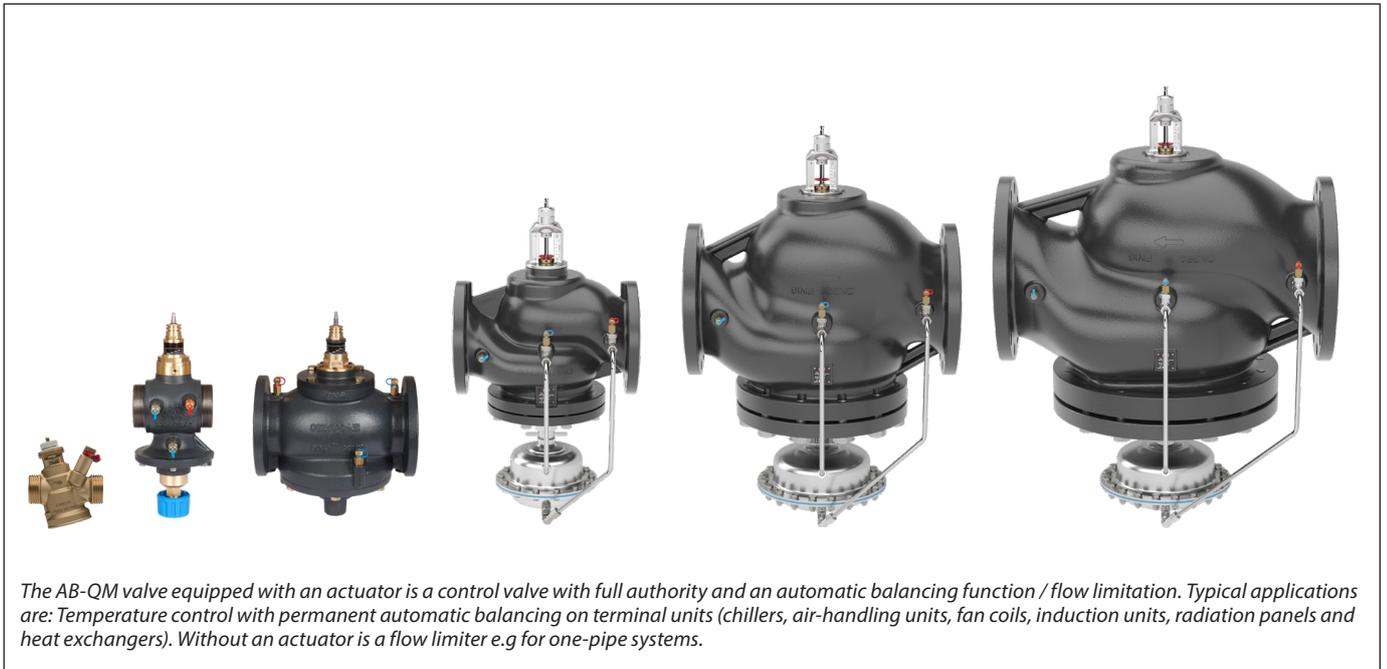


Data sheet

AB-QM 4.0 / AB-QM Pressure Independent Control Valves (PICV) DN 15-250



Description

The Danfoss AB-QM is a Pressure Independent Control Valve (PICV) that combines high accuracy and durability with market leading user-friendliness. The design of the AB-QM is fully geared towards making your project run on time and on budget while delivering the most efficient HVAC system.

Pressure independent valves are control valves with an automatic balancing function. An in-built pressure controller keeps a constant differential pressure over the control valve, ensuring full authority and automatic flow limitation. By combining two functions in one, control and automatic hydronic balance, Danfoss PICVs provide a cost-efficient solution for the challenges faced by forward-looking designers of HVAC systems. AB-QM can be used also in Industrial refrigeration systems.

The Danfoss AB-QM delivers the lowest total cost of ownership because:

- Precise flow limitation ensures always the right flow at the right time, ensuring minimized pumping energy
- Full range from DN 15 to DN 250 for flows up to 500 m³/h
- Available with internal and external thread for universal applicability
- Danfoss' durability test ensures the AB-QM has best-in-class resistance to scaling and clogging
- Easy troubleshooting because of the always visible setting and the ability to measure flow through test plugs
- Minimum hysteresis for stable and precise temperature control
- Future-ready with a range of smart actuators, ready for data driven and optimized HVAC 4.0

Ordering

AB-QM 4.0 threaded version (with test plugs and without test plugs) - External thread

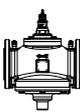
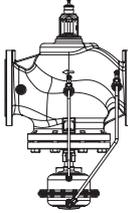
Type				With test plugs	Without test plugs
Picture	DN	Q _{nom.} (l/h)	Ext. thread (ISO 228/1)	Code No.	Code No.
	15 LF	200	G 3/4A	003Z8200	003Z8220
	15	700		003Z8201	003Z8221
	15 HF	1200		003Z8202	003Z8222
	20	1100	G 1A	003Z8203	003Z8223
	20 HF	1900		003Z8204	003Z8224
	25	2200	G 1 1/4A	003Z8205	-
	25HF	3800		003Z8206	-
	32	3600	G 1 1/2A	003Z8207	-
32 HF	5000	003Z8208		-	
	40	7500	G 2 A	003Z0770	-
	50	12500	G 2 1/2 A	003Z0771	-

AB-QM 4.0 threaded version (with test plugs and without test plugs) - Internal thread

Type				With test plugs	Without test plugs
Picture	DN	Q _{nom.} (l/h)	Int. thread (ISO 7/1)	Code No.	Code No.
	15 LF	200	Rp 1/2	003Z8300	003Z8320
	15	700		003Z8301	003Z8321
	15 HF	1200		003Z8302	003Z8322
	20	1100	Rp 3/4	003Z8303	003Z8323
	20 HF	1900		003Z8304	003Z8324
	25	2200	Rp 1	003Z8305	-
	25 HF	3800		003Z8306	-
	32	3600	Rp 1 1/4	003Z8307	-
32 HF	5000	003Z8308		-	

* AB-QM DN 15-32 w/o TP can not be upgraded to version with TP

AB-QM flanged version

Picture	DN	Q _{nom.} (l/h)	Flange connection (EN 1092-2)	Code No.
	50	12500	PN 16	003Z0772
	65	20000		003Z0773
	65 HF	25000		003Z0793
	80	28000		003Z0774
	80 HF	40000		003Z0794
	100	38000		003Z0775
	100 HF	59000		003Z0795
	125	115000		003Z0725
	125 HF	140000		003Z0735
	150	155000		003Z0726
	150 HF	200000		003Z0736
	200	320000		003Z0727
	200 HF	410000		003Z0737
	250	380000		003Z0728
	250 HF	500000	003Z0738	

