

# **Pilot Operated Check Valves Technical Information**Quick Reference

Pilot to Open	Model No.	Cavity	Description	Flow*	Pressure	Page
	RPC04	NCS04/3	Pilot Operated Check	20.5 l/min	350 bar	PO - 6
			Valve, Pilot to Open	[5.4 US gal/min]	[5075 psi]	
②────────────────	RPC06	NCS06/3		35 l/min	350 bar	PO - 7
				[9.3 US gal/min]	[5075 psi]	
	CP450-1	SDC10-3		30 l/min	240 bar	PO - 8
1				[8 US gal/min]	[3480 psi]	
	RPC12	NCS12/3		90 l/min	315 bar	PO - 9
				[23.8 US gal/min]	[4570 psi]	

Pilot to Open	Model No.	Cavity	Description	Flow*	Pressure	Page
	CP458-2	SDC08-3	Pilot Operated Check	20 l/min	210 bar	PO - 10
			Valve, Reverse Pilot to	[5 US gal/min]	[3045 psi]	
	MC10-RO	SDC10-3S	Open	45 l/min	250 bar	PO - 11
② <b>──</b> ◆₩ ①				[12 US gal/min]	[3600 psi]	
	CP451-2	CP12-3S		95 l/min	210 bar	PO - 12
				[25 US gal/min]	[3045 psi]	
3	CP452-2	SDC16-3S		130 l/min	210 bar	PO - 13
				[34 US gal/min]	[3045 psi]	
	CP453-2	CP20-3S		230 l/min	210 bar	PO - 14
				[61 US gal/min]	[3045 psi]	

Pilot to Open	Model No.	Cavity	Description	Flow*	Pressure	Page
(2)	RPV 06	NCS06/4	Pilot Operated Check	30 l/min	315 bar	PO - 15
/ Drain			Valve, Pilot-to-open with	[8 US gal/min]	[4570 psi]	
, (			drain			
3 — — — (4)						
						ĺ
①						

<sup>\*</sup> Flow ratings are based on a pressure drop of 7 bar [100 psi] unless otherwise noted. They are for comparison purposes only.



# **Pilot Operated Check Valves Technical Information**Quick Reference

Symbol	Model No.	Cavity	Description	Flow*	Pressure	Page
ATM.	CP453-5	SDC20-2	Pilot Operated Check	250 l/min	350 bar	PO - 16
			Valve, Reverse Pilot-to-	[66 US gal/min]	[5075 psi]	
② ——— ①			open with vent			
⊗′						

Pilot to Close	Model No.	Cavity	Description	Flow*	Pressure	Page
	CP460-1	SDC10-3	Pilot Operated Check	45 l/min	210 bar	PO - 17
611			Valve, Pilot to Close	[12 US gal/min]	[3045 psi]	
⊕ ⊕ ⊕ ⊕	CP461-1	CP12-3S		115 l/min	210 bar	PO - 18
				[30 US gal/min]	[3045 psi]	
3	CP462-1	SDC16-3S		190 l/min	210 bar	PO - 19
				[50 US gal/min]	[3045 psi]	

Dual Pilot-Operated Checks	Model No.	Cavity	Description	Flow*	Pressure	Page
(i) — (ii) — (ii) — (iii) — (i	CP410-1	none	Pilot Operated Check Valve, Catalog HIC	80 l/min [21.1 US gal/min]		PO - 20
© <del>✓ </del>						

<sup>\*</sup> Flow ratings are based on a pressure drop of 7 bar [100 psi] unless otherwise noted. They are for comparison purposes only.



# **Pilot Operated Check Valves Technical Information**Application Notes

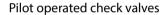
## MOTION CONTROL VALVES

Motion control valves, also referred to as load holding valves, are used to control the motion of a load in the following ways:

- · Prevent a load from dropping in case of hose or tube failure.
- · Prevent a load from drifting caused by directional control valve spool leakage.
- Provide smooth, modulated motion when the load is in a lowering or run-away mode.
- · Provide smooth, modulated motion when the directional control valve is suddenly closed.

