

Data sheet

# **Minicontactors**

CI 5-



CI 5- minicontactors cover the power range up to 5.5 kW and are available for AC and DC coil voltages enabling reliable working with extremely low and high voltage fluctuations. Characteristic of the minicontactors is that they are compact and suitable for applications where space is at a premium. With add-on auxiliary contact blocks, timers and other additional accessories they offer high flexibility. One of the most important features is status feedback provided by mechanically linked and mirror contact performance in confirmity with iEC 60947-4-1 and 60947-5-1. Additionally the CI 5- ensures safety against electric shock by extra protective distance between housing surfaces and live parts. The CI 5- programme includes dedicated bimetallic overload protection relay with a differential mechanism for sensitivity to phaseloss conditions.

#### **Features**

- · Compact design
- · High flexibility
- Power range up to 5.5 kw
- For ac and dc coil voltages



#### Ordering



Minicontactors CI 5-, for AC and DC coil voltage

	Main circuit							
	AC-3 load			Ith²)	Ithe³)	Main	auxiliary	
Туре	U <sub>e</sub> 230 – 240	U <sub>e</sub> 400 – 690	l <sub>e</sub>	(AC-1) Open	(AC-1) Encl.	contacts number	contacts Number/	Code no.1)
	V kW	V kW	Α	Α	Α		Function	
CI 5-2 40E4)	-	-	-	104)	64)	-	4 NO	037H3500
CI 5-2 22Z4)	-	-	-	104)	64)	-	2 NO, 2 NC	037H3501
CI 5-5 10	1.5	2.2	4.9	20	16	3	1 NO	037H3502
CI 5-5 01	1.5	2.2	4.9	20	16	3	1 NC	037H3503
CI 5-9 10	3.0	4.0	8.5	20	16	3	1 NO	037H3504
CI 5-9 01	3.0	4.0	8.5	20	16	3	1 NC	037H3505
CI 5-9 M40	3.0	4.0	8.5	20	16	4	-	037H3506
CI 5-12 10	3.0	5.5	11.5	20	16	3	1 NO	037H3507
CI 5-12 01	3.0	5.5	11.5	20	16	3	1 NC	037H3508

- Coil voltage/frequency or Suffix no. (see table below) must be added to the Danfoss code no.
   The thermal current value l<sub>th</sub> gives the maximum load at 40 °C, which corresponds to installing the contactor in air (open).
   The thermal current value l<sub>the</sub> gives the maximum load at 60 °C, corresponding installing the contactor inside an enclosure.
- 4) Control relay, rating according to AC-12 category

#### AC coil voltages for CI 5-

Coil voltage 1)	Suffix no.
24 V, 50/60 Hz	13
110 V, 50 Hz 120 V, 60 Hz	23
230 V, 50/60 Hz	32
240 V, 50/60 Hz	33
400 V, 50/60 Hz	37

<sup>&</sup>lt;sup>1</sup>) Standard coil voltage tolerance -15%, +10%

#### DC coil voltages for CI 5-

Coil voltage 1)	Suffix no.
*12 V DC	01
24 V DC	02

<sup>&</sup>lt;sup>1</sup>) Standard coil voltage tolerance -30%, + 25%

#### **Correct ordering of contactors**

**Example:** CI 5-5 with NC auxiliary contact and 24 V, 50/60 Hz coil voltage.

#### Select the following form of ordering:

1. Danfoss code no. + Suffix no.: **037H350313** 

<sup>\*</sup> Code no. 037H3504 only





Auxiliary contact CBN

#### **Auxiliary contact blocks CI 5-**

		Load				
Туре	Contact function	I <sub>e</sub> (AC-15) A	I <sub>th</sub> *) (AC-1) A	I <sub>the</sub> *) (AC-1) A	U <sub>e</sub>	Code no.
CBN 40	4 make (NO)	2	10	6	500	037H3511
CBN 02	2 break (NC)	2	10	6	500	037H3513
CBN 11	1 make (NO) + 1 break (NC)	2	10	6	500	037H3514
CBN 22	2 make (NO) + 2 break (NC)	2	10	6	500	037H3515
CBN 04	4 break (NC)	2	10	6	500	037H3512

<sup>\*)</sup>  $I_{th}$  and  $I_{the}$  are defined and specified under Technical data

CBN mirror contact block ensures reliable monitoring of the status of the CI 5 contactor according to IEC 60947-4-1.

