During piping layout, take all precautions to minimize the pressure drop to avoid flash gas. Any pressure loss will reduce the liquid drain capacity.

For Evaporators with distribution nozzles at the drain outlet (side/bottom feed in fig. 1), the liquid passing the nozzles during defrost will create a certain pressure drop in the drain line. This pressure drop must be taken into account when determining the total pressure loss.

To minimize total pressure drop the lifting height of the liquid should not exceed 5 m (16.5 ft) (see figure 2 and 3).

To calculate the complete pressure drop for ICF with ICFD included the Danfoss selection tool Coolselector®2 is recommended.

Always install a P-trap at the drain line connection to the evaporator to collect the liquid.
During piping layout, take all precautions to minimize the pressure drop in the hot gas line to ensure sufficient defrost pressure (temperature) in the evaporator. Any pressure loss may reduce the defrost capacity.

For evaporators with distribution nozzles at the hot gas entrance (top feed in fig. 1), the gas passing the nozzles during defrost will create a certain pressure drop in the hot gas line. This pressure drop must be taken into account when determining the total pressure loss.

For calculation and optimizing of the pressure losses in both liquid drain line and hot gas line the Danfoss selection tool Coolselector®2 is recommended.

The liquid drain setup with ICFD does not include any control of the pressure during defrost. It is therefore recommended to consider the following:

If the hot gas supply pressure is higher than the pressure required for defrosting, it is recommended to install a pressure reducing valve like ICS/CVC ahead of the hot gas valve station to prevent too high hot gas pressure entering and potentially damaging the evaporator. The CVC should be set to the pressure intended for the defrost process (see fig. 2 and 3).

For ultimate pressure relief it is recommended to install a BSV safety valve in parallel with the wet return ICF valve station (see fig. 2 and 3).

**Best option:** Optimized liquid velocity and volume

**Always install P-trap**

Vertical distance (Riser Height)
"ICFD inlet" - "Evap. bottom"
max.: 5 m (16.5 ft)
Hot gas line (continued)

3. Always install P-trap

Vertical distance (Riser Height) "ICFD inlet" - "Evap. bottom" max.: 5 m (16.5 ft)