There are two basic types of motion control valves:

- · Pilot-operated, or pilot-to-open check valves will satisfy the first two of the above requirements.
- · Counterbalance valves will satisfy all four of the above requirements.





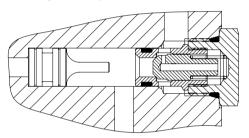


# **Pilot Operated Check Valves Technical Information**Application Notes

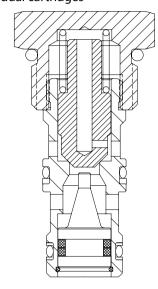
## PILOT-OPERATED CHECK VALVES

Pilot-operated, or pilot-to-open check valves will positively hold a pressurized load and will release the load upon application of a pressure signal to the pilot port. Pilot-operated check valves are available as individual cartridges, standard Cartridge-In-Body (CIB) packages, or can be created in custom manifolds by using a standard check valve such as CV10-NP with a guided pilot piston. For more information on pilot pistons, see Accessories.

#### Cartridge in body

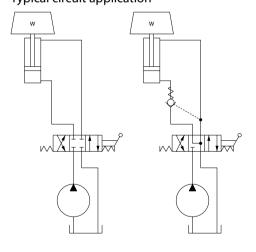


#### Individual cartridges



A typical circuit application for pilotoperated check valves contains a pump, directional control valve, and an actuator. Without a pilot-operated check valve the load will drift down due to spool leakage if the directional control valve is centered with the load raised. Additionally there is no protection against the load dropping in the event of hydraulic line failure. Adding a pilot-operated check valve helps prevent cylinder drift and provides protection against hose or tube failure. In this circuit, moving the directional control valve to the right causes the cylinder to extend. When the directional control valve is centered, the pilot-operated check valve will prevent

#### Typical circuit application



leakage and lock the cylinder in position. Moving the directional control valve to the right sends pressure/flow to the rod end of the cylinder. This pressure also acts on the pilot piston to open the check valve and allow the load to be lowered.



# **Pilot Operated Check Valves Technical Information**Application Notes

# PILOT-OPERATED CHECK VALVES (continued)

**PILOT-OPERATED CHECK** The pressure required to pilot open the check valve can be calculated by:

 $P = \frac{W + (Pc \cdot Ab)}{(Ab \cdot R) - Ar}$ 

cylinder retracts

 $P = \frac{W + (Pc \cdot Ar)}{(Ar \cdot R) - Ab}$ 

cylinder extends

W = Load

Pc = Check valve crack pressure (typically 0.34-4.5 bar [5-65 psi]; consult catalog sheets for details)

Ab = Cylinder bore area

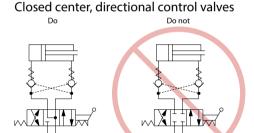
Ar = Cylinder rod area

R = Check valve pilot ratio (typically 3:1 or 4:1; consult catalog sheets for details)

Note that these equations are idealized and do not consider any backpressure in the circuit, which is additive to the pressure required to pilot open the check valve.

Some additional guidelines for pilot-operated check valve applications:

- Use pilot-operated check valves for load holding, not for motion (speed) control.
   Pilot-operated check valves are on-off, non-modulating devices. Trying to use a pilot-operated check valve to control an overrunning load can result in severely unstable motion. For motion (speed) control of overrunning loads, use a counterbalance valve.
- Use caution when applying pilotoperated check valves to the rod end of a cylinder. Cylinders with large rod:bore diameter ratios may intensify rod pressure to a point where the required pilot pressure may be dangerously high refer to the above equations. If intensification creates application concerns, consider using a counterbalance valve.



- Do not use pilot-operated check valves with closed-center, directional control valves.
   Pressure trapped between the directional control valve and the pilot-operated check valve can pilot the check valve open and result in undesired load motion.
- Locate pilot-operated check valves at or near the actuator to provide maximum load holding protection in the event of hydraulic line failure.

