



Check valve

NRVT

For high pressure CO₂ application

Description

NRVT piston type check valves is designed for installation in discharge line to prevent refrigerant migration to protect compressor and enable the pressure equalization of rotary compressor before startup. In the meanwhile, this valve can be used in other installation positions of CO₂ systems such as hot gas and suction lines.

Features & Benefits

- Stable operation covering full map of compressor
- Fulfills high temperature and pressure requirements for the discharge lines used in transcritical CO₂ systems
 - Rupture proof, optimized TIG welding Specially-selected sealing material for CO₂ refrigerant
- Hermetic brass body design
- Compatible to connect both copper/stainless steel tubes

Applications

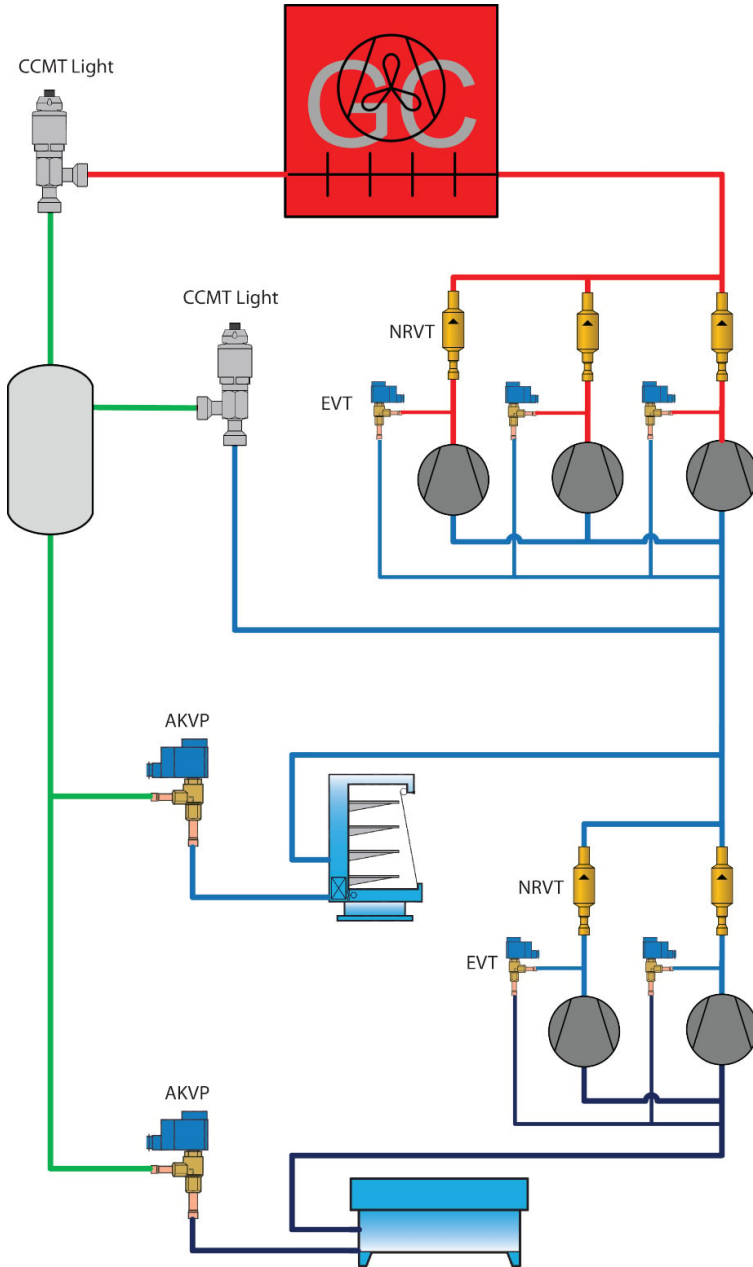
Typical applications for NRVT valves are:

- CO₂ MiniPack
- CO₂ CDU BLDC

Pressure Equalization/ Relief

- To start rotary BLDC compressors, it is necessary to equalize pressure between discharge and suction line.
- In single compressor solution it is possible to manage equalization via high pressure valve and bypass valve
- In system with parallel mounted compressors, it is necessary to install a check valve on each compressor's discharge line and a solenoid valve to bypass high pressure to the suction line.

