

Data Sheet

# EM-PMI375-T1100

Electric machine, permanent magnet internal

## FEATURES

- Synchronous Reluctance assisted Permanent Magnet (SRPM) technology
- Extremely compact and robust aluminum frame structure
- Highest efficiency throughout the operation range on the market (~96 %)
- Liquid cooled with water-glycol mixture
- Low coolant flow required
- Allowed coolant temperature up to +65°C
- IP65 enclosure class to maximize reliability, IP67 available as option
- Multiple mounting possibilities



## GENERATOR SPECIFIC FEATURES

- Standard SAE flange mounting to match the diesel engine connection
- Wide selection of speed ratings allowing the generator to be selected to customer specific applications with various voltage requirements
- Can also be used as starter motor for the ICE

## MOTOR SPECIFIC FEATURES

- Extended speed and torque capabilities compared to standard PM motors from Danfoss reluctance assisted permanent magnet motor technology
- Motor structure is designed to be able to produce high starting torque: EM-PMI motor can produce instantly full torque to a non-rotating shaft
- Optimized speed range to meet the most common gear ratios used in heavy mobile machinery

## GENERAL

The machine is developed especially for demanding applications. It is smaller, lighter and more efficient than conventional products on the market.

## TYPICAL APPLICATIONS

- Generator for diesel-electric/serial hybrid applications
- Traction/propulsion motor
- Generator/Motor for parallel hybrid applications

## SPECIFICATIONS

General electrical properties	
Nominal voltage (line-to-line)	500 V <sub>AC</sub>
Voltage stress	IEC 60034-25:2009, Curve A: Without filters for motors up to 500 V <sub>AC</sub>
Nominal efficiency	96 %
Pole pair number	6
Power supply	Inverter fed
Nominal inverter switching frequency	8 kHz
Minimal inverter switching frequency	4 kHz (with limited speed 1.4 times nominal speed)
Maximum phase-to-phase peak-to-peak voltage	3 kV
Maximum voltage rise time	8 kV/μs

Basic information	
Machine type	Synchronous reluctance assisted permanent magnet
Frame material	Aluminum
Mounting direction	Can be used in all directions, see user guide for details. Greased for life bearings required.
Mounting (IEC 60034-7)	IM 3009-B5 (flange horizontal), IM 3019-V1 (flange and D-end down)
Standard flange D-end (SAE J617)	SAE 3 transmission housing
Standard axle spline D-end	DIN5480 W55x2x26x8a
Standard flange N-end (SAE J617)	SAE 4 flywheel housing
Standard rotation direction	Clockwise (both directions possible)
Bearing type	Standard: 6214/C3 (with LGHP2 grease) +BGL option: 6214-2RS1/C3WT +BIN option: D-end: 6214/C3 (with LGHP2 grease) N-end: 6214/HC5C3 (with LGHP2 grease) +BIA option: 6214/HC5C3WT (with LGHP2 grease) +BGL, +BIN options: D-end: 6214-2RS1/C3WT N-end: 6214-2RS1/HC5C3WT +BGL, +BIA options: 6214-2RS1/HC5C3
Protection class	IP65 IP67 available as option +IP67
Duty type (IEC 60034-1)	S1/S9
Machine coating	No coating/painted, see option list for details
Altitude	Up to 4000 m, see Picture 3

Mechanical	
Total weight	295 kg (no options)
Moment of inertia	0.99 kgm <sup>2</sup>
Torsional stiffness of shaft drive end	7*10 <sup>5</sup> Nm/rad (from middle of the D-end spline to rotor air gap)
Rotating mass	111 kg
Maximum static torque range on the shaft, max. 25000 cycles, R=0 (*)	6800 Nm
Maximum dynamic torque range on the shaft, max. 1e6 cycles, R=0 (*)	4000 Nm
Maximum allowed vibratory torque range, 1e9...1e10 cycles (*)	0.3 x nominal torque of machine
Maximum deceleration (fault stop)	2000 rad/s <sup>2</sup>