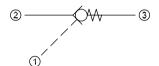


Pilot to Open RPC04

#### **OPERATION**

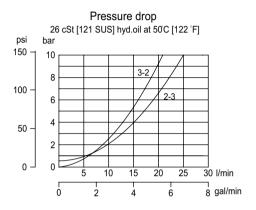
This is a pilot-to-open check valve.

#### **Schematic**



#### **SPECIFICATIONS**

#### **Theoretical performance**



#### **Specifications**

Rated pressure*	350 bar [5075 psi]
Rated flow at 7 bar	20.5 l/min
[100 psi]	[5.4 US gal/min]
Weight	0.06 kg [0.13 lb]
Pilot ratio	3.2:1
Cavity	NCS04/3

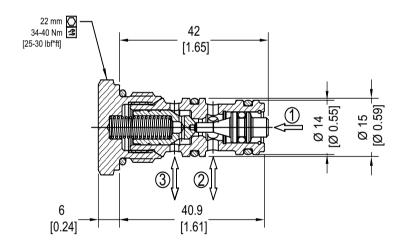
\*Rated Pressure based on NFPA fatigue test standard (at 1 million cycles)

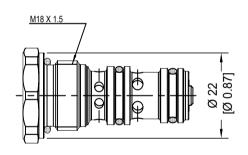
Note: A piston seal requires a 5 bar [72.5 psi] or greater return spring.

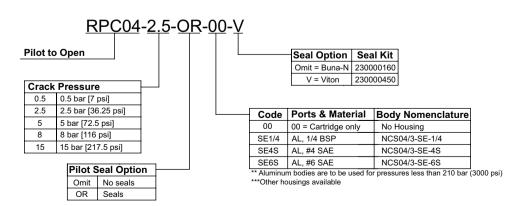
#### **DIMENSIONS**

mm [in]

#### **Cross-sectional view**







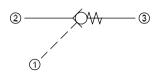


Pilot to Open RPC06

**OPERATION** 

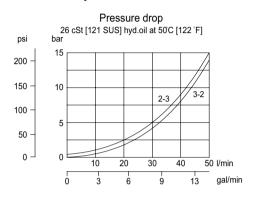
This is a pilot-to-open check valve.

#### **Schematic**



#### **SPECIFICATIONS**

#### **Theoretical performance**



#### **Specifications**

greater return spring.

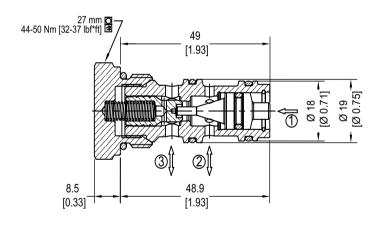
Rated pressure*	350 bar [5075 psi]
Rated flow at 7 bar	35 l/min
[100 psi]	[9.25 US gal/min]
Weight	0.10 kg [0.22 lb]
Pilot ratio	3.4:1
Cavity	NCS06/3

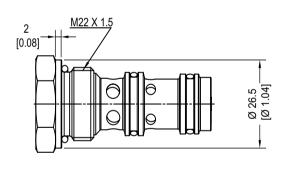
\*Rated pressure based on NFPA fatigue test standard (at 1 million cycles) Note: A piston seal requires a 5 bar [72.5 psi] or

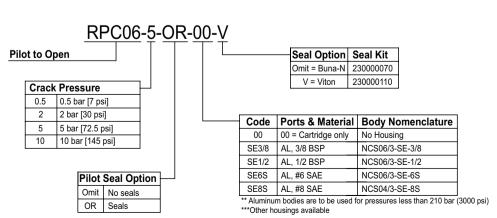
#### **DIMENSIONS**

mm [in]

#### **Cross-sectional view**







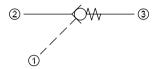


Pilot to Open CP450-1

#### **OPERATION**

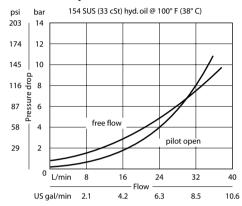
This valve is a pilot-to-open check valve.

