, 1/16-27	1
	F00P	25-36		140754	Orifice, 1.3 mm, M6	1
	F0PR	25-36		140754	Orifice, 1.3 mm, M6	1
	F00T	25-36		11151734	Orifice, 1.3 mm, M6	2
	F0TR	25-36		11151734	Orifice, 1.3 mm, M6	2
D5	F00A	25-36		11182692	Orifice, 0.8 mm, 1/16-27	1
	F00B	25-36		11182692	Orifice, 0.8 mm, 1/16-27	1
	F00C	25-36		11182692	Orifice, 0.8 mm, 1/16-27	1
	F00D	25-36		11182692	Orifice, 0.8 mm, 1/16-27	1
	F00P	25-36		11151733	Orifice, 0.6 mm, M6	1
	F0PR	25-36		11151733	Orifice, 0.6 mm, M6	1
	F00T	25-36		11151733	Orifice, 0.6 mm, M6	2
	F0TR	25-36		11151733	Orifice, 0.6 mm, M6	2

**Displacement limitation**

**MP1T 28/32 displacement limitation N**

*Parts configuration*



P400988

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

## Displacement limitation

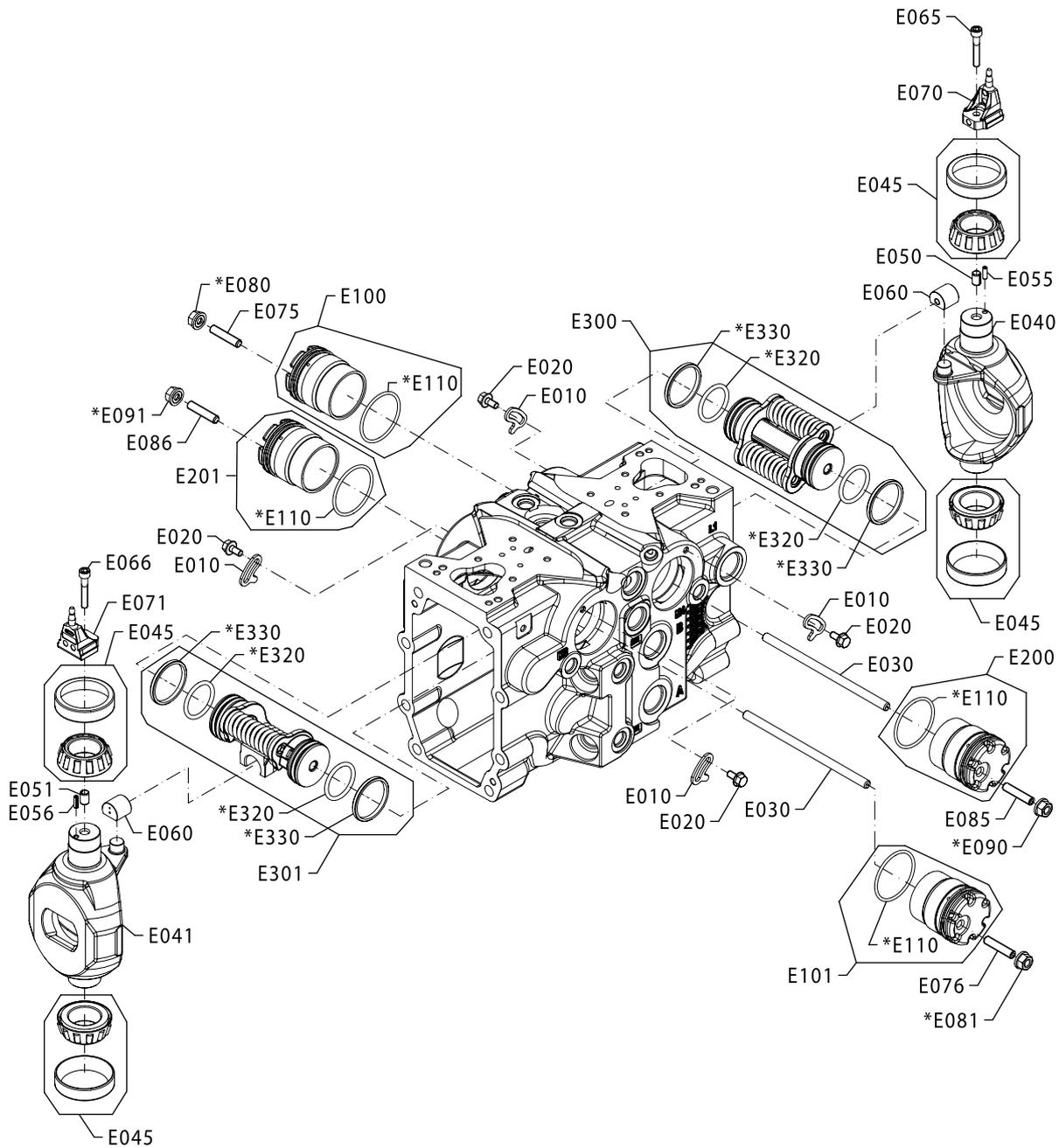
Order code: N

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
E010	25-36		11152763	Locking plate	4
E020	25-36		508438	Screw, M6 x 12	4
E030	25-36		11154499	Servo piston guide rod	2
E040	25-36		11166190	Swashplate	1
E041	25-36		11166190	Swashplate	1
E045	25-36		11154501	Roller bearing	4
E050	25-36		11160523	Bushing	1
E051	25-36		11160523	Bushing	1
E055	25-36		9004700-1508	Slotted pin	1
E056	25-36		9004700-1508	Slotted pin	1
E060	25-36		11152843	Slider block	2
E065	25-36		508994	Screw, M6 x 35	1
E066	25-36		508994	Screw, M6 x 35	1
E070	25-36		11195668	Swashplate feedback link	1
E071	25-36		11195668	Swashplate feedback link	1
E100	25-36		11170117	Servo cylinder assembly	1
E101	25-36		11170117	Servo cylinder assembly	1
E200	25-36		11170117	Servo cylinder assembly	1
E201	25-36		11170117	Servo cylinder assembly	1
E110	25-36		9004104-1350	O-ring	4
E300	25-36		11170118	Servo piston assembly	1
E301	25-36		11170118	Servo piston assembly	1
E320	25-36		KA1A218	O-ring	4
E330	25-36		11154492	Piston ring	4

**Displacement limitation**

**MP1T 28/32 displacement limitation B**

*Parts configuration*



P400989

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

## Displacement limitation

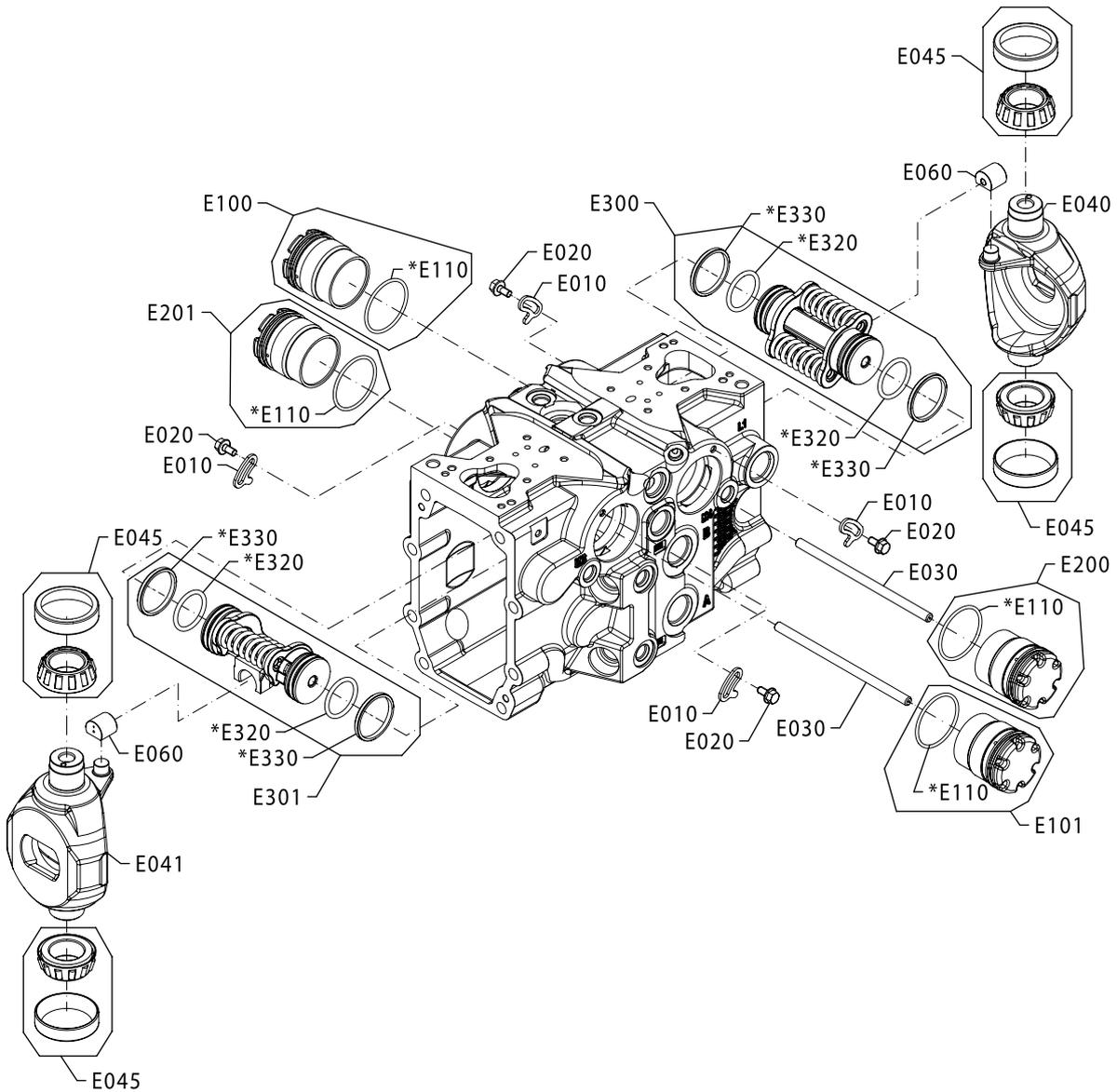
Order code: B

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
E010	25-36		11152763	Locking plate	4
E020	25-36		508438	Screw, M6 x 12	4
E030	25-36		11154499	Servo piston guide rod	2
E040	25-36		11166190	Swashplate	1
E041	25-36		11166190	Swashplate	1
E045	25-36		11154501	Roller bearing	4
E050	25-36		11160523	Bushing	1
E051	25-36		11160523	Bushing	1
E055	25-36		9004700-1508	Slotted pin	1
E056	25-36		9004700-1508	Slotted pin	1
E060	25-36		11152843	Slider block	2
E065	25-36		508994	Screw, M6 x 35	1
E066	25-36		508994	Screw, M6 x 35	1
E070	25-36		11195668	Swashplate feedback link	1
E071	25-36		11195668	Swashplate feedback link	1
E100	25-36		11173676	Servo cylinder assembly, adjustable	1
E101	25-36		11173676	Servo cylinder assembly, adjustable	1
E200	25-36		11173676	Servo cylinder assembly, adjustable	1
E201	25-36		11173676	Servo cylinder assembly, adjustable	1
E110	25-36		9004104-1350	O-ring	4
E075	25-36		528711	Screw, M8 x 35	1
E076	25-36		528711	Screw, M8 x 35	1
E085	25-36		528711	Screw, M8 x 35	1
E086	25-36		528711	Screw, M8 x 35	1
E080	25-36		505412	Seal nut, M8	1
E081	25-36		505412	Seal nut, M8	1
E090	25-36		505412	Seal nut, M8	1
E091	25-36		505412	Seal nut, M8	1
E300	25-36		11170118	Servo piston assembly	1
E301	25-36		11170118	Servo piston assembly	1
E320	25-36		KA1A218	O-ring	4
E330	25-36		11154492	Piston ring	4

