

Instruction



Servo Operated Valve ICS 100 - 150

Installation

027R9793

Mounting orientation

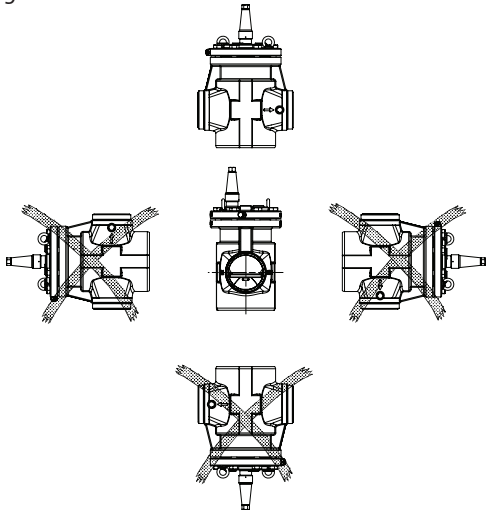


fig. 1

Direction of flow

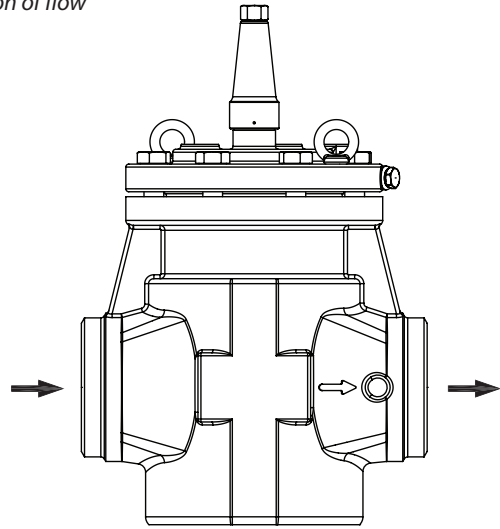


fig. 2

027R9793

Removing function module with eyebolt

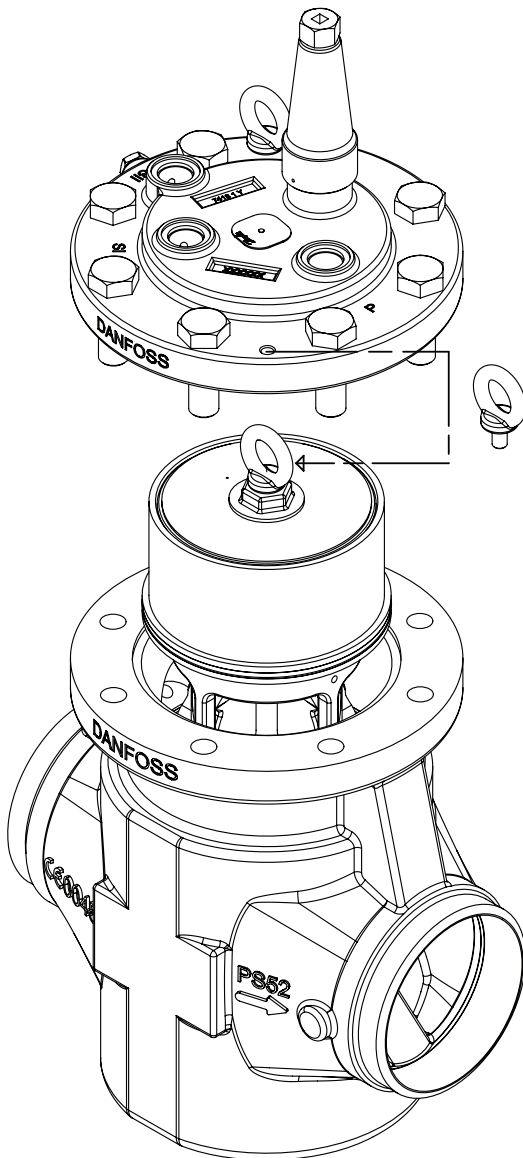