#### **Schematic**



#### **SPECIFICATIONS**

#### Theoretical performance



#### **Specifications**

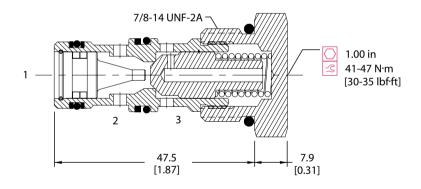
Rated flow at 7 bar [100 psi]         30 l/min [8 US gal/min]           Leakage         6 drops/min @ Rated pressure           Weight         0.09 kg [0.20 lb]           Pilot ratio         3.0:1
[100 psi] [8 US gal/min]  Leakage 6 drops/min @  Rated pressure
[100 psi] [8 US gal/min] Leakage 6 drops/min @
[100 psi] [8 US gal/min]
Rated flow at 7 bar 30 l/min
Rated pressure 240 bar [3480 psi]

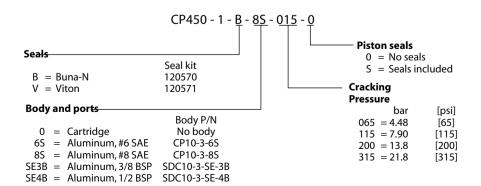
Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

mm [in]

#### **Cross-sectional view**





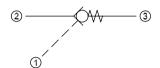


Pilot to Open RPC12

**OPERATION** 

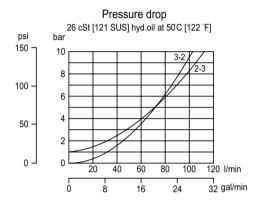
This is a pilot-to-open check valve.

#### Schematic



#### **SPECIFICATIONS**

#### **Theoretical performance**



#### **Specifications**

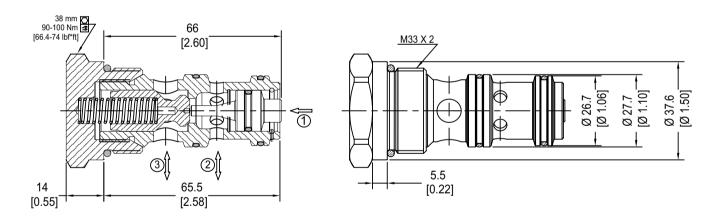
Cavity	NCS12/3
Pilot ratio	2.8:1
Weight	0.20 kg [0.44 lb]
[100 psi]	[23.8 US gal/min]
Rated flow at 7 bar	90 l/min
Rated pressure	315 bar [4570 psi]

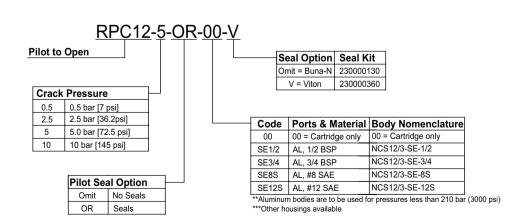
Note: A piston seal requires a 5 bar [72.5 psi] or greater return spring.

#### **DIMENSIONS**

mm [in]

#### **Cross-sectional view**





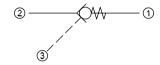


Reverse Pilot to Open CP458-2

**OPERATION** 

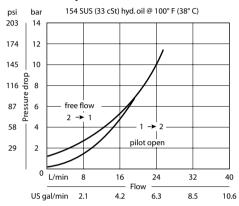
This valve is a pilot-to-open check valve.

#### **Schematic**



#### **SPECIFICATIONS**

#### Theoretical performance



#### **Specifications**

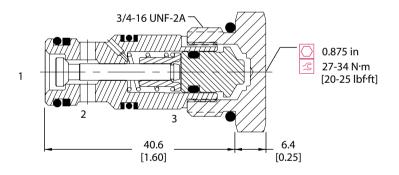
Rated pressure	210 bar [3045 psi]
Rated flow at 7 bar	20 l/min
[100 psi]	[5 US gal/min]
Leakage	6 drops/min @
	Rated pressure
Weight	0.07 kg [0.15 lb]
Pilot ratio	2.8:1
Cavity	SDC08-3

