

**Data Sheet** 

# PLUS+1® Controllers MC012-020 and 022

#### Mobile machine management

MC012-020 and 022 controllers are elements of the flexible, powerful, expandable, and affordable PLUS +1<sup>®</sup> family of mobile machine management products. These devices are general-purpose controllers that are equally suited for use as members of a distributed machine control system, with intelligence in every node, or as stand-alone controllers.

#### **Product highlights**

Both controllers employ a Digital Signal Processor (DSP), providing the controllers with extremely fast single-cycle processing speed and 128K internal flash. Both controllers feature multifunction input pins that are capable of receiving inputs from RTD temperature sensors. The MC012-022 has an application key that enables the use of Danfoss developed GUIDE machine control solutions. The same GUIDE HWD file is used with all four controllers.

## **Application development**

Users develop MC012-020 and 022 applications with PLUS+1® GUIDE. This Microsoft® Windows® based development environment features a user-friendly, field proven, icon-based graphical programming tool, application downloader, and service/diagnostic tool.

# Features

- User-programmable with PLUS+1<sup>®</sup> GUIDE (Graphical User Integrated Development Environment
- 32 bit fixed-point DSP running at 150 MHz
  - 12 bit analog-to-digital converter
  - 16 bit timers/counters
- 12 pin DEUTSCH DTM connector
- 9 to 36 Vdc power supply, monitored internally
- 1 CAN 2.0B port, the fixed range analog input can be configured as the shield pin

- Power supply for external sensors rated at 5 Vdc to 100 mA and regulated internally
- 2 LEDs under user control
- 3 mounting alternatives: stack, end , or side
- The MC012-022 controller contains the application key required to run Danfoss developed machine control application software
- CE compliant

Comprehensive technical literature online at *powersolutions.danfoss.com* 

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## 4 Inputs

- (3) universal (DIN/AIN/FreqIN/Rheo) that are user-defined as either:
  - Analog: with configurable ranges 0 to 5.25 Vdc (with over range protection) or 0 to 36 Vdc
  - Digital: pull up (5 Vdc), pull down (0 Vdc) or pull to center (2.5 Vdc)
  - Frequency (timing): 1 Hz to 10 kHz
  - Resistance: 0 to 10,000 ohm
- (1) fixed range analog (AIN/CAN shield)
   0 to 5.25 Vdc or CAN shield pin
- ′n

 Any PWMOUT/DOUT/PVGOUT can be used to provide reference power to one PVG valve

- Digital: (3 A), configurable as source

- PWM: (30 to 4000 Hz), configurable

Analog voltage: open loop PWM at

as open or closed loop with current

or sink

control

4000 Hz

## 2 Outputs

• (2) universal (PWMOUT/DOUT/PVGOUT) that are user-defined as either:

### **Specifications**

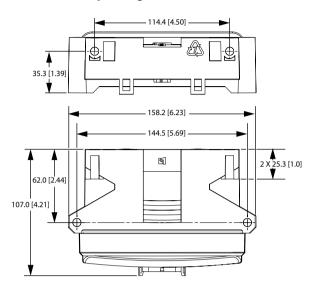
**Product parameters** 

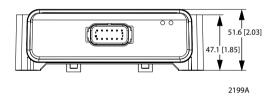
Chh	04-2614-
Supply voltage	9 to 36 Vdc
Operating temperature (ambient)	-40°C to 70°C [-40°F to 158°F]
Storage temperature	-40°C to 85°C [-40°F to 185°F]
Programming temperature	0°C to 70°C [32°F to 158°F]
IP rating (with mating connector attached)	IP 67
EMI/RFI rating	100 V/M
Weight	0.40 kg [0.88 lb]
Vibration	IEC 60068-2-64
Shock	IEC 60068-2-27 test Ea
Maximum current, sourcing	8 A
Maximum current, sinking	8 A

2 | © Danfoss | Sept 2016 Al0000074en-US0403



## **Dimensions and pin assignments**

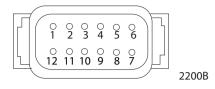






This device is not field serviceable. Opening the device housing will void the warranty.

### 12 Pin Connector



Pin	Controller function
C1-P1	Power ground -
C1-P2	Power ground +
C1-P3	CAN+
C1-P4	CAN -
C1-P5	AIN/CAN shield
C1-P6	5 Vdc sensor power +
C1-P7	Sensor power ground -
C1-P8	DIN/AIN/FreqIN/Rheo
C1-P9	DIN/AIN/FreqIN/Rheo
C1-P10	DIN/AIN/FreqIN/Rheo
C1-P11	PWMOUT/DOUT/PVGOUT
C1-P12	PWMOUT/DOUT/PVGOUT

Use care when wiring mating connector. Pinouts listed are for device pins.



## **Ordering information**

### Product part number

MC012-020	11085514
MC012-022	11085515

## Related products part numbers

CG150 CAN/USB Gateway	10104136	
DEUTSCH mating connector bag assembly	10102025 (16 to 20 AWG)	10100944 (20 to 24 AWG)
PLUS+1® GUIDE single user license	10101000	

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4 | © Danfoss | Sept 2016 Al00000074en-US0403