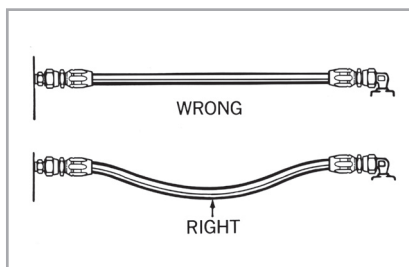


## Aeroquip Performance Products

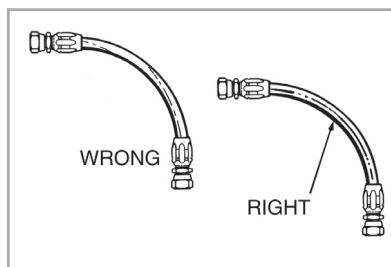
# AQP Hose Assemblies

## Hose Routing and Installation

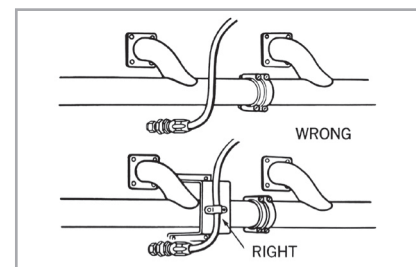
## Hose Routing and Installation



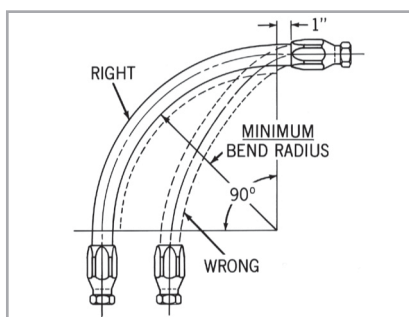
Under pressure, a hose may change in length. Always provide some slack in the hose to allow for this shortening or elongation. (However, excessive slack in hose lines may cause poor appearance.)



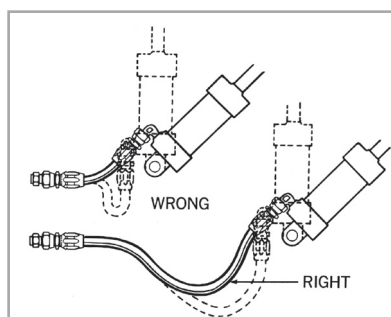
If a hose is installed with a twist in it, operating pressures tend to force it straight. This can loosen the fitting nut. Twisting can cause reinforcement separation, and the hose could burst at the point of strain.



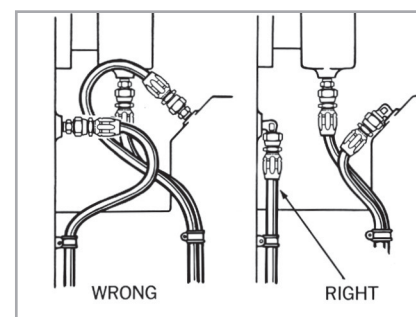
When hose lines pass near an exhaust manifold or other heat source, they should be insulated by a heat resistant boot, firesleeve or a metal baffle. In any application, brackets and clamps keep hose in place and reduce abrasion. For installations where abrasion to the hose cover cannot be prevented with the use of clamps or brackets, a steel protective coil or abrasion resistant sleeve should be placed over the hose.



At bends, provide sufficient hose so that it does not have a bend radius less than its recommended minimum bend radius. Too tight a bend may kink the hose and restrict or stop the fluid flow. In many cases, the proper use of adapters and hose fittings can eliminate tight bends or kinks.



In applications where there is considerable vibration or flexing, allow additional hose length. Metal hose fittings, of course, are not flexible, and proper installation protects metal parts from undue stress and avoids kinks in the hose.



When 90° adapters were used, this assembly became neater-looking and easier to inspect and maintain. It uses less hose, too!

For information about determining correct hose sizes for flow capacities at suggested flow velocities, see chart:

Flow Capacities of Hose Assemblies at Suggested Flow Velocities



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