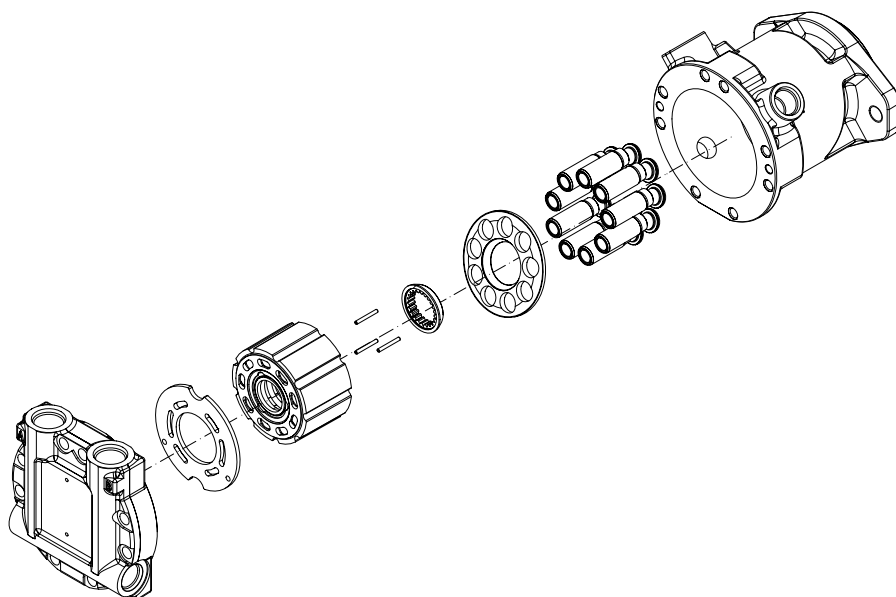


Parts Manual

MP1 Axial Piston Motors

Size 20/24



Revision history*Table of revisions*

Date	Changed	Rev
September 2025	Updated K300 on housing AN, DN/BN, EN/CN, FN	0107
June 2023	Fixed porting type and housing sections	0106
August 2021	Fixed shaft drawings	0105
March 2021	Updated QK301 on seal kit	0104
November 2020	Updated Housing section for Speed and Temperature Sensor	0103
June 2020	Added O-ring part numbers to porting type options	0102
February 2020	First edition	0101

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General information

Service parts identification

The following information and procedure is used to identify the module group, item number, manufacture date, part number, and part name of the parts included in the MP1 motor.

The parts listed include all parts which may be used when performing either “Minor Repairs”, “Major Repairs” or “Conversions” on the MP1M.

Nameplate

Each unit will have a nameplate affixed to the housing. The nameplate of the MP1M will include the following information:

Model code

The Danfoss model code completely defines the specific unit and must be used when ordering parts to service this product.

Model/material number

The Danfoss model number (also known as material number) is used by the factory in manufacturing. On repeat orders, a complete unit can be ordered by the model number.

Serial number

The Danfoss serial number is used to identify the manufacture date and the unit sequence in the build. The serial number is also used to identify the units warranty time period.

The letter code indicates the location of original manufacture (assembly).

The first number (2 digits) indicates the year of manufacture. The second number (2 digits) indicates the calendar week of manufacture.

The third number (5 digits) is a sequential number used to identify a specific unit.



General information

Date code

The date code is defined as the year and week of manufacture. The same item number may list more than one part number. This indicates that there is more than one configuration for that item number. You will see that there are different date codes for the different part numbers. Find the date code of your unit from the nameplate to determine which service part number you need to order.

Example: The service part desired is item G30

Order Code	Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
80	G30	89-17		8000243	End cap gasket	1
	G30		89-16	8000151	End cap gasket (SB-1995-006)	1

All units using this order code with a date code prior to 89-17 must use part number "8000151." All units with a date code of 89-17 and newer must use part number "8000243."

About service bulletins

A Service Bulletin Number (SB-____-____) may follow the "Part Name" of the part you desire. You must read that Service Bulletin prior to ordering that part. The information contained in these Service Bulletins, as of the print date of this bulletin, are included at the end of this manual. Service Bulletins contain more detailed information such as interchangeability, what additional parts are involved, etc. It is suggested that you add additional Service Bulletins to this manual as you receive them.

Procedure to identify a part

The modular design of this product results in a simplified service parts list and part number identification procedure.

The same item numbers are used for same part names on all units within a product type. A part number that has another number following it in parentheses is done to make this a world wide manual.

Regional part numbers

Some part numbers are region specific and should be ordered accordingly.

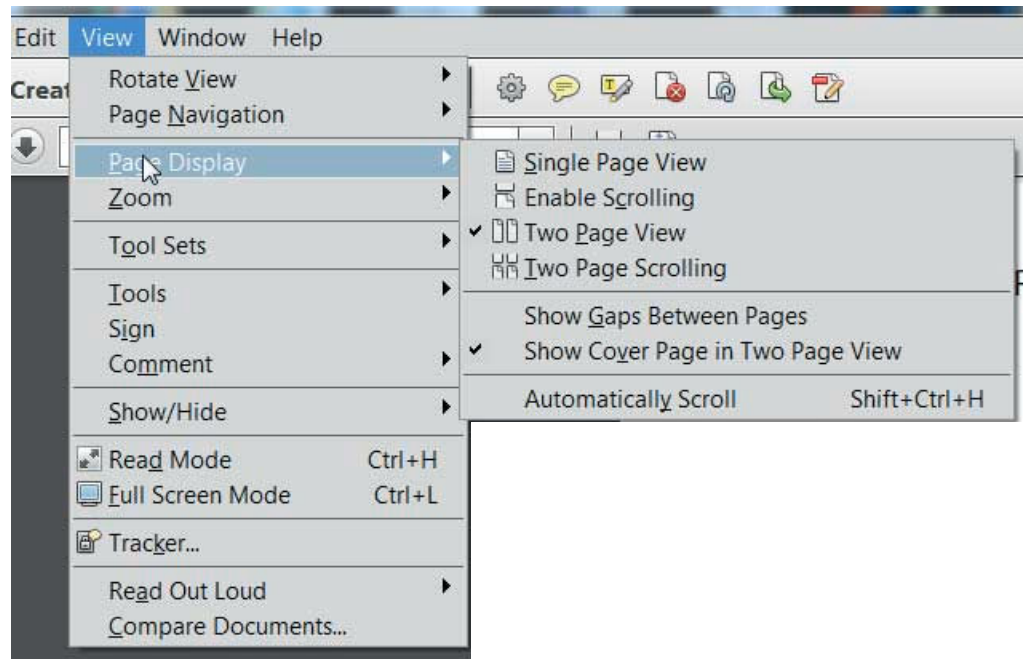
As an example, the part number (example: 314583 (9008000-0118)) will be used. The first number is sold in Germany. The number in parentheses is sold in the United States. Customers would order 9008000-0118 if ordering the part in the United States.

General information

Adobe Acrobat 2-page viewing

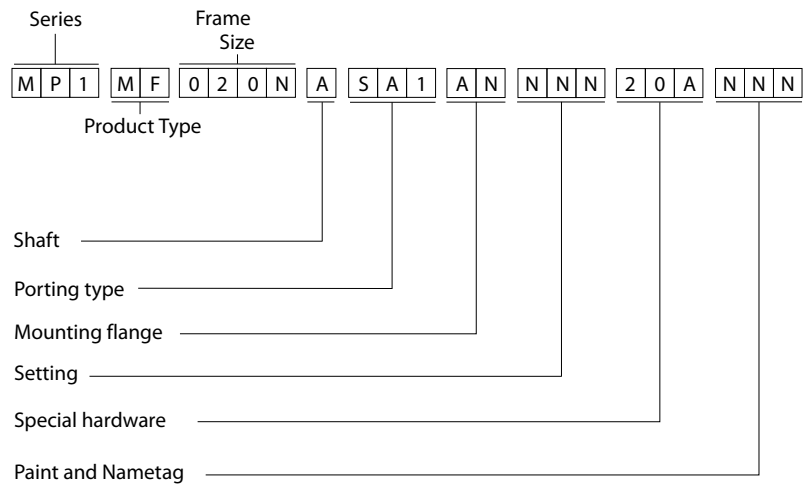
While viewing manual in Adobe Acrobat, the following settings need to be applied to ensure proper page display.

1. Select "View" → "Page Display" → "Two Page View"
2. Select "View" → "Page Display" → "Show Cover Page in Two Page View"



General information

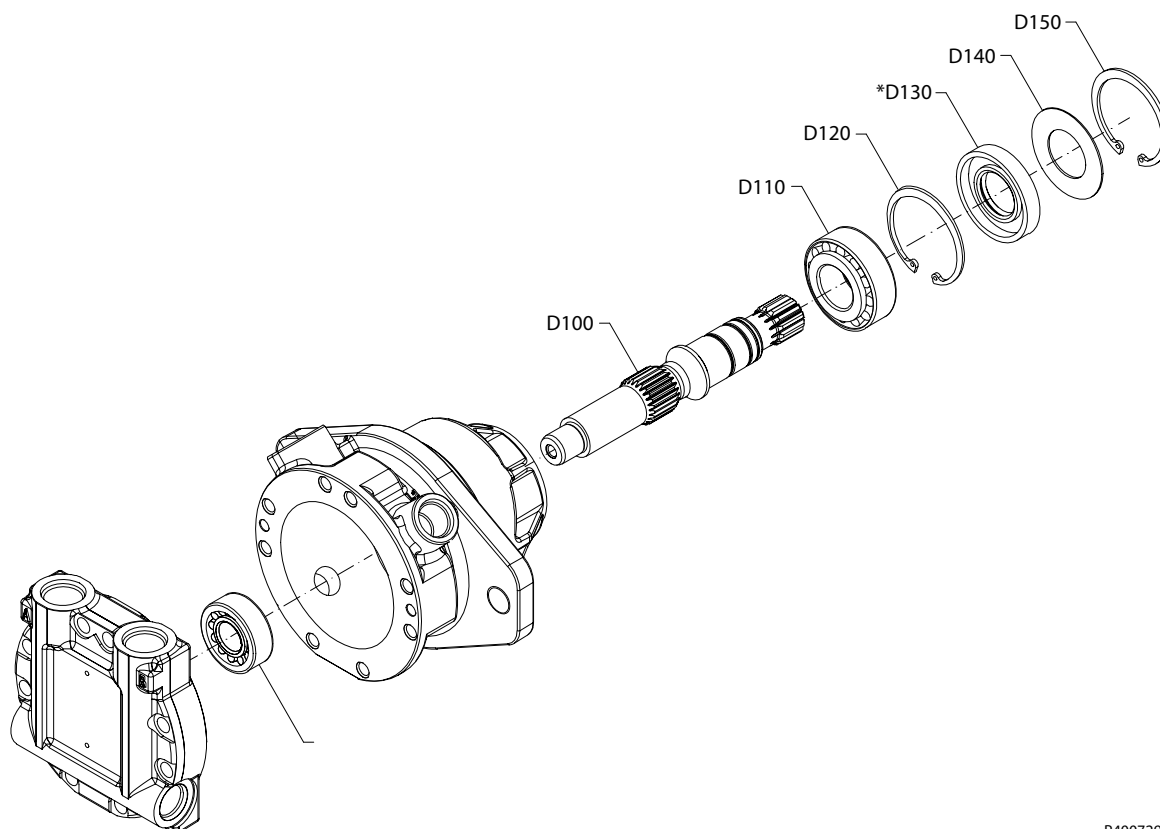
Order code



Shaft

MP1M shaft A

Parts configuration



P400729

Generic housing and endcap used to show part location only.

* Included in overhaul seal kit Q210

Shaft

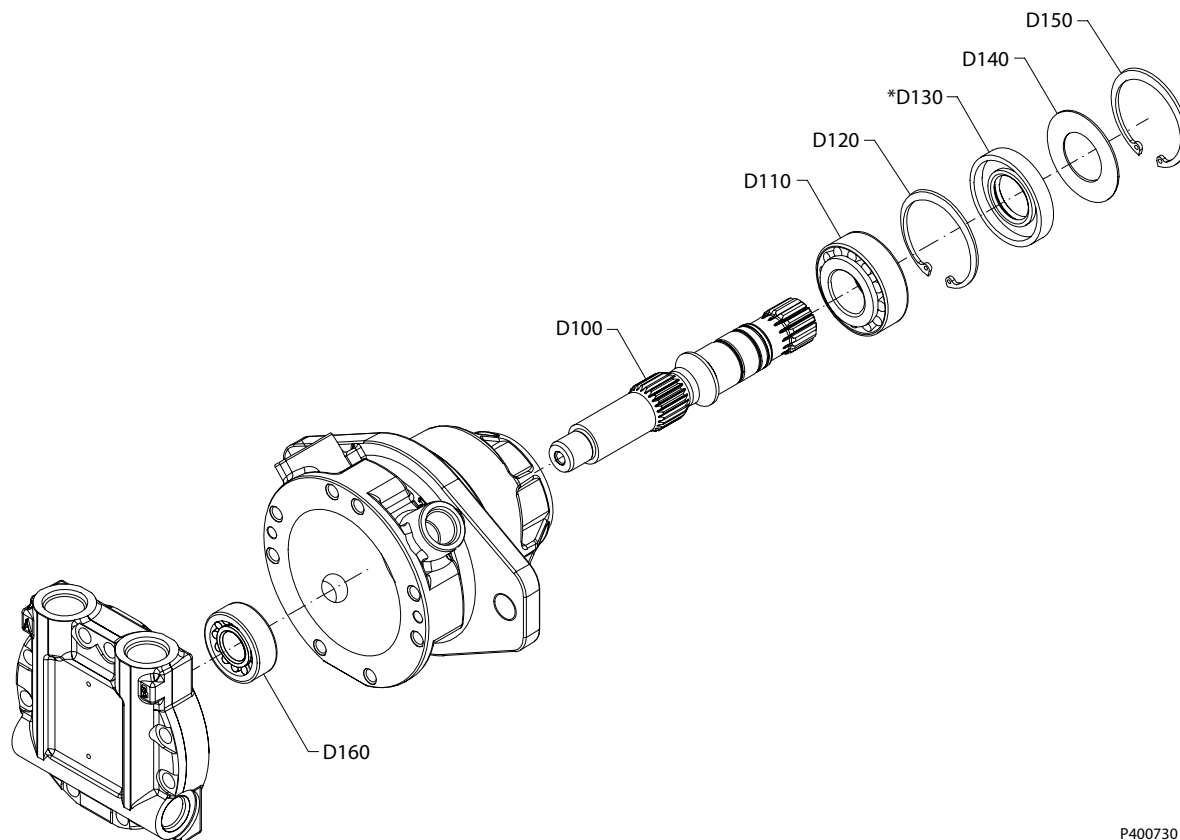
Order code: A

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
D100	18-48		11228796	Shaft, 13T, 16/32 pitch	1
D110	18-48		11228797	Roller bearing, tapered	1
D120	18-48		11228820	Retaining ring	1
D130	18-48		11228821	Lip seal	1
D140	18-48		11228822	Washer	1
D150	18-48		FBE052	Retaining ring	1
D160	18-48		11228823	Roller bearing, tapered	

Shaft

MP1M shaft C

Parts configuration



P400730

Generic housing and endcap used to show part location only.