Bifurcurated, H-shaped CBN contacts provide outstanding contact reliability for low energy switching down to 15V/2mA.

#### **Accessories for minicotators CI 5-**



**Mechanical interlock** 



Description	Comments	Code no.
Mech. interlock	For interlocking of two adjacent contactors (Applies to versions with AC/DC coils)	037Н3520
Diode element	Reduce over voltage on the de-energization of coils Type DCN 250 (12 – 250 V DC)	037Н3510
DC slave and	Reduce over voltage on de-energization of coils Type RCN 48 (24 – 48 V AC)	037Н3518
RC element	RCN 280 (110 – 280 V AC)	037Н3519



## Thermal overload relay TI 9C-5

#### Introduction



Thermal overload relay TI 9C-5 is used with minicontactor CI 5- for protection of squirrel cage motors where compactness is required. The relay have single – phase protection, i.e. accelerated release if phase drop-out occurs.

This is particularly important for motors with delta connected windings.

Other features of TI 9C-5:

- Stop / reset button
- Manual / automatic reset
- Test button
- Double scale for direct start or Y/D start
- Galvanically isolated signal contact

#### **Ordering**

	Rai	Range		Max.	HRC <sup>2</sup> )			
Туре	Motor	Motor Y/D-		gl, gL, gG		BS 88, type T		Code no.
туре	starter [A]	starter [A]	Type 1 [A]	Type 2 [A]	Type 1 [A]	Type 2 [A]	Form II	Code no.
	0.27 - 0.42	-	25	2	32	2	1	047H3132
	0.4 - 0.62	-	25	2	32	4	1	047H3133
	0.6 - 0.92	-	25	4	32	6	3	047H3134
	0.85 – 1.3	-	25	4	32	6	3	047H3135
TI 9C-5	1.2 – 1.9	-	25	6	32	10	6	047H3136
119C-5	1.8 – 2.8	3.2 – 4.8	25	6	32	10	15	047H3137
	2.7 – 4.2	4.7 – 7.3	25	16	32	20	15	047H3138
	4.0 - 6.2	6.9 – 10.7	35	20	40	25	15	047H3139
	6.0 – 9.2	10 – 16	50	20	50	25	35	047H3140
	8.0 – 12	13 – 20.8	63	25	63	32	35	047H3141

<sup>1)</sup> To IEC 947-4 coordination types 1 and 2:

**Coordination type 1:** Any type of damage to the motor starter is permissible. If the motor starter is in an enclosure, no external damage to the enclosure is permissible. After a short-circuit the thermal overload relay shall be partially or wholly replaced.

#### Selection of thermal overload relay:

The selection of a thermal overload relay must be based on the motor full load current and the method of starting:

- With direct start range for motor starter is used
- With star delta start the range for Y/D starter is used

#### Example:

#### Full load current: 12A

- With direct start the suitable motor starter range is 8.0 – 12A, i.e. thermal overload relay 047H3141
- With Y/D start, the suitable motor starter range is 10 – 16A, i.e. thermal overload relay 047H3140

**Coordination type 2:** No damage to the motor starter is permissible, but slight contact burning and welding is permissible. <sup>2</sup>) In accordance with HRC form II, TI 9C and TI 12C is suitable for operation in Canada and the USA.



#### **Construction standards**

Contactors, thermal overload relays and accessories are designed and tested in accordance with IEC 60974 / EN 60947 and 60068.