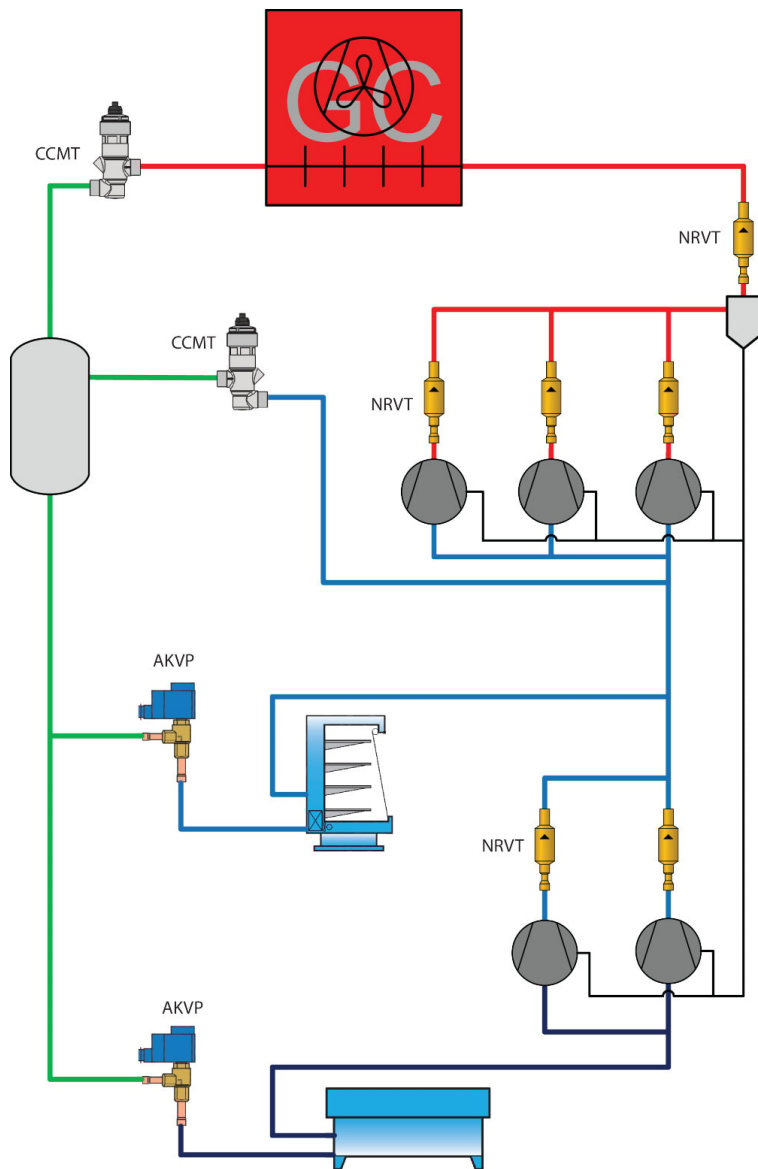
Figure: Pressure Equalization/ Relief



Discharge line – compressors mounted in parallel

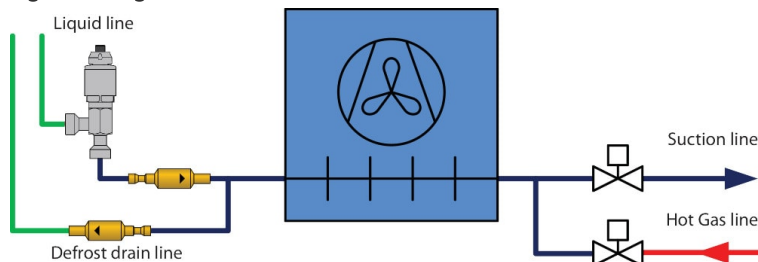
- If using an individual oil separator for each compressor – for **protection against back condensation of refrigerant** in the separator with the compressor shut-off.
- If the **cylinder heads** of the compressors **can cool down** below the condensing temperature at standstill
- Check valve for a common oil separator (installation position towards the condenser):
 - If there is a **danger of back condensation from the condenser** or liquid receiver
 - Systems with long shut-off periods

