For more than 40 years, Danfoss has been developing state-of-the-art components and systems for mobile machinery used in off-highway operations around the world.

We have become a preferred supplier by offering the best of what really matters: The hardware inside your vehicle application.

The H1 range is built around an advanced control and available in a wide range of displacements. It is designed for quality and reliability and offers expanded functionality, greater total efficiency, and easy installation.

All H1 control and sensor options are PLUS+1® Compliant. PLUS+1® allows you to rapidly develop and customize electronic machine control. It opens up the future by combining machine controls and diagnostics in an integrated operating network.

Features

Designed for quality and reliability
- One design concept
- Single piece swash plate

Installation and packaging benefits
- Length optimized pump
- Minimum one clean side
- Higher corner HP / package size ratio
- Standardized connector interface
- Expanded functionality through PLUS+1®

Wide range of controls
- Electro-hydraulic controls:
  - Electrical Displacement Control (EDC)
  - Forward-Neutral-Reverse (FNR)
  - Non-Feedback Proportional Electric (NFPE)
- Automotive Control (AC)
- Fan Drive Control (FDC)
- Manual Displacement Control (MDC)
- Common control across entire family

Expanded functionality
- PLUS+1® Compliant control and sensor options
- Integral filtration available with integrated filter bypass sensors and switch

Greater total efficiency
- Minimized control losses
- Improved charge circuit
- Lower control pressure for less power consumption

Comprehensive technical literature online at powersolutions.danfoss.com
Technical Specifications

<table>
<thead>
<tr>
<th>Parameters</th>
<th>Size 045</th>
<th>Size 053</th>
</tr>
</thead>
<tbody>
<tr>
<td>Displacement cm³ [in³]</td>
<td>45.0 [2.75]</td>
<td>53.8 [3.28]</td>
</tr>
<tr>
<td>Input speed min⁻¹ (rpm)</td>
<td>Minimum 500</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Rated 3400</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Maximum 3500</td>
<td></td>
</tr>
<tr>
<td>System pressure bar [psi]</td>
<td>Max. working 420 [6090]</td>
<td>380 [5510]</td>
</tr>
<tr>
<td></td>
<td>Maximum 450 [6525]</td>
<td>400 [5800]</td>
</tr>
<tr>
<td></td>
<td>Min. low loop 10 [150]</td>
<td></td>
</tr>
<tr>
<td>Case pressure bar [psi]</td>
<td>Rated 3.0 [40]</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Maximum 5.0 [75]</td>
<td></td>
</tr>
<tr>
<td>Weight (without PTO and filter), kg [lb]</td>
<td>41.0 [90]</td>
<td></td>
</tr>
</tbody>
</table>

* Applied pressures above maximum working pressure requires Danfoss application approval.

Dimensions

![Dimensions Diagram]

Legend:
- **A, B** – System ports, 1 5/16-12; Ø63
- **MA, MB** – System gauge ports, 9/16-18; Ø28
- **AM3, M3** – Charge gauge port, 9/16-18; Ø28
- **M4, M5** – Servo gauge ports, 7/16-20; Ø24.5
- **M14** – Case gauge port, 7/16-20; Ø21
- **E, F** – Charge filtration ports, 7/8-14; Ø42
- **L2, L4** – Case drain ports, 1 1/16-12; Ø41
- **S** – Charge inlet port, 1 5/16-12; Ø55
- **1** – Connector DEUTSCH DT04-2P

Ports per ISO 11926-1; max. clearance dia for fitting.

Detailed technical information are available in the *Technical Information Axial Piston Single Pumps, Size 045/053, BC00000059*. 

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