Ordering (continuous)
Accessories & spare parts

Type	Comments		Code No.
	To pipe	To valve	
Union connection (CW617N) (1 pcs.) 	R 1/2	DN 15	003Z0232
	R 3/4	DN 20	003Z0233
	R 1	DN 25	003Z0234
	R 1 1/4	DN 32	003Z0235
	R 1 1/2	DN 40	003Z0279
	R 2	DN 50	003Z0278
Tailpiece welding (W. Nr. 1.0308) (1 pcs.) 	Weld.	DN 15	003Z0226
		DN 20	003Z0227
		DN 25	003Z0228
		DN 32	003Z0229
		DN 40	003Z0270
		DN 50	003Z0276
Tailpiece welding - INOX (W. Nr. 1.4404) (1 pcs.) 	Weld.	DN 15	003Z1271
		DN 20	003Z1272
		DN 25	003Z1273
		DN 32	003Z1274
		DN 40	003Z1275
Tailpieces for soldering (CW614N) (2 nuts, 2 gaskets, 2 soldering plugs)	15x1 mm	DN 15	065Z7017
Handle AB-QM (necessary accessory if installing valve without actuator)		DN 40-100	003Z0695
Shut off accessories		DN 15-32	003Z0230
Stem heater for AB-QM DN 40-100 / AME 435 QM			065Z0315
Elbow test plug extension (1 pcs.)			003Z3944
Straight plug extension set (1 pcs.)			003Z3946
AB-QM 4.0 DN 15 EPP insulation			003Z7810
AB-QM 4.0 DN 20 EPP insulation			003Z7811
AB-QM 4.0 DN 25 EPP insulation			003Z7812
AB-QM 4.0 DN 32 EPP insulation			003Z7813
AB-QM DN 125 Impulse tube set			003Z3961
AB-QM DN 150 Impulse tube set			003Z3962
AB-QM DN 200 Impulse tube set			003Z3963
AB-QM DN 250 Impulse tube set			003Z3964

Technical data

		AB-QM 4.0 (threaded version)										AB-QM (threaded version)	
Nominal diameter		DN	15 LF	15	15 HF	20	20 HF	25	25 HF	32	32 HF	40	50
Flow range	Q_{nom} (100 %) ¹⁾	l/h	200	700	1200	1100	1900	2200	3800	3600	5000	7500	12500
Setting range	^{1), 2)}	%	10-100					10-100				40-100	
Diff. pressure ³⁾	Δp_{min}	kPa	16	16	25	16	25	20	30	20	30	30	
	Δp_{max}		600										
Pressure stage		PN	25									16	
Control range	1:1000												
Control valve's characteristic	Linear (could be converted by actuator to equal percentage)												
Leakage rate with recommended actuators	IEC 60534-4:2007 class IV						IEC 60534-4:2007 class III						
For shut off function	Acc. to ISO 5208 class A - no visible leakage												
Flow medium	Water and water mixture for closed heating and cooling systems according to plant type I for DIN WN 14868. When used in Plant type II for DIN EN 14868 appropriate protective measures are taken. The requirements of VDI 2035, part 1 + 2 or BSRIA BG29 + BG50 are observed.												
Medium temperature	°C	(-20*) + 2 ... +95										(-20*) + 2 ... +120	
Storage and transport temp.		-40 ... +70											
Stroke		mm	4									10	
Connection	ext. thread (ISO 228/1)	G ¾ A			G 1 A			G 1¼ A		G 1½ A		G 2 A	G 2 ½ A
	int. thread (ISO 7/1)	Rp ½			Rp ¾			Rp 1		Rp 1 ¼		-	
	actuator	M30 x 1.5										Danfoss standard	

		AB-QM 4.0 (threaded version)										AB-QM (threaded version)	
Materials		DN	15 LF	15	15 HF	20	20 HF	25	25 HF	32	32 HF	40	50
Materials in the medium	Valve bodies	DZR Brass										Grey iron EN-GJL-250 (GG25)	
	Membranes and O-rings	EPDM											
	Shutter guide	PPSU											
	Shutter	DZR Brass					DZR Brass + PPSU					-	
	Springs	W.Nr.1.4310										W.Nr.1.4310, W.Nr. 1.4568	
	Spring support	PPSU										-	
	Cone (Pc)	-										CW 614N, W.Nr.1.4305	
	Cone (Cv)	PPSU										CW 614N	
	Seat (Pc)	-										W.Nr. 1.4305	
	Seat (Cv)	DZR Brass										W.Nr. 1.4305	
Screw	-										Stainless steel A2		
Materials out of medium	Plastic parts	ABS										POM	
	Insert parts and outer screws	-										CW 614N, W.Nr. 1.4310, W.Nr. 1.4401	

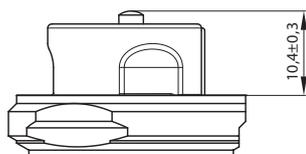
¹⁾ Factory setting of the valve is done at nominal setting range.

²⁾ Regardless of the setting, the valve can modulate below 1 % of set flow.

³⁾ At min differential pressure valve reaches at least 90% of nominal flow. Declaration of performance is available upon request.

^{*)} If the medium temperature when using AB-QM is below 2 °C, than ice forming on the spindle must be prevented, therefore valve should be insulated with vapor tight insulation. AB-QM DN15-100 were tested for performance and durability with ethylene as well as propylene glycol in a concentration of 50%. Higher concentrations are possible, but for compatibility of different coolants for PICV's, please check with the coolant supplier. For AB-QM DN40-100 stem heaters must be used: Code 065Z0315.

Pc - pressure controller part
Cv - Control valve part



Closing point (measure)
for DN 15-32

Technical data (continuous)

AB-QM (flanged version)

Nominal diameter		DN	50	65	65 HF	80	80 HF	100	100 HF
Flow range	Q _{nom} (100 %) ¹⁾	l/h	12500	20000	25000	28000	40000	38000	59000
Setting range ^{1), 2)}		%	40-100						
Diff. pressure ^{3), 4)}	Δp_{min}	kPa	30	60	30	60	30	60	
	Δp_{max}		600						
Pressure stage		PN	16						
Control range		Acc. to standard IEC 534 control range is high as Cv characteristic is linear. (1:1000)							
Control valve's characteristic		Linear (could be converted by actuator to equal percentage)							
Leakage rate with recommended actuators		max. 0.05 % of Q _{nom}							
For shut off function		Acc. to ISO 5208 class A - no visible leakage							
Flow medium		Water and water mixture for closed heating and cooling systems according to plant type I for DIN EN 14868. When used in plant Type II for DIN EN 14868 appropriate protective measures are taken. The requirements of VDI 2035, part 1 + 2 or BSRIA BG29 + BG50 are observed.							
Medium temperature		°C	(-20*) + 2 ... +120						
Storage and transport temp.			-40 ... 70						
Stroke		mm	10	15					
Connection	flange	PN 16							
	actuator	Danfoss standard							
Materials in the medium									
Valve bodies		Grey iron EN-GJL-250 (GG25)							
Membranes/ Bellow		EPDM							
O-rings		EPDM							
Springs		W.Nr. 1.4568, W.Nr. 1.4310							
Cone (Pc)		CuZn40Pb3 - CW 614N, W.Nr. 1.4305							
Seat (Pc)		W.Nr. 1.4305							
Cone (Cv)		CuZn40Pb3 - CW 614N							
Seat (Cv)		W.Nr. 1.4305							
Screw		Stainless Steel (A2)							
Flat gasket		NBR							

