Danfoss scroll compressors
DCJ / H series

1 – Introduction
These instructions pertain to the Danfoss scroll compressors used for HVAC systems. They provide necessary information regarding safety and proper usage of this product.

2 – Nameplate

3 – Operating map

4 – Electrical connections

5 – Connections size

Installation and servicing of the compressor by qualified personnel only. Follow these instructions and sound refrigeration engineering practice relating to installation, commissioning, maintenance and service.

⚠ The compressor must only be used for its designed purpose(s) and within its scope of application (refer to operating limits). Consult Application guidelines and datasheet available from cc.danfoss.com.

⚠ Never operate compressor without terminal box cover in place and secured.

⚠ Under all circumstances, the EN378 (or other applicable local safety regulation) requirements must be fulfilled. Wear protective goggles and work gloves.

The compressor is delivered under nitrogen gas pressure (between 0.3 and 0.4 bar / 4 and 6 psi). Do not disassemble bolts, plugs, fittings, etc. unless all pressure has been relieved from the compressor.

The compressor must be handled with caution in the vertical position (maximum offset from the vertical: 15°).

© Danfoss | DCS (CC) | 2016.01
6 – Handling and storage
- Handle the compressor with care. Use the dedicated handles in the packaging. Use the compressor lifting lug and use appropriate and safe lifting equipment.
- Store and transport the compressor in an upright position.
- Store the compressor between -35°C and 70°C (31°F and 158°F).
- Do not expose the compressor and the packaging to rain or corrosive atmosphere.

7 – Safety measures before assembly
- Never use the compressor in a flammable atmosphere.
- Mount the compressor on a horizontal flat surface.
- Verify that the power supply corresponds to the compressor motor characteristics (see nameplate).
- With the compressor model, use equipment specifically reserved for HFC refrigerants which was never used for CFC or HCFC refrigerants.
- Use clean and dehydrated refrigeration-grade copper tubes and silver alloy brazing material.
- Use clean and dehydrated system components.
- The piping connected to the compressor must be flexible in 3 dimensions to dampen vibrations.
- The compressor must always be mounted with the rubber grommets supplied with the compressor.

8 – Assembly
- Slowly release the nitrogen holding charge through discharge line and suction ports.
- Connect the compressor to the system as soon as possible to avoid oil contamination from ambient moisture.
- Avoid material entering into the system while cutting tubes. Never drill holes where burrs cannot be removed.
- Brace with great care using state-of-the-art technique and vent piping with nitrogen gas flow.
- Connect the required safety and control devices. When using, if any, is used for this, remove the internal valve.
- For parallel assemblies of the compressors in version C8, contact Danfoss.

9 – Leak detection
- Never pressure test the circuit with oxygen or dry air. This could cause fire or explosion.
- Do not use leak detection dye.
- Perform a leak detection test on the complete system.
- The low side test pressure must not exceed 31 bar /450 psi.
- When a leak is discovered, repair the leak and repeat the leak detection.

10 – Vacuum dehydraton
- Never use the compressor to evacuate the system.
- Connect a vacuum pump to both the LP and HP sides.
- Pull down the system under a vacuum model, use equipment specifically reserved for HFC refrigerants which was never used for CFC or HCFC refrigerants.
- Use clean and dehydrated refrigeration-grade copper tubes and silver alloy brazing material.
- Use clean and dehydrated system components.
- The piping connected to the compressor must be flexible in 3 dimensions to dampen vibrations.
- The compressor must always be mounted with the rubber grommets supplied with the compressor.

11 – Electrical connections
- Set off and isolate the main power supply.
- All electrical components must be selected as per local standards and compressor requirements.
- Refer to the 1 to 1 electrical connections details.
- For three phase applications, the terminals are labeled T1, T2, and T3. For single-phase applications the terminals are labeled C (common), S (start), R (run).
- Danfoss scroll compressors will only compress gas while rotating counter-clockwise (when viewed from the compressor top). Since single-phase motors will start and run in only one direction, reverse rotation is not a major consideration. Three-phase motors, however, will start and run in either direction, depending on the phase angles of the supplied power. Care must be taken during installation to ensure that the compressor operates in the correct direction.
- Use ø 4.8 mm / 0.16 inch diameter terminals for the power connection with ring connectors.
- Use ø 6.3 mm tabs for quick connect spade terminals (P type).
- Use a self-tapping screw to connect the compressor to earth.

12 – Filling the system
- Keep the compressor switched off.
- Keep the refrigerant charge below the indicated charge limits if possible. If the limit is exceeded, protect the compressor against liquid flood-back with a pump-down cycle or suction line accumulator.
- Never leave the filling cylinder connected to the circuit.

13 – Verification before commissioning
- Use safety devices such as safety pressure switch and mechanical relief valve in compliance with both generally and locally applicable regulations and safety standards. Ensure that they are operational and properly set.
- Check that the settings of high-pressure switches don’t exceed the maximum service pressure of any system component.
- A low-pressure switch is recommended to avoid low pressure operation.

16 – Maintenance
- Internal pressure and surface temperature are dangerous and may cause permanent injury. Maintenance operators and installers require appropriate skills and tools. Tubing temperature may exceed 100°C / 212°F and can cause severe burns.
- Ensure that periodic service inspections to ensure system reliability and as required by local regulations are performed.
- To prevent system related compressor problems, following periodic maintenance is recommended:
  - Verify that safety devices are operational and properly set.
  - Ensure that the system is leak tight.
  - Check the compressor by turning it off and on after maintenance work.
  - Confirm that the system is operating in a way consistent with previous maintenance records and ambient conditions.
  - Check that all electrical connections are still adequately fastened.
  - Check the compressor clean and verify the absence of rust and oxidation on the compressor shell, tubes and electrical connections.
  - Acid / moisture content in system and oil should be checked regularly.

17 – Warranty
- All warranty claims must be accompanied by the model number and serial number with any claim filed regarding this product. The product warranty may be void in following cases:
  - Absence of nameplate.
  - External modifications; in particular, drilling, welding, broken feet and shock marks.
  - Compressor opened or returned unsealed.
  - Rust, water or leak detection dye inside the compressor.
  - Use of a refrigerant or lubricant not approved by Danfoss.
  - Any deviation from recommended instructions pertaining to installation, application or maintenance.
  - Use in mobile applications.
  - Use in explosive atmosphere.
- All Danfoss models are guaranteed for a period of time mentioned with the warranty claim.

14 – Disposal
- Danfoss recommends that compressors and compressor oil should be recycled by a suitable company at its site.