Dimensions	
Length (frame)	548 mm
Diameter (frame)	450 mm

Cooling	
Cooling liquid	Plain water with appropriate corrosive inhibitor (max. 50 % corrosive inhibitor)
Cooling liquid corrosive inhibitor type	Ethylene glycol (Glysantin G48 recommended)
Cooling method (IEC 60034-6)	IC 71 W
Minimum cooling liquid flow	20 l/min
Coolant circuit capacity	2.8 l
Maximum operating pressure	3 bar
Pressure loss	0.4 bar with 20 l/min (+25°C coolant)
Nominal cooling liquid temperature	+65°C (derating required if exceeded), +40°C with +CL option
Minimum cooling liquid temperature	-20°C
Maximum cooling liquid temperature	+70°C

Temperature rating	
Insulation class (IEC 60034-1)	H (+180°C)
Temperature rise (IEC 60034-1)	+85°C (F) / +110°C (H)
Maximum winding temperature	+175°C
Nominal ambient temperature	+65°C / +45°C with +CL option
Min. ambient temperature	-40°C

Vibration & Shock tolerance	
Mechanical vibration	5.9 G <sub>RMS</sub> ISO 16750-3 Test VII – Commercial vehicle, sprung masses – Table 12 Notes: Test duration 8h axis (two axes tested; radial and axial) Total spectral acceleration 5.91 G <sub>RMS</sub> Test done with EM-PMI375-T800 (with flange mounting)
Mechanical shock	50 G ISO 16750-3 4.2.2 Test for devices on rigid points on the body and on the frame Notes: –acceleration: 500 m/s <sup>2</sup> ; –duration: 6 ms; –number of shocks: 10 per test direction Test done with EM-PMI375-T800 (with flange mounting)

Connections	
Coolant connection	2 x G3/4 bore (see dimension drawing for details)
Cable direction	Standard cable direction towards D-end
HV cables	3 x 70 mm <sup>2</sup> max. (SINGLE winding model) 2 x 3 x 70 mm <sup>2</sup> max. (DUAL winding model)
HV cable glands	Pflitsch blueglobe TRI bg 225ms tri
HV cable recommended type	HUBER+SUHNER Radox Elastomer S, screened, single core, automotive cable (FHLR4GC13X) <a href="http://www.hubersuhner.com">www.hubersuhner.com</a>
HV cable lug size	35-8, 50-8, 70-8
Recommended cable lug	35 mm <sup>2</sup> : Druseidt with narrow flange 03901 50 mm <sup>2</sup> : Druseidt with narrow flange 03903 70 mm <sup>2</sup> : Druseidt with narrow flange 03906 <a href="http://www.druseidt.de">www.druseidt.de</a>
HV connection boxes	- 1 x 3 phase box (SINGLE winding model) - 2 x 3 phase box (DUAL winding model)
LV connector	47 pin DEUTSCH HD34-24-47PE for resolver and temperature measurement <a href="https://www.te.com">https://www.te.com</a>
LV connector type	DEUTSCH HD34-24-47PE
LV connector pin type	Gold plated
LV mating connector type	DEUTSCH HD36-24-47SE or DEUTSCH HD36-24-47SE-059 (**)
LV mating connector pin type	DEUTSCH 0462-201-1631 DEUTSCH 0462-005-2031 Plug: DEUTSCH 0413-204-2005 (size 20) Plug: DEUTSCH 0413-003-1605 (size 16)
LV connector pin configuration	See Table 1
LV connections (+LVB1 option)	Connection box with 3 x M25, 1 x M20 cable glands (reserve/plugged 1 x M16) and terminal block for LV connections. See Table 4
Anti-condensation heater (+HEAT1 option)	130 W 230 V <sub>AC</sub> single phase heater resistor
Angle/Speed sensor	Type: Externally excited SIN/COS resolver Pole pair number 6 Input 7 V

	Frequency 10 kHz Output 2 V +/- 0.2 V Input impedance 110 Ohm +/- 10 % Output impedance 330 Ohm +/- 15 %
Heater connector (+HEAT1 option)	Hummel art no. 7651 0 51 01 D (combination of housing 7651 0 00 00 0, insert 7084 9 51 10 1 / 7084 9 51 12 1, crimp pins 7010 9 42 01 1) <a href="https://www.hummel.com">https://www.hummel.com</a>
Heater mating connector	Hummel art no. 7550 6 51 02 D (combination of housing 7550 6 00 00 0, insert 7084 9 51 10 2 / 7084 9 51 12 2, crimp socket 7010 9 42 00 2)
Heater connector pin type	Hummel 7010 9 42 01 1
Heater connector pin configuration	See Table 2
Bearing temp. measurement connector type	4-pin M12 A coded male
Bearing temp. measurement mating type	4-pin M12 A coded female
Bearing temp. measurement connector pin configuration	See Table 3

(\* The values are based on structural analysis, and they are not applicable to any marine class rules or requirements.