**Displacement limitation**

**MP1T 28/32 displacement limitation C**

*Parts configuration*



P400990

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

## Displacement limitation

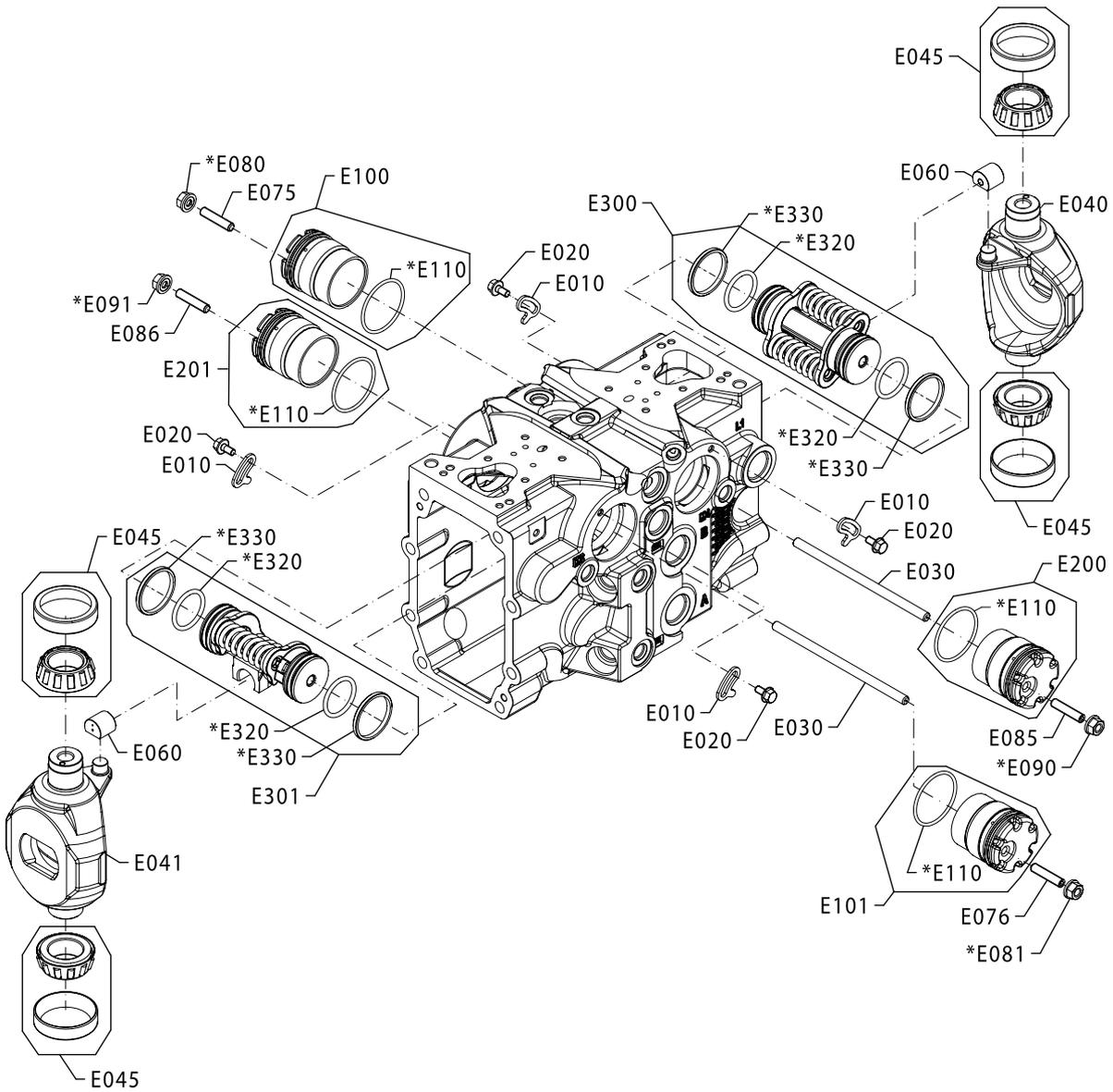
Order code: C

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
E010	25-36		11152763	Locking plate	4
E020	25-36		508438	Screw, M6 x 12	4
E030	25-36		11154499	Servo piston guide rod	2
E040	25-36		11225575	Swashplate for NFP	1
E041	25-36		11225575	Swashplate for NFP	1
E045	25-36		11154501	Roller bearing	4
E060	25-36		11152843	Slider block	2
E100	25-36		11170117	Servo cylinder assembly	1
E101	25-36		11170117	Servo cylinder assembly	1
E200	25-36		11170117	Servo cylinder assembly	1
E201	25-36		11170117	Servo cylinder assembly	1
E110	25-36		9004104-1350	O-ring	4
E300	25-36		11173674	Servo piston assembly with nested spring	1
E301	25-36		11173674	Servo piston assembly with nested spring	1
E320	25-36		KA1A218	O-ring	4
E330	25-36		11154492	Piston ring	4

**Displacement limitation**

**MP1T 28/32 displacement limitation D**

Parts configuration



P400991

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

## Displacement limitation

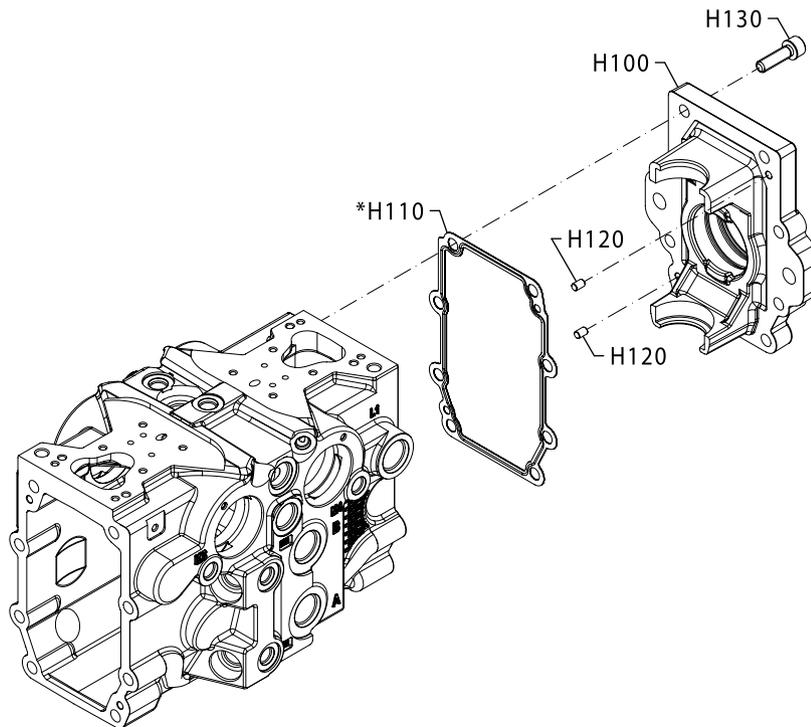
Order code: C

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
E010	25-36		11152763	Locking plate	4
E020	25-36		508438	Screw, M6 x 12	4
E030	25-36		11154499	Servo piston guide rod	2
E040	25-36		11225575	Swashplate for NFP	1
E041	25-36		11225575	Swashplate for NFP	1
E045	25-36		11154501	Roller bearing	4
E060	25-36		11152843	Slider block	2
E100	25-36		11173676	Servo cylinder assembly, adjustable	1
E101	25-36		11173676	Servo cylinder assembly, adjustable	1
E200	25-36		11173676	Servo cylinder assembly, adjustable	1
E201	25-36		11173676	Servo cylinder assembly, adjustable	1
E110	25-36		9004104-1350	O-ring	4
E075	25-36		528711	Screw, M8 x 35	1
E076	25-36		528711	Screw, M8 x 35	1
E085	25-36		528711	Screw, M8 x 35	1
E086	25-36		528711	Screw, M8 x 35	1
E080	25-36		505412	Seal nut, M8	1
E081	25-36		505412	Seal nut, M8	1
E090	25-36		505412	Seal nut, M8	1
E091	25-36		505412	Seal nut, M8	1
E300	25-36		11173674	Servo piston assembly with nested spring	1
E301	25-36		11173674	Servo piston assembly with nested spring	1
E320	25-36		KA1A218	O-ring	4
E330	25-36		11154492	Piston ring	4

## Mounting flange

### MP1T 28/32 mounting flange F

*Parts configuration*



P400992

Generic housing used to show part location only.

### Mounting flange

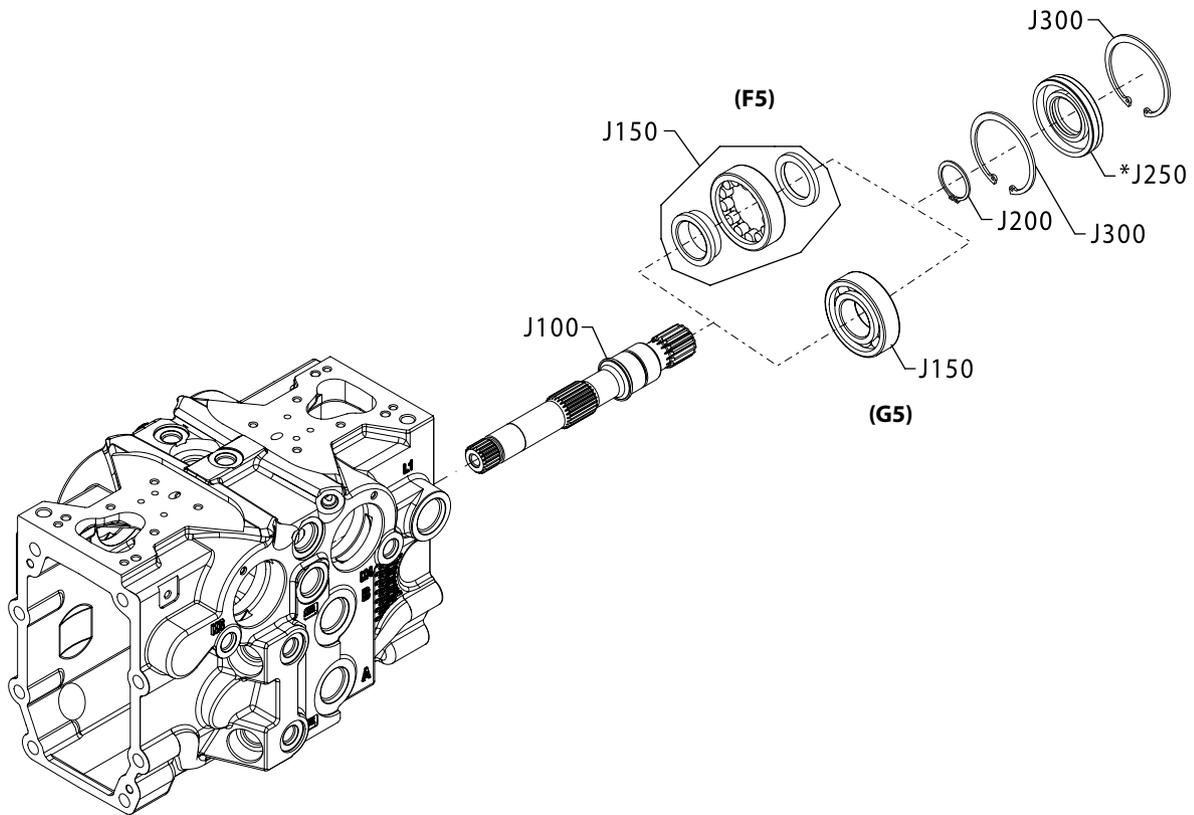
Order code: F

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
H100	25-36		11317995	Front cover	1
H110	25-36		11154506	Front cover seal gasket	1
H120	25-36		9004800-2506	Pin	2
H130	25-36		11181754	Screw, M10 x 35, special	8