Nominal diameter		DN	125	125 HF	150	150 HF	200	200 HF	250	250 HF
Flow range	Q _{nom} (100 %) ¹⁾	l/h	115000	140000	155000	200000	320000	410000	380000	500000
Setting range ²⁾		%	40-100							
Diff. pressure ³⁾	Δp_{min}	kPa	40	60	40	60	40	60	40	60
	Δp_{max}		800	800	800	800	800	800	800	800
Pressure stage		PN	16							
Control range		1:1000								
Control valve's characteristic		Linear (could be converted by actuator to equal percentage)								
Leakage rate with recommended actuators		IEC 60534-4:2007 class IV								
Flow medium		Water and water mixture for closed heating and cooling systems according to plant type I for DIN EN 14868. When used in plant Type II for DIN EN 14868 appropriate protective measures are taken. The requirements of VDI 2035, part 1 + 2 or BSRIA BG29 + BG50 are observed.								
Medium temperature		°C	(-10*) + 2 ... +120							
Storage and transport temp.			-40 ... 70							
Stroke		mm	28				36			
Connection	flange	PN 16								
	actuator	Danfoss standard								
Materials in the medium										
Valve body/cover		Grey iron EN-GJL-250 (GG 25)								
Membrane and seals		EPDM								
Cv/Pc cone, seat		W.nr. 1.4021								
Cv/Pc piston		W.nr. 1.4305								
Guiding bush		CuSn11Pb2								
Stem Pc and Cv		W.nr. 1.4404								
Stuffing box		CW602N								
Conical insert		CuSn8								
Pc actuator housing		P235GH Zinc plated TLP								
Flat gasket		Non asbestos								

¹⁾ Factory setting of the valve is done at nominal setting range.

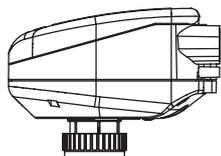
²⁾ Regardless of the setting, the valve can modulate below 1 % of set flow.

³⁾ At min differential pressure valve reaches at least 90% of nominal flow. Declaration of performance is available upon request.

⁴⁾ If the medium temperature when using AB-QM is below 2 °C, than ice forming on the spindle must be prevented, therefore valve should be insulated with vapor tight insulation. AB-QM DN125-250 were tested for performance and durability with ethylene as well as propylene glycol in a concentration of 50%. Higher concentrations are possible, but for compatibility of different coolants for PLCV's, please check with the coolant supplier.

Pc - pressure controller part
Cv - Control valve part

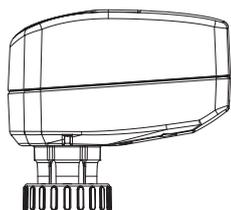
Actuators overview
AB-QM DN 15-32



NovoCon® S

NovoCon® S is a high accuracy multi-functional field bus actuator, specifically designed for use in combination with the Pressure Independent Balancing Control Valve type AB-QM in sizes from DN 15 LF-32 HF. The actuator with AB-QM is used to control water supply to fan coil units, chilled beams, induction units, small re-heaters, re-coolers, AHU's and other terminal units for zone control, in which heating/ chilled water is the controlled medium.

Type	Speed	Power supply	Control signal	Communication protocol	Enclosure	Code No.
NovoCon® S	3/6/12/24 s/mm	24 V ac/dc	0-10 V, 2-10V, 0-20mA, 4-20mA	BACnet MS/TP, Modbus RTU	IP 54 (IP40 if mounted upside down)	003Z8504

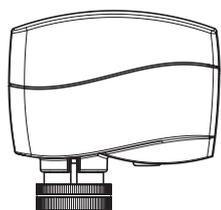


AME 110 NL/NLX

The AME 110 actuator is high precision modulating gear actuator that can be mounted on the AB-QM valves for precise control. It has a calibration function so the travel of the actuator always matches the stroke of the AB-QM perfectly. The actuator is by default delivered with a logarithmic characteristic ideal for water to air applications. It can easily be changed to characteristic if required.

The AME 110 NL/NLX fits to AB-QM DN 15 LF to DN 32 HF.

Type	Speed	Feedback signal	Power supply	Control signal	Enclosure	Code No.
AME 110 NL	12/3 s/mm	No	24 V ac/dc	0-10 V, 2-10V, 0-20mA, 4-20mA	IP 54	082H8110
AME 110 NLX	12/3 s/mm	Yes				082H8114

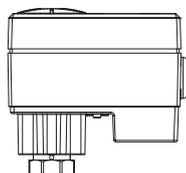


AMV 110/120 NL

The AMV 110 and 120 are actuators for 3 point control of AB-QM valves. They have a calibration function so the travel of the actuator always matches the stroke of the AB-QM perfectly.

The AMV 110/120 fits to AB-QM DN 15 LF to DN 32 HF.

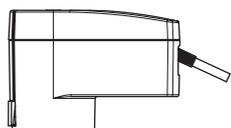
Type	Speed	Feedback signal	Power supply	Control signal	Enclosure	Code No.
AMV 110 NL	24 s/mm	No	24 V ac	3 point	IP 42	082H8056
AMV 120 NL	12 s/mm	No				082H8058



AME 13 SU/SD

The AME 13 is a precision gear actuator that has a built-in spring that will close the valve (Spring Down, SD) or open the valve (Spring Up, SU) if the power on the actuator is lost. The characteristic can be set to Logarithmic or Linear with a dip switch. The AME 13 SU/SD fits to AB-QM DN 15 LF to DN 32 HF.

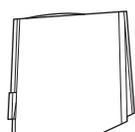
Type	Speed	Spring	Power supply	Control signal	Feedback signal	Enclosure	Code No.
AME 13 SU-1	14 s/mm	Spring to open	24 V ac	0-10 V, 2-10V, 0-20mA, 4-20mA	0-10 V, 2-10V	IP 54	082H5006
AME 13 SD-1	mm	Spring to close					082H5007



AME 113

The AME 113 are modulated controlled gear actuators that has a build in battery operated function that opens or closes the valve if the power on the actuator is lost. The AME 113 has a logarithmic characteristic. They have a calibration function so the travel of the actuator always matches the stroke of the AB-QM valve. The AME 113 fits to AB-QM DN 15 LF to DN 32 HF.