 $\begin{tabular}{ll} \textbf{Max. installation height:} 2000 \ m \ NN, in accordance \\ with IEC 60947 \end{tabular}$ 

Mechanically linked contacts IEC 60947-5-1, Annex L	CI 5-5, -9, -12
Mirror contacts IEC 60947-4-1, Annex F	CI 5-5, -9, -12 and CBN

#### CI 5- General data

Rated impulse voltage withstand U <sub>imp</sub>	Rated isolation voltage U <sub>i</sub>	
[kV]	IEC [V]	UL, CSA [V]
6	690	600

#### Ambient temperature

Tuno	Ambient te	mperature
Туре	Operation	Storage / Transport
CI 5-	-25 °C − 60 °C	-55 °C − 80 °C

#### Vibration and shock

Tested and passed in accordance with IEC 68-2 / EN 60068

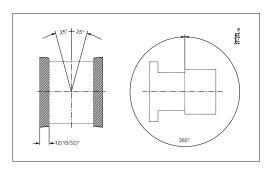
Туре	Vibration <sup>1</sup> )	Shock <sup>2</sup> )
CI 5-	5g, 5 – 500 Hz	5g, 30ms

<sup>1)</sup> Operating conditions: All directions with de-energized coil.

#### Environment

Туре	Temperature compensated	Ambient temperature	Vibration	Shock perpendicular to contact system	Max. operations per hour
TI 9C-5	-5 °C − 40 °C	-50 °C − 60 °C	2 g at 200 Hz	9 g for 7.5 ms	30

#### **Mounting direction**



#### **Rated life**

Туре	Mechanical life	Electrical life AC-3 load Operations	Electrical life AC-15 load Operations	Switching per hour AC-3 load Operations
CI 5-2	15 x 10 <sup>6</sup>	-	0.7 x 10 <sup>6</sup>	-
CI 5-5 CI 5-9 CI 5-12	15 x 10 <sup>6</sup>	0.7 x 10 <sup>6</sup>	=	600

#### Approvals and standards

UL approvals:

CI 5:: cULus Standards UL 508, CSA C22.2 No. 14
TI 9C-5: cULus Standards UL 508, CSA C22.2 No. 14 M91

**CE** IEC/EN 60947-1, -4-1, -5-1, -5-4

EAC approved LLC CDC TYSK approved

<sup>2)</sup> Operating conditions: Parallel with armature and with de-energized coil

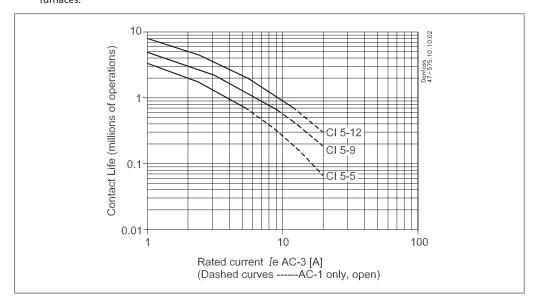


#### **Electrical life curves**

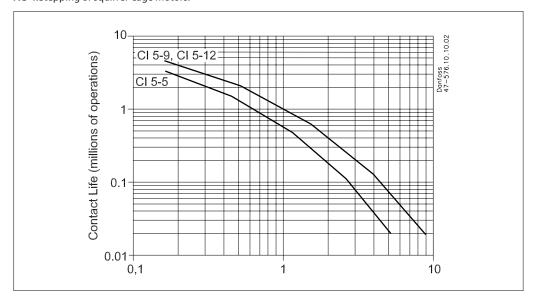
Electrical life;  $U_e = 400 - 460 \text{V AC}$ 

AC-3: Switching of squirrel-cage motors while starting.

AC-1: Non- or slightly inductive loads, resistance furnaces.



