Parts Manual

Vickers by Danfoss

Piston Pumps



Low Noise Industrial Piston Pump

PVQ 10-A2/MA * *** - ** * * - 10 C** *** * * * - 11/12/20 PVQ 13-A2/MA * *** - ** * * - 10 C** *** * * * - 11/12/20

AX444071217972en-000101





CAUTION

Model PVQ13C compensator pressure adjustment shall not exceed 2000 psi.

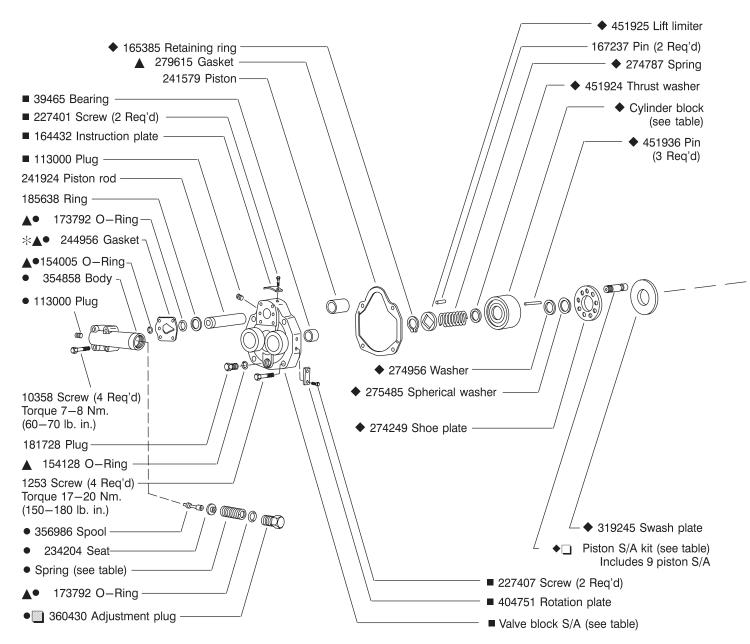
Model	●Comp. kit	●Comp. Spring	●Load Sense Spring
PVQ**C	942158	239371	
PVQ**CM	942159	265693	
PVQ**CG	942480	239371	
PVQ**CMG	941353	265693	
PVQ**C**V(C)11B	02-142729	239371	581073
PVQ**C**V(C)11P	02-142728	239371	581073
PVQ**C**V(C)24B	02-142730	239371	581072
PVQ**C**V(C)24P	02-142727	239371	581072
PVQ**CD****	(Refer to service parts information I-3255-S)		

NOTE

C, CM Compensator shown for right hand rotation. Rotate 180° for left hand shaft rotation and connect to left hand valve block S/A.

9 NOTE

See model code for pressure range settings of individual compensator kits.



CAUTION



Position gasket with small end of teardrop hole pointing in direction of compensator adjusting plug

■ Valve block S/A	Right hand	Left hand
Rear ports	02-142930	02-142931
Side ports	02-142932	02-142933

Press bearing flush with inside surface of housing Yoke 319243 Pintle (Reference) 317572 Bearing

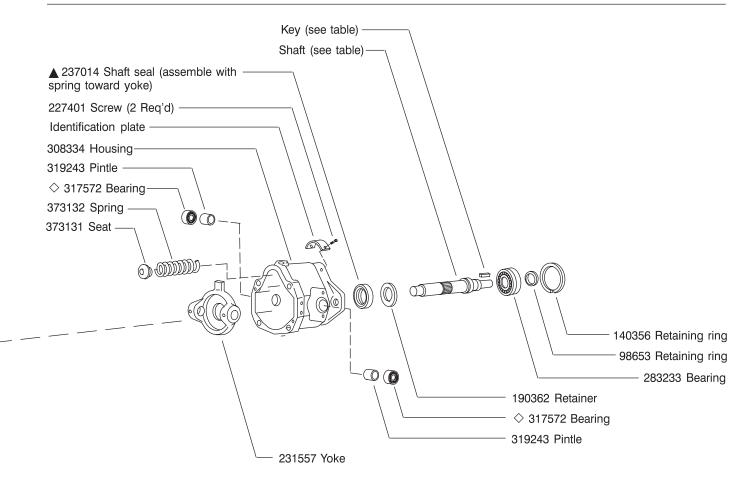
♦ PINTLE BEARING ASSEMBLY NOTE

The bearing O.D. surface and mating surface in the housing must be clean. Apply sealing compound (Loctite A (10–1) or equivalent) to the bearing O.D. and press in place.