* Included in overhaul seal kit Q210

Shaft

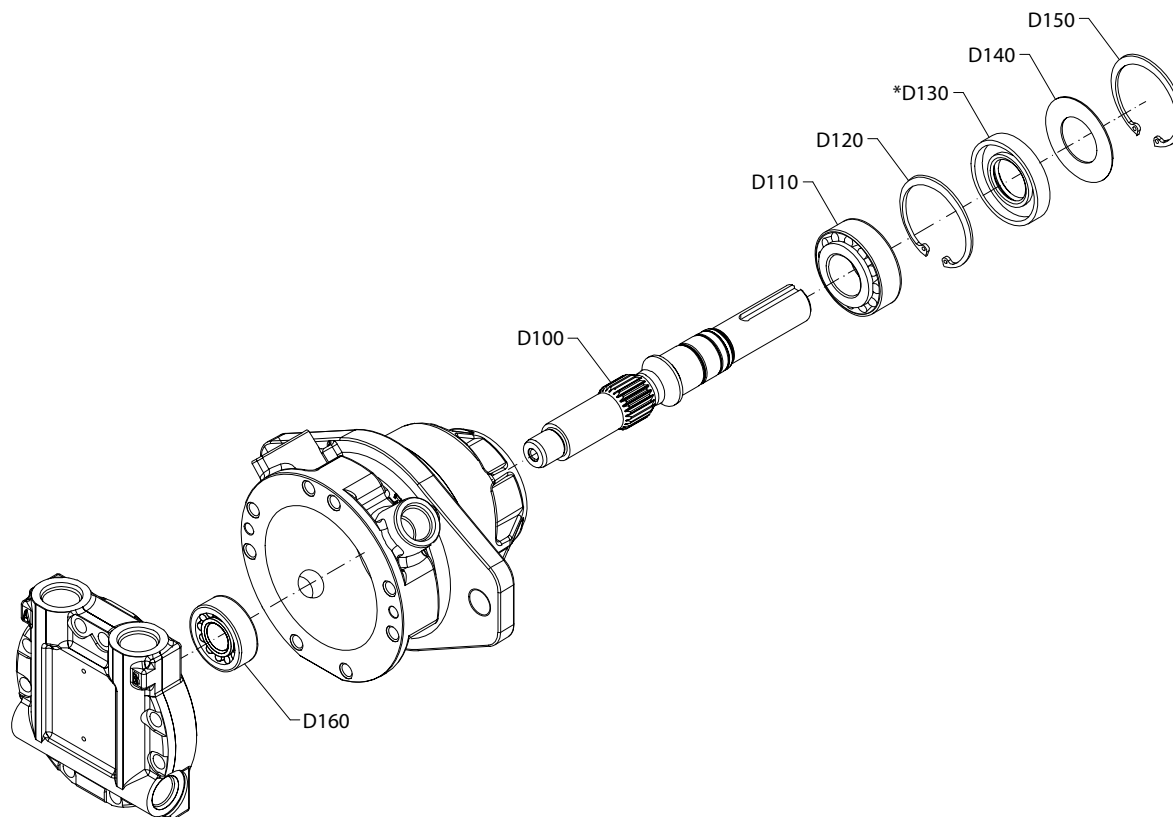
Order code: C

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
D100	18-50		11228832	Shaft, 15T, 16/32 pitch	1
D110	18-50		11228797	Roller bearing, tapered	1
D120	18-50		11228820	Retaining ring	1
D130	18-50		11228821	Lip seal	1
D140	18-50		11228822	Washer	1
D150	18-50		FBE052	Retaining ring	1
D160	18-50		11228823	Roller bearing, tapered	1

Shaft

MP1M shaft E

Parts configuration



P400731

Generic housing and endcap used to show part location only.

* Included in overhaul seal kit Q210

Shaft

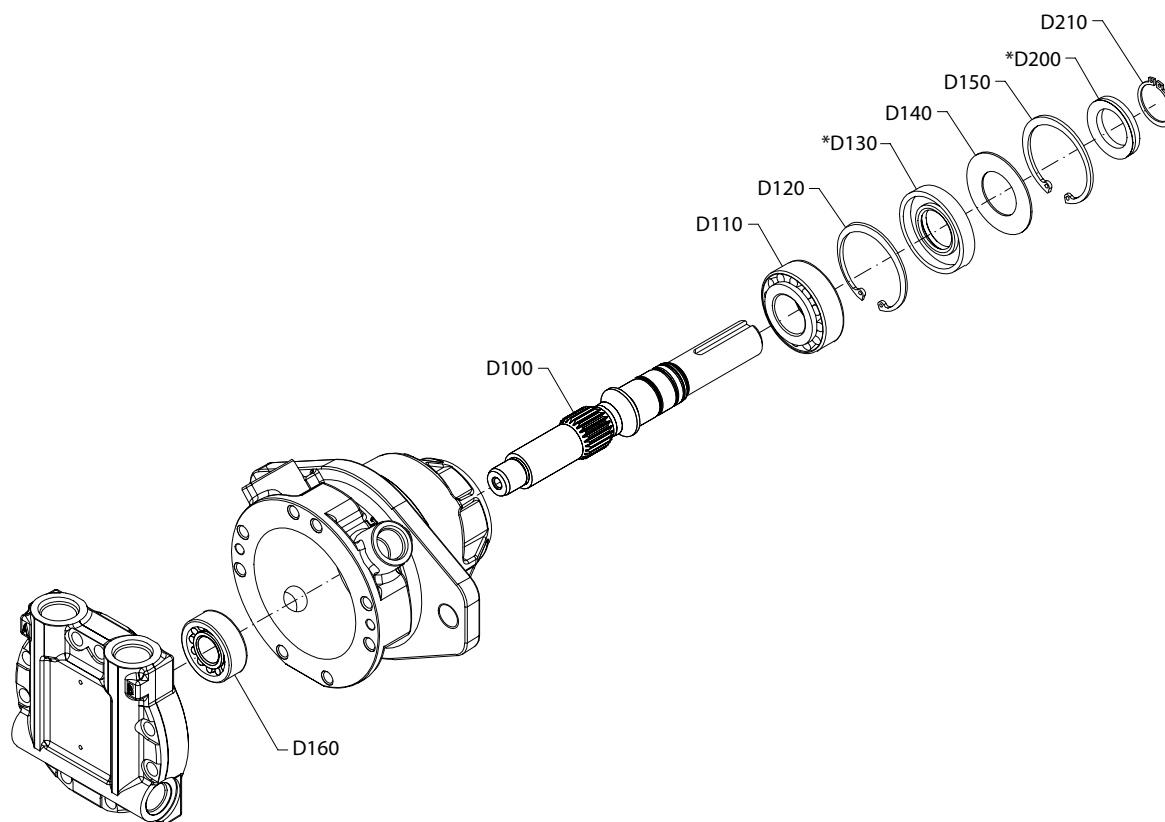
Order code: E

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
D100	18-50		11228829	Shaft with long straight key	1
D110	18-50		11228797	Roller bearing, tapered	1
D120	18-50		11228820	Retaining ring	1
D130	18-50		11228821	Lip seal	1
D140	18-50		11228822	Washer	1
D150	18-50		FBE052	Retaining ring	1
D160	18-50		11228823	Roller bearing, tapered	1

Shaft

MP1M shaft F

Parts configuration



P400732

Generic housing and endcap used to show part location only.

* Included in overhaul seal kit Q210

Shaft

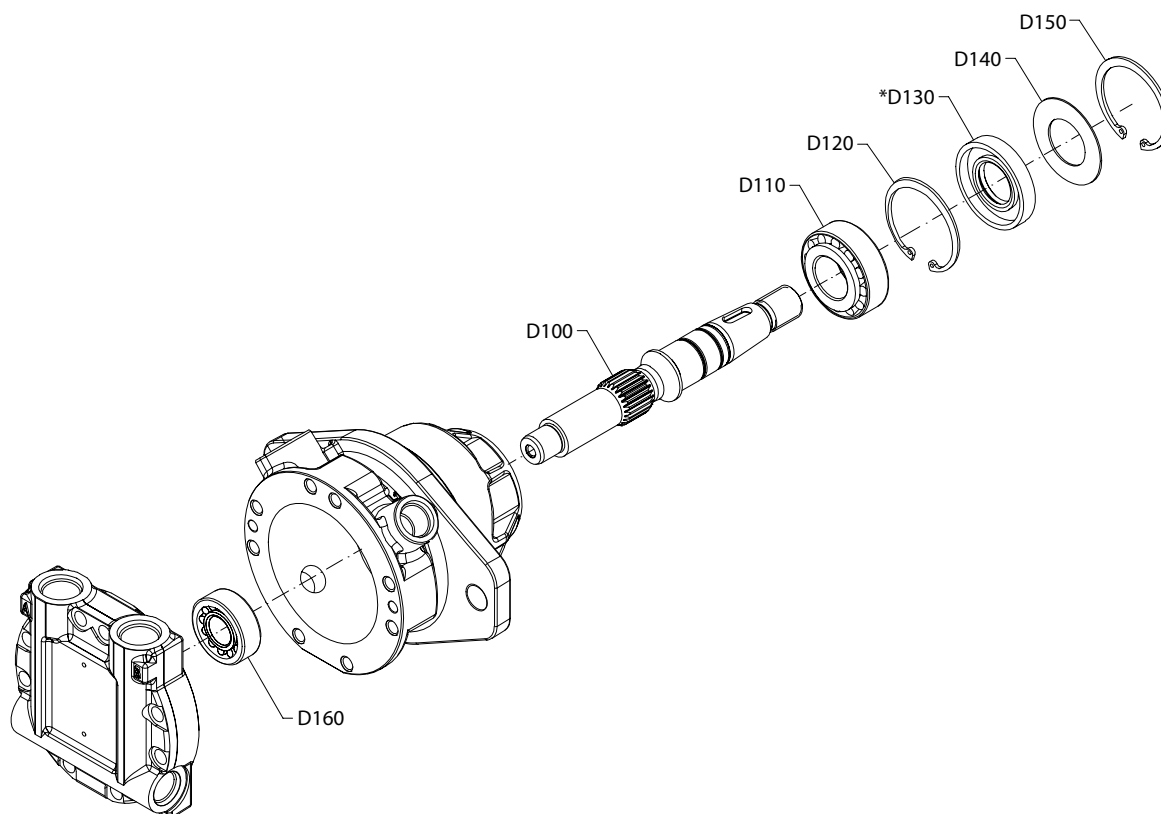
Order code: F

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
D100	18-50		11228829	Shaft with long straight key	1
D110	18-50		11228797	Roller bearing, tapered	1
D120	18-50		11228820	Retaining ring	1
D130	18-50		11228821	Lip seal	1
D140	18-50		11228822	Washer	1
D150	18-50		FBE052	Retaining ring	1
D160	18-50		11228823	Roller bearing, tapered	1
D200	18-50		11228825	Dust seal	1
D210	18-50		FBD025	Retaining ring	1

Shaft

MP1M shaft G

Parts configuration



P400733

Generic housing and endcap used to show part location only.