### Input Shaft

#### MP1T 28/32 shaft G5, F5

Parts configuration



P400993

## Input Shaft

Order code: G5

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
J100	25-36		11152017	Shaft, 15 tooth	1
J150	25-36		11165488	Ball bearing	1
J200	25-36		5000098	Retaining ring	1
J250	25-36		11165487	Lip seal	1
J300	25-36		FBE062	Retaining ring	2

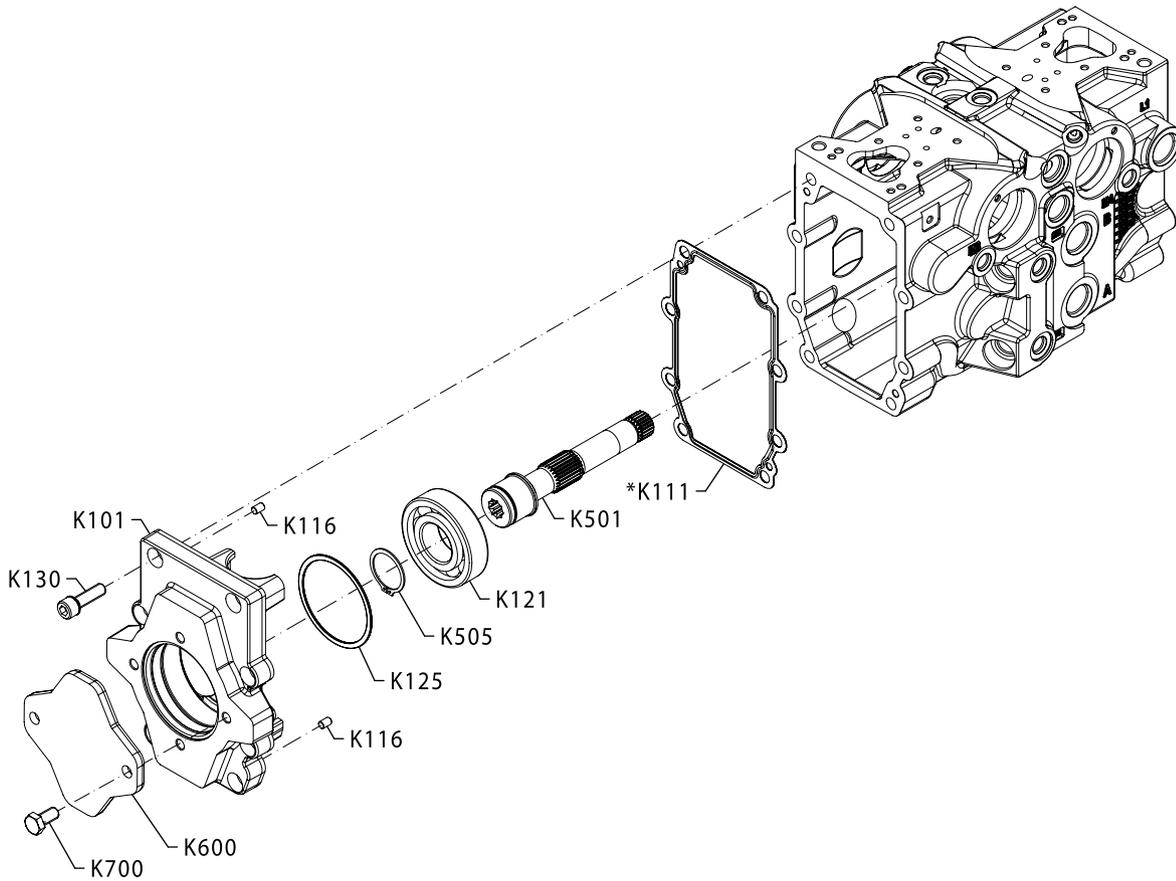
Order code: F5

J100	25-36		11152017	Shaft, 15 tooth	1
J150	25-36		11116439	Roller bearing (Special)	1
J200	25-36		5000098	Retaining ring	1
J250	25-36		11165487	Lip seal	1
J300	25-36		FBE062	Retaining ring	2

### Auxiliary mounting

#### MP1T aux mounting E16, E19

Parts configuration



P400994

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

## Auxiliary mounting

### Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
K101	25-36		11189476	Rear cover, SAE-A	1
K111	25-36		11154506	Rear cover seal gasket	1
K116	25-36		9004800-2506	Pin	2
K121	25-36		11181873	Ball bearing	1
K125	25-36		9006250-0314	Retaining ring	1
K130	25-36		11181754	Screw, M10 x 35, special	8
K505	25-36		9006300-0137	Retaining ring	1
K600	25-36		11017125	Adapter cover, SAE-A (shipping cover)	1
K700	25-36		370247	Screw, M10 x 20	2

### Order code: E16

K501	25-36		11327883	Rear shaft, 9T	1
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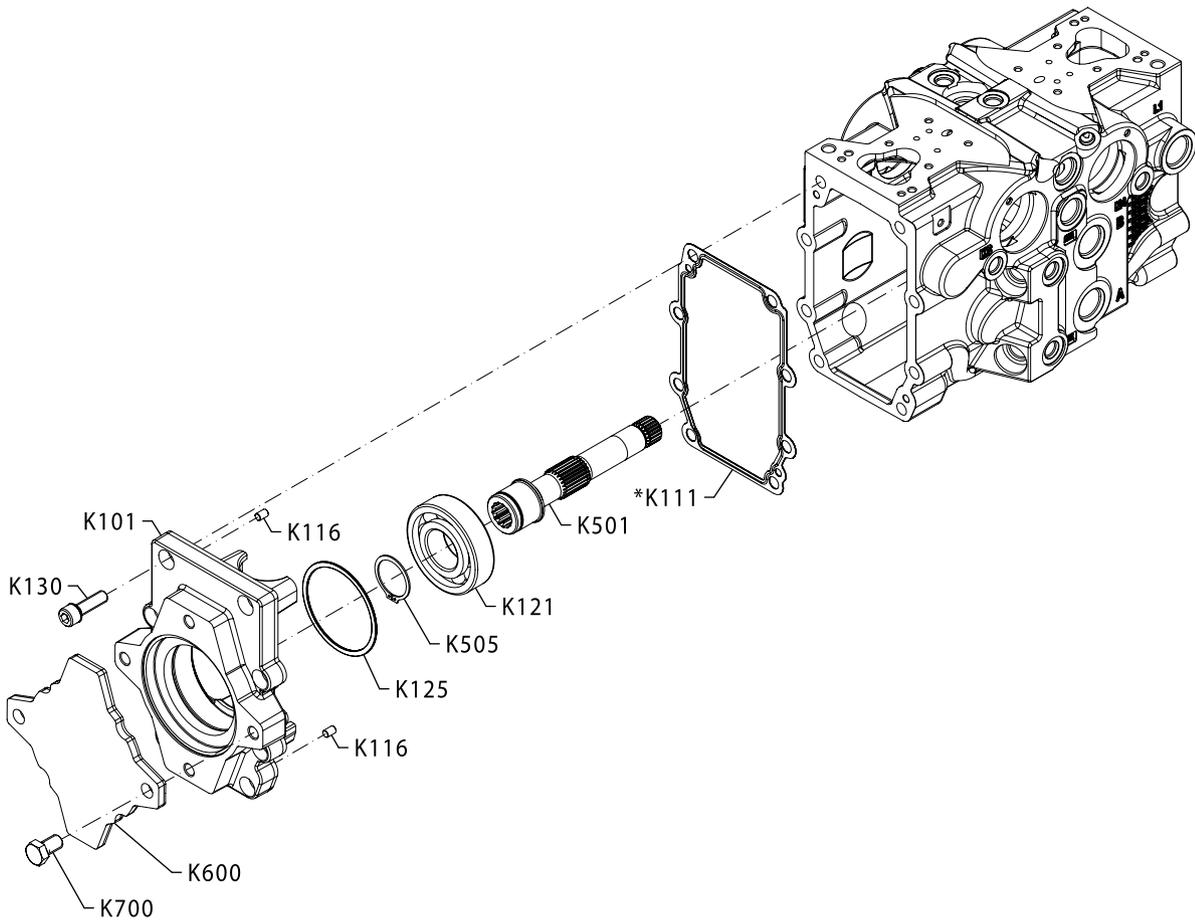
### Order code: E19

K501	25-36		11327884	Rear shaft, 11T	1
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**Auxiliary mounting**

**MP1T aux mounting E22**

*Parts configuration*



P400995

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

### Auxiliary mounting

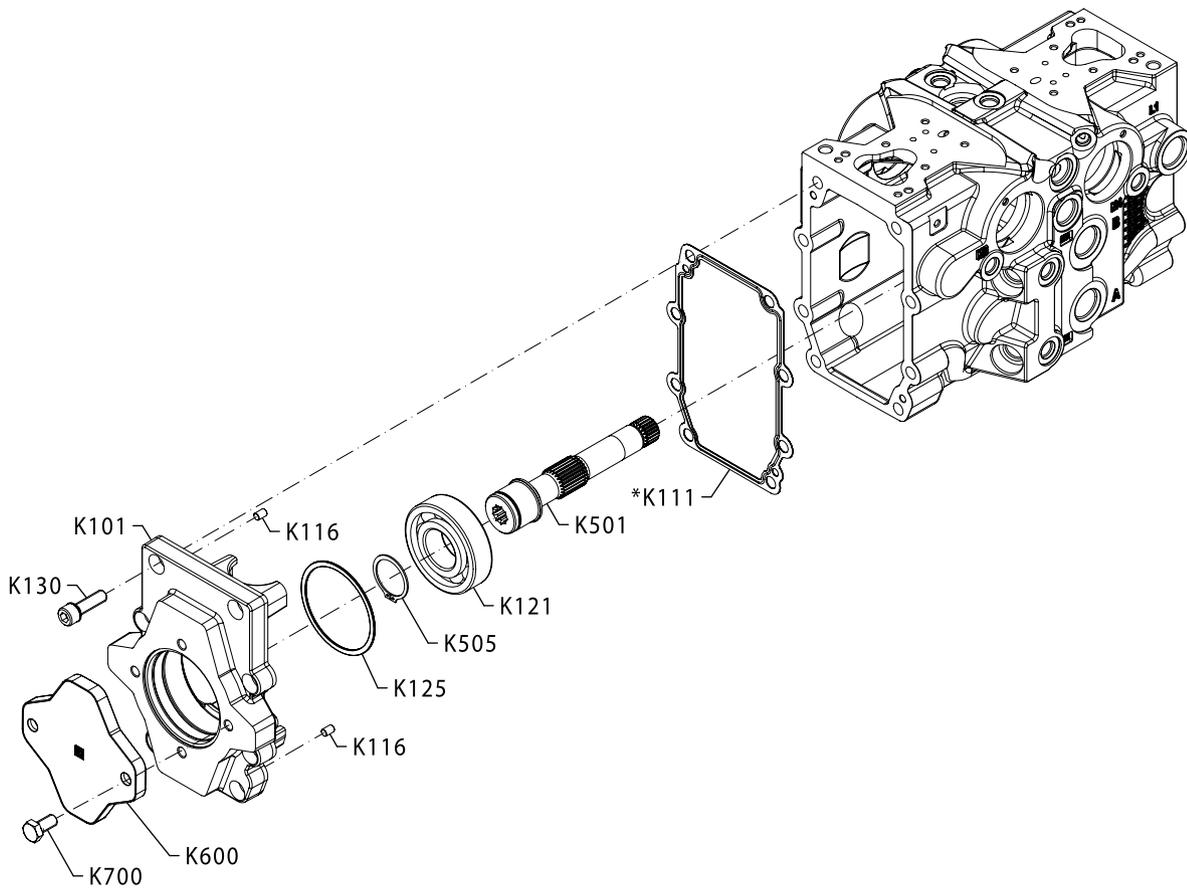
Order code: E22

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
K101	25-36		11317997	Rear cover, SAE-B	1
K111	25-36		11154506	Rear cover seal gasket	1
K116	25-36		9004800-2506	Pin	2
K121	25-36		11181873	Ball bearing	1
K125	25-36		9006250-0314	Retaining ring	1
K130	25-36		11181754	Screw, M10 x 35, special	8
K501	25-36		11327871	Rear shaft, 13T	1
K505	25-36		9006300-0137	Retaining ring	1
K600	25-36		11023746	Adapter cover, SAE-B (shipping cover)	1
K700	25-36		370247	Screw, M10 x 20	2