Type	Speed	Safety function	Power supply	Control signal	Feedback signal	Enclosure	Code No.
AME 113 NL SD	15 s/mm	Closes the valve	24 V ac/dc	0-10 V	-	IP 54	082H5007M
AME 113 NL SU		Opens the valve					082H5008
AME 113 NLX SD		Closes the valve			0-10 V		082H5000
AME 113 NLX SU		Opens the valve					082H5001



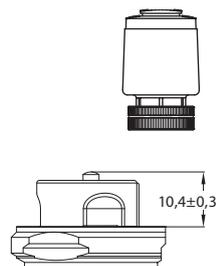
ABNM-A5

The ABNM is a thermal modulating actuator. It can be used to modulate the AB-QM if speed or precision is not the first concern. ABNM has either a Logarithmic (LOG) or a Linear (LIN) characteristic which should be chosen to fit the application. It is available in Normally Open (NO) and Normally Closed (NC) versions, as well as in 24V DC and AC . The ABNM-A5 fits to AB-QM DN 15 LF to DN 32 HF.

Cables	Code No.
1 meter	082F1081
5 meter	082F1082
10 meter	082F1083

Type	NO/NC	LOG/LIN	Supply voltage	Stroke	Full stroke time	Enclosure	Code No.
ABNM-A5	NC	LOG	24 V ac	5 mm	3-5 min	IP 54	082F1160
ABNM-A5	NC	LIN		5 mm			082F1161
ABNM-A5	NC	LOG		6.5 mm			082F1162
ABNM-A5	NO	LOG		6.5 mm			082F1163
ABNM-A5	NC	LIN		6.5 mm			082F1164
ABNM-A5	NO	LIN		6.5 mm			082F1165
ABNM-A5	NC	LOG	24 V dc	6.5 mm	082F1166		
ABNM-A5	NO	LOG		6.5 mm	082F1167		

Note: ABN & ABNM A5 with 5mm stroke are only able to open AB-QM DN 25-32 90%.



Closing point (measure) for DN 15-32

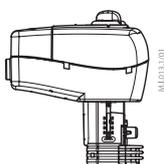
TWA-Q

TWA-Q is a thermal actuator that is used for On/Off applications, where control precision and speed are not prioritized. It is available in Normally Open (NO) and Normally Closed (NC) versions and in 24 and 230 Volt. TWA-Q has a position indicator to show if it is open or closed. The TWA-Q fits to AB-QM DN 15 LF to DN 32 HF.

Type	NC/NO	Voltage	Stroke	Full stroke time ¹⁾	Enclosure	Code No.
TWA-Q	NC	230V AC	5 mm	<3 min.	IP 54	082F1600
TWA-Q	NO	230V AC	5 mm			082F1601
TWA-Q	NC	24V AC/DC	5 mm			082F1602
TWA-Q	NO	24V AC/DC	5 mm			082F1603

¹⁾ at room temperature.

**Actuators overview
AB-QM DN 40-100**



NovoCon® M

NovoCon® M is a high accuracy multi-functional field bus actuator, specifically designed for use in combination with the NovoCon Pressure Independent Balancing Control Valve type NovoCon AB-QM in sizes from

DN 40-100, please see separate data sheet. The NovoCon® M actuator with AB-QM is used in air handling units AHU, chillers and distribution station applications.

Type	Speed	Power supply	Control signal	Communication protocol	Enclosure	Code No.
NovoCon® M	3/6/12/24 s/mm	24 V ac/dc	0-10 V, 2-10V, 0-20mA, 4-20mA	BACnet MS/TP, Modbus RTU	IP 54	003Z8540

AME 435 QM

The AME 435 QM is a high precision modulating gear actuator that can be mounted on the AB-QM for precise control. It has a calibration function, so the travel of the actuator always matches the stroke of the AB-QM perfectly. The actuator is suitable for both linear and logarithmic characteristics. The AME 435 QM fits to AB-QM DN 40 to DN 100 HF.

Type	Speed	Power supply	Control signal	Feedback signal	Enclosure	Code No.
AME 435 QM	7.5/15 s/mm	24 V ac/dc	0-10 V, 2-10V, 0-20mA, 4-20mA	0-10 V, 2-10V	IP 54	082H0171

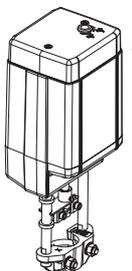
AME 25 SU/SD

The AME 25 SU/SD is a precision gear actuator that has a built-in spring that will close the valve (Spring Down, SD) or open the valve (Spring Up, SU) if the power on the actuator is lost. The characteristic can be set to Logarithmic or Linear with a dip switch. The AME 25 SU/SD fits to AB-QM DN 40 to DN 100 HF.

Type	Speed	Power supply	Control signal	Feedback signal	Enclosure	Code No.
AME 25 SD	15 s/mm	24 V ac	0-10 V, 2-10V, 0-20mA, 4-20mA	0-10 V, 2-10V	IP 54	082H3038
AME 25 SU						082H3041

Please consider adapter is needed **003Z0694**

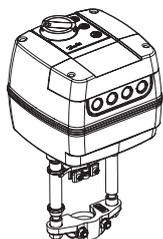
**Actuators overview
AB-QM DN 125-250**



AME 55 QM

AME 55 QM and AME 655-1 actuators are used with pressure independent balancing and control valve type AB-QM DN 125 and DN 250.

Type	Speed	Power supply	Control signal	Feedback signal	Enclosure	Code No.
AME 55 QM	8 s/mm	24 V ac	0-10 V, 2-10V, 0-20mA, 4-20mA	0-10 V, 2-10V	IP 54	082H3078



AME 655-1

Type	Speed	Power supply	Control signal	Feedback signal	Enclosure	Code No.
AME 655-1	2/6 s/mm	24 V ac/dc	0-10 V, 2-10V, 0-20mA, 4-20mA	0-10 V, 2-10V, 0-20mA, 4-20mA	IP 54	082H5010

AME 658 SU/SD-1

AME 658 SU/SD-1 actuator is used together with pressure independent balancing and control valves type AB-QM DN 125 and DN 250. The AME 658 SU/SU-1 is a precision gear actuator that has a built-in spring that will close the valve (Spring Down, SD) or open the valve (Spring Up, SU) if the power on the actuator is lost. The characteristic can be set to Logarithmic or Linear with a dip switch.

Type	Speed	Power supply	Control signal	Feedback signal	Enclosure	Code No.
AME 658 SU-1	4/6 s/mm	24 V ac/dc	0-10 V, 2-10V, 0-20mA, 4-20mA	0-10 V, 2-10V, 0-20mA, 4-20mA	IP 54	082H5012
AME 658 SD-1						082H5011

All actuators type “-1” are UL certified.