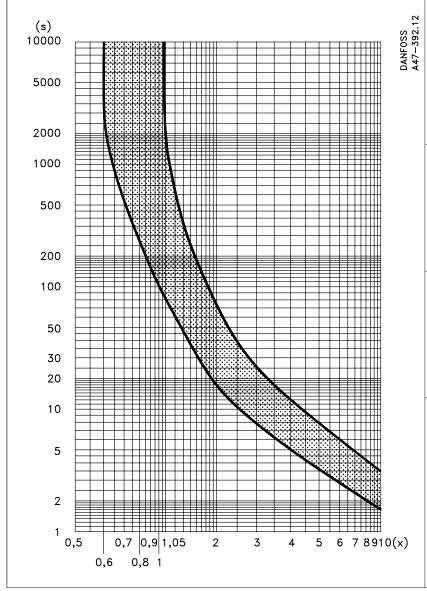
Electrical life;  $U_e = 400 - 460 \text{V AC}$ AC-4:Stepping of squirrel-cage motors.





#### **Tripping graph**

TI 9C-5



#### 3-phase overload

- 1) Measure overload current
- Find the overload factor (x) by dividing the measured value by the set value of the thermal overload relay (motor full load current)
- <sup>3</sup>) Find (x) on the horizontal axis and follow a line vertically up until it intersects the upper curve
- 4) From the intersection point, follow a horizontal line to the left and read off on the vertical axis the time that will elapse before the thermal overload relay cuts out the motor

#### **Explanation of graphs**

Mean value curves

**Upper curve:** 3-phase tripping and asymmetric load tripping at min. setting.

**Lower curve:** Asymmetric load tripping at max. setting. When tripping from the operationally warm condition, the tripping times are approx. 30% of the values shown. These values apply at an ambient temperature = 20 °C.

3-phase tripping: x = measured current rated motor current

Asymmetric load tripping: x = measured current max. scale value on overload relay

Tripping time  $2 < T_p \le 10$  s at 7.2 x  $I_e$  class 10 A **Note:** In general, the thermal overload relay is always set on motor full load current.

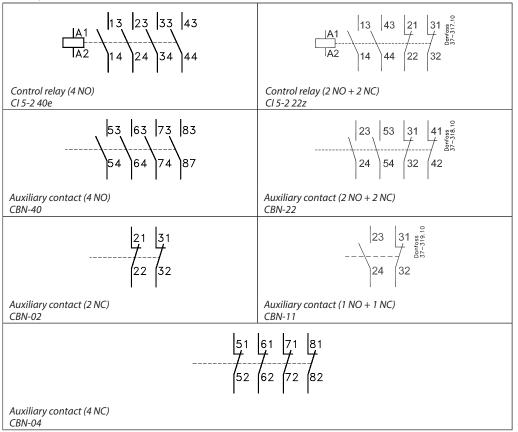
#### Asymmetric load tripping

- 1) Measure the current the motor draws from one of the intact phases
- 2) Find the overload factor (x) by dividing the measured value by the maximum scale value of the thermal overload relay
- 3) Find (x) on the horizontal axis and follow a line vertically up until it intersects the lower curve
- 4) From the intersection point, follow a horizontal line to the left and read off on the vertical axis the time that will elapse before the thermal overload relay switch off the motor



# Contact symbols and control relays terminal markings

#### **Auxiliary contacts**



#### Contactors

#### Thermal overload relay



#### Main circuit

#### Connections, main contacts

Туре		Single	Multi	core	Recommended Tightening torque	
	Connection method	core	without terminal sleeve	with terminal sleeve		
		[mm <sup>2</sup> ] / [AWG]	[mm²]	[mm²]	[Nm] / [lb-in]	
CI 5-	Screw <sup>1</sup> ) and clamp washer	1 – 4 / 18 – 12	-	0.75 – 2.5	1.2 / 10.6	
TI 9C-5	Screw <sup>2</sup> ) and clamp washer	0.75 – 4	0.75 – 4	1 – 4	0.8 – 2	

<sup>1)</sup> Pozidrive No. 2 / Blade No. 3 screw

#### Direct start, load categories AC-2, AC-3, AC-4

T		Rated loads at 50Hz, 60 °C							
Type		230 – 240 V	400 – 415 V	500 V	690 V				
CLEE	А	6.3	4.9	3.9	2.8				
CI 5-5	kW	1.5	2.2	2.2	2.2				
CI 5-9	А	11.3	8.5	6.8	4.9				
CI 5-9	kW	3	4	4	4				
CI 5-12	А	11.3	11.5	9.2	6.7				
	kW	3	5.5	5.5	5.5				