CAUTION

Do not allow sealing compound to contact the bearing needles.



Model	Cylinder block	☐ Piston S/A kit	Rotating group kit
PVQ10	677061	942229	875775
PVQ13	677060	942230	875773

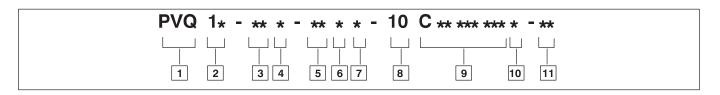
Shaft	Туре	Key		
266162	1	142843		
286848	3			
883030	N	472255		

NOTE

For satisfactory service life of these components in industrial applications, use full flow filtration to provide fluid which meets ISO cleanliness code 16/13 or cleaner. OFP, OFR, and OFRS series filters are recommended.

- ▲ Standard seal kit 919191 F3 equivalent seal kit 919308
- Compensator kit (see table)
- Valve block S/A (see table)
- ◆ Rotating group kit (see table)
- ☐ Piston S/A kit (see table)

Model Code



1 PVQ Series

P - Inline piston pump

V - Variable volume

Q - Quiet series

2 Displacement

(CC/Rev & Pressure ratings) 10 - 10 CC/Rev (.64 CIR)

210 bar (3000 psi) 13 - 13 CC/Rev (.84 CIR)

140 bar (2000 psi)

3 Mounting flange

A2 - SAE "A" 2-bolt MA - ISO 3019/2 "A" 2-bolt (available with "N" driveshaft only)

4 Rotation

(viewed from shaft end)

R – Right hand (CW), (standard)

L – Left hand (CCW), (optional)

5 Ports

(type and location)

SE – O-ring boss rear port, 1.0625 inch (Inlet & Outlet) (standard) SS - O-ring boss side port, 1.3125 inch (Inlet & Outlet) (optional)

6 Shafts

(input)

1 - Straight keyed SAE "A" modified .75 inch Dia. x 1.75 inch long

3 - Splined SAE "A" modified 9T, 16/32 DP major Dia. fit

N - ISO 3019/2 short straight keyed (available with "MA" mounting only)

7 Seals

S - Buna N (standard)

F - Fluorocarbon, (optional)

8 Pump design number

10 - First design

Typical Sectional View

9 Control type

C** - Pressure compensator, PVQ10: Std. model is C21, indicating factory setting of 210 bar (3000 psi). Range is 02-21 in tens of bar (350-3000 psi)

PVQ13: Std. model is C14, indicating factory setting of 140 bar (2000 psi). Range is 02-14 in tens of bar (350-2000 psi)

CM** - Low pressure compensator, Std. model is CM7, indicating factory setting of 70 bar(1000 psi). Range is 02-10 in tens of bar (350-1500 psi)

C**V**B - Pressure compensator C**, as above, with load sensing. Std. load sensing setting is 11 bar (160 psi). Range 10-17 bar (150-250 psi), with bleed down orifice. Example: C21V11B indicates PVQ10 compensator with 210 bar pressure setting and 11 bar load sense differential.

C**V**P - Pressure compensator with load sensing as C**V**B above, but with bleed down orifice plugged.

C**VC**B - Pressure compensator with load sensing. Compensator same as C** above. Std. load sensing setting is 24 bar (350 psi). Range 17-31 bar (250-450 psi), with bleed down orifice

C**VC**P - Pressure compensator with load sensing. Same as C**VC**B above, but with bleed down orifice plugged.

CG - Pressure compensator modified for hydraulic remote control.

CD** - Electric dual range compensator. PVQ10: Std. model is CD2110, indicating dual pressure settings of 210 and 100 bar, adjustment ranges are 20-210 bar (high) and 20-100 bar (low). PVQ13: Std. model is CD1407, indicating settings of 140 and 70 bar, adjustment ranges are 20-140 bar (high) and 20-100 bar (low).

10 Control option

Blank - Without adjustable Max. displacement stop (standard)

D - Max. adjustable displacement stop (optional)

11 Control design

11 - For C** & CM**

11 - For C**D & CM**D

12 - For C**V(C)**B & C**V(C)**P 20 - CD**** & CG



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