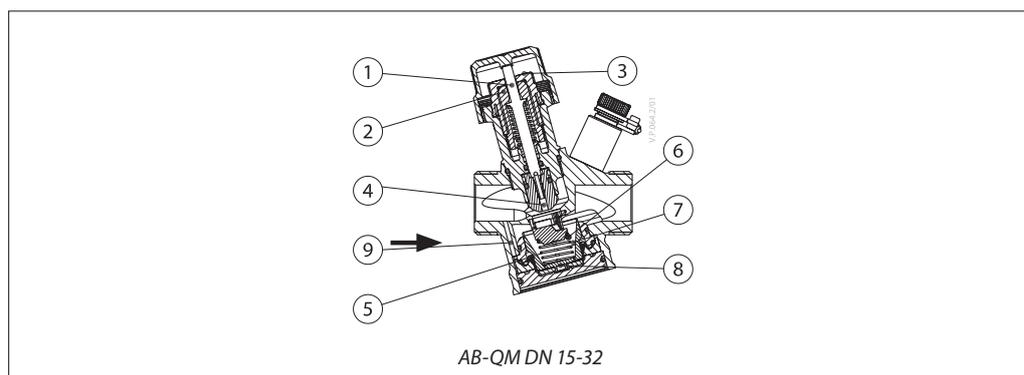
NovoCon® L

NovoCon® L is a high accuracy multi-functional fieldbus actuator, specifically designed for use in combination with the Pressure Independent Control Valve type AB-QM in sizes from DN 125-250 used in air handling units AHU, chillers and distribution station applications. NovoCon® L SU/SD has a built-in a spring that will close the valve (Spring Down, SD) or open the valve (Spring Up, SU) if the power on the actuator is lost.

Type	Speed	Power supply	Control signal	Communication protocol	Enclosure	Code No.
NovoCon® L	3/6/12/24 s/mm	24 V ac/dc	0-10 V, 2-10V, 0-20mA, 4-20mA	BACnet MS/TP, Modbus RTU	IP 54	003Z8560
NovoCon® L SU						003Z8561
NovoCon® L SD						003Z8562

Design

1. Spindle
2. Stuffing box
3. Pointer
4. Control valve's cone
5. Membrane
6. Differential pressure controller spring
7. Shutter
8. Membrane plate
9. Internal impulse tube



Function:

The AB-QM valve consists of two parts:

1. Differential pressure controller
2. Control valve

1. Differential pressure controller DPC

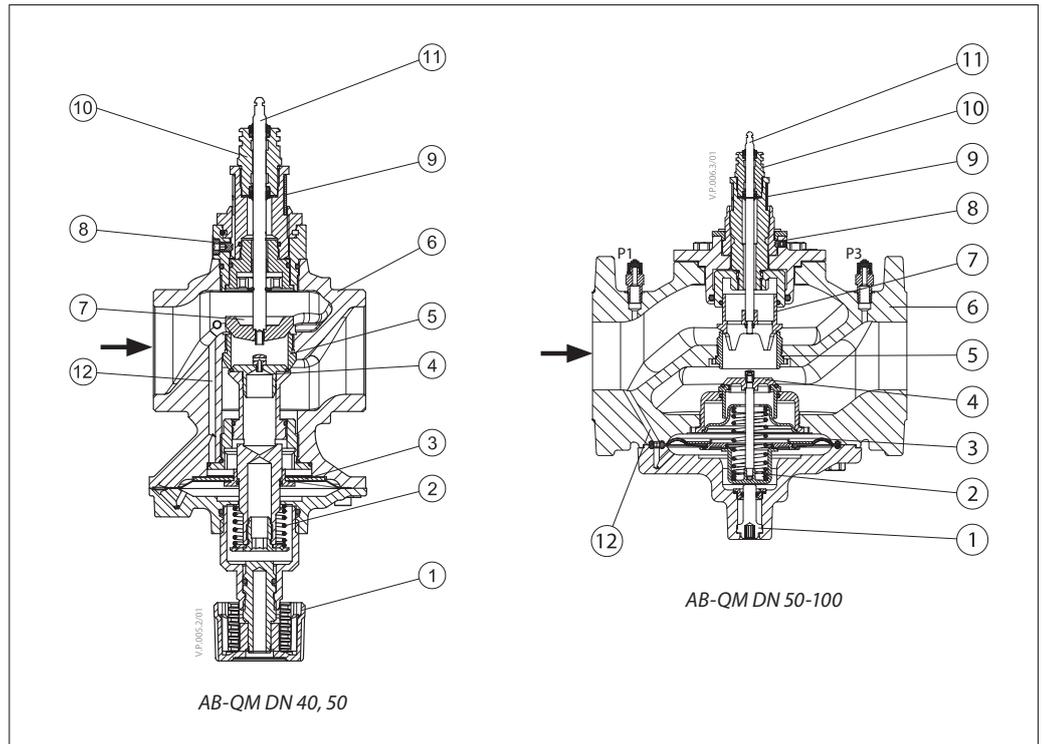
The differential pressure controller maintains a constant differential pressure across the control valve. The pressure difference Δp_{cv} (p_1-p_2) on the membrane is balanced with the force of the spring. Whenever the differential pressure across the control valve changes (due to a change in available pressure, or movement of the control valve) the differential pressure controller is displaced to a new position which brings a new equilibrium and therefore keeps the differential pressure at a constant level.

2. Control valve CV

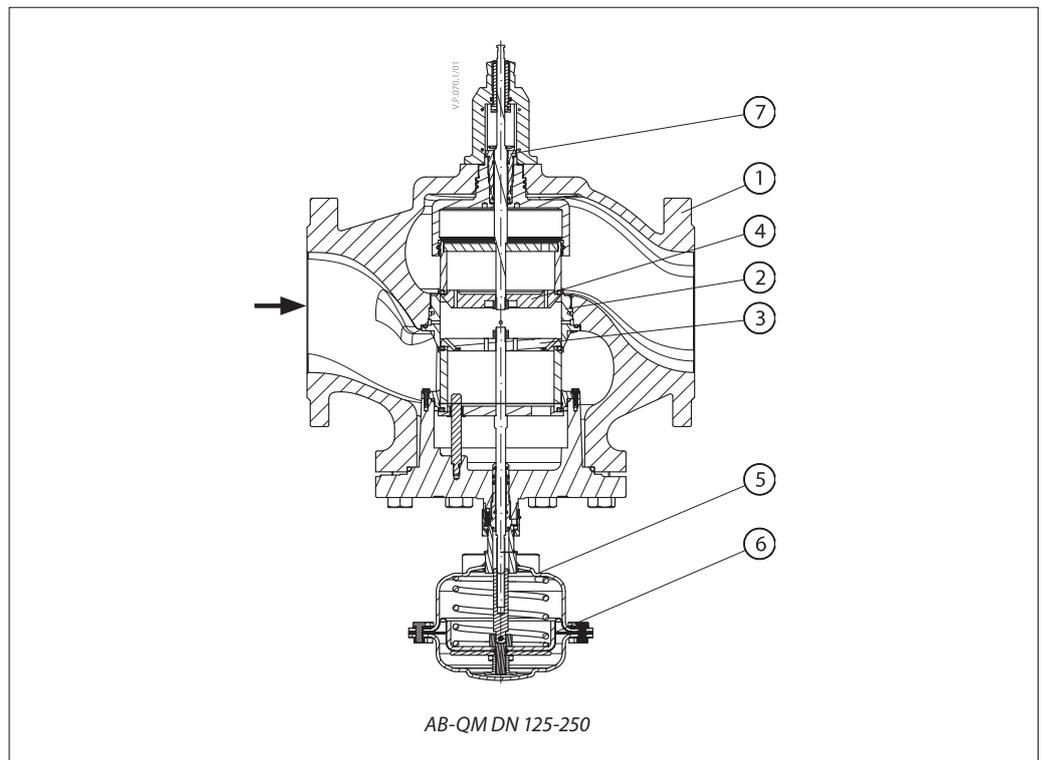
The control valve has a linear characteristic. It features a stroke limitation function that allows adjustment of the K_v value. The percentage marked on the scale equals the percentage of 100 % flow marked on the pointer. Setting is done by turning the setting knob to the desired position.

