ENGINEERING



Important tools to help Danfoss Appliance Controls Excel

Claims, Line and Field Rejects Wanted

Quality Handling Information

Whilst Danfoss Appliance Controls makes every possible effort to deliver thermostats of superior quality, on occasion, claims, line and field rejects are bound to turn up. We rely on your close co-operation to help us find the root cause of any claims, line and field rejects.

We can only excel through learning about any claim, line or field reject and introduce, if necessary, corrective actions to uphold our commitment to deliver thermostats of superior quality.

For your convenience, we give in the following, the procedure how to return thermostats to Danfoss Appliance Controls, allowing us to analyse and quickly respond to you.

Your co-operation to immediately return any thermostat is vital to us, we therefore urge you follow the following guidelines.



Definitions

Claims A claim is defined as a case where an immediate situation calls for

action by us – i.e. a failure rate of unusual level

Line rejects Line rejects are defined as an insignificant quantity of rejected

thermostats found in the production or during the final test

Field rejects Field rejects are defined as thermostats received from an after sales

service team

Claim handling

Should you wish to file a claim, we kindly ask you to complete a Claim Form (see last page) and make contact with the Quality Manager from the supplying factory. You will find the contact details on the following page. Upon receipt of your Claim Form, we will instruct you what measures to take.

Line or field / market rejects

Should you wish to return thermostats rejected either in your production or in the field / market, we kindly ask you to return the units by following the steps.

- To avoid damages to the thermostats, which may be attributed to poor handing, storage and transport, we encourage you to handle the units with care to allow us to carry out a proper analysis of the units returned.
 In your communication with Danfoss Appliance Controls, it is important to state the quantity and code of units in question and the type of rejected the claim concerns.
- 2. Prior to shipping any thermostats to Danfoss Appliance Controls, please make arrangements for the cost-free return of the units with below contact person from Appliance Controls.
- 3. Rejected thermostats should be returned to Danfoss Appliance Controls immediately and not left to be attended to e.g. once a year.

Upon completion of the analysis of the claims received, Danfoss Appliance Controls will make contact with you with a full report on our findings and conclusions.

Contacts:

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Ouality complaint

Date of complaint	Company name	Responsible for the case	Complaint number
Thermostat code no.	Quantity complained	Remarks	
Type of claim (mark with X)			
Inlet control Quantity received Quantity tested Quantity complaint	Line reject Statistical control Final test	Field reject Duration operation Application More information attached to the part	Other (describe)
## Second Secon	Thermostat code Four digit code Thermostat code Four digit code Four digit code	Example 3691: 3	-9,0 -20,7 B20 -15,0 -29,0 EBD 2433333301 BN 077B3512L 3691 6 - week 9 - year 2019, I-first production order of the week for this code
Description of the failure			
Dimension (assembly) What Range of values: min max Functional System/compressor does not start (do not cut-in) System/compressor does not stop (do not cut-out): temperature tested: yes □ no □ System/compressor with too short or too long cycle (cut-in or cut-out out of tolerance) Temperature tested: yes □ no □ Ambient temperature: Other (describe: missing accessories, mixing codes, incorrect type of terminals etc.)			
What will your actions be ? Return, Replacement, Dispensation			
What are your expectations of Danfoss in this matter ? Replacement, Analyses report, 8D report			
Date		Made by	

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