#### Load category AC-4 at approximately 200,000 operations

Tumo		Rated loads					
Type		230 – 240 V	400 – 415 V	500 V			
CI 5-5	А	2.3	2	1.9			
CI 5-5	kW	0.37	0.75	0.75			
CI 5-9	А	3.9	3.6	3.2			
CI 5-9	kW	0.75	1.5	1.5			
CL	А	3.9	3.6	3.2			
CI 5-12	kW	0.75	1.5	1.5			

#### Star-delta starting

Туре	Rated loads at 50 Hz							
		230 – 240 V	400 – 415 V	500 V	690 V			
CLE E	A	11.3	8.5	6.8	4.9			
CI 5-5	kW	3	4	4	4			
CI 5-9	А	20	15.5	12.4	8.9			
CI 5-12	kW	5.5	7.5	7.5	7.5			

#### Three phase ohmic load, load category AC-1

		<i>y</i> ,								
True		Operating temperature max. 40 °C (Open condition)								
Type		230 V	240 V	400 – 415 V	500 V	600 V				
CI 5-5	А	20	20	20	20	20				
CI 5-9 CI 5-12	kW	8	8.3	14	17	24				

#### Three phase ohmic load, load category AC-1

Туре	Operating temperature max. 60 °C (Enclosed condition)								
		230 V	240 V	400 V	415 V	500 V	690 V		
CI 5-5	А	16	16	16	16	16	16		
CI 5-9 CI 5-12	kW	6.4	6.7	11	12	14	19		

#### Rated thermal current AC-12

nated themal carrent to 12									
	Rated thermal current Ith [A]								
Туре	Ambi	ent temperature	40 °C	Ambient temperature 60 °C					
	24 – 240 V	230 – 500 V	230 – 690 V	24 – 240 V	230 – 500 V	230 – 690 V			
CI 5-2	10 10 10 6 6 6								

²) H2 screw



## Data sheet | Minicontactors, Type CI 5-

#### Load categories AC-15/B600

T. un a	Rated current [A]							
Type	24 V / 48 V / 120 V	230 V / 240 V	400 V	480 V / 500 V	600 V / 690 V			
CI 5-2	3	2	1.2	1	0.6			

#### Switching of power transformers, AC-6a (50 Hz)

Туре	Transformer load, (factor $n = 30$ , inrush current = $n \times rated$ transformer current)								
		230 – 240 V	400 V / 415 V	500 V	600 V				
CL F. F.	А	2.9	2.4	1.8	-				
CI 5-5	kV A	1.7	1.7	1.7	2				
CL C O	А	5.4	4.1	3.2	-				
CI 5-9	kV A	2	2.8	2.8	4				
CI 5-12	А	5.4	5.4	3.2	-				
	kV A	2	3.4	3.4	5				

#### Load categories AC-7a, AC-7b, AC-8a

	Max. operating current [A]									
Туре	AC	-7a	AC	-7b	AC-8a					
	230 V	400 V	230 V	400 V	400 V	500 V				
CI 5-5	20	20	6	6	11	10				
CI 5-9	20	20	11	11	18	15				
CI 5-12	20	20	11	11	18	15				

#### Switching lighting

Switching light										
	Incandescent lamps	Fluorescent lamps AC-5a 220 – 240 V AC								
Туре	Max. operating current at 230 / 240 V		current at 40 °C A]	Max capacitance [ $\mu$ F] at expected short-circuit current $I_{cc}$ =						
	[A]	open	closed	10 kA	20 kA					
CI 5-5	5	18	14.5	750	400					
CI 5-9	9	18	14.5	750	400					
CI 5-12	9	18	14.5	750	400					

Switching direct current load Load categories DC-3 and DC-5, contacts connected in series