* Included in overhaul seal kit Q210

Shaft

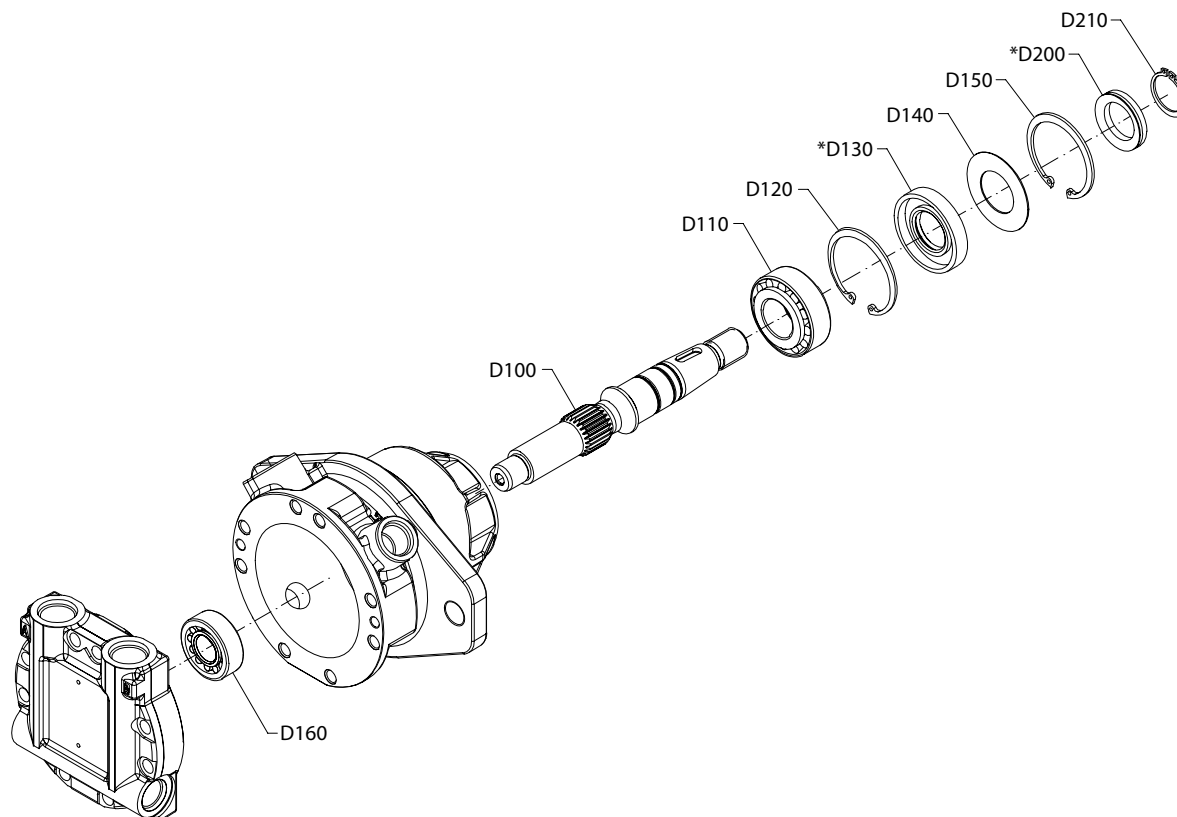
Order code: G

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
D100	22-40		11228842	Shaft, tapered	1
D110	22-40		11228797	Roller bearing, tapered	1
D120	22-40		11228820	Retaining ring	1
D130	22-40		11228821	Lip seal	1
D140	22-40		11228822	Washer	1
D150	22-40		FBE052	Retaining ring	1
D160	22-40		11228823	Roller bearing, tapered	1

Shaft

MP1M shaft H

Parts configuration



P400734

Generic housing and end cap used to show part location only.

* Included in overhaul seal kit Q210

Shaft

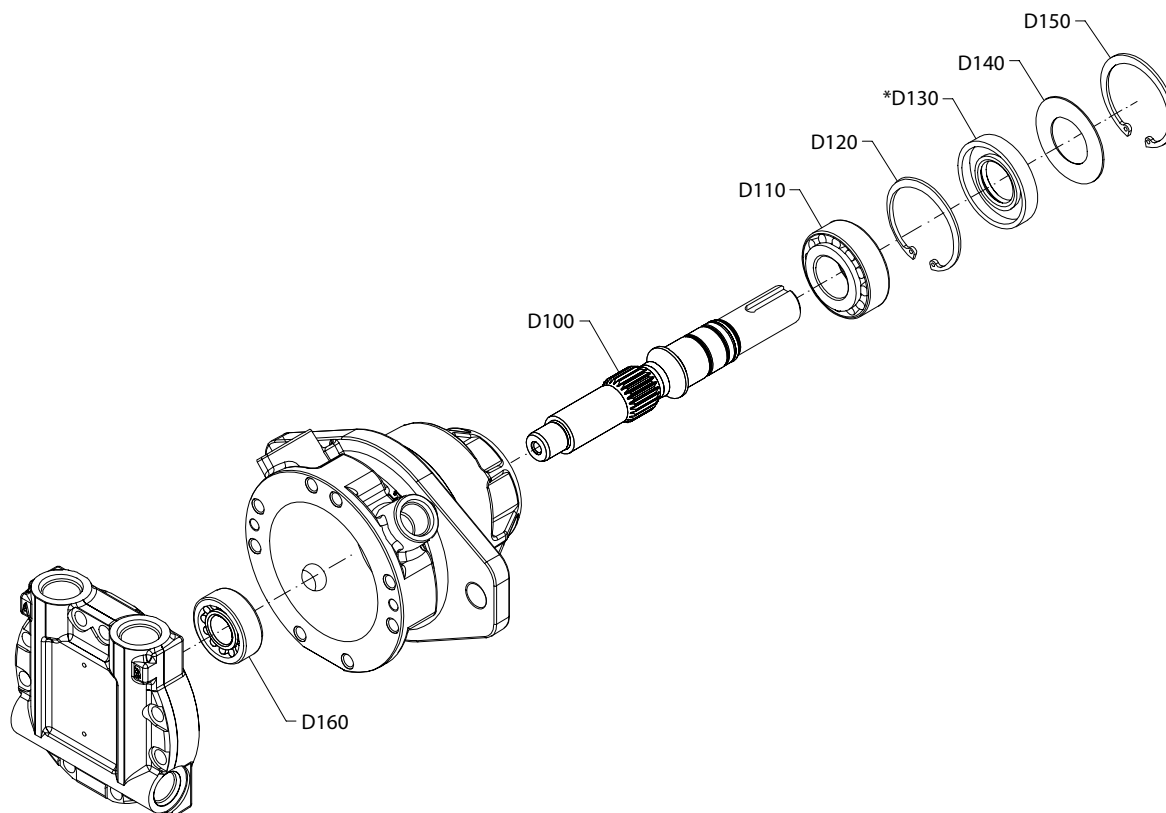
Order code: H

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
D100	18-50		11228842	Shaft, tapered	1
D110	18-50		11228797	Roller bearing, tapered	1
D120	18-50		11228820	Retaining ring	1
D130	18-50		11228821	Lip seal	1
D140	18-50		11228822	Washer	1
D150	18-50		FBE052	Retaining ring	1
D160	18-50		11228823	Roller bearing, tapered	1
D200	18-50		11228825	Dust seal	1
D210	18-50		FBD025	Retaining ring	1

Shaft

MP1M shaft J

Parts configuration



P400735

Generic housing and endcap used to show parts location only.

* Included in overhaul seal kit Q210

Shaft

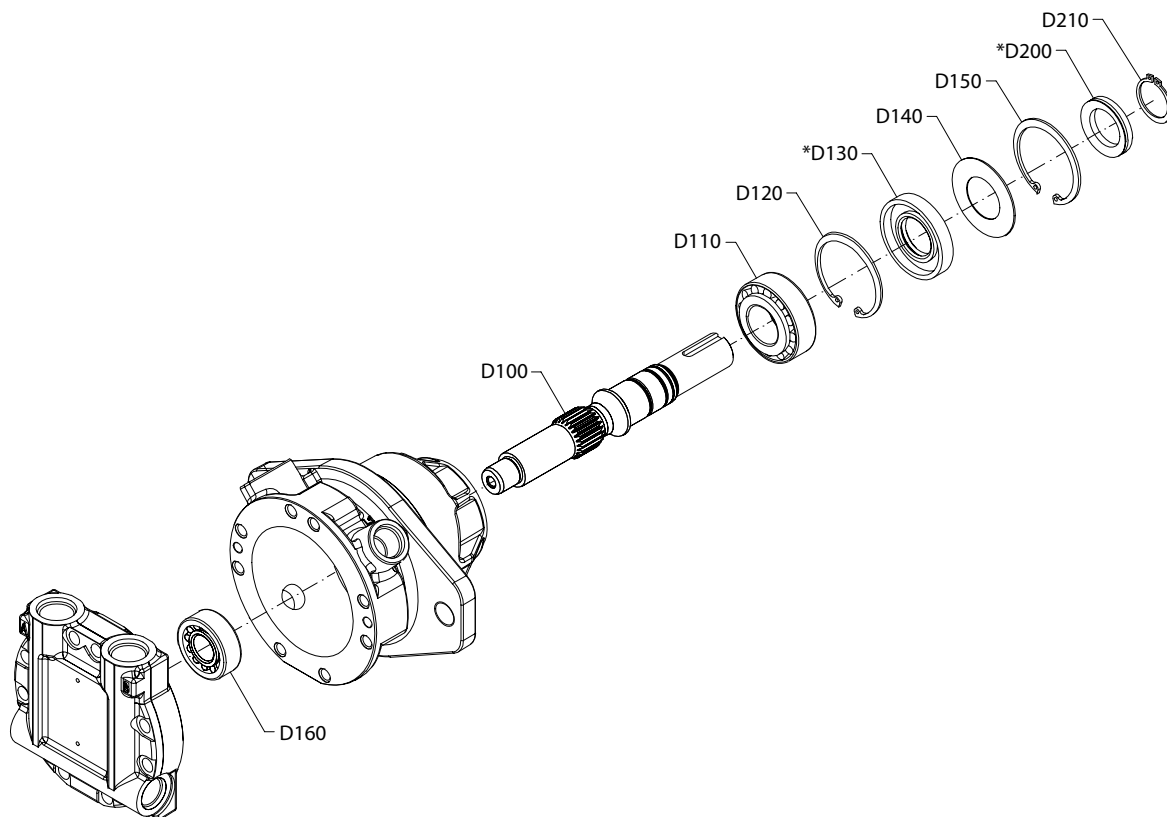
Order code: J

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
D100	18-50		11229631	Shaft with medium straight key	1
D110	18-50		11228797	Roller bearing, tapered	1
D120	18-50		11228820	Retaining ring	1
D130	18-50		11228821	Lip seal	1
D140	18-50		11228822	Washer	1
D150	18-50		FBE052	Retaining ring	1
D160	18-50		11228823	Roller bearing, tapered	1

Shaft

MP1M shaft K

Parts configuration



P400736

Generic housing and endcap used to show part location only.

* Included in overhaul seal kit Q210

Shaft

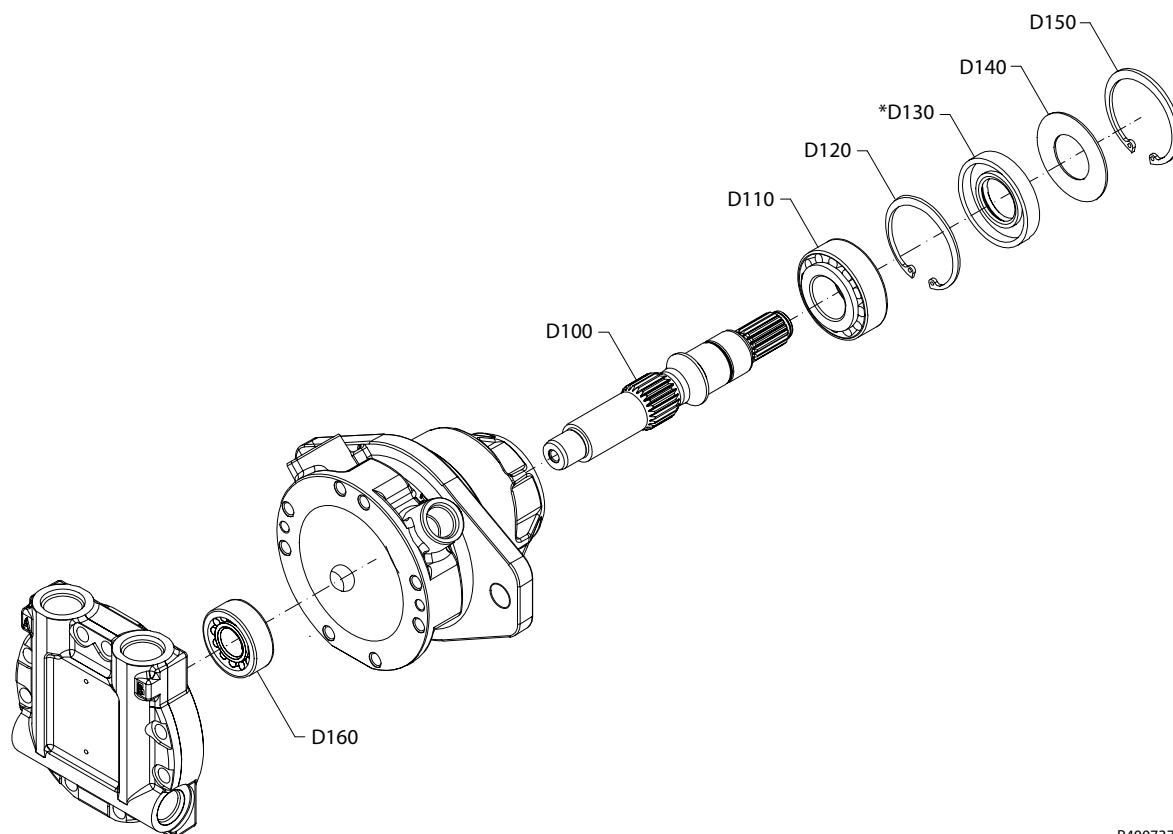
Order code: K

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
D100	18-50		11229631	Shaft with medium shaft key	1
D110	18-50		11228797	Roller bearing, tapered	1
D120	18-50		11228820	Retaining ring	1
D130	18-50		11228821	Lip seal	1
D140	18-50		11228822	Washer	1
D150	18-50		FBE052	Retaining ring	1
D160	18-50		11228823	Roller bearing, tapered	1
D200	18-50		11228825	Dust seal	1
D210	18-50		FBD025	Retaining ring	1

Shaft

MP1M shaft L

Parts configuration



P400737

Generic housing and endcap used to show part location only.