Figure: A diagram of Discharge line – compressors mounted in parallel



Hot Gas Defrost

Figure: A diagram of Hot Gas Defrost



Ordering

Product code numbers



| Type | Code number | Inlet connection type | Inlet size [in] | Kv value [m ³ /h] | MinODP [bar] | Max. Working Pressure [bar] | Max. Working Pressure [psig] | Temperature range [°C] [min] | Temperature range [°C] [max] | Temperature range [°F] [min] | Temperature range [°F] [max] |
|-----------|-------------|-----------------------|-----------------|------------------------------|--------------|-----------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|
| NRVT 10s | 020-6401 | Solder; ODF | 3/8 in | 1.200 | 0.050 | 140.0 | 2031 | -40 | 150 | -40 | 302 |
| NRVT 12s | 020-6402 | Solder; ODF | 1/2 in | 2.100 | 0.050 | 140.0 | 2031 | -40 | 150 | -40 | 302 |
| NRVT 16s | 020-6403 | Solder; ODF | 5/8 in | 3.500 | 0.050 | 140.0 | 2031 | -40 | 150 | -40 | 302 |
| NRVT 10sH | 020-6411 | Solder; ODF | 3/8 in | 1.200 | 0.250 | 140.0 | 2031 | -40 | 150 | -40 | 302 |
| NRVT 12sH | 020-6412 | Solder; ODF | 1/2 in | 2.100 | 0.250 | 140.0 | 2031 | -40 | 150 | -40 | 302 |
| NRVT 16sH | 020-6413 | Solder; ODF | 5/8 in | 3.500 | 0.250 | 140.0 | 2031 | -40 | 150 | -40 | 302 |

Product details

General data

Table: Technical data

| Technical data | Values |
|-------------------------|-----------------------------------|
| Refrigerants | R 744 (CO ₂) |
| Refrigerant oil | POE, PAG |
| Max. working pressure | 140 bar / 2031 psig |
| Media temperature range | -40 °C – 150 °C / -40 °F – 302 °F |
| Flow direction | Single-flow |
| Valve direction | Sraightway |
| Serviceable | non-serviceable |

Identification

Relevant product data is available on the product and box label. An example of a box label and product label are shown, including an explanation of the content.

Table 2: Box label & product label (example)

| Product engraving | Packaging label |
|-------------------|-----------------|
| | |

Table: Product engraving

| Information | Explanation |
|-----------------------------|--------------------------|
| Danfoss | Danfoss Logo |
| NRVT | Product type |
| 020-6411 | Code number for ordering |
| PS 140 BAR DP/MAP 2031 PSIG | Max. working pressure |
| TS/COT -40C TO 150C | Media temperature range |
| MR | Place of manufacture |
| 160922D | Production date: DDMMYY |
| | DD=Day |
| | MM=Month |
| | YY=Year |
| MADE IN USA | Country of origin |
| UL logo | Approval |