Туре					Max. operatir	ng current [A]			,	
		DC-3, 3 poles in series, 60 °C					DC-5, 3 poles in series, 60 °C			
	24 V	48 / 60 V	110 V	220 V	440 V	24 V	48 / 60 V	110 V	220 V	440 V
CI 5-5	5	4	2	0.8	0.15	5	2	0.6	0.1	-
CI 5-9	9	6	3	1.2	0.2	9	3	1	0.1	-
CI 5-12	9	6	3	1.2	0.2	9	3	1	0.1	-

Switching direct current load Load categories DC-1 at 60 °C, contact connected in series

	Max. operating current [A]															
Туре	ype 24 V				48 /60 V			110 V			220 V			440 V		
	1-pole	2-poles	3-poles	1-pole	2-poles	3-poles	1-pole	2-poles	3-poles	1-pole	2-poles	3-poles	1-pole	2-poles	3-poles	
CI 5-5	6	6	6	4/1	6	6	0.6	4	6	0.2	0.8	3	0.08	0.2	0.4	
CI 5-9	9	9	9	6/1.5	8	9	1	6	9	0.3	1.2	4	0.1	0.3	0.6	
CI 5-12	9	9	9	6/1.5	8	9	1	6	9	0.3	1.2	4	0.1	0.3	0.6	

## Continuous current

Time	General p	urpose [A]		DC-13/Q600 [A], 1-pole								
Туре	300 V AC	600 V AC	24 V AC 48 V AC 110 V / 125 V 220 V / 250 V 400 V / 440 V 600 V									
CI 5-2	5	10	2.3	1	0.55	0.27	0.15	0.1				



#### **Power loss**

#### Contact resistance and power losses

Trues	Typical impedance per pole	Power loses 3 main poles AC-3/400 V
Туре	[mΩ]	[W]
CI 5-2	6.5	2.6 1)
CI 5-5	2.2	0.3
CI 5-9	2.2	0.9
CI 5-12	2.2	0.9

<sup>1)</sup> Power loses 4 main poles

Turno	Average	e power
Туре	Min. setting	Max. setting
TI 9C-5	Typically 2.15 W	Typically 4.87 W

#### **Short circuit coordination**

T	Short circuit coordination (Max. fuse or circuit breaker rating)								
Туре	DIN fuses - gG [A]	Type "1"	Type "2"						
CI 5-5	50 kA	35	16						
CI 5-9	Available	35	20						
CI 5-12	Fault current	35	20						

#### Data sheet | Minicontactors, Type CI 5-

#### **Control circuit**

#### Connections

Auxiliary contacts

Type/	Connection method	Single core	Multi	Recommended Tightening		
Application	Connection method	[mm²] / [AWG]	without terminal sleeve [mm <sup>2</sup> ]	with terminal sleeve [mm <sup>2</sup> ]	torque [Nm] / [lb-in]	
CI 5- built in	Screw and clamp washer	1 – 4 / 18 – 12	-	0.75 – 2.5	1.2 / 10.6	
CBN for CI 5-	Screw and clamp washer	1 – 4 / 18 – 12	-	0.75 – 2.5	1.2 / 10.6	
TI 9C-5	Screw and clamp washer	0.75 – 2.5	0.75 – 1.5	0.75 – 1.5	0.78 – 1	

#### Auxiliary contacts, load categories AC-15 and AC-12

			Max. operating current [A]											
Туре	Comments		AC-15											
		24 V – 120 V	240 V	400 V	480 V	500 V	600 V	690 V	40 °C	60 °C				
CI 5-	Built into contact	6	3	1.8	1.5	1.4	1.2	1	10	6				
CBN	For contact CI 5-	3	2	1.2	1	1	0.6	0.6	10	6				