* Included in overhaul seal kit Q210

Shaft

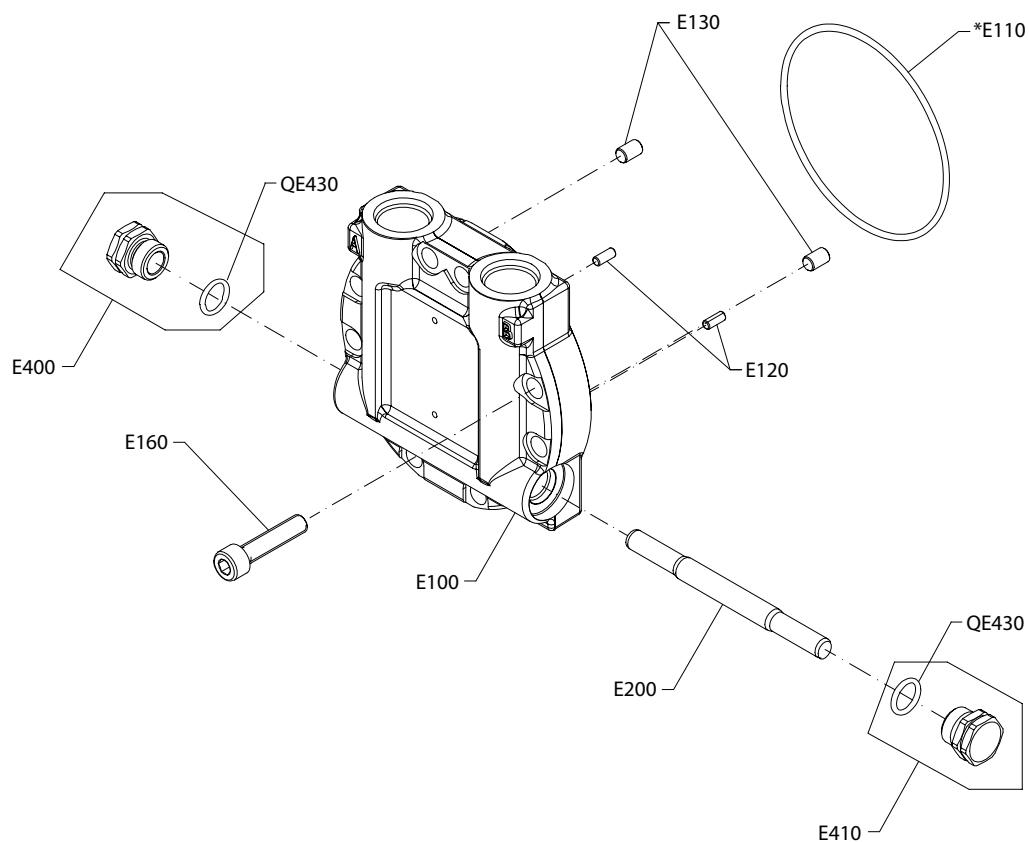
Order code: L

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
D100	19-12		11232693	Shaft, 17T, 24/48 pitch	1
D110	19-12		11228797	Roller bearing, tapered	1
D120	19-12		11228820	Retaining ring	1
D130	19-12		11228821	Lip seal	1
D140	19-12		11228822	Washer	1
D150	19-12		FBE052	Retaining ring	1
D160	19-12		11228823	Roller bearing, tapered	1

Porting type

MP1M porting type SA1, MA1

Parts configuration



* Included in overhaul seal kit Q210

This option is available in inch and metric configuration. Please order accordingly.

Porting type

Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
E110	19-28		9004104-1530	O-ring	1
E120	19-28		9004800-1506	Straight pin	2
E130	19-28		9004800-2506	Straight pin	2
E160	19-28		092106	Screw	8
E200	19-28		11098213	Loop flushing spool, defeated	1
E400	19-28		1030932-SA	Plug assembly	1
E410	19-28		1030932-SA	Plug assembly	1
QE430	19-28		9004201-3700	O-ring	2

Order code: SA1 (inch)

E100	19-28		11228906	Endcap, inch	1
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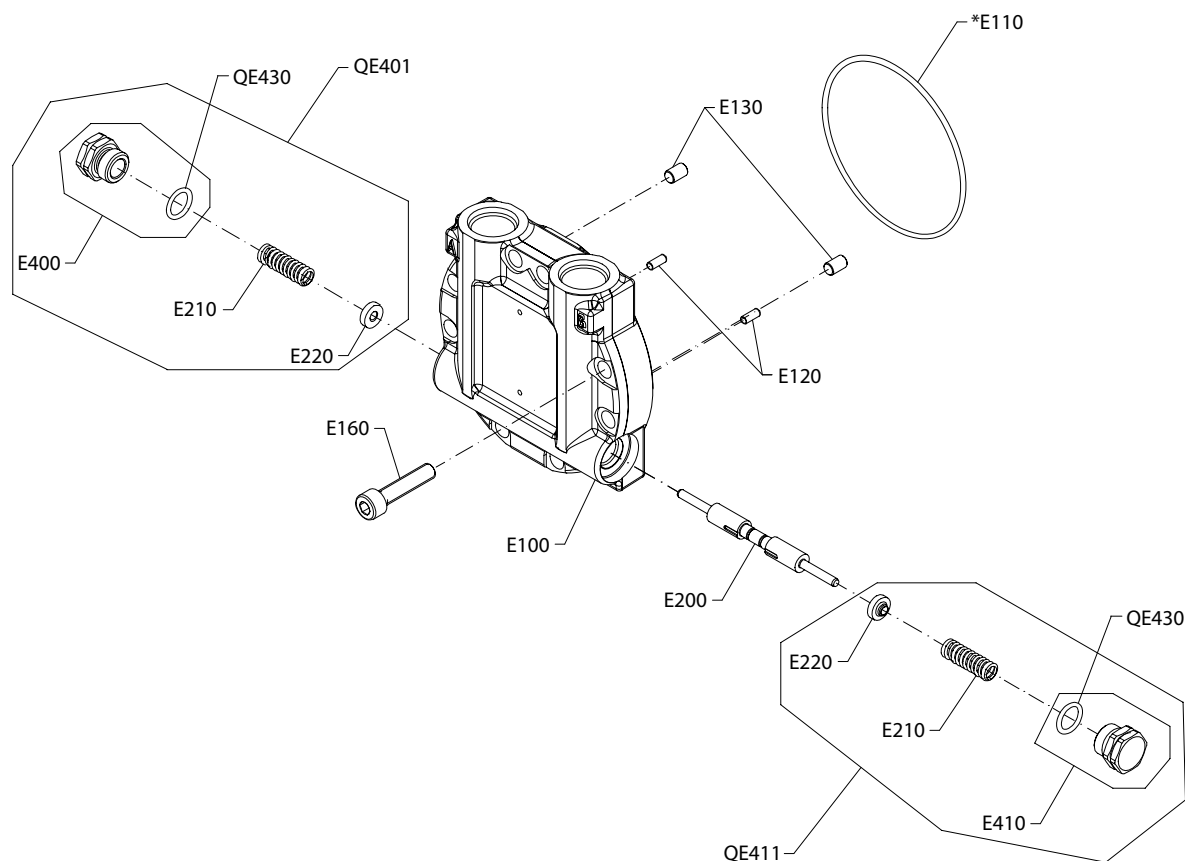
Order code: MA1 (metric)

E100	19-28		11228999	Endcap, metric	1
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Porting type

MP1M porting type SB1, MB1

Parts configuration



* Included in overhaul seal kit Q210

This option is available in inch and metric configurations. Please order accordingly.

Porting type

Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
E110	18-48		9004104-1530	O-ring	1
E120	18-48		9004800-1506	Straight pin	2
E130	18-48		9004800-2506	Straight pin	2
E160	18-48		092106	Screw	8
E200	18-48		11229010	Loop flushing spool	1
E210	18-48		11097840	Spring	2
E220	18-48		1745296	Spring guide	2
E400	18-48		1030932-SA	Plug assembly	1
E410	18-48		1030932-SA	Plug assembly	1
QE401	18-48		11231264	Loop flushing spool assembly	1
QE411	18-48		11231266	Loop flushing spool assembly	1
QE430	18-48		9004201-3700	O-ring	2

Order code: SB1 (inch)

E100	18-48		11228906	Endcap, inch	1
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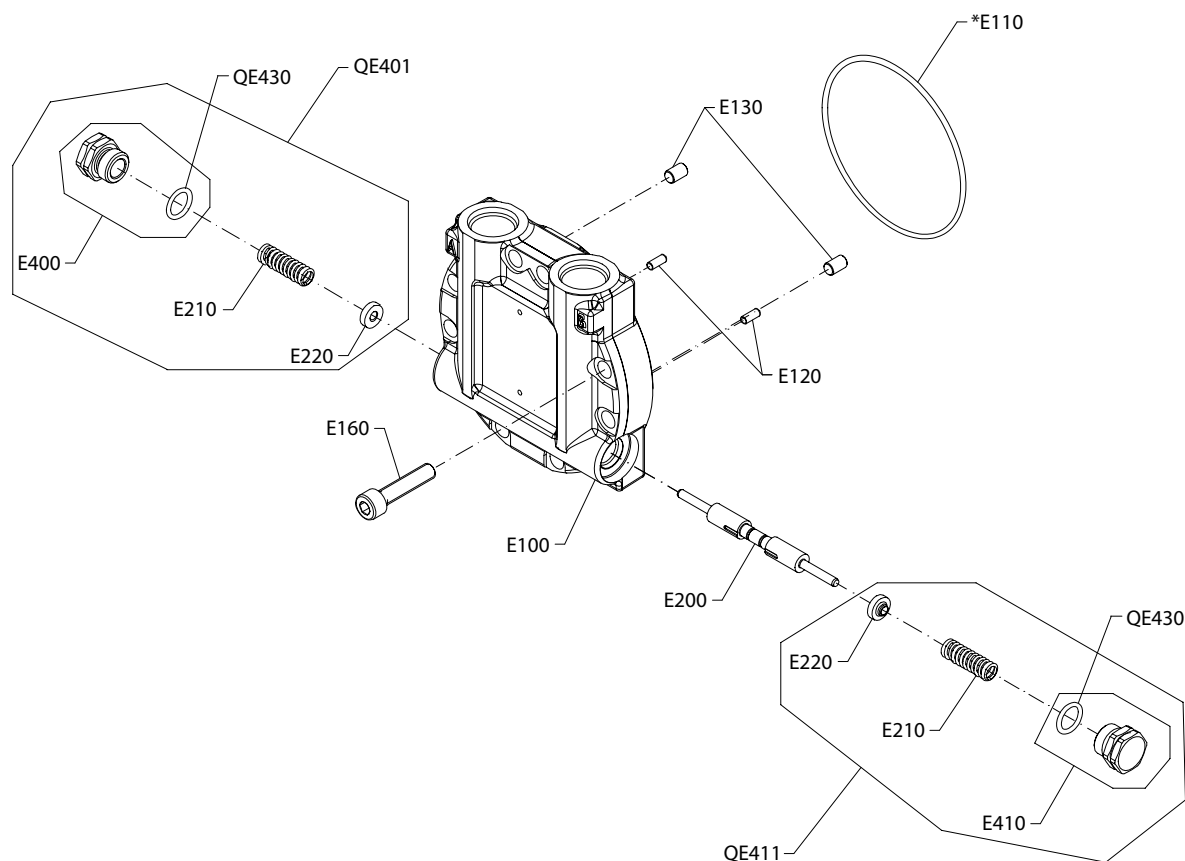
Order code: MB1 (metric)

E100	18-48		11228999	Endcap, metric	1
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Porting type

MP1M porting type SB2, MB2

Parts configuration



* Included in overhaul seal kit Q210

This option is available in inch and metric configurations. Please order accordingly.