### Auxiliary mounting

#### MP1T aux mounting E17

Parts configuration



P400996

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

### Auxiliary mounting

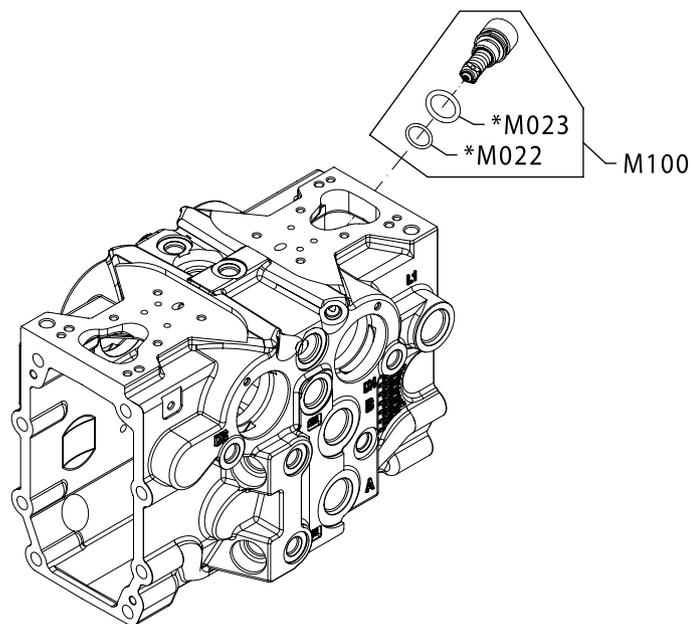
Order code: E22

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
K101	25-36		11189476	Rear cover, SAE-A	1
K111	25-36		11154506	Rear cover seal gasket	1
K116	25-36		9004800-2506	Pin	2
K121	25-36		11181873	Ball bearing	1
K125	25-36		9006250-0314	Retaining ring	1
K130	25-36		11181754	Screw, M10 x 35, special	8
K501	25-36		11327883	Rear shaft, 9T	1
K505	25-36		9006300-0137	Retaining ring	1
K600	25-36		11023746	Adapter cover, SAE-A (running cover)	1
K700	25-36		370247	Screw, M10 x 20	2

### System protection

#### MP1T system protections port A (140-400)

*Parts configuration*



P400997

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

## System protection

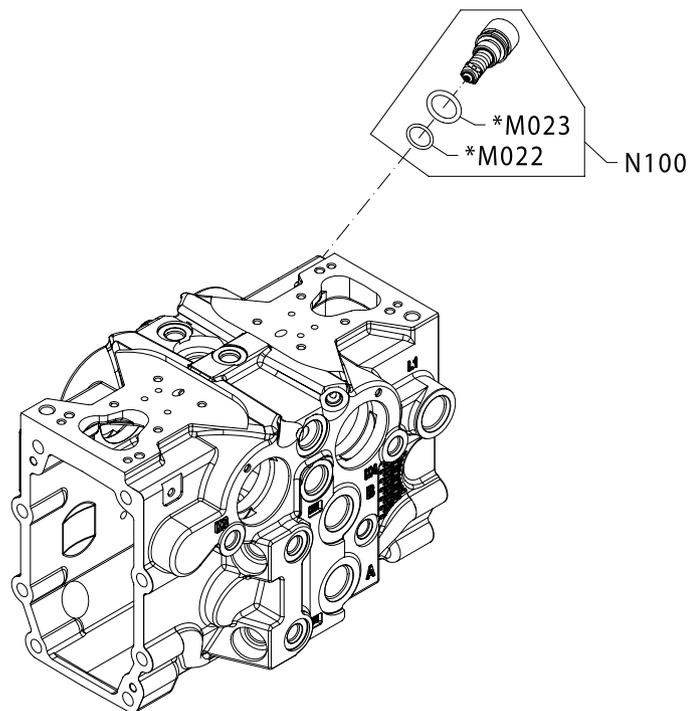
Order code: 140-400 parts

Order code	Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
all	M022	25-36		001131 (9004201-5000)	O-ring	1
	M023	25-36		9004100-2110	O-ring	1
140	M100	25-36		11224521	SCR valve assembly, 140 bar [2030 psi]	1
175	M100	25-36		11224532	SCR valve assembly, 175 bar [2538 psi]	1
190	M100	25-36		11224533	SCR valve assembly, 190 bar [2755 psi]	1
210	M100	25-36		11224534	SCR valve assembly, 210 bar [3045 psi]	1
230	M100	25-36		11224535	SCR valve assembly, 230 bar [3335 psi]	1
250	M100	25-36		11224536	SCR valve assembly, 250 bar [3625 psi]	1
260	M100	25-36		11224537	SCR valve assembly, 260 bar [3770 psi]	1
280	M100	25-36		11224538	SCR valve assembly, 280 bar [4060 psi]	1
300	M100	25-36		11224539	SCR valve assembly, 300 bar [4350 psi]	1
325	M100	25-36		11224540	SCR valve assembly, 325 bar [4712 psi]	1
345	M100	25-36		11224541	SCR valve assembly, 345 bar [5000 psi]	1
360	M100	25-36		11224542	SCR valve assembly, 360 bar [5220 psi]	1
385	M100	25-36		11224543	SCR valve assembly, 385 bar [5580 psi]	1
400	M100	25-36		11233539	SCR valve assembly, 400 bar [5800 psi]	1

**System protection**

**MP1T system protections port B (140-400)**

*Parts configuration*



P400998

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

## System protection

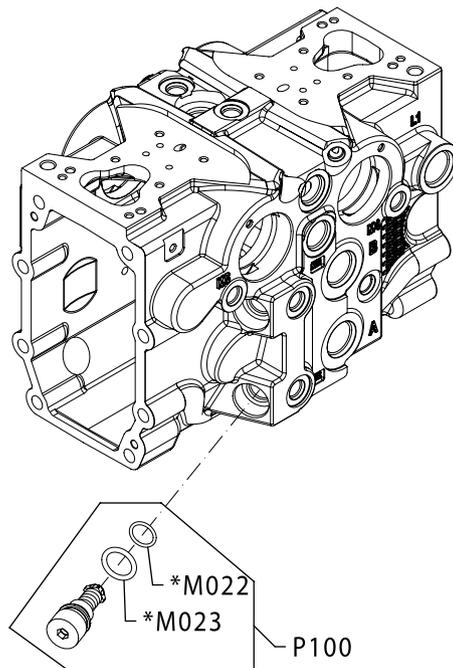
Order code: 140-400 parts

Order code	Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
all	M022	25-36		001131 (9004201-5000)	O-ring	1
	M023	25-36		9004100-2110	O-ring	1
140	N100	25-36		11224521	SCR valve assembly, 140 bar [2030 psi]	1
175	N100	25-36		11224532	SCR valve assembly, 175 bar [2538 psi]	1
190	N100	25-36		11224533	SCR valve assembly, 190 bar [2755 psi]	1
210	N100	25-36		11224534	SCR valve assembly, 210 bar [3045 psi]	1
230	N100	25-36		11224535	SCR valve assembly, 230 bar [3335 psi]	1
250	N100	25-36		11224536	SCR valve assembly, 250 bar [3625 psi]	1
260	N100	25-36		11224537	SCR valve assembly, 260 bar [3770 psi]	1
280	N100	25-36		11224538	SCR valve assembly, 280 bar [4060 psi]	1
300	N100	25-36		11224539	SCR valve assembly, 300 bar [4350 psi]	1
325	N100	25-36		11224540	SCR valve assembly, 325 bar [4712 psi]	1
345	N100	25-36		11224541	SCR valve assembly, 345 bar [5000 psi]	1
360	N100	25-36		11224542	SCR valve assembly, 360 bar [5220 psi]	1
385	N100	25-36		11224543	SCR valve assembly, 385 bar [5580 psi]	1
400	N100	25-36		11233539	SCR valve assembly, 400 bar [5800 psi]	1

### System protection

#### MP1T system protections port C (140-400)

*Parts configuration*



P400999

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

## System protection

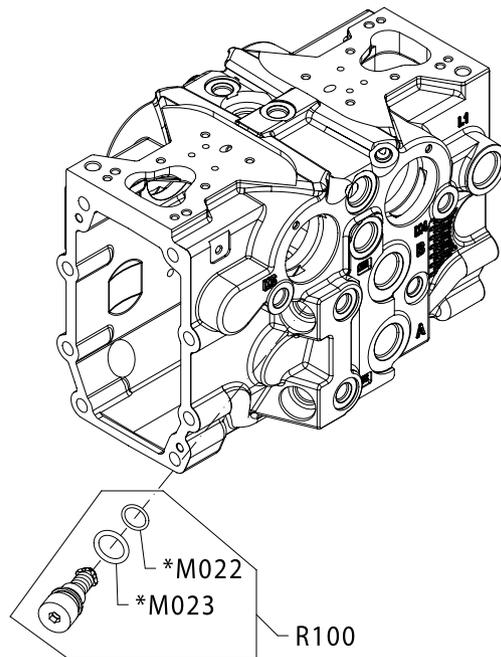
Order code: 140-400 parts

Order code	Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
all	M022	25-36		001131 (9004201-5000)	O-ring	1
	M023	25-36		9004100-2110	O-ring	1
140	P100	25-36		11224521	SCR valve assembly, 140 bar [2030 psi]	1
175	P100	25-36		11224532	SCR valve assembly, 175 bar [2538 psi]	1
190	P100	25-36		11224533	SCR valve assembly, 190 bar [2755 psi]	1
210	P100	25-36		11224534	SCR valve assembly, 210 bar [3045 psi]	1
230	P100	25-36		11224535	SCR valve assembly, 230 bar [3335 psi]	1
250	P100	25-36		11224536	SCR valve assembly, 250 bar [3625 psi]	1
260	P100	25-36		11224537	SCR valve assembly, 260 bar [3770 psi]	1
280	P100	25-36		11224538	SCR valve assembly, 280 bar [4060 psi]	1
300	P100	25-36		11224539	SCR valve assembly, 300 bar [4350 psi]	1
325	P100	25-36		11224540	SCR valve assembly, 325 bar [4712 psi]	1
345	P100	25-36		11224541	SCR valve assembly, 345 bar [5000 psi]	1
360	P100	25-36		11224542	SCR valve assembly, 360 bar [5220 psi]	1
385	P100	25-36		11224543	SCR valve assembly, 385 bar [5580 psi]	1
400	P100	25-36		11233539	SCR valve assembly, 400 bar [5800 psi]	1