Design (continuous)

1. Shut off screw
2. Main spring
3. Membrane
4. DP cone
5. Seat
6. Valve body
7. Control valves cone
8. Locking screw
9. Scale
10. Stuffing box
11. Spindle
12. Internal impulse tube



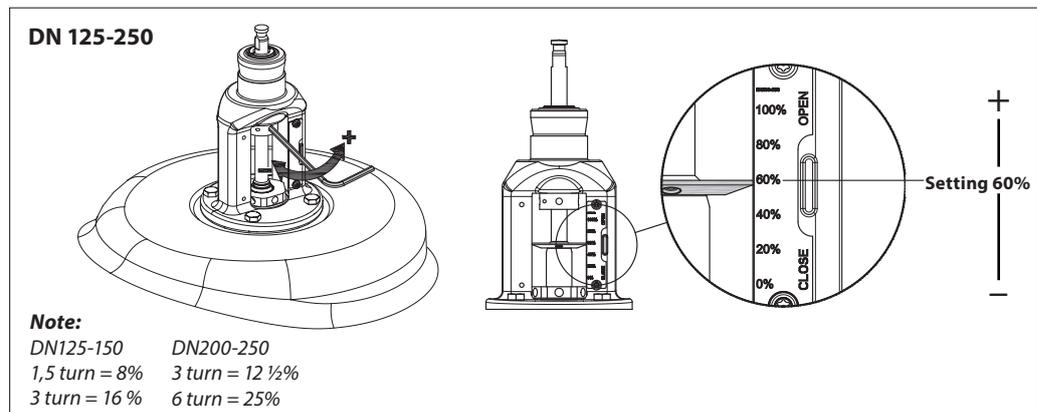
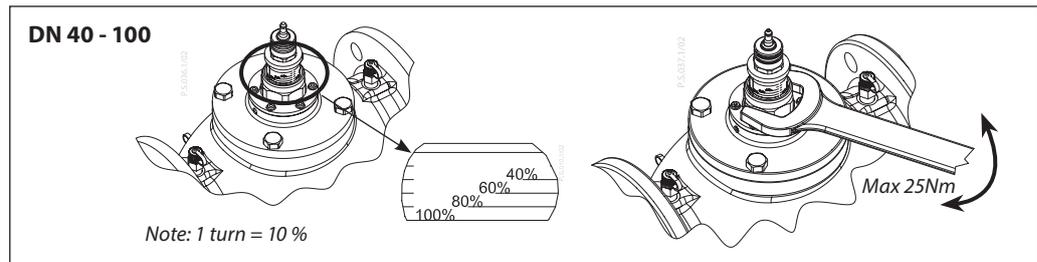
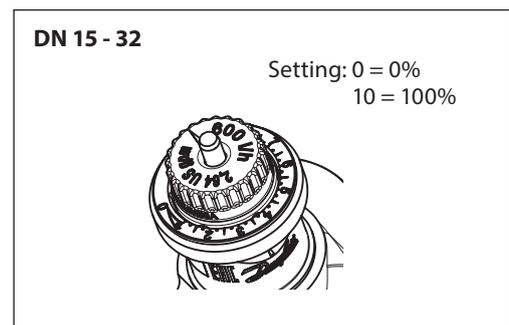
1. Valve body
2. Valve seat
3. DPC cone
4. CV cone
5. DP controller
6. Membrane
7. Stuffing box



Presetting

DN 15-32

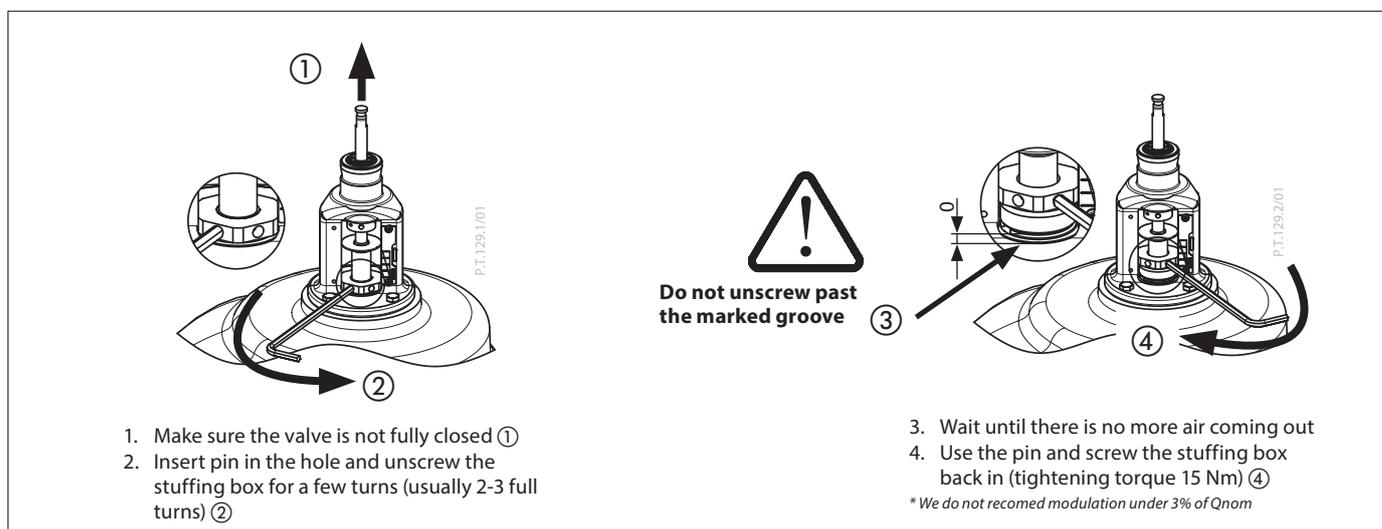
The calculated flow can be adjusted easily without using special tools.
 The change of presetting (factory setting is 100% (10) follow steps below:
 1. Remove the blue protective cap or the mounted actuator
 2. Turn the pointer (clockwise to decrease) to the new setting
 3. Clockwise turning would decrease the flow value while counter clock wise would increase it.