Porting type

Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
E110	19-02		9004104-1530	O-ring	1
E120	19-02		9004800-1506	Straight pin	2
E130	19-02		9004800-2506	Straight pin	2
E160	19-02		092106	Screw	8
E200	19-02		11098179	Loop flushing spool	1
E210	19-02		11097840	Spring	2
E220	19-02		1745296	Spring guide	2
E400	19-02		1030932-SA	Plug assembly	1
E410	19-02		1030932-SA	Plug assembly	1
QE401	19-02		11231264	Loop flushing spool assembly	1
QE411	19-02		11231266	Loop flushing spool assembly	1
QE430	19-02		9004201-3700	O-ring	2

Order code: SB2 (inch)

E100	19-02		11228906	Endcap, inch	1
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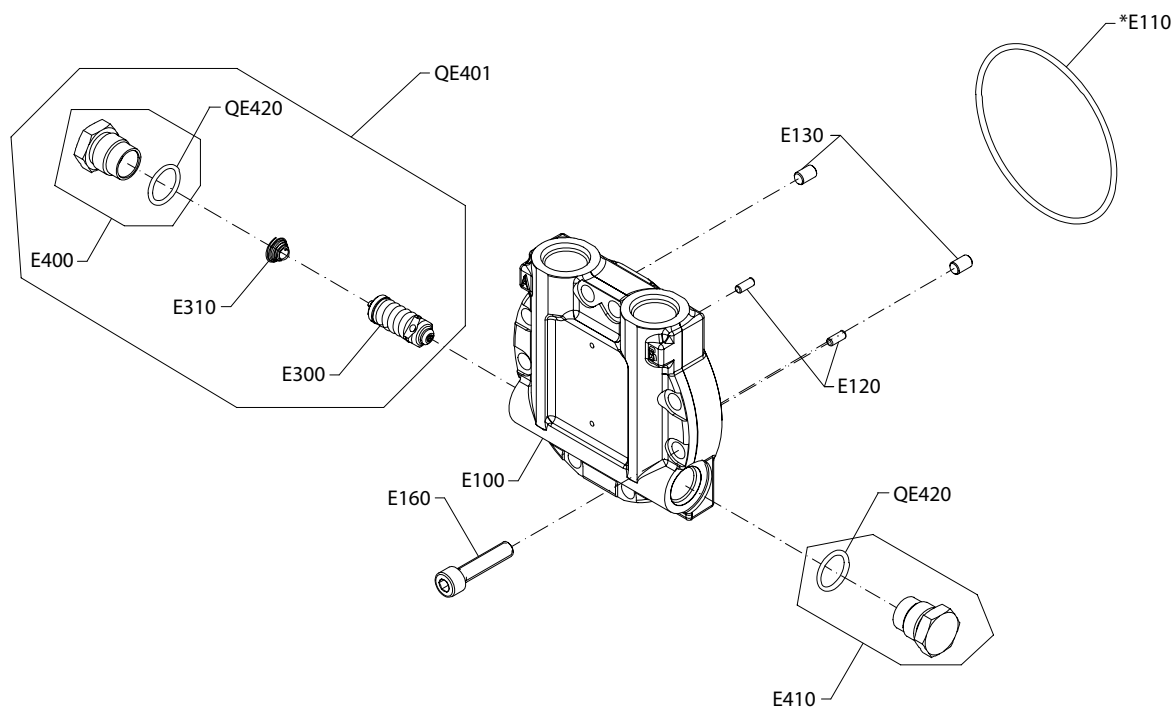
Order code: MB2 (metric)

E100	19-02		11228999	Endcap, metric	1
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Porting type

MP1M porting type SC1, MC1

Parts configuration



* Included in overhaul seal kit Q210

This option is available in inch and metric configurations. Please order accordingly.

Porting type

Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
E110	19-02		9004104-1530	O-ring	1
E120	19-02		9004800-1506	Straight pin	2
E130	19-02		9004800-2506	Straight pin	2
E160	19-02		092106	Screw	8
E300	19-02		3103375-0280	Valve assembly	1
E310	19-02		4800780	Compressed spring	1
E400	19-02		11229004	Plug assembly	1
E410	19-02		11229004	Plug assembly	1
QE401	19-02		11231269	Anti-cavitation valve assembly	1
QE420	19-02		9004021-5000	O-ring	2

Order code: SC1 (inch)

E100	19-02		11229006	Endcap, inch	1
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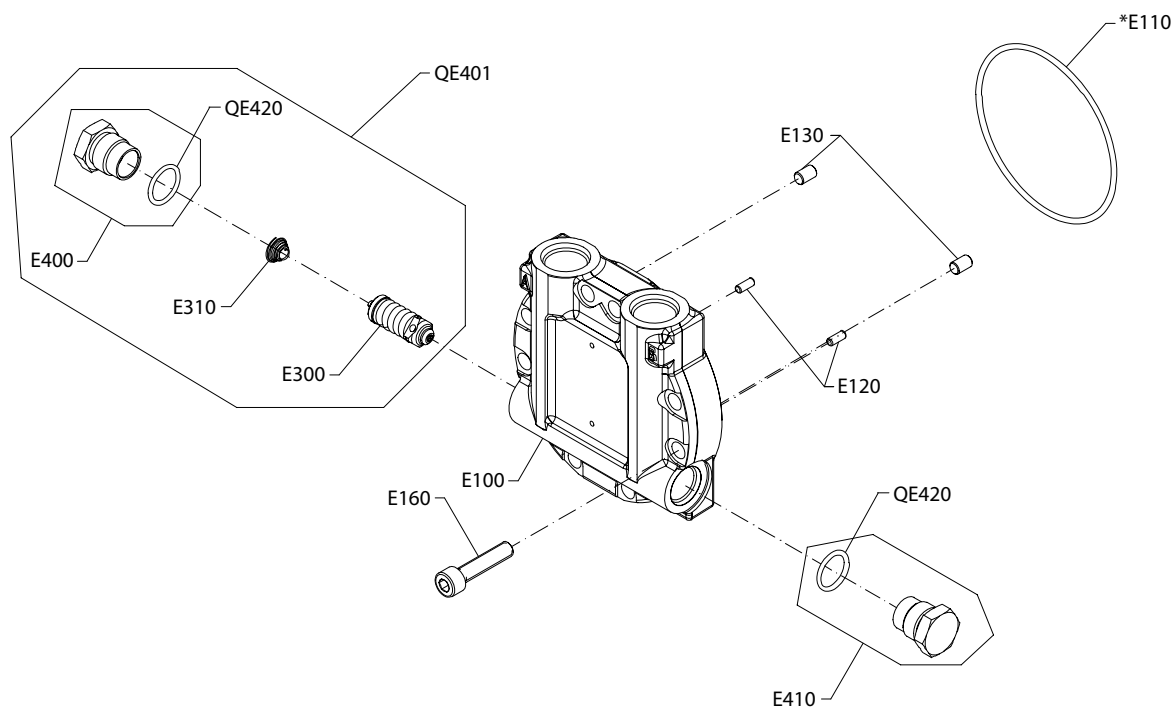
Order code: MC1 (metric)

E100	19-02		11228994	Endcap, metric	1
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Porting type

MP1M porting type SC2, MC2

Parts configuration



* Included in overhaul seal kit Q210

This option is available in inch and metric configurations. Please order accordingly.

Porting type

Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
E110	19-02		9004104-1530	O-ring	1
E120	19-02		9004800-1506	Straight pin	2
E130	19-02		9004800-2506	Straight pin	2
E160	19-02		092106	Screw	8
E300	19-02		3103375-0345	Valve assembly	1
E310	19-02		4800780	Compressed spring	1
E400	19-02		11229004	Plug assembly	1
E410	19-02		11229004	Plug assembly	1
QE401	19-02		11231270	Anti-cavitation valve assembly	1
QE420	19-02		9004201-5000	O-ring	2

Order code: SC2 (inch)

E100	19-02		11229006	Endcap, inch	1
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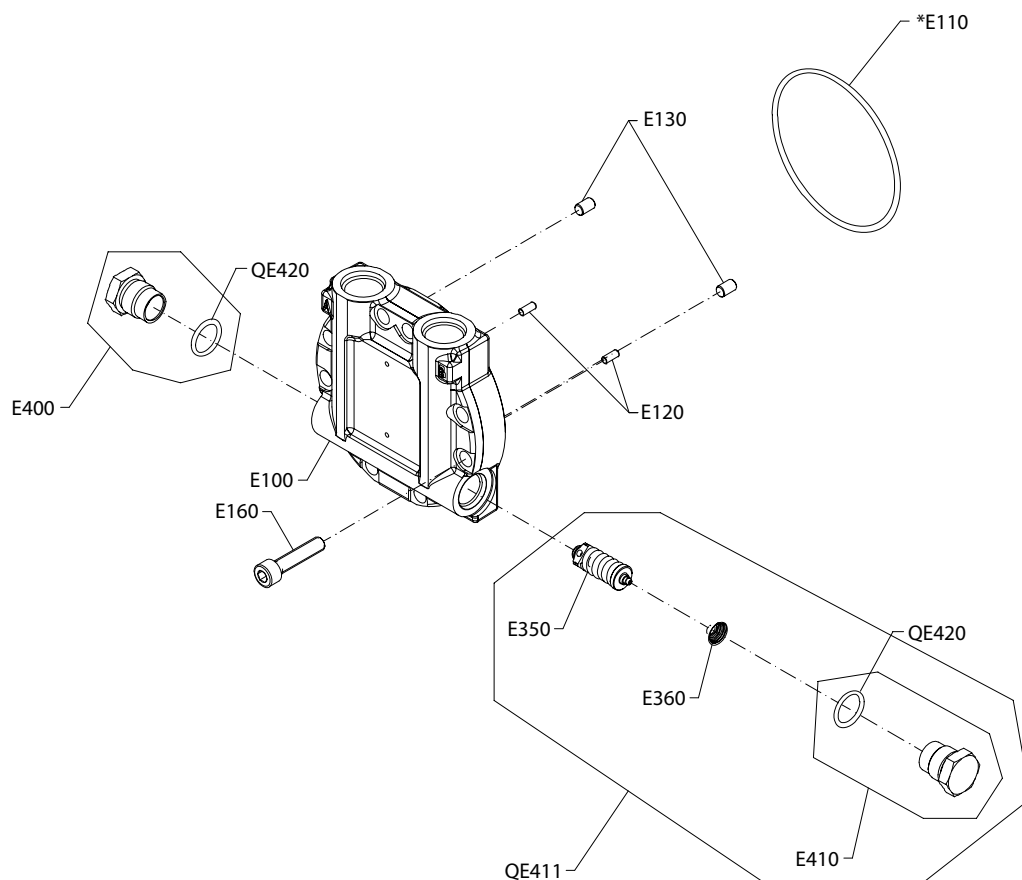
Order code: MC2 (metric)

E100	19-02		11228994	Endcap, metric	1
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Porting type

MP1M porting type SD1, MD1

Parts configuration



* Included in overhaul seal kit Q210

This option is available in inch and metric configurations. Please order accordingly.

Porting type

Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
E110	19-02		9004104-1530	O-ring	1
E120	19-02		9004800-1506	Straight pin	2
E130	19-02		9004800-2506	Straight pin	2
E160	19-02		092106	Screw	8
E350	19-02		3103375-0280	Valve assembly	1
E360	19-02		4800780	Compressed spring	1
E400	19-02		11229004	Plug assembly	1
E410	19-02		11229004	Plug assembly	1
QE411	19-02		11231412	Anti-cavitation valve assembly	1
QE420	19-02		9004201-5000	O-ring	2

Order code: SD1 (inch)

E100	19-02		11229006	Endcap, inch	1
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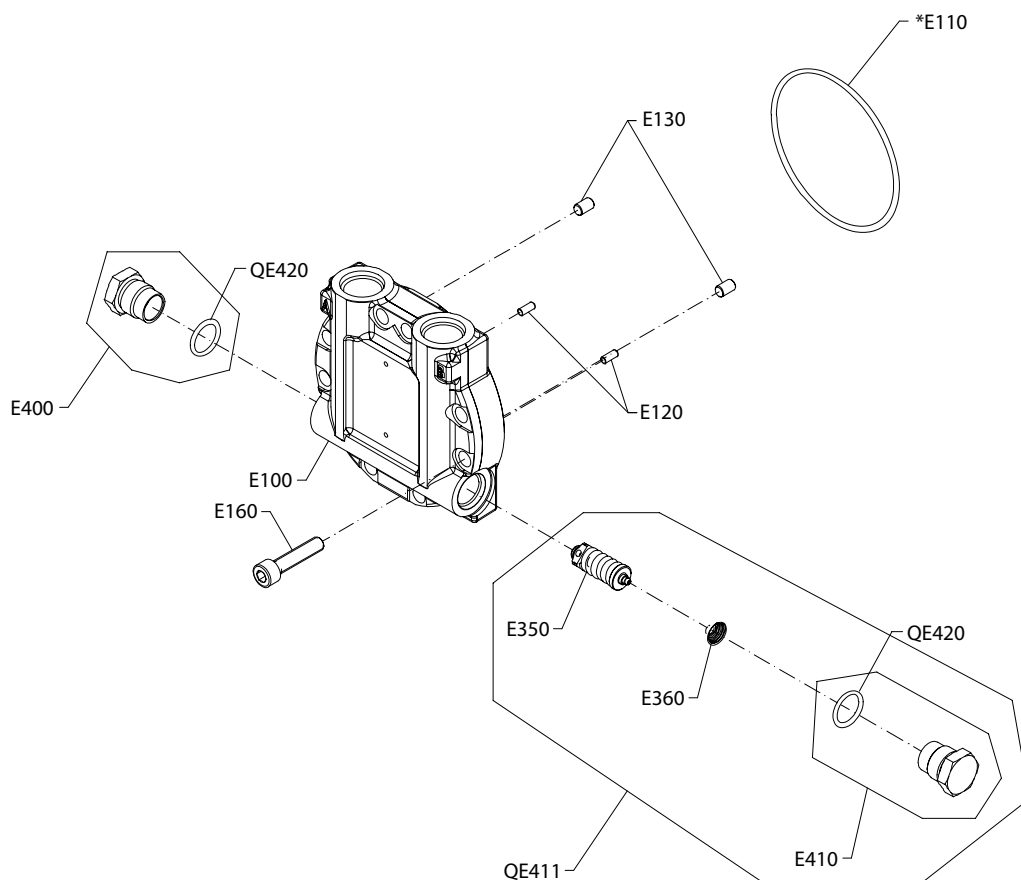
Order code: MD1 (metric)

E100	19-02		11228994	Endcap, metric	1
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Porting type

MP1M porting type SD2, MD2

Parts configuration



* Included in overhaul seal kit Q210

This option is available in inch and metric configurations. Please order accordingly.