### System protection

#### MP1T system protections port D (140-400)

*Parts configuration*



P401000

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

## System protection

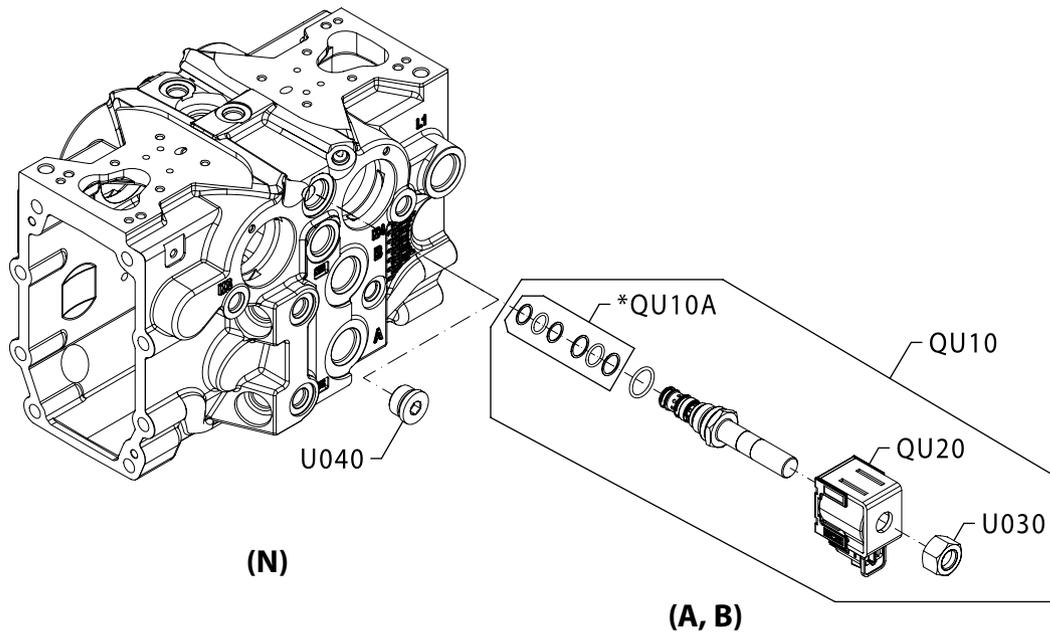
Order code: 140-400 parts

Order code	Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
all	M022	25-36		001131 (9004201-5000)	O-ring	1
	M023	25-36		9004100-2110	O-ring	1
140	R100	25-36		11224521	SCR valve assembly, 140 bar [2030 psi]	1
175	R100	25-36		11224532	SCR valve assembly, 175 bar [2538 psi]	1
190	R100	25-36		11224533	SCR valve assembly, 190 bar [2755 psi]	1
210	R100	25-36		11224534	SCR valve assembly, 210 bar [3045 psi]	1
230	R100	25-36		11224535	SCR valve assembly, 230 bar [3335 psi]	1
250	R100	25-36		11224536	SCR valve assembly, 250 bar [3625 psi]	1
260	R100	25-36		11224537	SCR valve assembly, 260 bar [3770 psi]	1
280	R100	25-36		11224538	SCR valve assembly, 280 bar [4060 psi]	1
300	R100	25-36		11224539	SCR valve assembly, 300 bar [4350 psi]	1
325	R100	25-36		11224540	SCR valve assembly, 325 bar [4712 psi]	1
345	R100	25-36		11224541	SCR valve assembly, 345 bar [5000 psi]	1
360	R100	25-36		11224542	SCR valve assembly, 360 bar [5220 psi]	1
385	R100	25-36		11224543	SCR valve assembly, 385 bar [5580 psi]	1
400	R100	25-36		11233539	SCR valve assembly, 400 bar [5800 psi]	1

**Control cut off valve**

**MP1T control cut off N, A, B**

*Parts configuration*



P401013

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

### Control cut off valve

Order code: N

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
U040	25-36		9005110-8700	plug assembly	1

Order code: A

U030	25-36		11036497	Coil nut	1
QU10	25-36		4510473	Control cut-off valve kit, 12 volt	1
QG10A	25-36		354003719	Cartridge seal kit	1
QG20	25-36		11160555	Coil, 12 volt, DEUTSCH connector	1

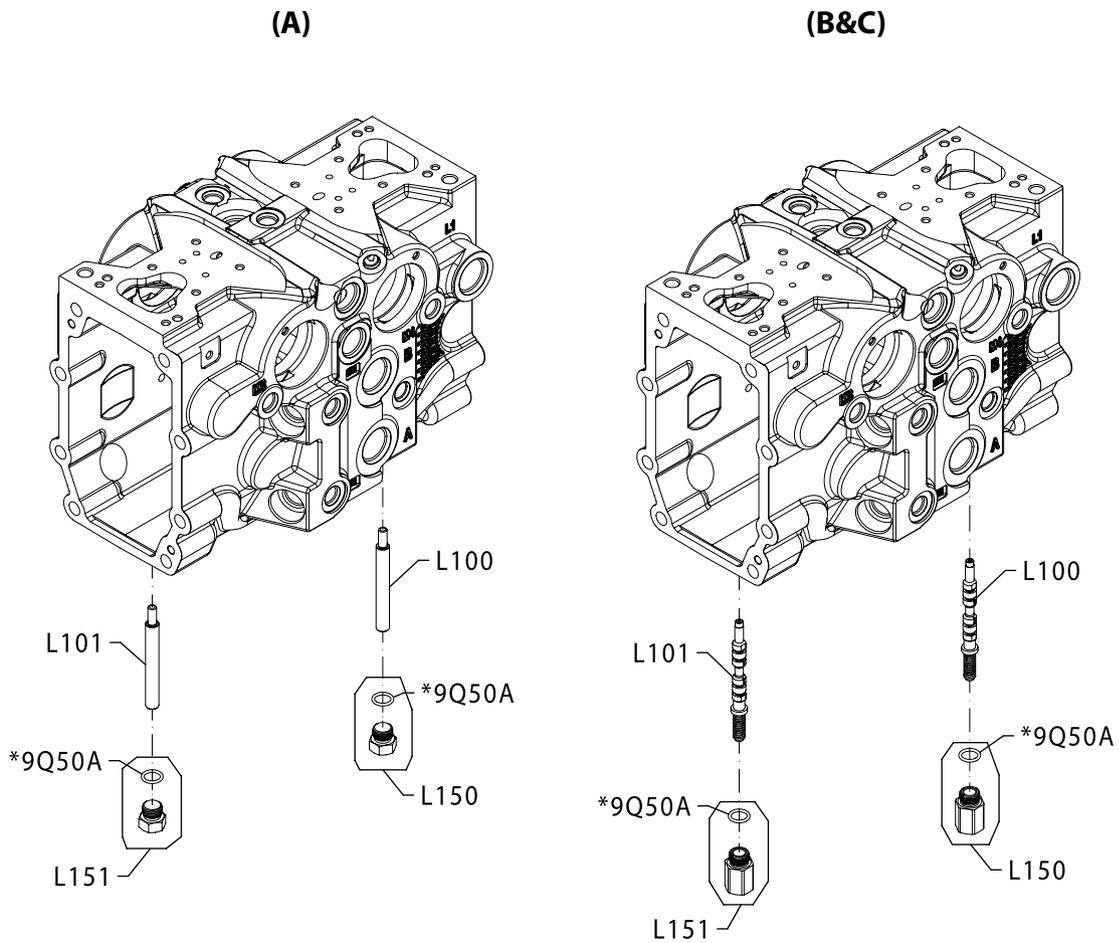
Order code: B

U030	25-36		11036497	Coil nut	1
QU10	25-36		11015625	Control cut-off valve kit, 24 volt	1
QG10A	25-36		354003719	Cartridge seal kit	1
QG20	25-36		11160558	Coil, 24 volt, DEUTSCH connector	1

**Loop flushing**

**MP1T loop flushing A, B, C**

Parts configuration



P401002

\* Included in overhaul seal kit Q210

Generic housing used to show part location.

## Loop flushing

Order code: A

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
L100	25-36		11221189	Loop flushing spool, defeated	1
L101	25-36		11221189	Loop flushing spool, defeated	1
L150	25-36		9005100-5600	Plug assembly	1
L151	25-36		9005100-5600	Plug assembly	1
9Q50A	25-36		085043 (9004201-3700)	O-ring	2

Order code: B

L100	25-36		11293822	Loop flushing spool assembly, 6L	1
L101	25-36		11293822	Loop flushing spool assembly, 6L	1
L150	25-36		4800279	Plug assembly	1
L151	25-36		4800279	Plug assembly	1
9Q50A	25-36		085043 (9004201-3700)	O-ring	2

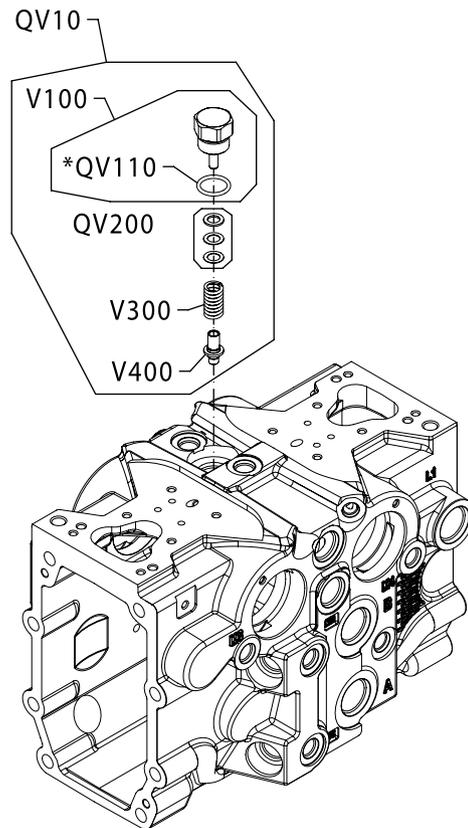
Order code: C

L100	25-36		11316367	Loop flushing spool assembly, 9L	1
L101	25-36		11316367	Loop flushing spool assembly, 9L	1
L150	25-36		4800279	Plug assembly	1
L151	25-36		4800279	Plug assembly	1
9Q50A	25-36		085043 (9004201-3700)	O-ring	

### Charge pressure relief

#### MP1T charge pressure relief 14-30

*Parts configuration*



P401003

\* Included in overhaul seal kit Q210

Generic housing used to show part location only.

### Charge pressure relief

Order code: 14-30

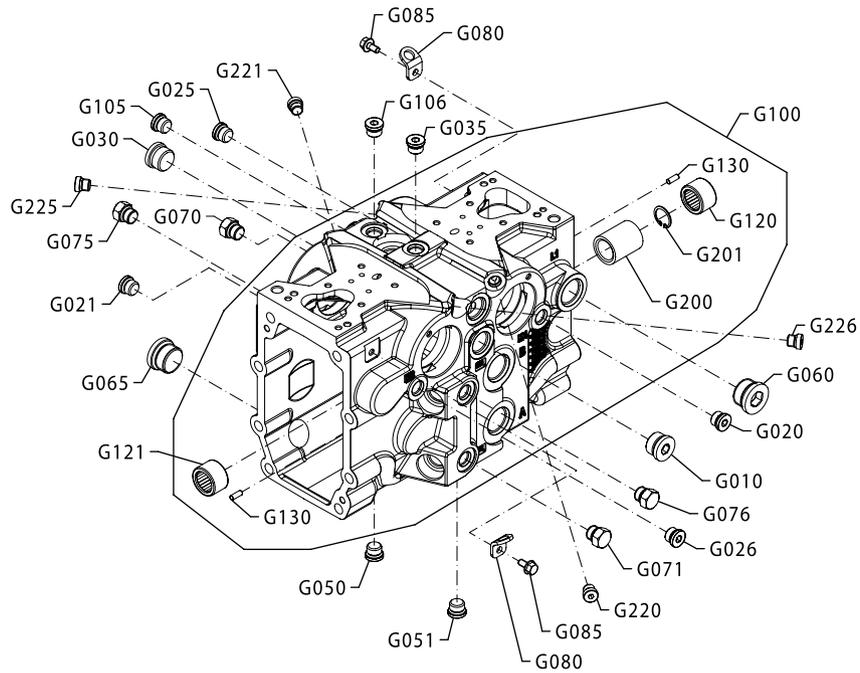
Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
QV10	25-36		11266333	Charge relief valve kit, 14-28 bar	1
QV200	25-36		4510027	Shim kit	1
V100	25-36		4800308	Plug assembly	1
QV110	25-36		001149 (9004201-6200)	O-ring	1
V300	25-36		4800176	Spring	1
V400	25-36		11259146	Poppet	1