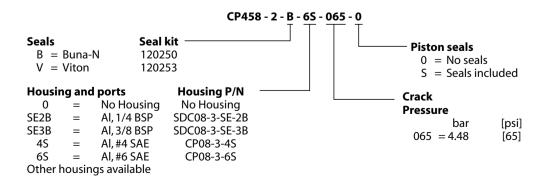
Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

mm [in]

#### **Cross-sectional view**





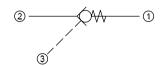


Reverse Pilot to Open MC10-RO

**OPERATION** 

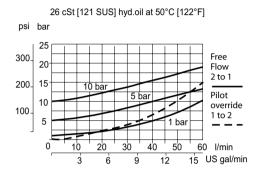
This is a pilot-to-open check valve.

#### **Schematic**



#### **SPECIFICATIONS**

#### Theoretical performance



#### **Specifications**

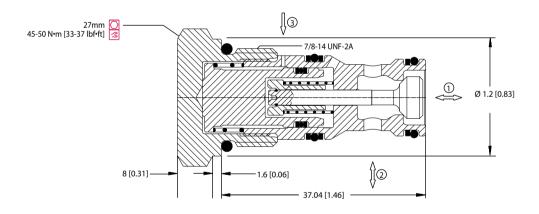
Pilot ratio Cavity	3.0:1 SDC10-3S
Diletratio	2.0-1
Weight	0.12 kg [0.26 lb]
	Rated pressure
Leakage	6 drops/min @
[100 psi]	[12 US gal/min]
Rated flow at 7 bar	45 l/min
Rated pressure	250 bar [3600 psi]

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

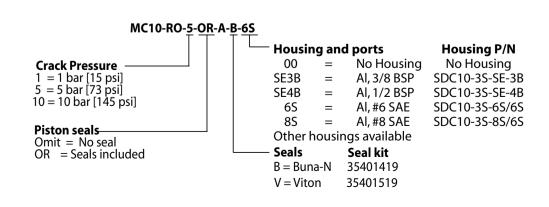
#### **DIMENSIONS**

mm [in]

#### **Cross-sectional view**



P103 753



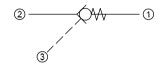


Reverse Pilot to Open CP451-2

#### **OPERATION**

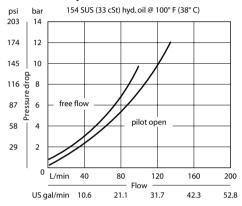
This valve is a pilot-to-open check valve.

#### **Schematic**



#### **SPECIFICATIONS**

#### **Theoretical performance**



#### **Specifications**

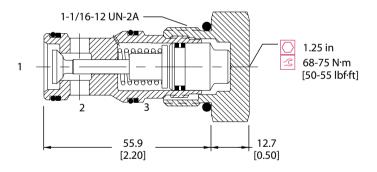
Rated pressure	210 bar [3045 psi]	
Rated flow at 7 bar	95 l/min	
[100 psi]	[25 US gal/min]	
Leakage	6 drops/min @	
	Rated pressure	
Weight	0.21 kg [0.46 lb]	
Pilot ratio	3:1	
Cavity	CP12-3S	

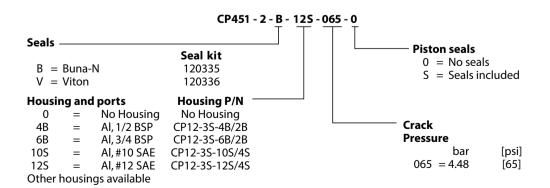
Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

mm [in]

#### **Cross-sectional view**





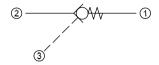


Reverse Pilot to Open CP452-2

#### **OPERATION**

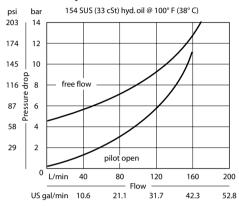
This valve is a pilot-to-open check valve.