Porting type

Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
E110	19-02		9004104-1530	O-ring	1
E120	19-02		9004800-1506	Straight pin	2
E130	19-02		9004800-2506	Straight pin	2
E160	19-02		092106	Screw	8
E350	19-02		3103375-0345	Valve assembly	1
E360	19-02		4800780	Compressed spring	1
E400	19-02		11229004	Plug assembly	1
E410	19-02		11229004	Plug assembly	1
QE411	19-02		11231413	Anti-cavitation valve assembly	1
QE420	19-02		9004201-5000	O-ring	2

Order code: SD2 (inch)

E100	19-02		11229006	Endcap, inch	1
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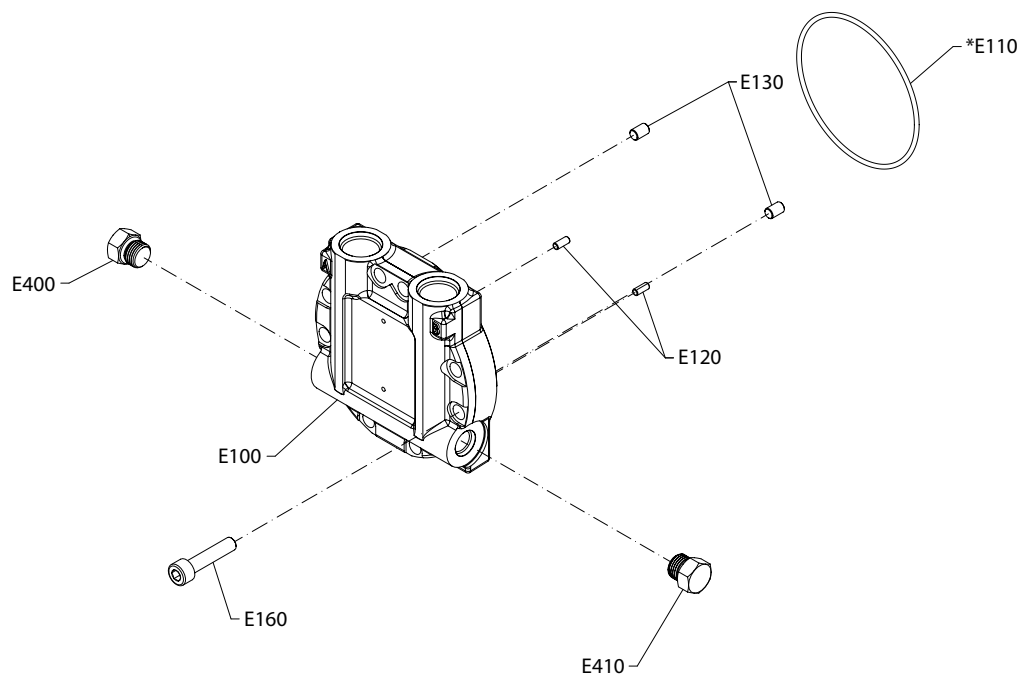
Order code: MD2 (metric)

E100	19-02		11228994	Endcap, metric	1
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Porting type

MP1M porting type SE1

Parts configuration



* Included in overhaul seal kit Q210

Porting type

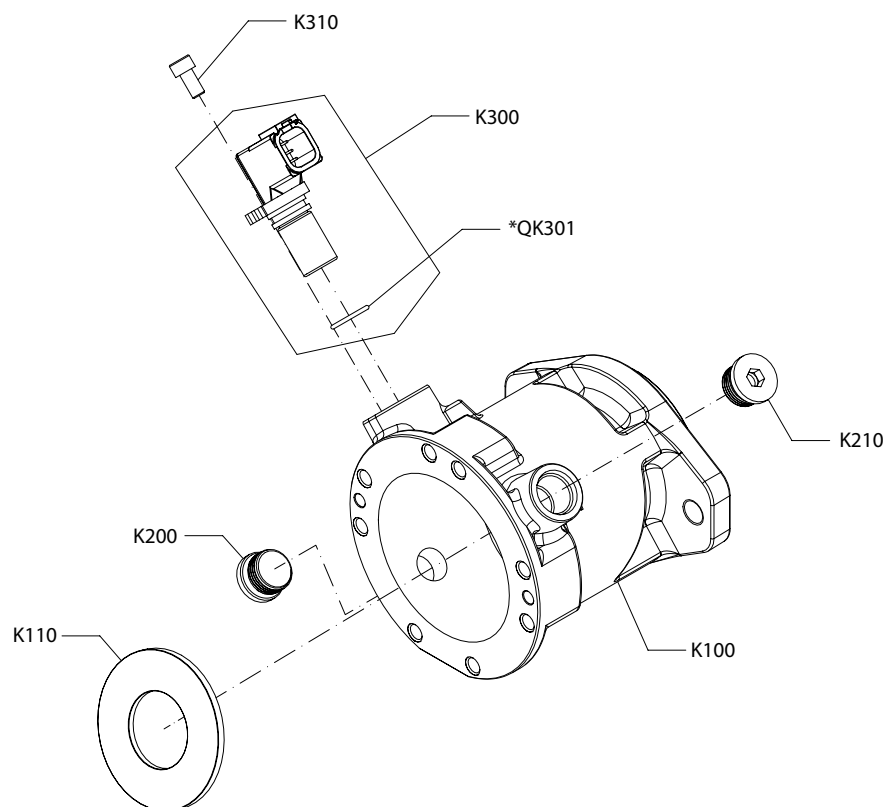
Order code: SE1

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
E100	19-12		11232694	Endcap	1
E110	19-12		9004104-1530	O-ring	1
E120	19-12		9004800-1506	Straight pin	2
E130	19-12		9004800-2506	Straight pin	2
E160	19-12		092106	Screw	8
E400	19-12		J9005100-5600	Plug assembly	1
E410	19-12		J9005100-5600	Plug assembly	1

Housing

MP1M housing AA, AC, DA, DC

Parts configuration



* Included in overhaul seal kit Q210

This option is available in inch and metric configurations. Please order accordingly.

Housing

Order code: AA, DA

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
K110	18-52		11050106	Thrust plate	1
K300	18-52		149055	Speed and temperature sensor 4.5 - 8V	1
K310	18-52		503674	Screw	1
QK301	18-52		11013397	O-ring	1

Order code: AC, DC

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
K110	18-52		11050106	Thrust plate	1
K300	21-01		11232698	Speed and temperature sensor 7 - 32V	1
K310	18-52		503674	Screw	1
QK301	18-52		11013397	O-ring	1

Order code: AA, AC (inch)

K100	18-52		11226877	Housing, SAE-A, inch	1
K200	18-52		J9005110-7500	Plug assembly	1
K210	18-52		J9005110-7500	Plug assembly	1

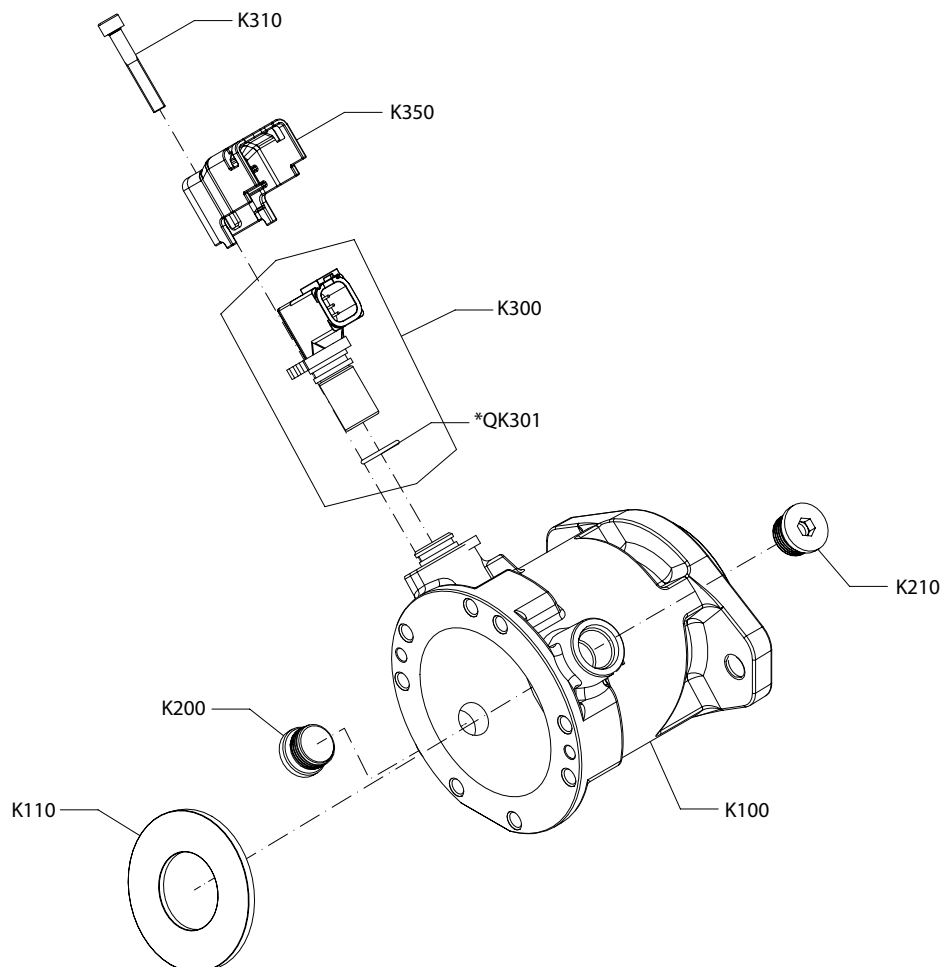
Order code: DA, DC (metric)

K100	18-52		11226878	Housing, SAE-A, metric	1
K200	18-52		5000570	Plug assembly	1
K210	18-52		5000570	Plug assembly	1

Housing

MP1M housing AB, AD, DB, DD

Parts configuration



* Included in overhaul seal kit Q210

This option is available in inch and metric configurations. Please order accordingly.

Parts Manual
MP1 Motors Size 20/24

Housing

Order code: AB, DB

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
K110	18-48		11050106	Thrust plate	1
K300	18-48		149055	Speed and temperature sensor 4.5 - 8V	1
K310	18-48		11158928	Screw	1
K350	18-48		11187156	Sensor cover	1
QK301	18-48		11013397	O-ring	1

Order code: AD, DD

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
K110	18-48		11050106	Thrust plate	1
K300	21-01		11232698	Speed and temperature sensor 7 - 32V	1
K310	18-48		11158928	Screw	1
K350	18-48		11187156	Sensor cover	1
QK301	18-48		11013397	O-ring	1

Order code: AB, AD (inch)

K100	18-48		11226877	Housing, SAE-A, inch	1
K200	18-48		J9005110-7500	Plug assembly	1
K210	18-48		J9005110-7500	Plug assembly	1

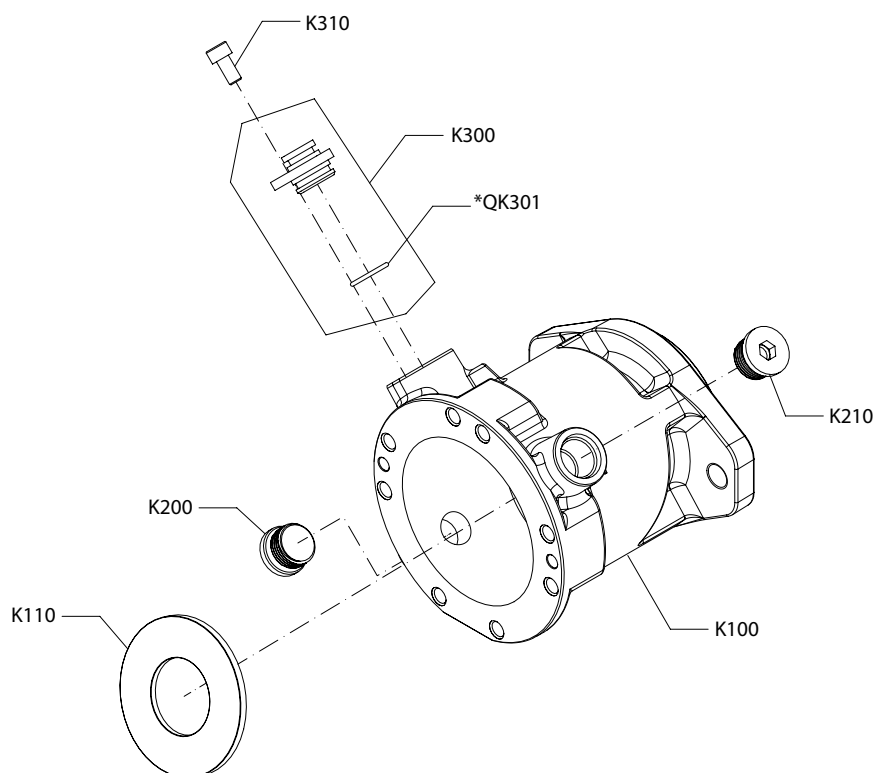
Order code: DB, DD (metric)

K100	18-52		11226878	Housing, SAE-A, metric	1
K200	18-52		5000570	Plug assembly	1
K210	18-52		5000570	Plug assembly	1

Housing

MP1M housing AN, DN

Parts configuration



* Included in overhaul seal kit Q210

This option is available in inch and metric configurations. Please order accordingly.