**Porting type**

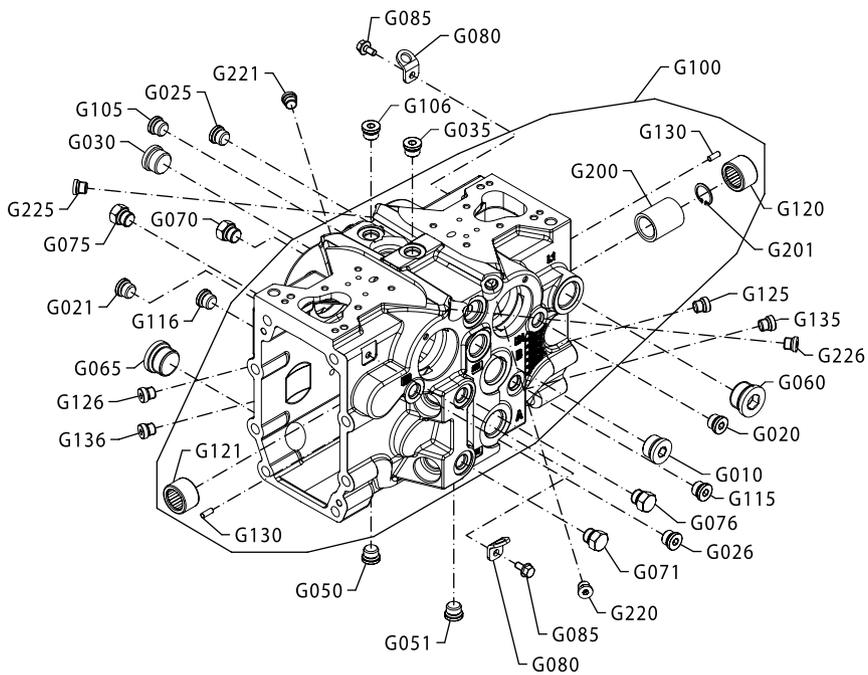
**MP1T System port type & Speed sensor A1, A3**

*Parts configuration*

**(A1)**



**(A3)**



P401004

## Porting type

### Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
G010	25-36		9005110-8700	Plug assembly	1
G020	25-36		9005110-5600	Plug assembly	1
G021	25-36		9005110-5600	Plug assembly	1
G025	25-36		9005110-5600	Plug assembly	1
G026	25-36		9005110-5600	Plug assembly	1
G030	25-36		9005110-8700	Plug assembly	1
G035	25-36		9005110-5600	Plug assembly	1
G050	25-36		9005110-5600	Plug assembly	1
G051	25-36		9005110-5600	Plug assembly	1
G060	25-36		9005110-9000	Plug assembly	1
G065	25-36		9005110-9000	Plug assembly	1
G070	25-36		9005100-5600	Plug assembly	1
G071	25-36		9005100-5600	Plug assembly	1
G075	25-36		9005100-5600	Plug assembly	1
G076	25-36		9005100-5600	Plug assembly	1
G080	25-36		4800754	Lifting bracket	2
G085	25-36		508438	Screw, M6 x 12	2
G105	25-36		9005110-5600	Plug assembly	1
G106	25-36		9005110-5600	Plug assembly	1
G220	25-36		11333943	Plug assembly	1
G221	25-36		11333943	Plug assembly	1
G225	25-36		11333943	Plug assembly	1
G226	25-36		11333943	Plug assembly	1
G120	25-36		11060624	Needle bearing	1
G121	25-36		11060624	Needle bearing	1
G130	25-36		9004800-1908	Pin	2
G200	25-36		11170808	Retaining ring	1
G201	25-36		FBE021	Coupling	1

### Order code: A1

G100	25-36		11347571	Housing assembly	1
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### Order code: A3

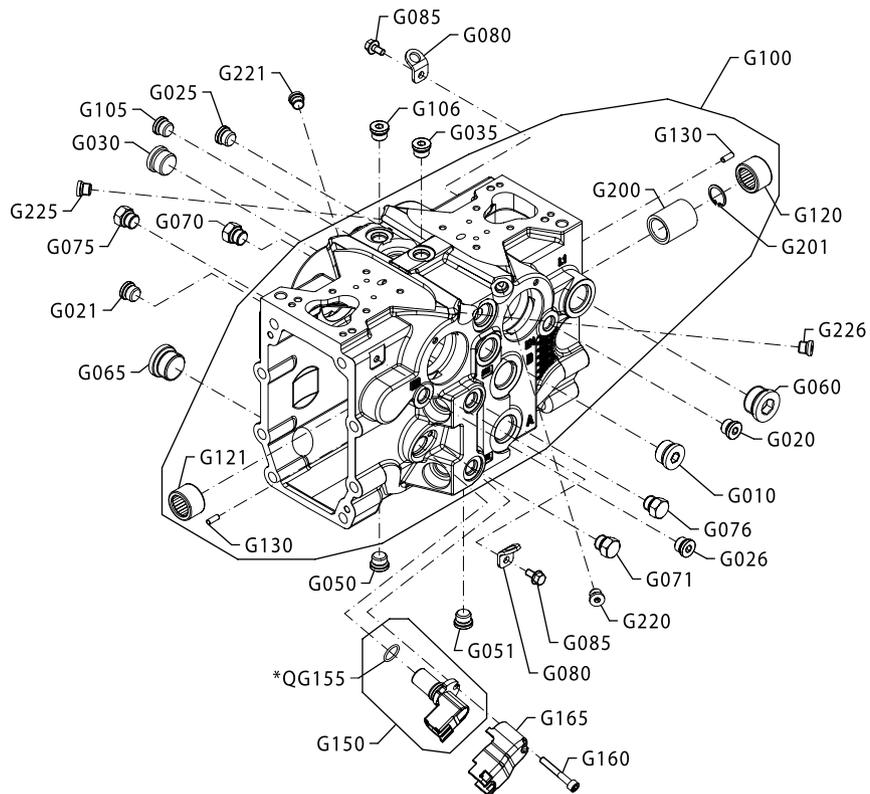
G100	25-36		11347612	Housing assembly, with loop flush	1
G115	25-36		9005110-5600	Plug assembly	1
G116	25-36		9005110-5600	Plug assembly	1
G125	25-36		11333943	Plug assembly special	1
G126	25-36		11333943	Plug assembly special	1
G135	25-36		11333943	Plug assembly special	1
G136	25-36		11333943	Plug assembly special	1

**Porting type**

**MP1T System port type & Speed sensor A4**

*Parts configuration*

**(A4)**



P401005

## Porting type

Order code: A4

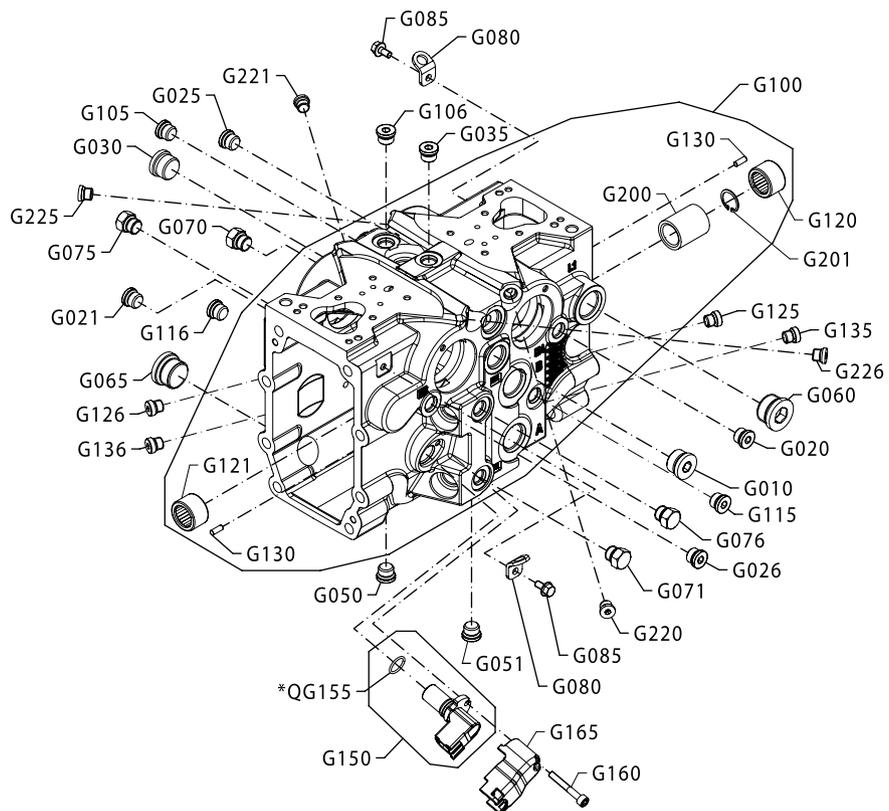
Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
G010	25-36		9005110-8700	Plug assembly	1
G020	25-36		9005110-5600	Plug assembly	1
G021	25-36		9005110-5600	Plug assembly	1
G025	25-36		9005110-5600	Plug assembly	1
G026	25-36		9005110-5600	Plug assembly	1
G030	25-36		9005110-8700	Plug assembly	1
G035	25-36		9005110-5600	Plug assembly	1
G050	25-36		9005110-5600	Plug assembly	1
G051	25-36		9005110-5600	Plug assembly	1
G060	25-36		9005110-9000	Plug assembly	1
G065	25-36		9005110-9000	Plug assembly	1
G070	25-36		9005100-5600	Plug assembly	1
G071	25-36		9005100-5600	Plug assembly	1
G075	25-36		9005100-5600	Plug assembly	1
G076	25-36		9005100-5600	Plug assembly	1
G080	25-36		4800754	Lifting bracket	2
G085	25-36		508438	Screw, M6 x 12	2
G105	25-36		9005110-5600	Plug assembly	1
G106	25-36		9005110-5600	Plug assembly	1
G220	25-36		11333943	Plug assembly	1
G221	25-36		11333943	Plug assembly	1
G225	25-36		11333943	Plug assembly	1
G226	25-36		11333943	Plug assembly	1
G120	25-36		11060624	Needle bearing	1
G121	25-36		11060624	Needle bearing	1
G130	25-36		9004800-1908	Pin	2
G200	25-36		11170808	Retaining ring	1
G201	25-36		FBE021	Coupling	1
G150	19-04		149055	Speed and temperature sensor	1
QG155	19-04		11013397	O-ring	1
G160	19-04		11158928	Screw	1
G165	19-04		11187156	Speed sensor protective cover	1
G100	25-36		11347622	Housing assembly, with speed sensor	1