(\*\* Connector IP-rating of IP67 is reached only when connector mating part is installed and all unused pin holes are plugged in the connector mating part with the following plugs, depending on the hole size: DEUTSCH 0413-003-1605 (size 16) or DEUTSCH 0413-204-2005 (size 20). For further information, contact the connector manufacturer TE connectivity directly.

PIN	Description	Option
47	Temperature 1, PT100 (P), windings	
46	Temperature 1, PT100 (N), windings	
33	Temperature 2, PT100 (P), windings	
32	Temperature 2, PT100 (N), windings	
45	Temperature 3, PT100 (P), windings	
31	Temperature 3, PT100 (N), windings	
30	Temperature 4, PT100 (P), windings	+TEMP4
29	Temperature 4, PT100 (N), windings	+TEMP4
44	Temperature 5, PT100 (P), windings	+TEMP4
43	Temperature 5, PT100 (N), windings	+TEMP4
28	Temperature 6, PT100 (P), windings	+TEMP4
16	Temperature 6, PT100 (N), windings	+TEMP4
42	Temperature 7, PT100 (P), windings	+TEMP5
27	Temperature 7, PT100 (N), windings	+TEMP5
15	Temperature 8, PT100, (P) windings	+TEMP5
14	Temperature 8, PT100 (N), windings	+TEMP5
40	Temperature 9, PT100 (P), windings	+TEMP5
26	Temperature 9, PT100 (N), windings	+TEMP5
41	Temperature 10, PT100 (P), windings	+TEMP5
13	Temperature 10, PT100 (N), windings	+TEMP5
39	Temperature 11, PT100 (P), windings	+TEMP5
38	Temperature 11, PT100 (N), windings	+TEMP5
25	Temperature 12, PT100 (P), windings	+TEMP5
12	Temperature 12, PT100 (N), windings	+TEMP5
35	Resolver, RES_COS_N, inbuilt non-contacting	+RES1
20	Resolver, RES_COS_P, inbuilt non-contacting	+RES1
36	Resolver, RES_SIN_N, inbuilt non-contacting	+RES1
21	Resolver, RES_SIN_P, inbuilt non-contacting	+RES1
22	Resolver, EXCN, inbuilt non-contacting	+RES1
10	Resolver, EXCP, inbuilt non-contacting	+RES1
34	Resolver, SHIELD/GROUND, inbuilt non-contacting	+RES1

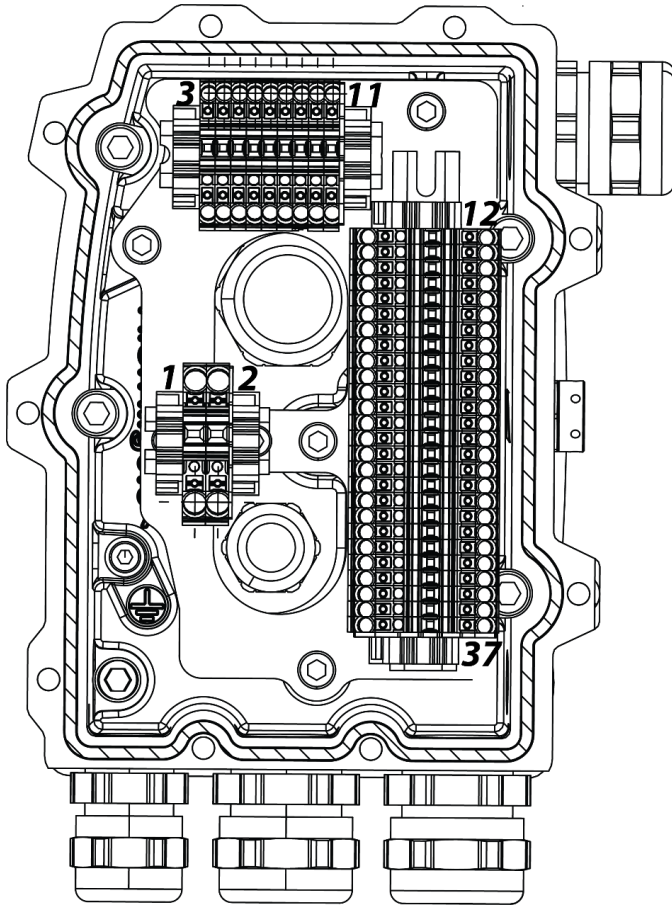
Table 1 Pin configuration of LV-connector