Housing

Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
K110	18-52		11050106	Thrust plate	1
K300	25-34		11319819	Plug	1
K300	18-52	25-34	11013290	Plug	1
K310	18-52		503674	Screw	1
QK301	18-52		11013397	O-ring	1

Order code: AN (inch)

K100	18-52		11226877	Housing, SAE-A, inch	1
K200	18-52		J9005110-7500	Plug assembly	1
K210	18-52		J9005110-7500	Plug assembly	1

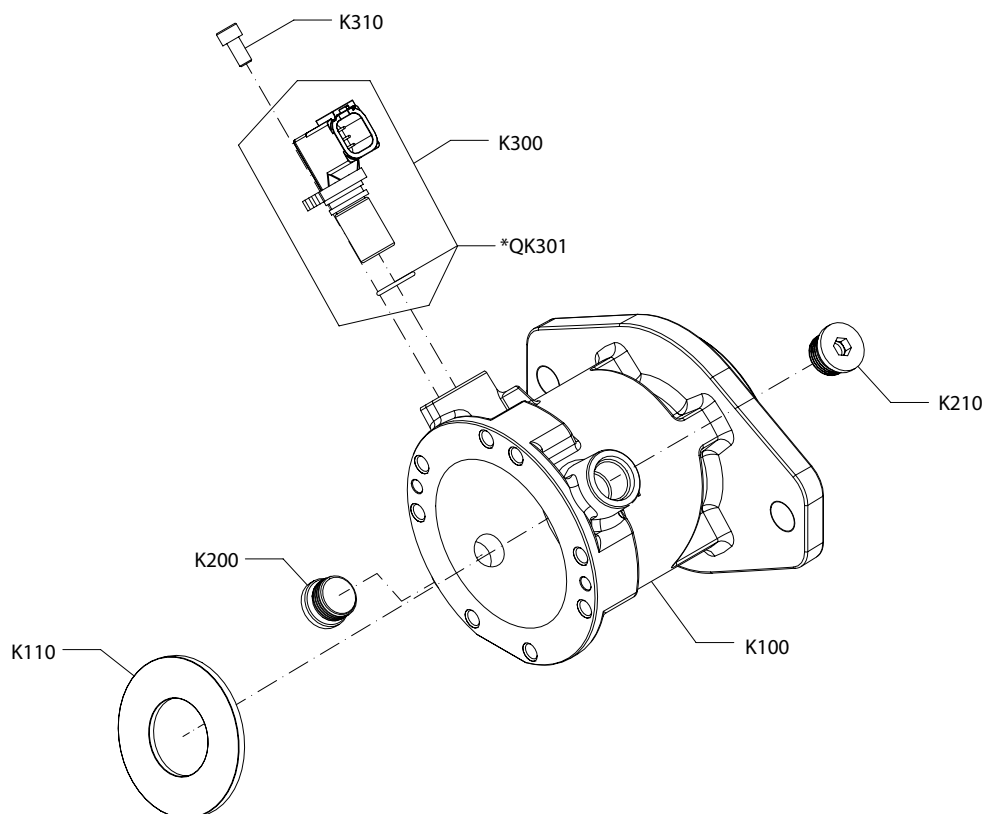
Order code: DN (metric)

K100	18-52		11226878	Housing, SAE-A, metric	1
K200	18-52		5000570	Plug assembly	1
K210	18-52		5000570	Plug assembly	1

Housing

MP1M housing BA, BC, EA, EC

Parts configuration



* Included in overhaul seal kit Q210

This option is available in inch and metric configurations. Please order accordingly.

Housing

Order code: BA, EA

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
K110	18-52		11050106	Thrust plate	1
K300	18-52		149055	Speed and temperature sensor 4.5 - 8V	1
K310	18-52		503674	Screw	1
QK301	18-52		11013397	O-ring	1

Order code: BC, EC

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
K110	18-52		11050106	Thrust plate	1
K300	21-01		11232698	Speed and temperature sensor 7 - 32V	1
K310	18-52		503674	Screw	1
QK301	18-52		11013397	O-ring	1

Order code: BA, BC (inch)

K100	18-52		11226881	Housing, SAE-B, inch	1
K200	18-52		J9005110-7500	Plug assembly	1
K210	18-52		J9005110-7500	Plug assembly	1

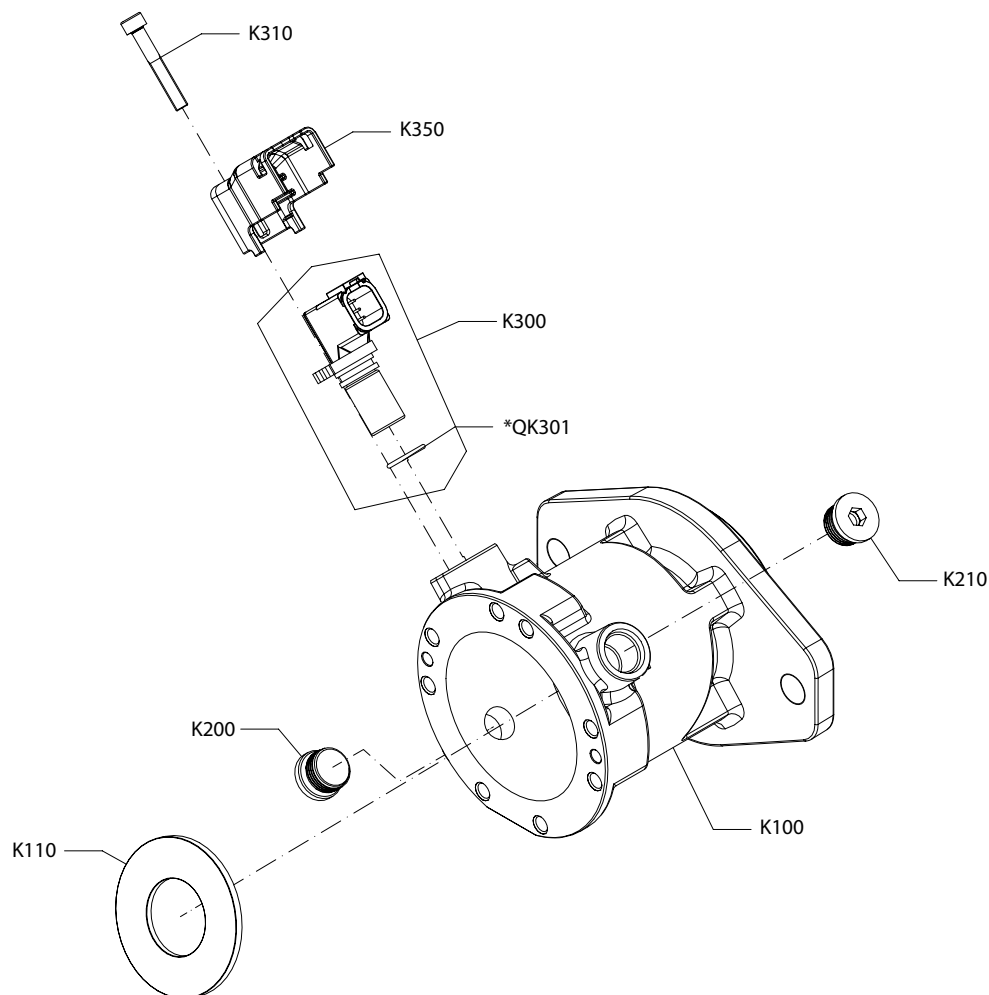
Order code: EA, EC (metric)

K100	18-52		11226892	Housing, SAE-B, metric	1
K200	18-52		5000570	Plug assembly	1
K210	18-52		5000570	Plug assembly	1

Housing

MP1M housing BB, BD, EB, ED

Parts configuration



* Included in overhaul seal kit Q210

This option is available in inch and metric configurations. Please order accordingly.

Parts Manual
MP1 Motors Size 20/24

Housing

Order code: BB, EB

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
K110	18-52		11050106	Thrust plate	1
K300	18-52		149055	Speed and temperature sensor 4.5 - 8V	1
K310	18-52		11158928	Screw	1
K350	18-52		11187156	Sensor cover	1
QK301	18-52		11013397	O-ring	1

Order code: BD, ED

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
K110	18-52		11050106	Thrust plate	1
K300	21-01		11232698	Speed and temperature sensor 7 - 32V	1
K310	18-52		11158928	Screw	1
K350	18-52		11187156	Sensor cover	1
QK301	18-52		11013397	O-ring	1

Order code: BB, BD (inch)

K100	18-52		11226881	Housing, SAE-B, inch	1
K200	18-52		J9005110-7500	Plug assembly	1
K210	18-52		J9005110-7500	Plug assembly	1

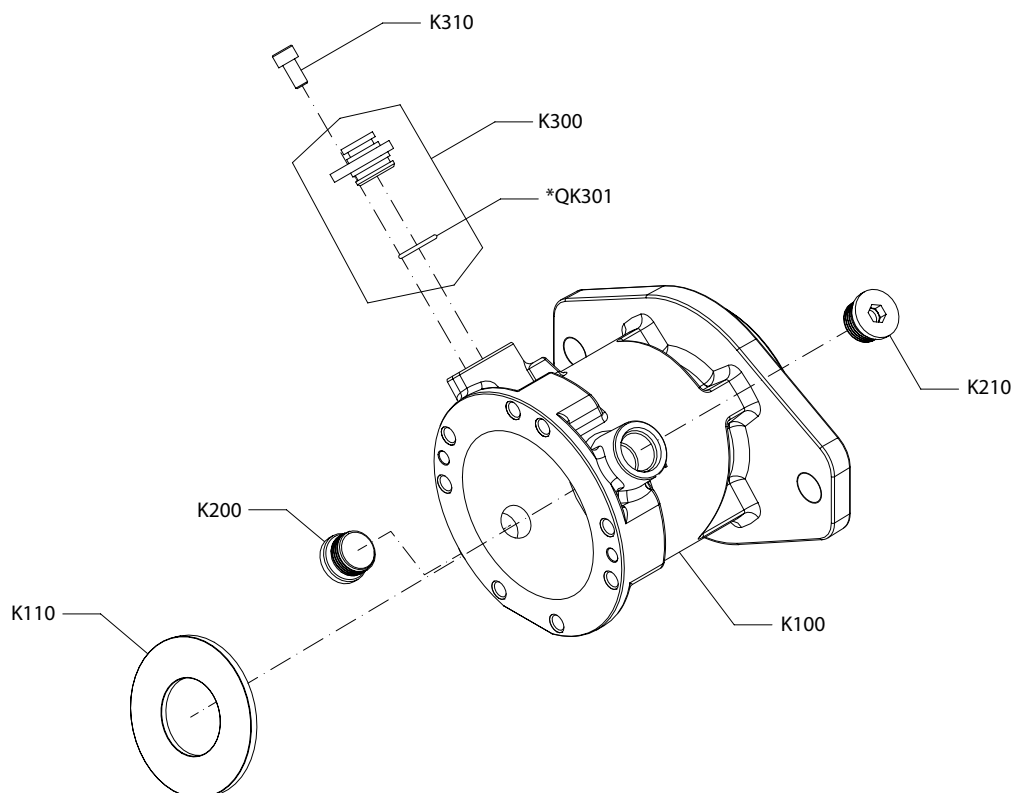
Order code: EB, ED (metric)

K100	18-52		11226892	Housing, SAE-B, metric	1
K200	18-52		5000570	Plug assembly	1
K210	18-52		5000570	Plug assembly	1

Housing

MP1M housing BN, EN

Parts configuration



* Included in overhaul seal kit Q210

This option is available in inch and metric configurations. Please order accordingly.

Housing

Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
K110	18-52		11050106	Thrust plate	1
K300	25-34		11319819	Plug	1
K300	18-52	25-34	11013290	Plug	1
K310	18-52		503674	Screw	1
QK301	18-52		11013397	O-ring	1

Order code: BN (inch)

K100	18-52		11226881	Housing, SAE-B, inch	1
K200	18-52		J9005110-7500	Plug assembly	1
K210	18-52		J9005110-7500	Plug assembly	1

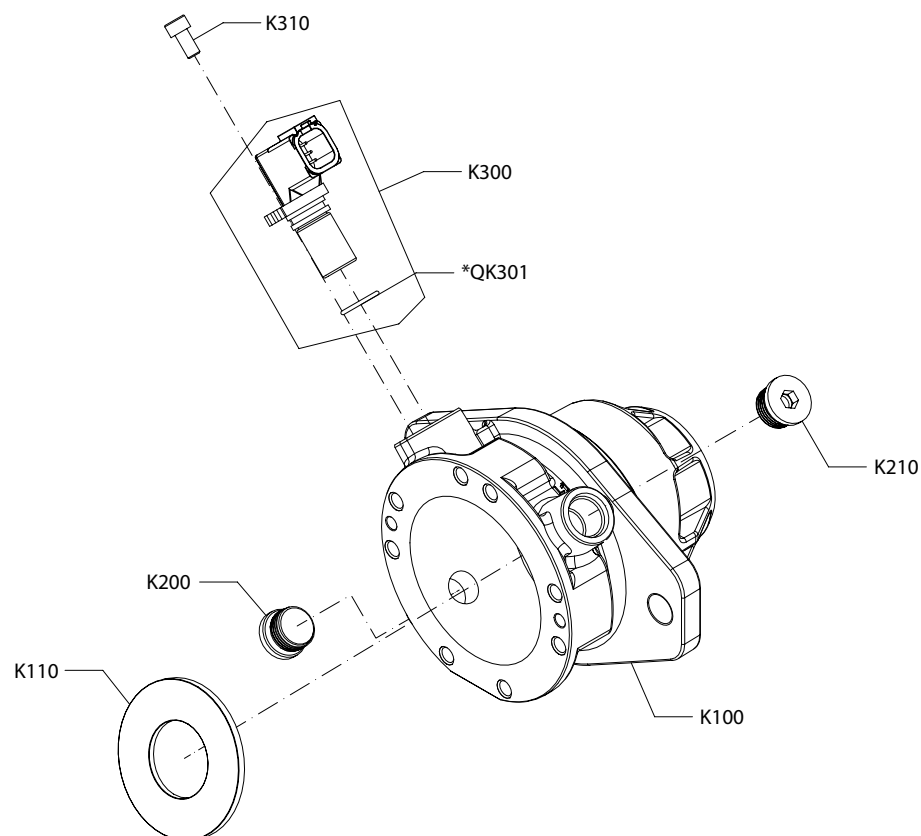
Order code: EN (metric)

K100	18-52		11226892	Housing, SAE-B, metric	1
K200	18-52		5000570	Plug assembly	1
K210	18-52		5000570	Plug assembly	1

Housing

MP1M housing CA, CC, FA, FC

Parts configuration



* Included in overhaul seal kit Q210

This option is available in inch and metric configurations. Please order accordingly.