fig. 3

Exploded view

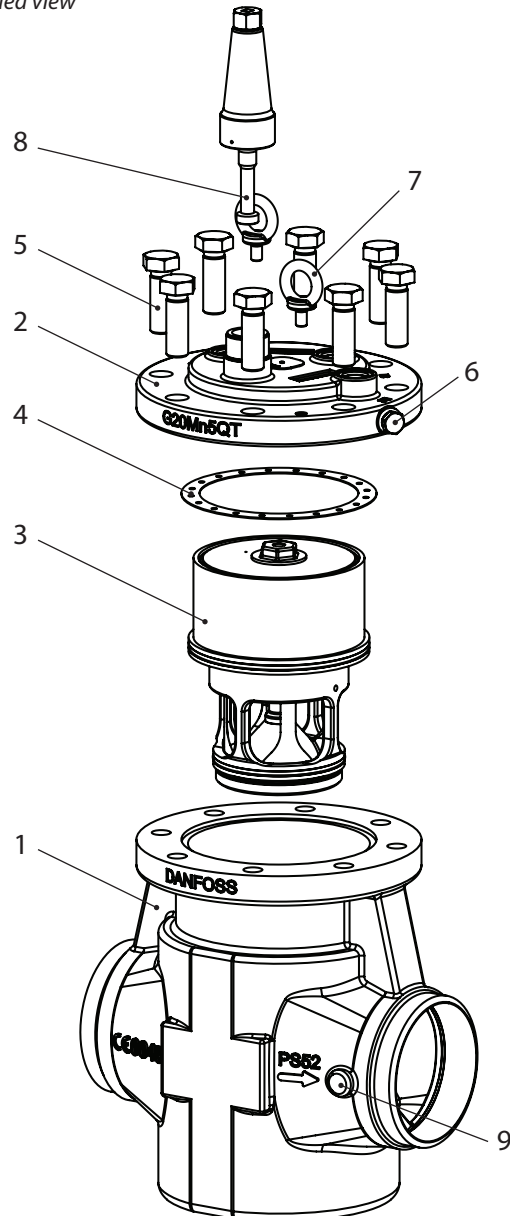


fig. 4

Installation

Welding

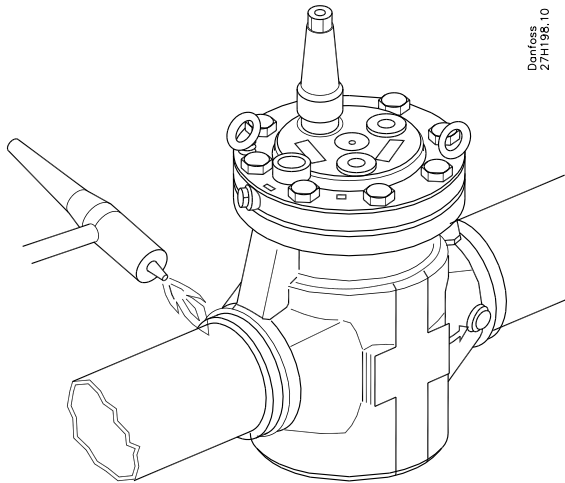
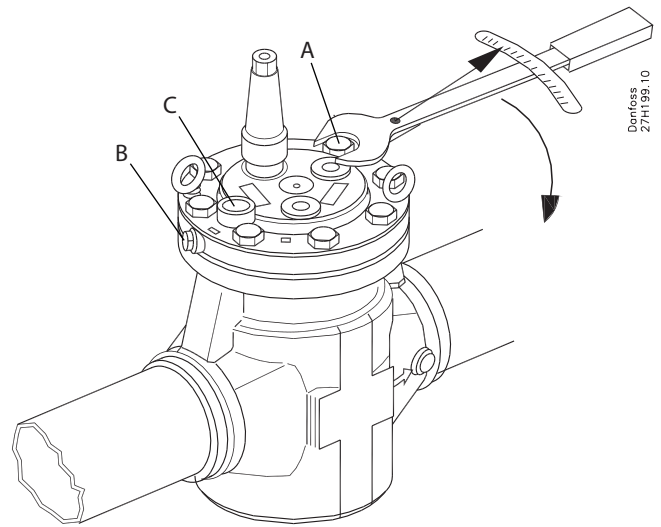


fig. 5

Torque specification



	Valve body size	Nm	ft lb
Pos. A	100-150	220	162
Pos. B	100-150	25	18
Pos. C	100-150	50	37