PIN	Description
1	Phase, 230 V <sub>AC</sub>
2	Neutral
⊥	Ground / protective earth
4	Reserve
5	Reserve

Table 2 Pin configuration of heater with connector

PIN	Description
1	PT100
2	
3	PT100_GND
4	

Table 3 Pin configuration of bearing temperature sensor connector (one sensor)



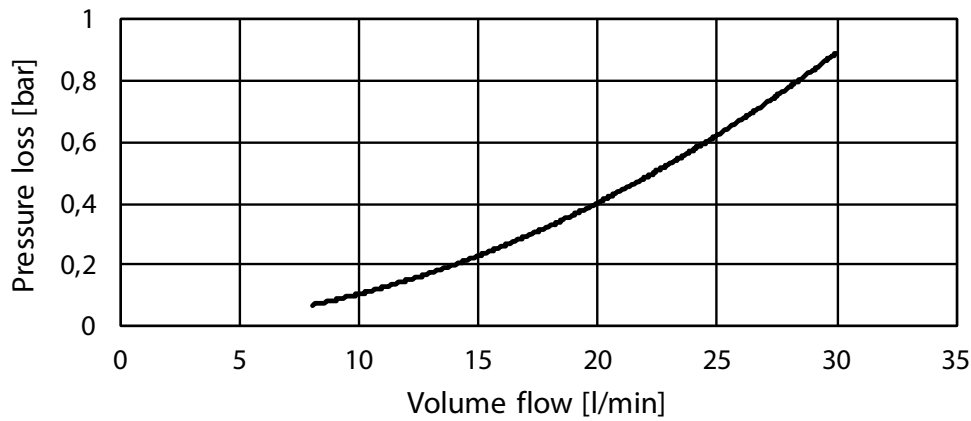
Picture 1 LVB1 terminal box

Rails	PIN	Description	Option	
Rail 1	1	Heater, phase, 230 V <sub>AC</sub>	+HEAT1	
	2	Heater, neutral	+HEAT1	
M4 screw	⊥	General shielding, ground / protective earth		
Rail 2	3	Resolver	RES_COS_N, Inbuilt non-contacting	+RES1
	4	Resolver	RES_COS_P, Inbuilt non-contacting	+RES1
	5	Resolver	RES_SIN_N, Inbuilt non-contacting	+RES1
	6	Resolver	RES_SIN_P, Inbuilt non-contacting	+RES1
	7	Resolver	EXCN, Inbuilt non-contacting	+RES1
	8	Resolver	EXCP, Inbuilt non-contacting	+RES1
	9	Not in use		
	10	Temperature	PT100 (P), bearing, N-end	+BTMP1
11	Temperature	PT100 (N), bearing, N-end	+BTMP1	
Rail 3	12	Temperature 1	PT100 (P), windings	
	13	Temperature 1	PT100 (N), windings	
	14	Temperature 2	PT100 (P), windings	
	15	Temperature 2	PT100 (N), windings	
	16	Temperature 3	PT100 (P), windings	
	17	Temperature 3	PT100 (N), windings	
	18	Temperature 4	PT100 (P), windings	+TEMP4
	19	Temperature 4	PT100 (N), windings	+TEMP4
	20	Temperature 5	PT100 (P), windings	+TEMP4
	21	Temperature 5	PT100 (N), windings	+TEMP4
	22	Temperature 6	PT100 (P), windings	+TEMP4
	23	Temperature 6	PT100 (N), windings	+TEMP4