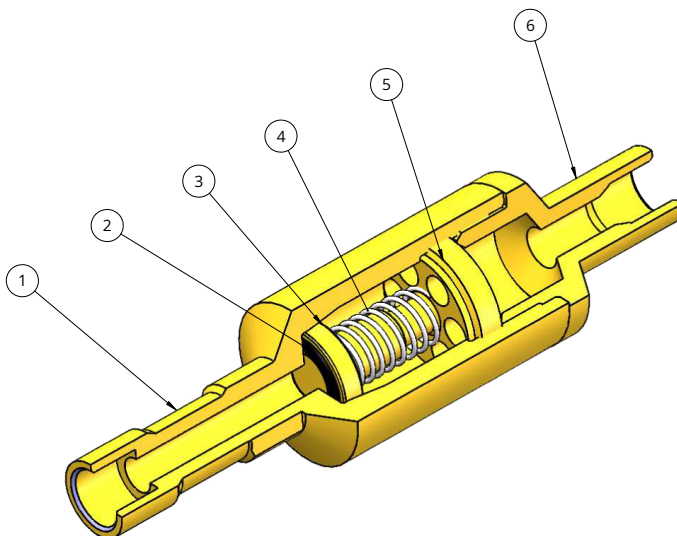
Table: Packaging label

| Information | Explanation |
|-------------------------------------|--|
| Check valve | Product Description |
| NRVT 10s | Product type and size |
| 020-6401 | Code number |
| R744 | Refrigerant |
| Straightway | Direction |
| DN 3/8 in ODF | Connection |
| PS 140bar/MWP 2031psig | Max Working Pressure |
| TS -40/+150°C -40 + 302°F | Media temperature range |
| MR | Place of manufacture |
| 211022 | Production date: DDMMYY |
| MADE IN USA | County of origin |
| Data Matrix | Content of traceability data matrix code (IDKey) |
| EAN code | Barcode for individual code no. identification according to EAN standard |
| Danfoss A/S, 6430 Nordborg, Denmark | Address |

Design

The pressure of the fluid passing through a refrigeration system opens the valve, while any reverse flow closes the valve. In NRVT check valve a sealing disc is activated by the spring to close or open the valve, and the force of the spring determines the Min. opening pressure. When the refrigerant flows through the valve and the differential pressure of the flow is higher than the Min. opening pressure, the piston will move towards the stop face and compress the spring, then the valve will open.

Figure: Design and materials



Materials

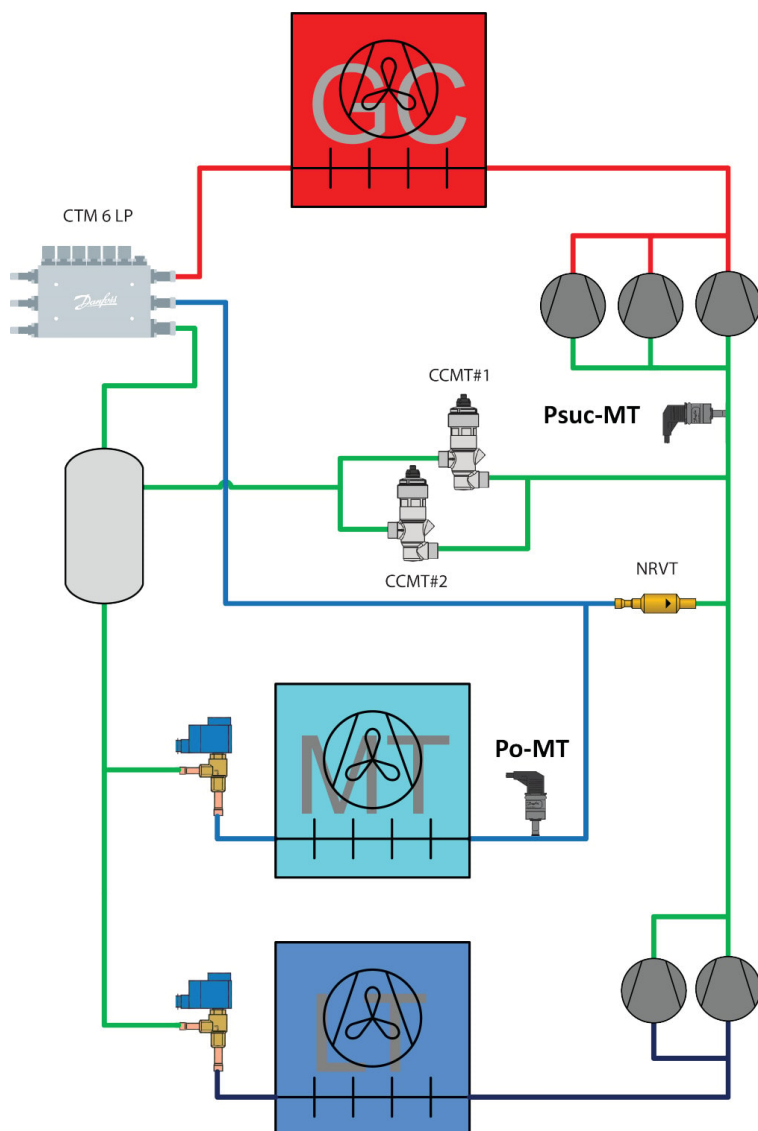
| Position | Description | Material |
|----------|--------------|-----------------|
| 1 | Valve body | Brass |
| 2 | Piston | Brass |
| 3 | Spring | Stainless steel |
| 4 | Piston guide | Brass |
| 5 | Stop face | Brass |
| 6 | Tailpiece | Brass |

