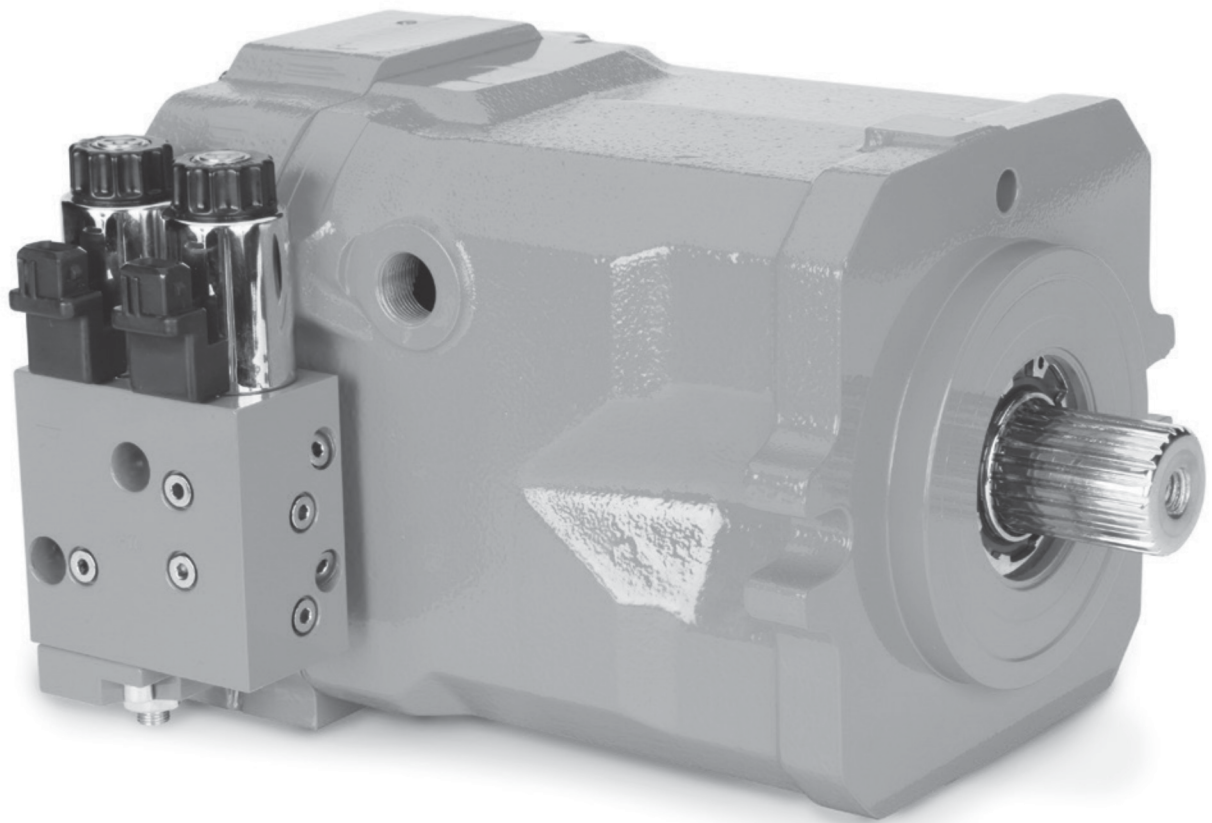


**Danfoss Closed and Open Loop Hydraulic Motor  
DuraForce HMV / HMR / HMF / HMA**



***Danfoss***

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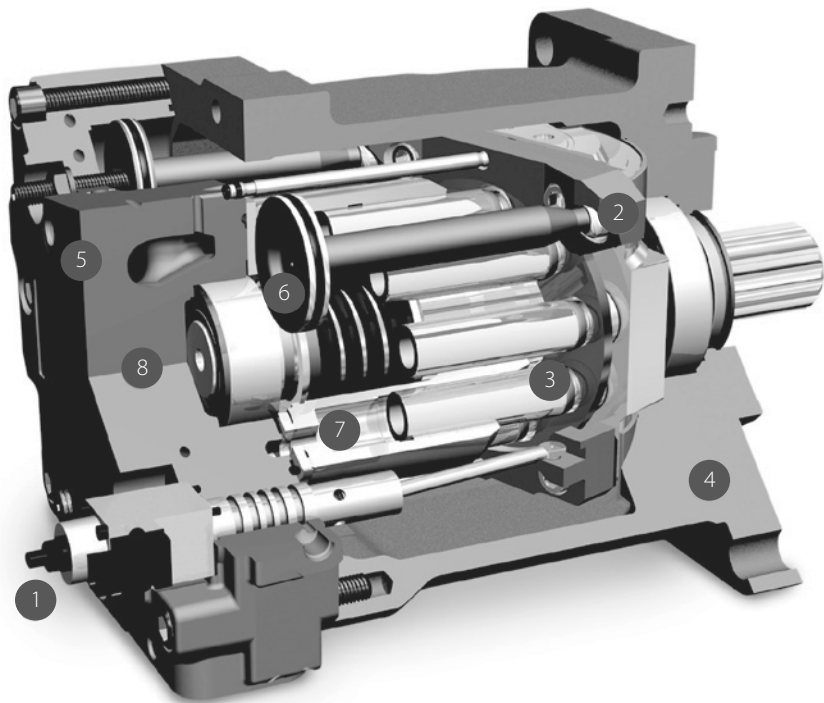
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# Danfoss

## Open and Closed Loop Motor

**Product Characteristics**

- 1. Control**  
Optional swashing to 0 cm³/rev
- 2. Swash Plate**  
Hydrostatic bearing
- 3. Piston-slipper Assembly**  
21° swash angle
- 4. Housing**  
Monoshell for high rigidity
- 5. Valve Plate Housing**  
Highly integrated
- 6. Control Piston**  
Integrated, hydraulically captured