De-airing

In the position when regulator is mounted with electrical actuator on top, air can get trapped in relief chamber after the installation (and system filling up). In rare cases hammering noise at low opening can occur.

If this is the case, please de-air the control valve side (where electrical actuator is mounted) following next steps:



Method of measurement

AB-QM DN 40-250
 AB-QM DN 15-32

The test plugs are placed in a way that differential pressure p_1-p_2 is measured (see figure 1). Therefore the measured differential pressure can be used to calculate the flow directly. Since the measurements across the measuring points are influenced by the dynamic pressure, turbulences, flow patterns, internal tolerances, setting accuracy and accuracy of the measuring equipment we believe that the total accuracy of the measurement is lower than performance of the valve. However accuracy of the flow measurements will always be within $\pm 10\%$

within setting range 20 - 100 % (DN 15-32) or 40 - 100 % (DN 40-250) and from dp_{min} to dp_{max} .

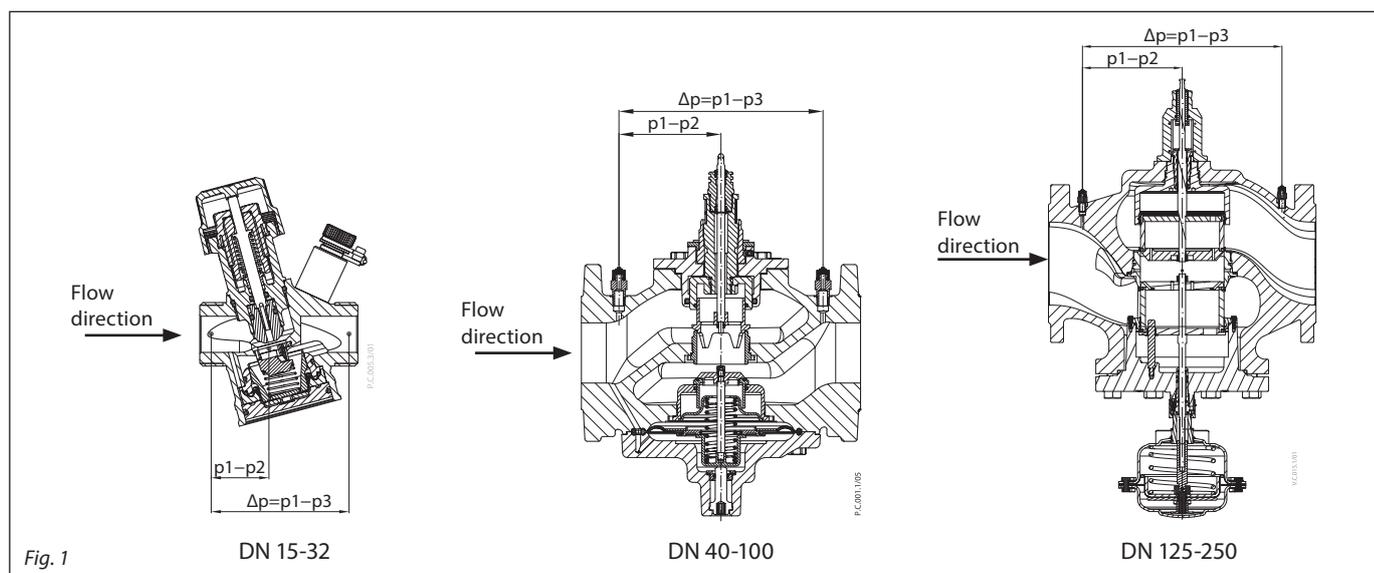
Therefore we recommend not to adjust the setting when the results are within 10 % of the expected flow.

Calculating the flow

$$\Delta p_{cv} = p_1 - p_2$$

$$Q = kv_{cv} \times \sqrt{\Delta p_{cv}}$$

For kv_{cv} values please follow the link to AB-QM flow checker document:
<https://assets.danfoss.com/documents/latest/195768/AM322356127863en-010102.pdf>



Service

DN 15-32

For the service shut-off function, the valve can be installed in either supply or return pipe.

DN 40-100

For the service shut-off function, the valve can be installed in either supply or return pipe.

Valves are equipped with manual shut-off for isolating function up to 16 bar.

DN 125-250

For the service shut-off function, the valve can be installed in either supply or return pipe.

For shut-off set the valve to 0%.

Tender text

A pressure independent balancing and control valve with a linear control characteristic that is independent of the available pressure and setting. Make: Danfoss AB-QM or equivalent.

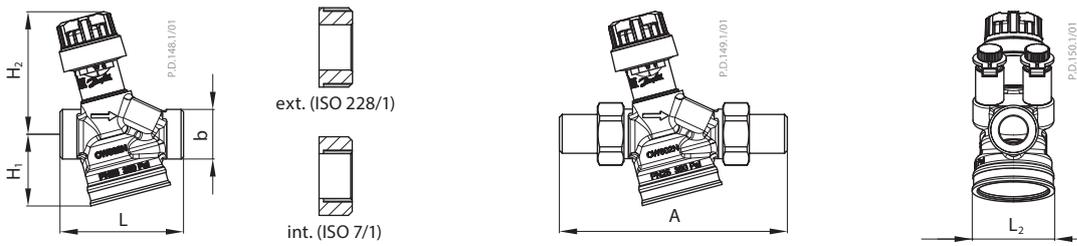
The pressure independent valve should have the following features:

- Automatic flow limitation function
- Membrane driven design for reduced clogging risk
- Modulating below 1% of set flow, regardless of the setting
- Maximum flow clearly marked on the valve
- Full authority at all settings
- Ability to close against 16 Bar of differential pressure.
- Linear control characteristic
- Linear setting
- Control ratio 1:1000
- Test plugs for pump optimization and flow verification for DN 15-250. Available in the range from DN 15 – 250 from one supplier.
- Option to change the characteristic from linear to equal percentage at all sizes by adjusting actuator settings.
- Leakage rate of no visible leakage (IEC 60534-4:2007 class IV) for DN 15-20 and DN 125-250 in combination with recommended actuator
- Leakage of 0.05 % of the Q_{nom} for DN 25-100 (IEC 60534-4:2007 class III) in combination with recommended actuator
- Flow measurements via test plugs according to BS7350:1990

