Installation guide

Solenoid valve
Type EVR 25 (Version 2)

Refrigerants
For complete list of approved refrigerants, visit www.products.danfoss.com and search for individual code numbers, where refrigerants are listed as part of technical data.

Note, please follow specific selection criteria stated in the datasheet for these particular refrigerants.

Max. working pressure
EVR solder: 45.2 bar.

Media temperature: -40 °C / -40 °F – 105 °C / 221 °F

Max. opening diff. pressure (MOPD): Coil dependent

Mounting
Max. 150 °C / 300 °F
Max. 700 °C / 1300 °F

Mounting angle

ID Marking - example
Valve identification and reference to UL listed coils

Always disconnect power from the coil when dismounted from the valve. The coil may be damaged and there is risk of injuries and burns.

Click!
O-ring mandatory

Recommended to reduce vibrations, not required for sealing

Off
Disassembly and assembly of EVR version 2

**Mounting / dismounting of top part**

<table>
<thead>
<tr>
<th>Nm</th>
<th>kpm</th>
<th>ft-lbs</th>
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<tbody>
<tr>
<td>30</td>
<td>3.0</td>
<td>22.5</td>
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**Note!** Always use cross-tightening

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**Manual operation for pressure testing and service related operation:**

Only use the manual stem operation of the EVR NC valve during initial pressure testing of the refrigeration system or during service related manual operation. Remove the protective cap and rotate the manual stem clockwise approx. 6 cycles from fully closed to fully open position. After the manual operation is completed, ensure to rotate the manual stem counter-clockwise back to fully closed position and re-mount the protective cap before connecting the valve to automatic operation. MOPD for the manual operation function is 5 bar. Alternatively, all EVR NC and NO valves can be manually operated by removing the coil and force the valve open or closed by using a solenoid valve tester (permanent magnet).