#### **Schematic**



#### **SPECIFICATIONS**

#### **Theoretical performance**



#### **Specifications**

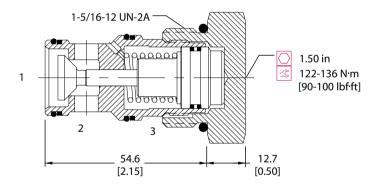
Cavity	SDC16-3S
Pilot ratio	3:1
Weight	0.29 kg [0.64 lb]
	Rated pressure
Leakage	6 drops/min @
[100 psi]	[34 US gal/min]
Rated flow at 7 bar	130 l/min
Rated pressure	210 bar [3045 psi]

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

mm [in]

#### **Cross-sectional view**



# ORDERING INFORMATION

### CP452-2 - B - 16S - 065 - 0

Code	Seal Material	Seal kit
В	Buna	120033
V	Viton	120034

Housings & Ports	Housing P/N
0: Cartridge Only	No Housing
<b>6B:</b> 3/4 BSP, AL	CP16-3S-6B/2B
<b>8B</b> : 1 BSP, AL	CP16-3S-8B/2B
<b>12S</b> : #12 SAE, AL	CP16-3S-12S/4S
16S: #16 SAE, AL	CP16-3S-16S/4S

Other Housings available

<u> 65</u> - <u>0</u>	<u></u>				
	Piston Seals				
		Code			
			0	No se	als
			S	Seals	Included
	Crack I	Press	sure		
	Cod	е	bar	[psi]	
	065	5	4.48	[65]	

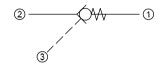


Reverse Pilot to Open CP453-2

**OPERATION** 

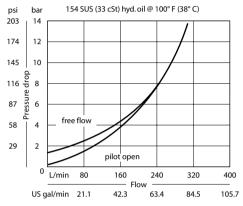
This valve is a pilot-to-open check valve.

#### **Schematic**



#### **SPECIFICATIONS**

#### Theoretical performance



#### **Specifications**

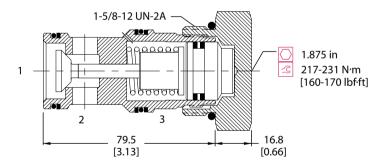
Cavity	CP20-3S
Pilot ratio	3:1
Weight	0.66 kg [1.46 lb]
	Rated pressure
Leakage	6 drops/min @
[100 psi]	[61 US gal/min]
Rated flow at 7 bar	230 l/min
Rated pressure	210 bar [3045 psi]

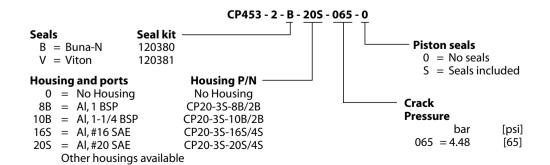
Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

mm [in]

#### **Cross-sectional view**







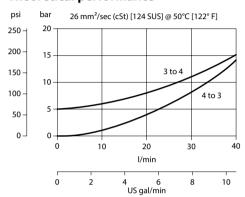
Pilot to Open with Drain RPV 06

#### **OPERATION**

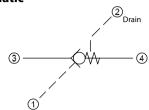
This is a pilot-to-open check valve with an internal drain.

#### **SPECIFICATIONS**

#### **Theoretical performance**



#### Schematic



#### **Specifications**

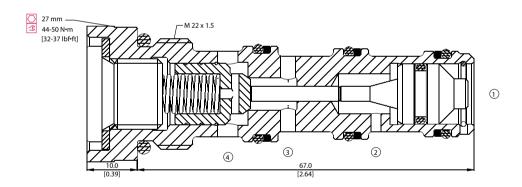
Rated pressure	315 bar [4570 psi]
Rated flow at 7 bar	30 l/min
[100 psi]	[8 US gal/min]
Weight	0.13 kg [0.29 lb]
Pilot ratio	3.4:1
Cavity	NCS06/4