fig. 6

Maintenance

Module torque specification

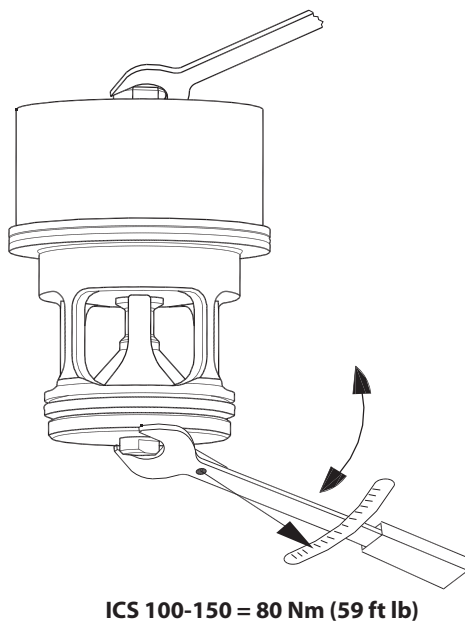


fig. 7

Exploded view of function module

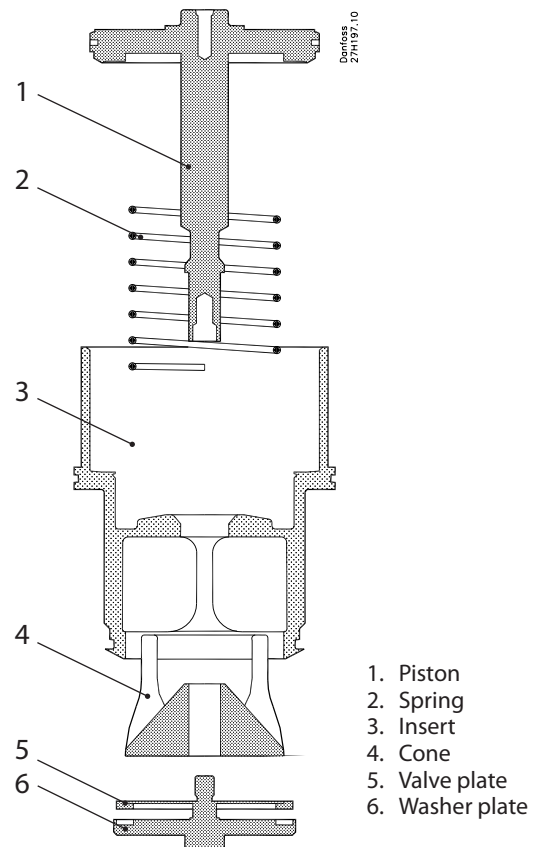


fig. 8

Installation

Refrigerants

Applicable to R717. For other refrigerants please contact Danfoss
Flammable hydrocarbons are not recommended.

The valve is only recommended for use in closed circuits. For further information please contact Danfoss.

Temperature range

-60/+120°C (-76/+248°F)

Pressure range

The valves are designed for a max. working pressure of 52 bar g (754 psi g).

Technical data

The ICS can be used in suction, liquid, hotgas and liquid/vapor lines. The ICS regulates the flow of the media by modulation or on/off function, depending on the control impulse from the screwed on pilot valve or valves.

Regulating range

Dependent on the chosen type and combination of pilot valves.

Opening differential pressure (p)

The ICS main valve requires a minimum opening differential pressure of 0.07 bar (1 psi) to begin to open and 0.2 bar (2.9 psi) to be completely open.



The valve must be protected against back pressure. A check valve should be installed upstream of the ICS in installations where there is a risk of back pressure. Back pressure can affect the correct position of the piston ring.

Design (fig. 4)

1. Body
2. Top cover
3. Function module
4. Gasket
5. Bolts
6. Plug
7. Eye bolt
8. Manual operating spindle
9. 3/8 NPT plug
(available on certain valve bodies)

Installation

The valve must be installed with the manual opening in vertically upwards position (fig. 1).

The valve must be installed with the arrow in the direction of the flow and the top cover upwards (fig. 2). The top cover can be rotated in any direction.

The valve is fitted with a spindle for manual opening. The spindle can open the ICS 100-150 valves against a differential pressure of 10 bar (154 psi). If an external pilot valve is used, the pilot line must be connected to the upper side of the main line so that any dirt and oil from the plant will not find its way into the pilot line.

If the ICS is to be used as a solenoid valve in a liquid line, external control pressure cannot be recommended because it can cause liquid hammer.

The valve is designed to withstand a high internal pressure. However, the piping system should be designed to avoid liquid traps and reduce the risk of hydraulic pressure caused by thermal expansion.

It must be ensured that the valve is protected from pressure transients like "liquid hammer" in the system.

Welding (fig. 3, 4 and 5)

The valve can stay assembled during the welding process provided that the welding method is controlled and ensuring no welding debris.

The function module can be lifted out using a bolt size M10 or by using one of the eyebolts placed in the topcover (fig 4, pos. 7). Debris blocking the bolt hole will need to be removed.



The internal surfaces and weld connections of the enclosed ICS/ICM valve have been applied with an anti-corrosion treatment.

In the event that the function modules are to be left disassembled for any length of time, please ensure that the function modules are further protected by placing in a polyethylene bag or by applying a rust protection agent (e.g. refrigeration oil or BRANOROL) on the surfaces.

Only materials and welding methods, compatible with the valve body material, must be welded to the valve body. The valve should be cleaned internally to remove welding debris on completion of welding.