#### Auxiliary contacts, load categories DC-12, DC-13, DC-14

			Max. operating current [A]													
Туре	Comments	DC-12					DC-13				DC-14					
1,500	Comments	12 V	48 V	110 – 125 V	220 – 250 V	400 – 440 V	12 V	48 V	110 – 125 V	220 – 250 V	400 – 440 V	12 V	48 V	110 – 125 V	220 – 250 V	400 – 440 V
CI 5-	Built into contact	6	4	0.6	0.2	0.08	4	2.5	0.4	0.12	0.05	2.8	1.2	0.55	0.27	0.15
CBN	For contact CI 5-	-	-	-	-	-	-	-	-	-	-	2.3	1	0.55	0.27	0.15

#### Coil consumption

		Inrush	power		Holding power Pull-in voltage			voltage	Drop-out voltage			
Туре	Α	С	D	C	Α	AC DC		DC AC DC		DC	AC	DC
	VA	W	٧	٧	VA	W	٧	٧	V V		V	V
CI 5-	35	32	31)	2.6 <sup>2</sup> )	5	1.8	3¹)	2.6 <sup>2</sup> )	$(0.85 - 1.1) \times U_S$	$(0.8 - 1.1) \times U_S$	$(0.2 - 0.75) \times U_S$	$(0.1 - 0.75) \times U_S$

¹) cold

#### Coil operating times

	Make	time			Break	time				
Туре	AC DC		AC	AC+RC module	DC	DC+integrated diode	DC+external diode			
	[ms]	[ms]	[ms]	[ms]	[ms]	[ms]	[ms]			
CI 5-	15 – 40	18 – 40	15 – 33	15 – 28	6 – 12	8 – 12	35 – 50			

#### RC element (charge suppressor)

Туре	Comments	overvoltage factor $n = U_{max} / U_n$
RCN	Suitable for contactors CI 5-	1 – 2.5

#### Max. load control circuit (contact system)

Turno	Lo	ad	Max. fuse			
Туре	AC-15	DC-13	fl, gL, gG	Bs 88 type T		
	500 V	250 V				
TI 9C-5	2 A	2A	4A	6A		
	200 VA	20 W				

²) warm



#### **UL/CSA** specification

#### **UL/CSA** approved loads

Туре	General purpose current (enclosed)	Rated power (enclosed)											
		1-phase			3-phase								
		11:	5 V	23	0 V	20	0 V	23	0 V	46	0 V	57	5 V
	[A]	[A]	[HP]	[A]	[HP]	[A]	[HP]	[A]	[HP]	[A]	[HP]	[A]	[HP]
CI 5-5	12	9.8	0.5	8	1	6.9	1.5	6	1.5	4.8	3	3.9	3
CI 5-9	15	9.8	0.5	10	1.5	7.8	2	6.8	2	7.6	5	6.1	5
CI 5-12	18	13.8	0.75	12	2	11	3	9.6	3	11	7.5	9	7.5

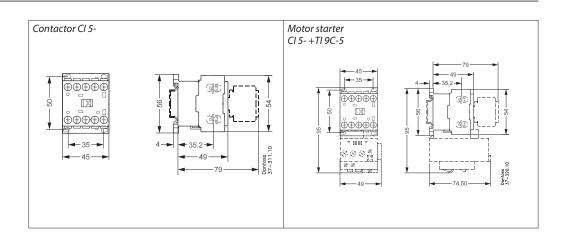
#### Star-delta (60 Hz)

Туре	Rated power [HP]							
	200 V	230 V	460 V	575 V				
CI 5-5	2.5	2.5	5	5				
CI 5-9	3.3	3.3	8.5	8.5				
CI 5-12	5	5	12	12				

#### Auxiliary contacts, UL/CSA approved loads

		A	C	DC			
Туре	Comments	Rated voltage	Switching capacity	Rated voltage [V]	Switching capacity [A]		
		[V]	[A]	[V]			
CI 5-2	Built into contact	max. 600	B600	max. 600	Q600		
CI 5, 9, 12	Built into contact	max. 600	A600	max. 600	Q600		
CBN	For contact CI 5-	max. 600	B600	max. 600	Q600		

#### Dimensions [mm]



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