**Module mounting on ICF**

1. **Inlet connector**
   - 4 Nm (3 ft lbs) (A/F 13 mm)
   - 40 Nm (29.5 ft lbs) (A/F 19 mm)
   - 35 Nm (25.8 ft lbs) (A/F 17 mm)
   - 80 Nm (59 ft lbs) (A/F 36 mm)

2. **Thread: G1/4”**

**Disassembly of the orifice holder**

1. **A/F 17 mm**
2. **A/F 4 mm**
3. **4 mm allen key**
4. **Apply force**
5. **Orifice holder**
Disassembly of the orifice holder

1. Apply force
2. 3 mm allen key
3. Liquid orifice
4. Slider
5. O-ring

Assembly of the orifice holder

1. 3 mm allen key
2. Slider
3. O-ring
4. Liquid orifice
5. 5 Nm (3.7 ft lbs) (3 mm allen key)
6. 5 Nm (3.7 ft lbs) (4 mm allen key)
7. 4 Nm (2.9 ft lbs)
8. 5 Nm (3.7 ft lbs) (4 mm allen key)

Replacing the AKV orifice

1. 10 Nm (7.4 ft lbs) (A/F 10 mm)
2. 35Nm (25.8 ft lbs) (A/F 17 mm)
3. 35Nm (25.8 ft lbs) (A/F 17 mm)
### Disassembly of the manual opener

1. **Alu gasket G11**
   - A/F 36 mm

2. **3 mm allen key**
   - O-ring

### Assembly of the manual opener

1. **Position A**
   - 5 Nm (3.7 ft lbs)
   - (3 mm allen key)

2. **Alu gasket G11**
   - 80 Nm (59 ft lbs)
   - (A/F 36 mm)