Pressure and temperature data

Low Pressure lift Multi Ejector / cold & warm ambient temperature

- Optimal solution for **smaller** commercial refrigeration systems
- In colder ambient conditions system operates as a standard booster system
- Ejector is simply controlling the high pressure as a high pressure valve according to the optimal COP Gas Cooler pressure algorithm
- Pressure in the receiver as pressure difference between the receiver and Po-MT evaporator suction pressure
- Receiver pressure controlled by first gas by-pass valve CCMT#1, second gas by-pass valve CCMT#2 is closed
- **Check valve on MT evaporator suction line is open**
- In warmer ambient conditions temperature out of the gas cooler is high and corresponding optimal pressure in gas cooler is high too, so ejector can lift **all gas mass flow from MT evaporators** through the ejector to the receiver
- **Check valve in suction line between compressors and MT evaporators is closed due to pressure difference**
- The pressure in the receiver is result of the ejector performance.
- Both gas by-pass valves CCMT#1 & CCMT#2 are open to minimize pressure loses
- MT compressors are controlled based on Po-MT pressure sensor and Psuc-MT is protection

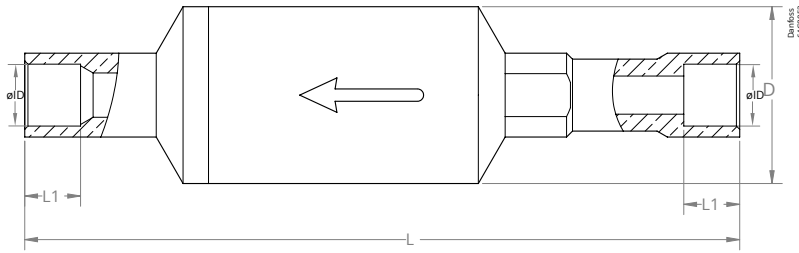
Figure: Low Pressure lift Multi Ejector / cold & warm ambient temperature



Dimensions & weights

You will find downloadable dimension drawings for individual code numbers on Danfoss store as part of the Visuals tab for individual code numbers.

Figure: Dimensions and Weights



Certificates, declarations and approvals

The list contains all certificates, declarations, and approvals for this product type. Individual code number may have some or all of these approvals, and certain local approvals may not appear on the list.

When you click on the link you will be directed to the latest version of the 'Declaration of Conformity'. Products developed and sold before this date of issue conform to the directives/standards in force at the time of their sale.

| Approval type | Title | Certification body | Approval topic |
|----------------------------|--|--------------------|----------------|
| Manufacturer's Declaration | Danfoss MD 033F4003.AB | Danfoss | PED |
| Export Control Declaration | Check valve and Shut-off ball valve | Danfoss | |
| UA Declaration | Danfoss UA 2023-01-10 Valves PL01 PL40 | Danfoss | PED |
| Manufacturer's Declaration | Danfoss MD 033F4010 | Danfoss | EU RoHS |

Contact details

Online support

Danfoss offers a wide range of support along with our products, including digital information, software, mobile apps and expert guidance. See the possibilities below.



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