Disassembly of the orifice holder

1. A/F 17 mm
2. A/F 4 mm
3. 4 mm alien key
4. Apply force
5. Orifice holder

Thread: G1/4"

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Disassembly of the orifice holder

1. Apply force
2. Liquid orifice
3. O-ring

Assembly of the orifice holder

4. 3 mm allen key
5. 5 Nm (3.7 ft lbs)
6. 5 Nm (3.7 ft lbs)

Replacing the AKV orifice

7. 35Nm (25.8 ft lbs)
8. 10 Nm (7.4 ft lbs)
Disassembly of the manual opener

1. Alu gasket G11
   A/F 36 mm

2. 3 mm allen key
   O-ring

Assembly of the manual opener

1. Position A
   5 Nm (3.7 ft lbs)
   (3 mm allen key)

2. Alu gasket G11
   80 Nm (59 ft lbs)
   (A/F 36 mm)