



**Data Sheet** 

# **Genuine Spare Parts** Hydraulic Filter Cartridge

For more than 45 years, Danfoss has been developing state-of-the-art components and systems for mobile machinery used in off-highway operations around the world.

Danfoss has become a preferred supplier by offering the best of what really matters: the hardware inside your vehicle application. Danfoss genuine spare parts enable longer product life and outstanding system performance of the hardware.

Genuine Danfoss Filter Cartridges are available in 3 different sizes for flexibility to fit with hydraulic pump and motor circuits.

#### Features

- Filters available in 3 different sizes (short, medium, long)
- Robust design
- High collapse and burst resistance
- Universal use

#### Part numbers

- Short filter: 11004917
- Medium filter: 11004918
- Long filter: 11004919

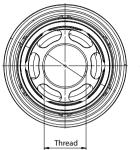
Comprehensive technical literature is online at *www.danfoss.com* 





## Data Sheet Hydraulic Filter Cartridge

#### Dimensions





## Technical Specifications

Technical data	Short filter	Medium filter	Long filter
Outer diameter (typical)	97 mm		
Thread	1.375 - 12 UNF - 2B		
Length (typical)	153 mm	181 mm	239.6 mm
Collapse/burst resistance of filter element per ISO 2941	≥20 bar collapse resistance at max. flow rate (Direction of flow: Input - outer ring; output - inner terminal)		
Max. flow rate	60 l/min (15.6 US gal/min)	80 l/min (21.1 US gal/min)	105 l/min (27.8 US gal/min)
Retained (real) dirt capacity at $\Delta p$ max.	30 g at 5.6 bar	40 g at 5.6 bar	60 g at 5.6 bar

### $\beta$ ratio versus maximum particle size

β ratio <sup>1</sup>	Maximum particle size, μm (C)
10	5
75	7.5
100	7.9
200	8.8
1000	11

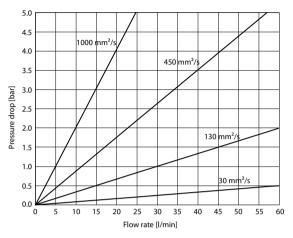
<sup>1</sup> Multi-pass test per ISO 16889. The following flow rate and viscosity apply for determining  $\beta$  ratio and dirt capacity: terminal pressure drop (6 bar [87 psi]); viscosity per ISO 16889 (15mm<sup>2</sup>/s [78 SUS]); max. flow rate.



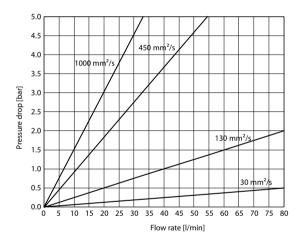
The following graphs show pressure drop versus flow rate according to ISO 3968, class B.

Do not exceed limitations shown in the graph as the border lines.

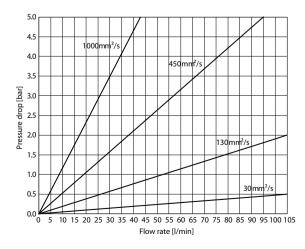
#### Short filter



Medium filter



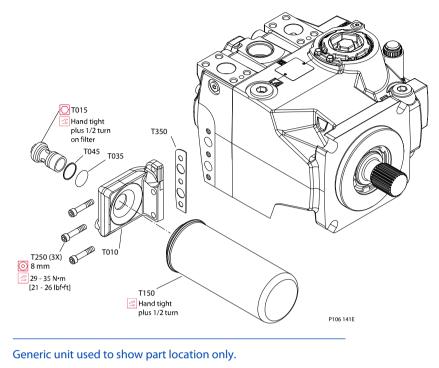
Long filter







## Tightening torque



- **1.** Lubricate the filter seal and install a new filter (T150).
- **2.** Use a 24mm wrench to hold plug (T015) in place and install the replacement filter.
- **3.** Hand tighten the filter till it contacts the O-ring, the tighten it  $\frac{1}{2}$  turn to achieve proper installation torque.

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