	24	Temperature 7	PT100 (P), windings	+TEMP5
	25	Temperature 7	PT100 (N), windings	+TEMP5
	26	Temperature 8	PT100 (P), windings	+TEMP5
	27	Temperature 8	PT100 (N), windings	+TEMP5
	28	Temperature 9	PT100 (P), windings	+TEMP5
	29	Temperature 9	PT100 (N), windings	+TEMP5
	30	Temperature 10	PT100 (P), windings	+TEMP5
	31	Temperature 10	PT100 (N), windings	+TEMP5
	32	Temperature 11	PT100 (P), windings	+TEMP5
	33	Temperature 11	PT100 (N), windings	+TEMP5
	34	Temperature 12	PT100 (P), windings	+TEMP5
	35	Temperature 12	PT100 (N), windings	+TEMP5
	36	Reserve		
	37	Reserve		

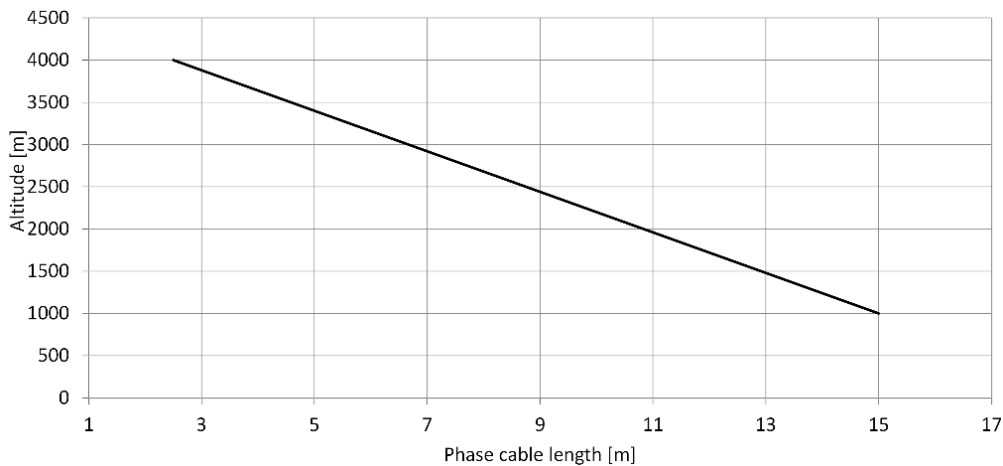
Table 4 Pin configuration of LV connections

### PRESSURE LOSS VS COOLANT FLOW



Picture 2 Pressure loss vs coolant flow (+25°C coolant)

### ALLOWED ALTITUDES VS PHASE CABLE LENGTH



Picture 3 Allowed altitudes vs phase cable length

MOTORS (temperature class F, maximum winding temperature +150°C, with +CL option)

Type	Coolant temperature +65°C			Coolant temperature +40°C			Coolant temperature +40 / +65°C			
	Cont. Torque [Nm]	Cont. Power [kW]	Nom. Current [A]	Cont. Torque [Nm]	Cont. Power [kW]	Nom. Current [A]	Nom. speed [rpm]	Max. speed [rpm]	Peak torque SINGLE (a)	Peak torque DUAL (b)
EM-PMI375-T1100-1200	1306	164	207	1399	176	221	1200	2400	2100	3270
EM-PMI375-T1100-1500	1175	185	261	1310	206	292	1500	3000	1525	2475
EM-PMI375-T1100-1800	1077	203	271	1225	231	310	1800	3600	1350	2475
EM-PMI375-T1100-2100	995	219	288	1178	259	343	2100	4000 (c)	1080	2130
EM-PMI375-T1100-2400	952	239	323	1060	266	358	2400	4000 (c)	1040	1980
EM-PMI375-T1100-2900	896	272	367	998	303	409	2900	4000 (c)	780	1480

(a) Peak torque achieved with one 350A inverter  
 (b) Peak torque achieved with two 350A inverters  
 (c) Mechanical maximum speed

GENERATORS (temperature class F, maximum winding temperature +150°C, with +CL option)