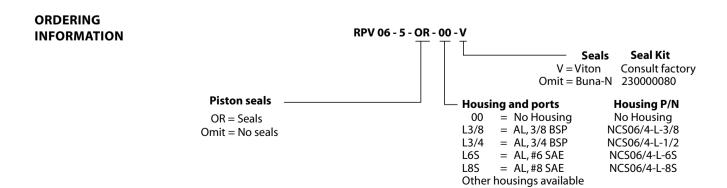
Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

mm [in]

#### **Cross-sectional view**







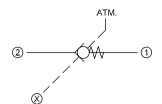
Reverse Pilot to Open with Vent

CP453-5

#### **OPERATION**

This is a pilot-to-open check valve with an external pilot connection.

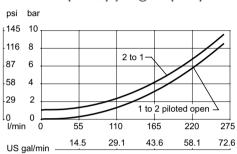
#### **Schematic**



#### **SPECIFICATIONS**

#### **Theoretical performance**

33 cSt [154 SUS] hyd.oil @ 38°C [100° F]



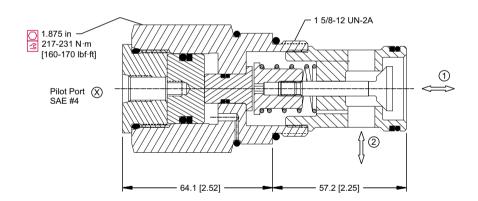
#### **Specifications**

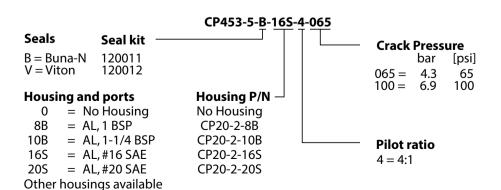
- P	
Rated pressure	350 bar [5075 psi]
Rated flow at 7 bar	250 l/min
[100 psi]	[66 US gal/min]
Leakage	6 drops/min @
	Rated pressure
Weight	1.23 kg [2.71 lb]
Pilot ratio	4:1
Cavity	SDC20-2

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

mm [in] Cross-sectional view





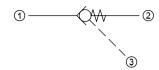


Pilot to Close CP460-1

#### **OPERATION**

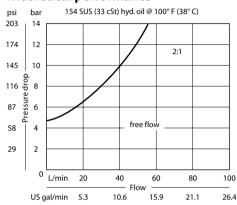
This valve is a pilot-to-close check valve.

#### **Schematic**



#### **SPECIFICATIONS**

#### **Theoretical performance**



#### **Specifications**

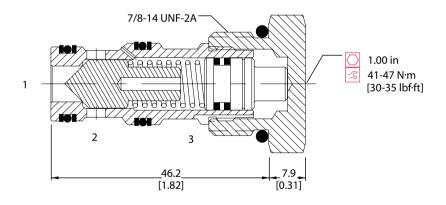
Cavity	SDC10-3	
Pilot ratio	2:1	
Weight	0.10 kg [0.21 lb]	
	Rated pressure	
Leakage	6 drops/min @	
[100 psi]	[12 US gal/min]	
Rated flow at 7 bar	45 l/min	
Rated pressure	210 bar [3045 psi]	

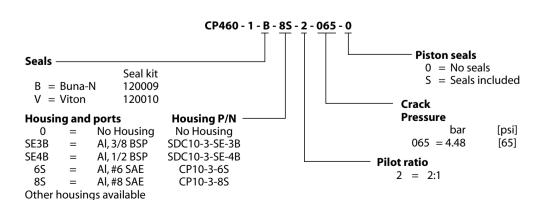
Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

mm [in]

#### **Cross-sectional view**





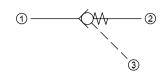


Pilot to Close CP461-1

#### **OPERATION**

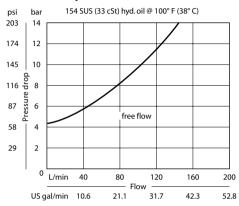
This valve is a pilot-to-close check valve.