**Porting type**

**MP1T System port type & Speed sensor A5**

*Parts configuration*

**(A5)**



P401011

## Porting type

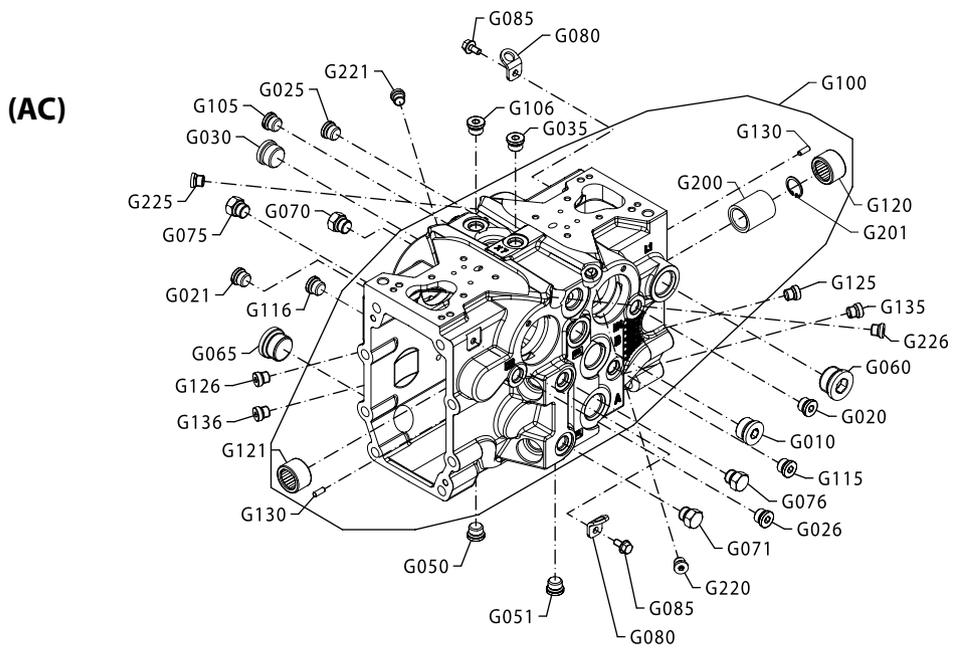
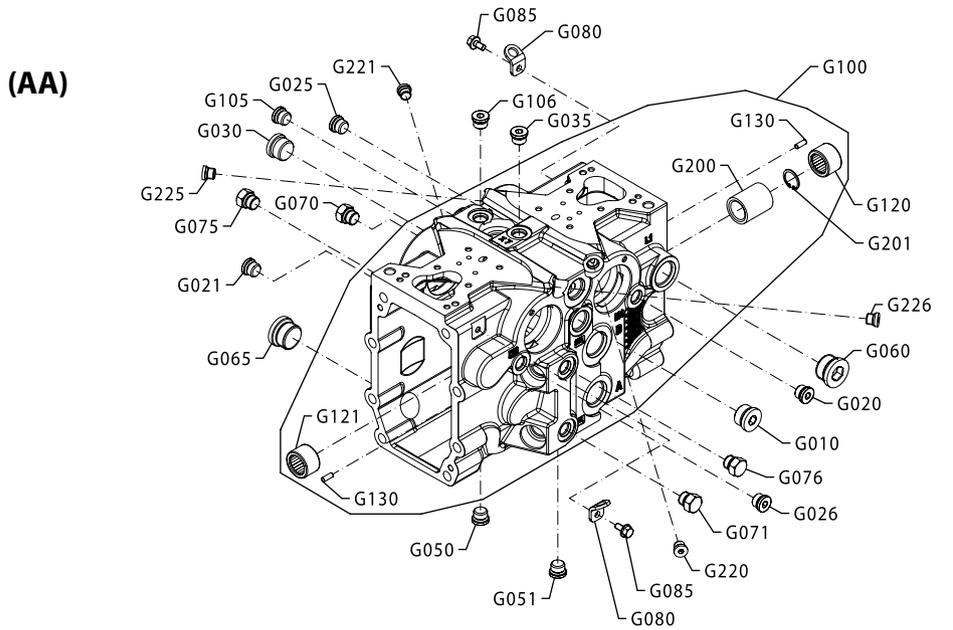
Order code: A5

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
G010	25-36		9005110-8700	Plug assembly	1
G020	25-36		9005110-5600	Plug assembly	1
G021	25-36		9005110-5600	Plug assembly	1
G025	25-36		9005110-5600	Plug assembly	1
G026	25-36		9005110-5600	Plug assembly	1
G030	25-36		9005110-8700	Plug assembly	1
G035	25-36		9005110-5600	Plug assembly	1
G050	25-36		9005110-5600	Plug assembly	1
G051	25-36		9005110-5600	Plug assembly	1
G060	25-36		9005110-9000	Plug assembly	1
G065	25-36		9005110-9000	Plug assembly	1
G070	25-36		9005100-5600	Plug assembly	1
G071	25-36		9005100-5600	Plug assembly	1
G075	25-36		9005100-5600	Plug assembly	1
G076	25-36		9005100-5600	Plug assembly	1
G080	25-36		4800754	Lifting bracket	2
G085	25-36		508438	Screw, M6 x 12	2
G105	25-36		9005110-5600	Plug assembly	1
G106	25-36		9005110-5600	Plug assembly	1
G220	25-36		11333943	Plug assembly	1
G221	25-36		11333943	Plug assembly	1
G225	25-36		11333943	Plug assembly	1
G226	25-36		11333943	Plug assembly	1
G120	25-36		11060624	Needle bearing	1
G121	25-36		11060624	Needle bearing	1
G130	25-36		9004800-1908	Pin	2
G200	25-36		11170808	Retaining ring	1
G201	25-36		FBE021	Coupling	1
G150	19-04		149055	Speed and temperature sensor	1
QG155	19-04		11013397	O-ring	1
G160	19-04		11158928	Screw	1
G165	19-04		11187156	Speed sensor protective cover	1
G100	25-36		11347595	Housing assembly, with loop flush and speed sensor	1
G115	25-36		9005110-5600	Plug assembly	1
G116	25-36		9005110-5600	Plug assembly	1
G125	25-36		11333943	Plug assembly special	1
G126	25-36		11333943	Plug assembly special	1
G135	25-36		11333943	Plug assembly special	1
G136	25-36		11333943	Plug assembly special	1

**Porting type**

**MP1T System port type & Speed sensor AA, AC**

Parts configuration



P401006

## Porting type

### Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
G010	25-36		9005110-8700	Plug assembly	1
G020	25-36		9005110-5600	Plug assembly	1
G021	25-36		9005110-5600	Plug assembly	1
G025	25-36		9005110-5600	Plug assembly	1
G026	25-36		9005110-5600	Plug assembly	1
G030	25-36		9005110-8700	Plug assembly	1
G035	25-36		9005110-5600	Plug assembly	1
G050	25-36		9005110-5600	Plug assembly	1
G051	25-36		9005110-5600	Plug assembly	1
G060	25-36		9005110-9000	Plug assembly	1
G065	25-36		9005110-9000	Plug assembly	1
G070	25-36		9005100-5600	Plug assembly	1
G071	25-36		9005100-5600	Plug assembly	1
G075	25-36		9005100-5600	Plug assembly	1
G076	25-36		9005100-5600	Plug assembly	1
G080	25-36		4800754	Lifting bracket	2
G085	25-36		508438	Screw, M6 x 12	2
G105	25-36		9005110-5600	Plug assembly	1
G106	25-36		9005110-5600	Plug assembly	1
G220	25-36		11333943	Plug assembly	1
G221	25-36		11333943	Plug assembly	1
G225	25-36		11333943	Plug assembly	1
G226	25-36		11333943	Plug assembly	1
G120	25-36		11060624	Needle bearing	1
G121	25-36		11060624	Needle bearing	1
G130	25-36		9004800-1908	Pin	2
G200	25-36		11170808	Retaining ring	1
G201	25-36		FBE021	Coupling	1

### Order code: AA

G100	25-36		11347799	Housing assembly, with CCO	1
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### Order code: AC

G100	25-36		11347800	Housing assembly, with loop flush and CCO	1
G115	25-36		9005110-5600	Plug assembly	1
G116	25-36		9005110-5600	Plug assembly	1
G125	25-36		11333943	Plug assembly special	1
G126	25-36		11333943	Plug assembly special	1
G135	25-36		11333943	Plug assembly special	1
G136	25-36		11333943	Plug assembly special	1



## Porting type

Order code: AD

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
G010	25-36		9005110-8700	Plug assembly	1
G020	25-36		9005110-5600	Plug assembly	1
G021	25-36		9005110-5600	Plug assembly	1
G025	25-36		9005110-5600	Plug assembly	1
G026	25-36		9005110-5600	Plug assembly	1
G030	25-36		9005110-8700	Plug assembly	1
G035	25-36		9005110-5600	Plug assembly	1
G050	25-36		9005110-5600	Plug assembly	1
G051	25-36		9005110-5600	Plug assembly	1
G060	25-36		9005110-9000	Plug assembly	1
G065	25-36		9005110-9000	Plug assembly	1
G070	25-36		9005100-5600	Plug assembly	1
G071	25-36		9005100-5600	Plug assembly	1
G075	25-36		9005100-5600	Plug assembly	1
G076	25-36		9005100-5600	Plug assembly	1
G080	25-36		4800754	Lifting bracket	2
G085	25-36		508438	Screw, M6 x 12	2
G105	25-36		9005110-5600	Plug assembly	1
G106	25-36		9005110-5600	Plug assembly	1
G220	25-36		11333943	Plug assembly	1
G221	25-36		11333943	Plug assembly	1
G225	25-36		11333943	Plug assembly	1
G226	25-36		11333943	Plug assembly	1
G120	25-36		11060624	Needle bearing	1
G121	25-36		11060624	Needle bearing	1
G130	25-36		9004800-1908	Pin	2
G200	25-36		11170808	Retaining ring	1
G201	25-36		FBE021	Coupling	1
G150	19-04		149055	Speed and temperature sensor	1
G160	19-04		11158928	Screw	1
G165	19-04		11187156	Speed sensor protective cover	1
QG155	19-04		11013397	O-ring	1
G100	25-36		11347808	Housing assembly, with speed sensor and CCO	1