Type	Coolant temperature +65°C				Coolant temperature +40°C				Coolant temperature +40 / +65°C		
	Apparent power [kVA]	Cont. power [kW]	Nom. Current [A]	Power factor	Apparent power [kVA]	Cont. Power [kW]	Nom. Current [A]	Power factor	Nom. speed [rpm]	Nom. Freq. [Hz]	Volt/ speed ratio [V <sub>AC</sub> /rpm] (d)
EM-PMI375-T1100-1200	179	175	205	0.98	193	188	219	0.97	1300	130	0.462
EM-PMI375-T1100-1500	222	205	257	0.92	251	229	288	0.92	1700	170	0.347
EM-PMI375-T1100-1800	232	214	267	0.92	266	243	305	0.92	1900	190	0.308
EM-PMI375-T1100-2100	245	230	283	0.94	293	271	338	0.93	2200	220	0.277
EM-PMI375-T1100-2400	270	248	314	0.92	302	277	351	0.92	2500	250	0.231
EM-PMI375-T1100-2900	308	281	358	0.91	344	312	401	0.91	3000	300	0.193

(d) Back EMF for cold (+20°C) generator

MOTORS (temperature class F, maximum winding temperature +150°C, with nominal voltage 400 V<sub>AC</sub>)

Type	Coolant temperature +40°C					
	Cont. Torque [Nm]	Cont. Power [kW]	Nom. Current [A]	Nom. Speed [rpm]	Max. Speed [rpm]	Peak Torque [Nm]
EM-PMI375-T1100-1200	1436	135	242	900	2400	2100
EM-PMI375-T1100-1500	1346	169	301	1200	3000	1525
EM-PMI375-T1100-1800	1275	187	320	1400	3600	1350
EM-PMI375-T1100-2100	1254	210	358	1600	4000 (c)	1080
EM-PMI375-T1100-2400	1194	225	401	1800	4000 (c)	1040
EM-PMI375-T1100-2900	1143	263	460	2200	4000 (c)	780

(c) Mechanical maximum speed

MOTORS (temperature class H, maximum winding temperature +175°C)

Type	Coolant temperature +65°C			Coolant temperature +40°C			Coolant temperature +40/+65°C			
	Cont. Torque [Nm]	Cont. Power [kW]	Nom. Current [A]	Cont. Torque [Nm]	Cont. Power [kW]	Nom. Current [A]	Nom. speed [rpm]	Max. speed [rpm]	Peak torque SINGLE (a)	Peak torque DUAL (b)
EM-PMI375-T1100-1200	1410	177	242	1515	190	263	1200	2400	2100	3270
EM-PMI375-T1100-1500	1310	206	292	1455	228	294	1500	3000	1525	2475
EM-PMI375-T1100-1800	1187	224	298	1338	252	338	1800	3600	1350	2475
EM-PMI375-T1100-2100	1070	235	310	1300	286	380	2100	4000 (c)	1080	2130
EM-PMI375-T1100-2400	1036	260	350	1155	290	386	2400	4000 (c)	1040	1980
EM-PMI375-T1100-2900	976	296	398	1098	333	456	2900	4000 (c)	780	1480

(a) Peak torque achieved with one 350A inverter

(b) Peak torque achieved with two 350A inverters

(c) Mechanical maximum speed

The maximum allowed peak torque duration at stator winding starting temperature +90°C is 2 minutes. The given values indicate typical duration and are not verified. In case more accurate values are required, cyclic dimensions are needed.

GENERATORS (temperature class H, maximum winding temperature +175°C)

Type	Coolant temperature +65°C				Coolant temperature +40°C				Coolant temperature +40/+65°C		
	Apparent power [kVA]	Cont. power [kW]	Nom. Current [A]	Power factor	Apparent power [kVA]	Cont. Power [kW]	Nom. Current [A]	Power factor	Nom. speed [rpm]	Nom. Freq. [Hz]	Volt/ speed ratio [V <sub>ac</sub> /rpm] (d)
EM-PMI375-T1100-1200	211	199	239	0.94	229	213	260	0.93	1400	140	0.462
EM-PMI375-T1100-1500	251	230	288	0.92	279	253	320	0.91	1700	170	0.347
EM-PMI375-T1100-1800	252	239	292	0.95	287	269	332	0.94	2000	200	0.308
EM-PMI375-T1100-2100	264	246	305	0.93	325	306	373	0.94	2200	220	0.277
EM-PMI375-T1100-2400	293	269	343	0.92	328	300	379	0.92	2500	250	0.231
EM-PMI375-T1100-2900	332	307	385	0.93	384	349	443	0.91	3100	310	0.193

(d) Back EMF for cold (+20°C) generator

## PRODUCT CODE AND OPTIONS

Use product code including all needed options for ordering. Standard options are not given with the code as they are selected by default if a non-standard option is not selected. Standard options are indicated by a star (\*).