#### **Schematic**



#### **SPECIFICATIONS**

#### **Theoretical performance**



#### **Specifications**

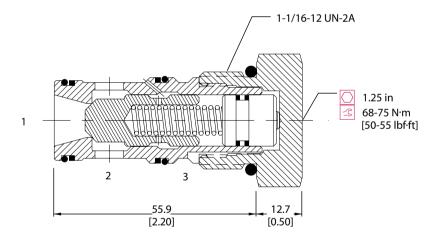
Cavity	CP12-3S
Pilot ratio	2.3:1
Weight	0.21 kg [0.47 lb]
	Rated pressure
Leakage	6 drops/min @
[100 psi]	[30 US gal/min]
Rated flow at 7 bar	115 l/min
Rated pressure	210 bar [3045 psi]

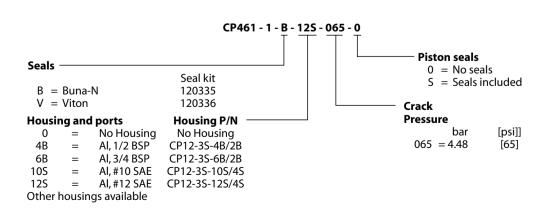
Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

mm [in]

#### **Cross-sectional view**







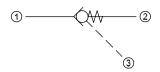
Pilot to Close

CP462-1

**OPERATION** 

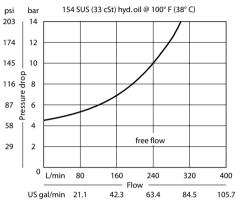
This valve is a pilot-to-close check valve.

#### **Schematic**



#### **SPECIFICATIONS**

#### **Theoretical performance**



#### **Specifications**

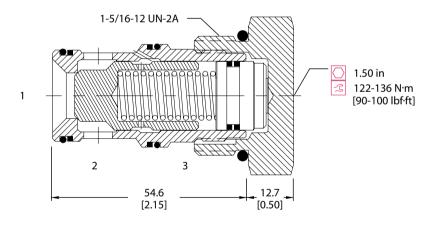
Rated pressure	210 bar [3045 psi]
Rated flow at 7 bar	190 l/min
[100 psi]	[50 US gal/min]
Leakage	6 drops/min @
	Rated pressure
Weight	0.29 kg [0.64 lb]
Pilot ratio	2.3:1
Cavity	SDC16-3S

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

mm [in]

#### **Cross-sectional view**



# ORDERING INFORMATION

### CP462-1 - B - 16S - 065 - 0

Code	Seal Material	Seal kit
В	Buna	120033
V	Viton	120034

**Seal Option** 

Housings & Ports	Housing P/N
0: Cartridge Only	No Housing
<b>6B</b> : 3/4 BSP, AL	CP16-3S-6B/2B
8B: 1 BSP, AL	CP16-3S-8B/2B
<b>12S</b> : #12 SAE, AL	CP16-3S-12S/4S
16S: #16 SAE, AL	CP16-3S-16S/4S

Other Housings available

<u>Pi</u>	Piston Seals		
	Code		
	0	No seals Seals Included	
	S		
Crack Pre	ssure		
Code	bar	[psi]	

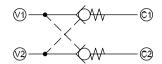


Catalog HIC CP410-1

#### **OPERATION**

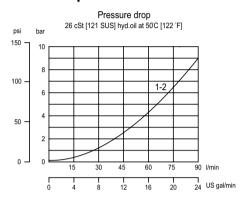
This is a dual pilot operated check valve, which uses two CV10-NP check valves.

#### **Schematic**



#### **SPECIFICATIONS**

#### **Theoretical performance**



#### **Specifications**

Rated pressure	210 bar [3045 psi]	
Rated flow at 7 bar	80 l/min	
[100 psi]	[21.1 US gal/min]	
Leakage	6 drops/min @	
	Rated pressure	
Weight	0.67 kg [1.48 lb]	
Pilot ratio	4:1	
Cavity	none	

Note: A piston seal requires a 4.5 bar [65 psi] or greater return spring.

#### **DIMENSIONS**

mm [in]

#### **Cross-sectional view**