Housing

Order code: CA, FA

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
K110	18-52		11050106	Thrust plate	1
K300	18-52		149055	Speed and temperature sensor 4.5 - 8V	1
K310	18-52		503674	Screw	1
QK301	18-52		11013397	O-ring	1

Order code: CC, FC

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
K110	18-52		11050106	Thrust plate	1
K300	21-01		11232698	Speed and temperature sensor 7 - 32V	1
K310	18-52		503674	Screw	1
QK301	18-52		11013397	O-ring	1

Order code: CA, CC (inch)

K100	18-52		11226874	Housing, cartridge, inch	1
K200	18-52		J9005110-7500	Plug assembly	1
K210	18-52		J9005110-7500	Plug assembly	1

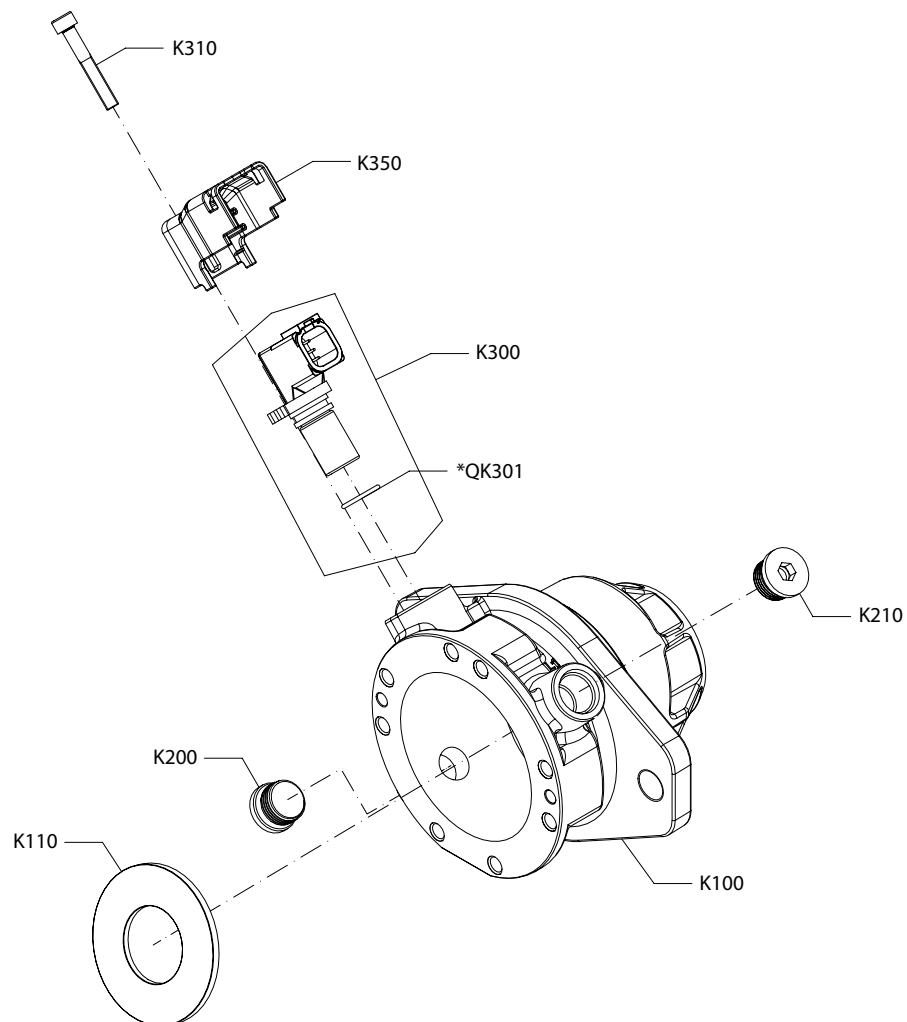
Order code: FA, FC (metric)

K100	18-52		11226875	Housing, cartridge, metric	1
K200	18-52		5000570	Plug assembly	1
K210	18-52		5000570	Plug assembly	1

Housing

MP1M housing CB, CD, FB, FD

Parts configuration



* Included in overhaul seal kit Q210

This option is available in inch and metric configurations. Please order accordingly.

Parts Manual
MP1 Motors Size 20/24

Housing

Order code: CB, FB

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
K110	18-52		11050106	Thrust plate	1
K300	18-52		149055	Speed and temperature sensor 4.5 - 8V	1
K310	18-52		11158928	Screw	1
K350	18-52		11187156	Sensor cover	1
QK301	18-52		11013397	O-ring	1

Order code: CD, FD

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
K110	18-52		11050106	Thrust plate	1
K300	21-01		11232698	Speed and temperature sensor 7 - 32V	1
K310	18-52		11158928	Screw	1
K350	18-52		11187156	Sensor cover	1
QK301	18-52		11013397	O-ring	1

Order code: CB, CD (inch)

K100	18-52		11226874	Housing, cartridge, inch	1
K200	18-52		J9005110-7500	Plug assembly	1
K210	18-52		J9005110-7500	Plug assembly	1

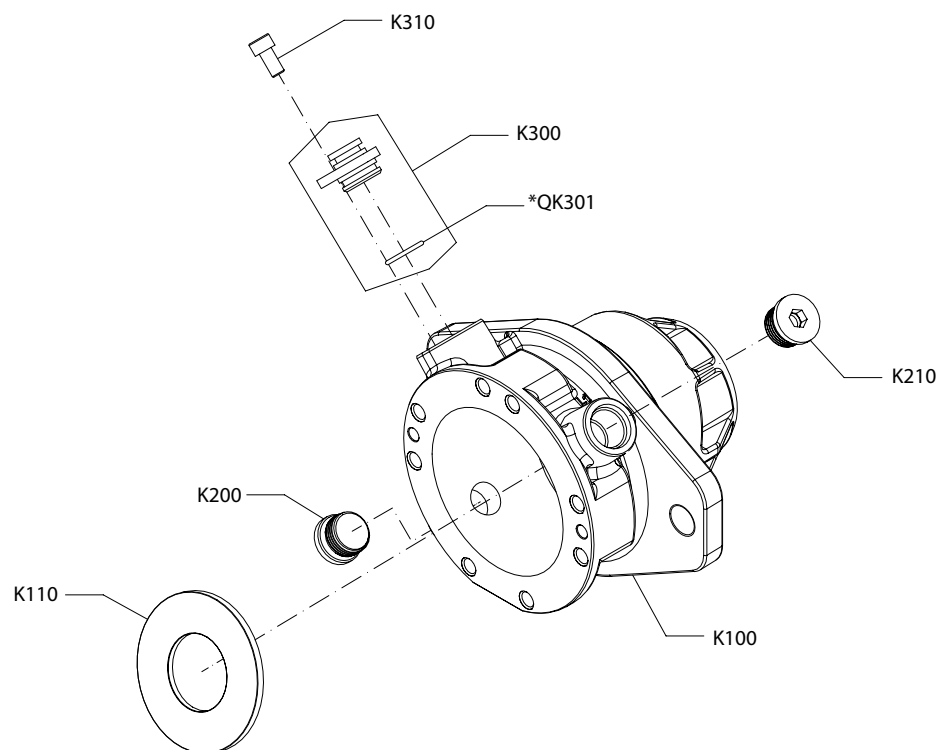
Order code FB, FD (metric)

K100	18-52		11226875	Housing, cartridge, metric	1
K200	18-52		5000570	Plug assembly	1
K210	18-52		5000570	Plug assembly	1

Housing

MP1M housing CN, FN

Parts configuration



* Included in overhaul seal kit Q210

This option is available in inch and metric configurations. Please order accordingly.

Housing

Common parts

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
K110	18-52		11050106	Thrust plate	1
K300	25-34		11319819	Plug	1
K300	18-52	25-34	11013290	Plug	1
K310	18-52		503674	Screw	1
QK301	18-52		11013397	O-ring	1

Order code: CN (inch)

K100	18-52		11226874	Housing, cartridge, inch	1
K200	18-52		J9005110-7500	Plug assembly	1
K210	18-52		J9005110-7500	Plug assembly	1

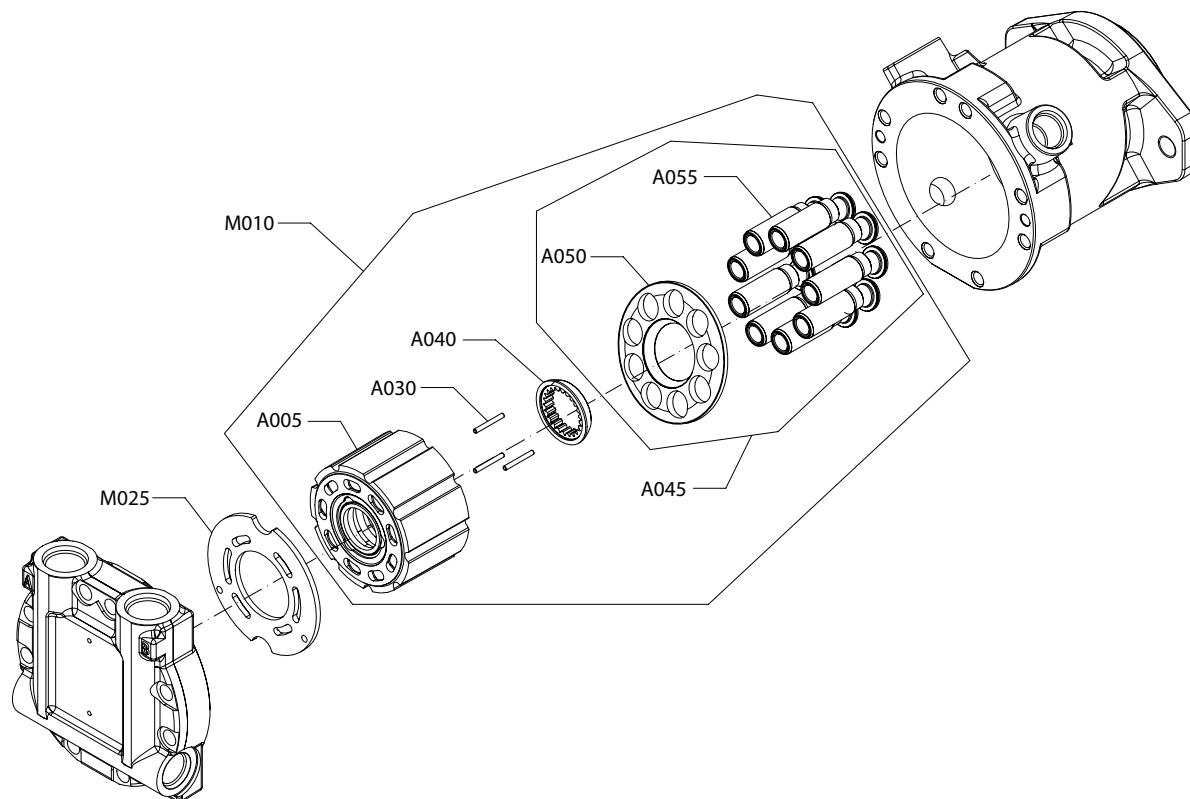
Order code: FN (metric)

K100	18-52		11226875	Housing, cartridge, metric	1
K200	18-52		5000570	Plug assembly	1
K210	18-52		5000570	Plug assembly	1

Displacement

MP1M displacement 20A, 24A

Parts configuration



Generic housing and endcap used to show part location only.

Displacement

Order code: 20A

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
A005	19-02		11229118	Cylinder block assembly	1
A030	19-02		11051744	Slipper hold down pin	3
A040	19-02		11050768	Ball guide	1
A045	19-02		11051772	Piston retainer assembly	1
A050	19-02		11043940	Slipper retainer	1
A055	19-02		11051761	Piston assembly	9
M010	19-02		11228985	Cylinder block kit	1
M025	19-02		11221364	Valve plate	1
Q210	19-02		11231284	Overhaul seal kit	1

Order code: 24A

A005	19-02		11229119	Cylinder block assembly	1
A030	19-02		11051744	Slipper hold down pin	3
A040	19-02		11050768	Ball guide	1
A045	19-02		11228987	Piston retainer assembly	1
A050	19-02		11228989	Slipper retainer	1
A055	19-02		11228988	Piston assembly	9
M010	19-02		11217765	Cylinder block kit	1
M025	19-02		11221364	Valve plate	1
Q210	19-02		11231284	Overhaul seal kit	1

Overhaul seal kit**MP1M seal kit***Seal kit*

Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
D130	19-02		11228821	Lip seal	1
D200	19-02		11228825	Dust seal	1
E110	19-02		9004104-1530	O-ring	1
QK301	19-02		11013397	O-ring	1
QE420	19-02		9004210-5000	O-ring	2
QE430	19-02		9004210-3700	O-ring	2

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