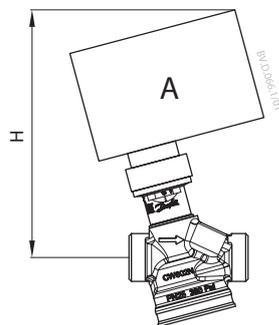
Insulation (for heating)

DN	L	H1	H2	D	Fire class
	mm				
15	113	62	56	68	E (EN 13501-1), B2 (DIN 4102)
20	120	62	60	75	
25	162	69	71	94	
32	193	74	90	120	

Dimensions



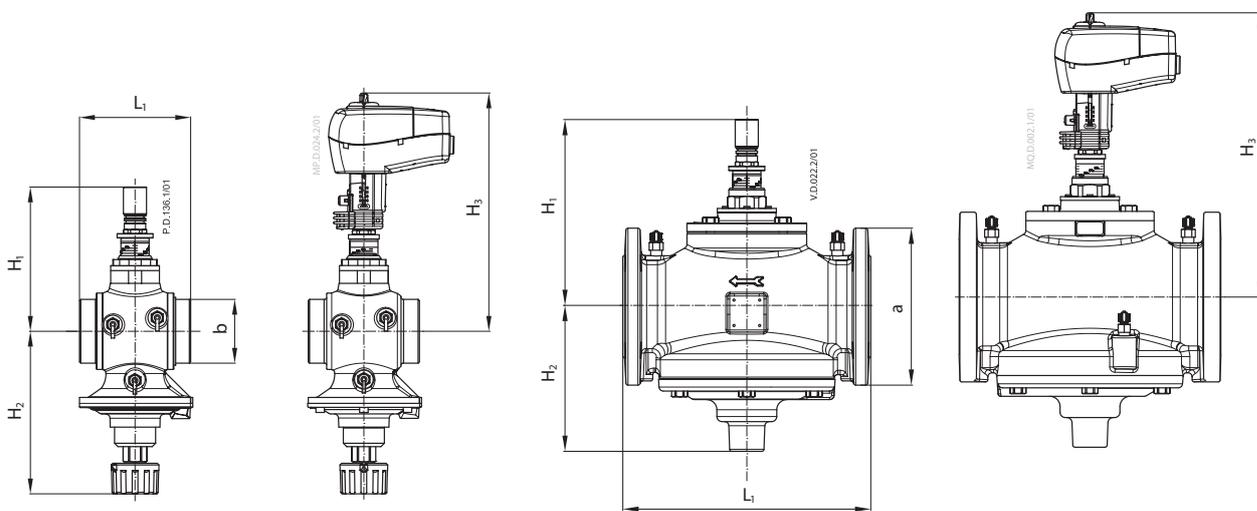
DN	Length				Height		Threaded	Welded	L ₂ (mm)
	external		internal		H ₁	H ₂	A		
	L (mm)	b	L (mm)	b	(mm)				
15	65	G ¾A	75	Rp ½	38.2	65.2	120	139	42.6
20	82	G 1A	85	Rp ¾	43.9	67.2	143	166	49.4
25	104	G 1 ¼A	104	Rp 1	49.9	71.8	174	188	65.8
32	130	G 1 ½A	130	Rp 1 ¼	64.5	73.8	207	214	79.4



DN 15 - 32

DN	TWA-Q	ABNM A5	AME 110 NL/NLX	AMV 110NL/120 NL, AMI 140	NovoConS	AME 13 SU	AME 113 NLX	Valve weight (kg)	
	H (mm)								external
15	110.8	97.8	122.9	131.3	130.1	210.7	118	0.56	0.59
20	112	99	124.9	132.5	131.3	212.1	119.2	0.75	0.73
25	116	103.8	129.5	137.2	136	216.7	123.9	1.23	1.19
32	118	105.8	131.5	139.3	138	218.7	125.9	1.78	1.81

Dimensions (continuous)



AB-QM DN 40, 50

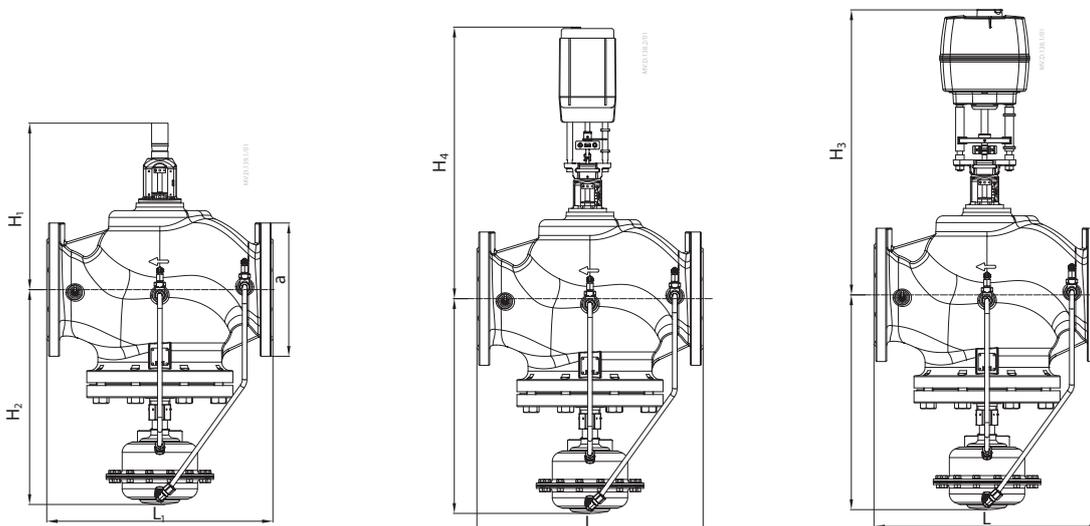
AB-QM + AME 435 QM
NovoCon® M

AB-QM DN 50-100

AB-QM + AME 435 QM
NovoCon® M

DN	L ₁	H ₁	H ₂	H ₃	b (ISO 228/1)	Weight kg
	mm					
40	110	170	174	280	G 2	6.9
50	130	170	174	280	G 2 ½	7.8

DN	L ₁	H ₁	H ₂	H ₃	a (EN 1092-2)	Weight (kg)
	mm					
50	230	170	174	280	165	14.2
65	290	220	172	330	185	38.0
80	310	225	177	335	200	45.0
100	350	240	187	350	220	57.0



AB-QM DN 125-250

AMV(E) 55 DN 125-250, PN 16

AMV(E) 65X DN 125-250
NovoCon® L

DN	L ₁	H ₁	H ₂	H ₃	H ₄	a (EN 1092-2)	Valve weight (kg)
	mm						PN 16
125	400	395	335	610	580	250	79
150	480	460	360	635	610	285	135
200	600	495	417	695	665	340	242
250	730	555	429	703	680	405	394



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