## Porting type

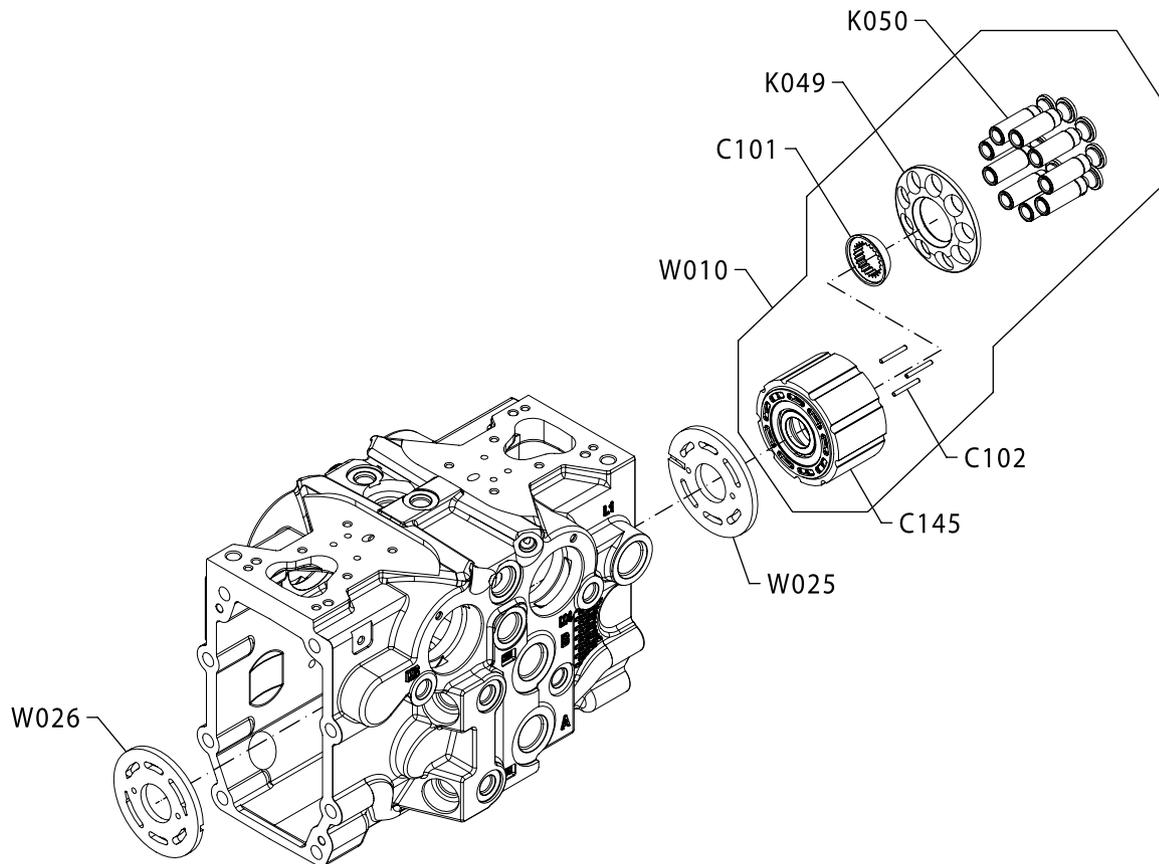
Order code: AE

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
G010	25-36		9005110-8700	Plug assembly	1
G020	25-36		9005110-5600	Plug assembly	1
G021	25-36		9005110-5600	Plug assembly	1
G025	25-36		9005110-5600	Plug assembly	1
G026	25-36		9005110-5600	Plug assembly	1
G030	25-36		9005110-8700	Plug assembly	1
G035	25-36		9005110-5600	Plug assembly	1
G050	25-36		9005110-5600	Plug assembly	1
G051	25-36		9005110-5600	Plug assembly	1
G060	25-36		9005110-9000	Plug assembly	1
G065	25-36		9005110-9000	Plug assembly	1
G070	25-36		9005100-5600	Plug assembly	1
G071	25-36		9005100-5600	Plug assembly	1
G075	25-36		9005100-5600	Plug assembly	1
G076	25-36		9005100-5600	Plug assembly	1
G080	25-36		4800754	Lifting bracket	2
G085	25-36		508438	Screw, M6 x 12	2
G105	25-36		9005110-5600	Plug assembly	1
G106	25-36		9005110-5600	Plug assembly	1
G220	25-36		11333943	Plug assembly	1
G221	25-36		11333943	Plug assembly	1
G225	25-36		11333943	Plug assembly	1
G226	25-36		11333943	Plug assembly	1
G120	25-36		11060624	Needle bearing	1
G121	25-36		11060624	Needle bearing	1
G130	25-36		9004800-1908	Pin	2
G200	25-36		11170808	Retaining ring	1
G201	25-36		FBE021	Coupling	1
G150	19-04		149055	Speed and temperature sensor	1
G160	19-04		11158928	Screw	1
G165	19-04		11187156	Speed sensor protective cover	1
QG155	19-04		11013397	O-ring	1
G100	25-36		11347809	Housing assembly, with loop flush, speed sensor and CCO	1
G115	25-36		9005110-5600	Plug assembly	1
G116	25-36		9005110-5600	Plug assembly	1
G125	25-36		11333943	Plug assembly special	1
G126	25-36		11333943	Plug assembly special	1
G135	25-36		11333943	Plug assembly special	1
G136	25-36		11333943	Plug assembly special	1

**Special hardware**

**MP1T 28/32 special hardware LAC, LAD, LBC, LBD**

*Parts configuration*



P401008

Generic housing and control used to show part location only.

## Special hardware

### Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
C101	25-36		11151154	Slipper retainer guide	1
C102	25-36		11152764	Slipper hold down pin	3
K049	25-36		11151155	Slipper retainer	1

### Order code: LAC (Standard, CCW, 28cc)

C145	25-36		11223883	Cylinder block assembly, 28cc	1
K050	25-36		11166936	Piston assembly, 28cc	9
W010	25-36		11231515	Cylinder block kit, 28cc	1
W025	25-36		11152373	Valve plate, CCW	1
W026	25-36		11152372	Valve plate, CW	1

### Order code: LAD (Standard, CCW, 32cc)

C145	25-36		11223889	Cylinder block assembly, 32cc	1
K050	25-36		11166934	Piston assembly, 32cc	9
W010	25-36		11231514	Cylinder block kit, 32cc	1
W025	25-36		11152373	Valve plate, CCW	1
W026	25-36		11152372	Valve plate, CW	1

### Order code: LBC (NPF, CCW, 28cc)

C145	17-37		11223883	Cylinder block assembly, 28cc	1
K050	17-37		11166936	Piston assembly, 28cc	9
W010	17-37		11231515	Cylinder block kit, 28cc	1
W025	17-37		11195936	Valve plate, NPF, CCW	1
W026	25-36		11195100	Valve plate, NPF, CW	1

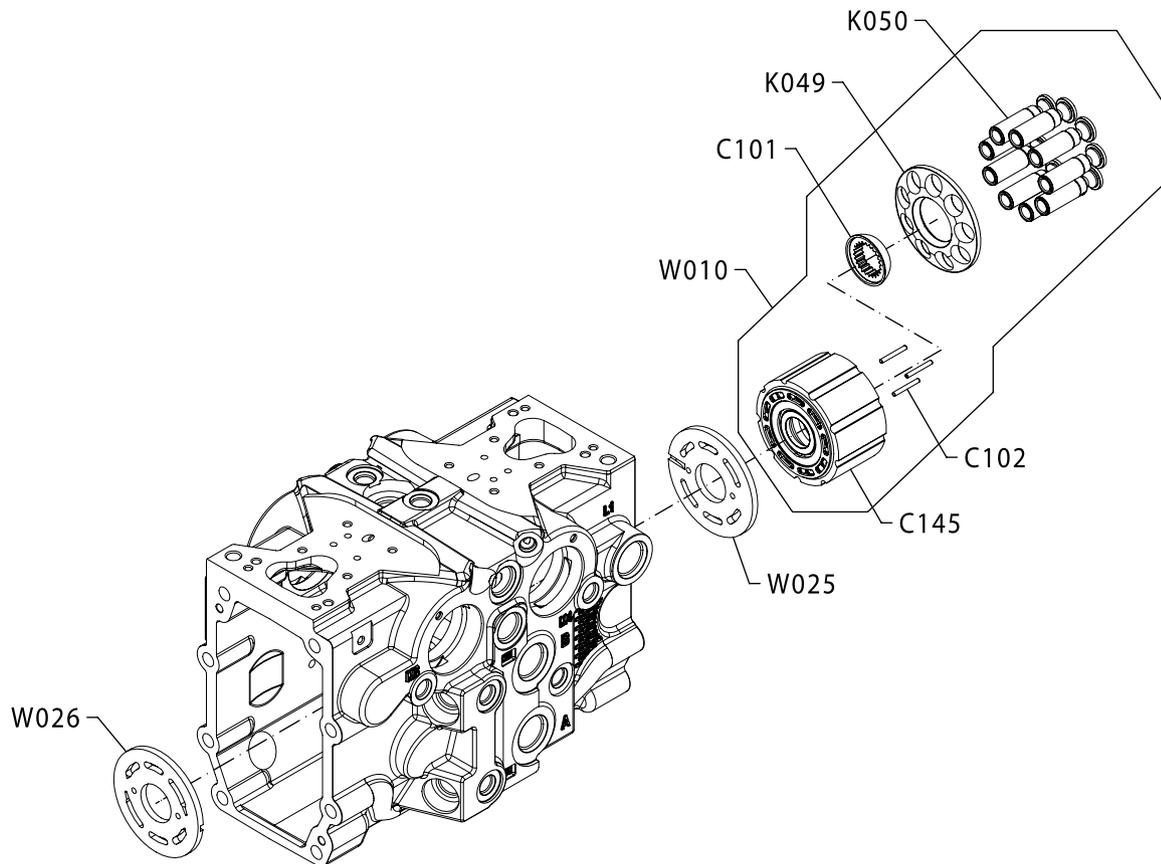
### Order code: LBD (NPF, CCW, 32cc)

C145	17-37		11223889	Cylinder block assembly, 32cc	1
K050	17-37		11166934	Piston assembly, 32cc	9
W010	17-37		11231514	Cylinder block kit, 32cc	1
W025	17-37		11195936	Valve plate, NPF, CCW	1
W026	25-36		11195100	Valve plate, NPF, CW	1

**Special hardware**

**MP1T 28/32 special hardware RAC, RAD, RBC, RBD**

*Parts configuration*



P401008

Generic housing and control used to show part location only.

## Special hardware

### Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
C101	25-36		11151154	Slipper retainer guide	1
C102	25-36		11152764	Slipper hold down pin	3
K049	25-36		11151155	Slipper retainer	1

### Order code: RAC (Standard, CW, 28cc)

C145	25-36		11223883	Cylinder block assembly, 28cc	1
K050	25-36		11166936	Piston assembly, 28cc	9
W010	25-36		11231515	Cylinder block kit, 28cc	1
W025	25-36		11152372	Valve plate, CW	1
W026	25-36		11152373	Valve plate, CCW	1

### Order code: RAD (Standard, CW, 32cc)

C145	25-36		11223889	Cylinder block assembly, 32cc	1
K050	25-36		11166934	Piston assembly, 32cc	9
W010	25-36		11231514	Cylinder block kit, 32cc	1
W025	25-36		11152372	Valve plate, CW	1
W026	25-36		11152373	Valve plate, CCW	1

### Order code: RBC (NFP, CW, 28cc)

C145	17-37		11223883	Cylinder block assembly, 28cc	1
K050	17-37		11166936	Piston assembly, 28cc	9
W010	17-37		11231515	Cylinder block kit, 28cc	1
W025	17-37		11195100	Valve plate, NFP, CW	1
W026	25-36		11195936	Valve plate, NFP, CCW	1

### Order code: RBD (NFP, CW, 32cc)

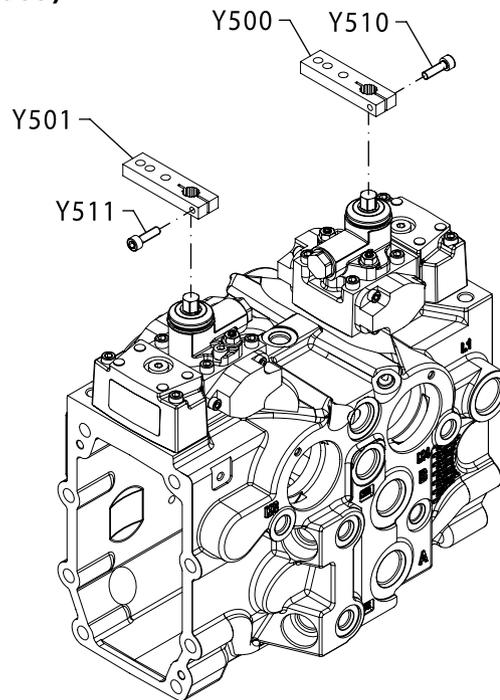
C145	17-37		11223889	Cylinder block assembly, 32cc	1
K050	17-37		11166934	Piston assembly, 32cc	9
W010	17-37		11231514	Cylinder block kit, 32cc	1
W025	17-37		11195100	Valve plate, NFP, CW	1
W026	25-36		11195936	Valve plate, NFP, CCW	1

## Settings

### MP1T settings M00A-M085

Parts configuration

**(M00A-M085)**



P401009

Generic housing and control used to show part location only.

## Settings

Order code: M000A, MNNN, M095, M090, M085

Order code	Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
M00B	Y500	25-36		11185938	Control handle	1
	Y510	25-36		11173701	Screw, M6 x 20	1
	Y501	25-36		11185938	Control handle	1
	Y511	25-36		11173701	Screw, M6 x 20	1

## Overhaul Seal Kit

### MP1T 28/32 seal kit

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
	25-36		11364390	Overhaul seal kit	1
9Q50A	25-36		085043 (9004201-3700)	O-ring	2
D060	25-36		612291 (9003508-0008)	Seal nut, M8	2
D150	25-36		11227209	Control gasket	1
D151	25-36		11227209	Control gasket	1
E080	25-36		505412 (9003509-0008)	Seal nut, M8	1
E081	25-36		505412 (9003509-0008)	Seal nut, M8	1
E090	25-36		505412 (9003509-0008)	Seal nut, M8	1
E091	25-36		505412 (9003509-0008)	Seal nut, M8	1
E110	25-36		9004104-1350	O-ring	4
E320	25-36		KA1A218	O-ring	4
E330	25-36		11154492	Piston seal ring	4
H110	25-36		11154506	Front cover seal gasket	1
J250	25-36		11165487	Lip seal	1
K110	25-36		11154506	Front cover seal gasket	1
M022	25-36		001131 (9004201-5000)	O-ring	4
M023	25-36		9004100-2110	O-ring	4
QD26	25-36		11001952	O-ring	2
QD26R	25-36		11001952	O-ring	2
QD751	25-36		001131 (9004201-5000)	O-ring	1
QD751R	25-36		001131 (9004201-5000)	O-ring	1
QG155	25-36		11013397	O-ring	1
QU10A	25-36		354003719	Seal kit, O-ring	1
QV110	25-36		001149 (9004201-6200)	O-ring	1

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