Product code	Description
EM-PMI375-T1100-1800	Standard 1800 rpm unit with standard options
EM-PMI375-T1100-1800+BIN+RES1	Standard unit with insulated bearing in N-end and resolver

Table 5 Product code examples

Variant	Code	Description	Additional information
High voltage connections	*	One three-phase system	One connection box containing one three-phase system with one M25 cable gland per phase, total of 3 pcs M25 cable glands
	-DUAL	Two galvanically isolated three-phase systems	Two connection boxes each containing one three-phase system with one M25 cable gland per phase, total of 6 pcs M25 cable glands
Low voltage connections	*	Low voltage connections done with connector	DEUTSCH HD34-24-47PE connector for LV connections
	+LVB1	Low voltage connections done with connection box and terminal strip	Connection box with 3 x M25, 1 x M20 cable glands (reserve/plugged 1 x M16) and terminal block for LV connections.
N-end attachment	*	Flange	SAE 4 flywheel housing
	+NE2	Male shaft + Flange	DIN5480 W55x2x26x8a + SAE 4 flywheel housing
Bearing lubrication and mounting direction	*	Grease lubricated	Deep groove ball bearing, open design. Horizontal mounting direction (see user guide for details)
	+BGL	Greased for life	Deep groove ball bearing, non-contact seal on both sides. Any mounting direction (see user guide for details) Maximum speed 3400 rpm
Bearing insulation	*	Non-insulated bearings	Non-insulated bearings
	+BIN	Insulated bearing in N-end	Insulated bearing in N-end
	+BIA	Insulated bearing in both ends	Insulated bearing in both ends
Shaft grounding	*	None	
	+SG1	D-end shaft grounding	Inbuilt grounding ring
Protection class	*	Standard protection class	IP65 protection class
	+IP67	IP67 protection class	IP67 protection class
Cable direction	*	Cable direction fixed	Cable direction towards D-end
	+CNE	Cable direction towards N-end	Cable direction towards N-end
Rotation sensor	*	None	No resolver
	+RES1	Resolver	Inbuilt non-contacting resolver, 6-pole pair
Side mounting	*	None	No side mounting holes available. In case side mounting holes are present, they are plugged by default.
	+SM1	Side mounting	12 x side mounting threaded holes M10x1.5. Plugged by default with M10x10, DIN 913, (ISO 4026), set screw
Winding temperature sensors (**)	*	Temperature surveillance	3 x PT100 (two-wire) in windings
	+TEMP4	Redundant temperature surveillance	6 x PT100 (two-wire) in windings
	+TEMP5	Redundant temperature surveillance	12 x PT100 (two-wire) in windings

Bearing temperature sensors	*	None	
	+BTMP1	PT100 in bearings	Plug-in connector
Anti-condensation heaters	*	None	
	+HEAT1	One anti-condensation heater	230 V <sub>AC</sub> / 130 W (see user guide for more information)
Machine coating	+P0	No coating	Bare aluminum surface
	+P5	Painted	Dark grey RAL7024 color
Marine classification	*	No marine classification	
	+CL0		FAT according to BV, DNV and LR certification rules, but without classification
	+CL1		ABS American Bureau of Shipping
	+CL2		BV Bureau Veritas
	+CL3		DNV
	+CL4		LR Lloyd's Register
	+CL5		RINA
	+CL6		CCS China Classification Society
Custom rating plate	+RP	Rating plate	Rating plate with custom operation point for marine purposes

(\* Standard option

(\*\* Winding temperature sensors are for stator winding. The selection of high voltage connections does not have an influence on the quantity of PT100 elements.

Table 6 Option list

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