Avoid welding debris and dirt in the valve body and the function module. The valve body must be free from stresses (external loads) after installation.

The valves must not be mounted in systems where the outlet side of the valve is open to atmosphere. The outlet side of the valve must always be connected to the system or properly capped off, for example with a welded-on end plate.

Assembly

Remove welding debris and any dirt from pipes and valve body before assembly. Check that the o-rings are intact before installing the function module. If possible, apply some refrigeration oil to ease the insertion and to protect the o-rings. Check that the top gasket has not been damaged. If the surface has been damaged or the gasket has been bent, it must be replaced.

Tightening (fig. 6)

Tighten the top cover with a torque wrench, to the values indicated in the table.

Colours and identification

The ICS valves are Zinc-Chromated from factory. The Zinc-Chromatization does not cover the welding connections. If further corrosion protection is required, the valves can be painted.

Precise identification of the valve is made via the ID plate on the top cover.

The external surface of the valve housing must be protected against corrosion with a suitable top coating after installation involving welding and consequent assembly.

Protection of the ID plate when painting the valve is recommended.

Maintenance

Service

The ICS 100-150 valves are easy to dismantle and can be serviced by using spare parts available from Danfoss.

Do not open the valve while the valve is still under pressure.

Pressure relief can be done by carefully opening the manual operating spindle. Because of small grooves along the thread on the spindle, refrigerant can be released into open air when operating the manual opener. This operation must only be done after providing the correct countermeasures under local legislation.

The function module can be lifted out using a bolt size M10 screwed into the threaded hole of the piston on the function module (fig. 3). Debris blocking the bolt hole will need to be removed.

The ICS 100-150 insert can be serviced by dismantling the insert. This is done by screwing off the washer plate fig 7 and removing the parts (fig 8). When reassembling the valve, Danfoss recommends to use Loctite 586 or similar on the thread of the washer plate.

Upon opening and removal of the function module:

- Check that the o-rings on the function module has not been damaged. A valve with a damaged o-ring might not modulate according to the specification.
- Check that the piston and cylinder is free of scratches and look for wear marks. If the wear is excessive the function module should be serviced or replaced to prevent false pilot signal.
- Check that the movement of the cylinder and valve seat is free and with low friction.
- If the teflon valve plate has been damaged the teflon valve plate should be replaced by using a Danfoss sparepart kit.

Assembly

Remove any dirt from the body before the valve is assembled. Check that all channels in the valve are not blocked by particles or similar.

If possible, apply some refrigeration oil to ease the insertion and to protect the o-rings.

Tightening (fig. 6)

Tighten the top cover with a torque wrench, to the values indicated in the table.

Use only original Danfoss parts, including O-rings and gaskets for replacement. Materials of new parts are certified for the relevant refrigerant.

In cases of doubt, please contact Danfoss.

Drawings are only for illustration, not for dimensioning or construction.

Danfoss accepts no responsibility for errors and omissions. Danfoss Industrial Refrigeration reserves the right to make changes to products and specifications without prior notice.

DECLARATION OF CONFORMITY
The Pressure Equipment Directive 97/23/EC



Name and Address of Manufacturer within the European Community

Danfoss A/S
Albuen 29
DK 6000 Kolding
Denmark

Description of Pressure Equipment

Refrigerant regulation valve, with straight bonnet arrangement
Type ICS 100-150 & ICM 100-150

Nominal bore	DN100-150 mm (4 - 6 in.)	
Classified for	Fluid Group I (all refrigerants (toxic, non-toxic, flammable and non-flammable))	
Maximum allowable working pressure and temperature range	Standard applications	52 bar (754 psi) -60°C/+120°C (-76°F/+248°F)
	High pressure applications	65 bar (943 psi) -60°C/+120°C (-76°F/+248°F)

Conformity and Assessment Procedure Followed

Category	III	
Module	B1 + D	
Certificate ID	B1: D:07 202 0511 Z 0111/1H	
Nominal bore	Standard applications	DN 100-150 mm (4 - 6 in.)
Nominal bore	High pressure applications	DN 100-125 mm (4 - 5 in.)

Name and Address of the Notified Body which carried out the Inspection

TÜV-Nord e.V.
Grosse Bahnstrasse 31
22525 Hamburg, Germany



References of Harmonised Standards used

EN 10213-3 EN 10222-4

References of other Technical Standards and Specifications used

EN 12284 AD-Merkblätter

Authorised Person for the Manufacturer within the European Community

Name: Claus Schou Nielsen **Title:** Director, Operations

Signature:  _____ **Date:** 01/08/2008