- 7. Rotating Group**  
Precise torque transmission even at low speeds
- 8. Optional Through-Drive**  
Available with two shaft ends for torque transmission



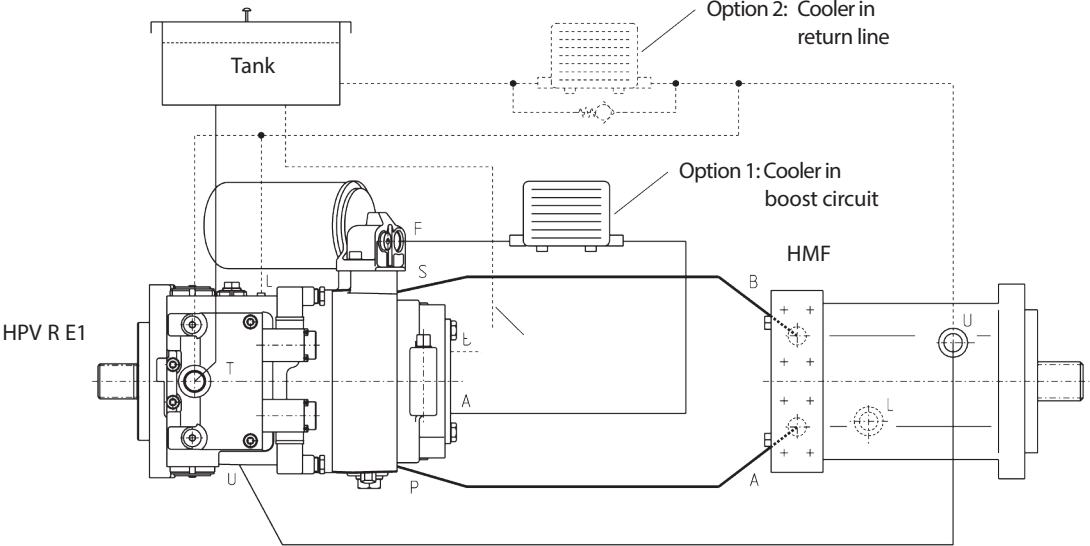
**Product Range**  
Find the right products for your application.

Product	Application	Product Name
<b>Pump</b>		
Self-regulating pump	Open loop operation	HPR
Variable pump	Closed loop operation	HPV
<b>Motor</b>		
Variable motor	Closed and open loop operation	HMV
Regulating motor	Closed and open loop operation	HMR
Fixed motor	Closed and open loop operation	HMF
	Open loop operation	HMF P
	Closed and open loop operation	HMA

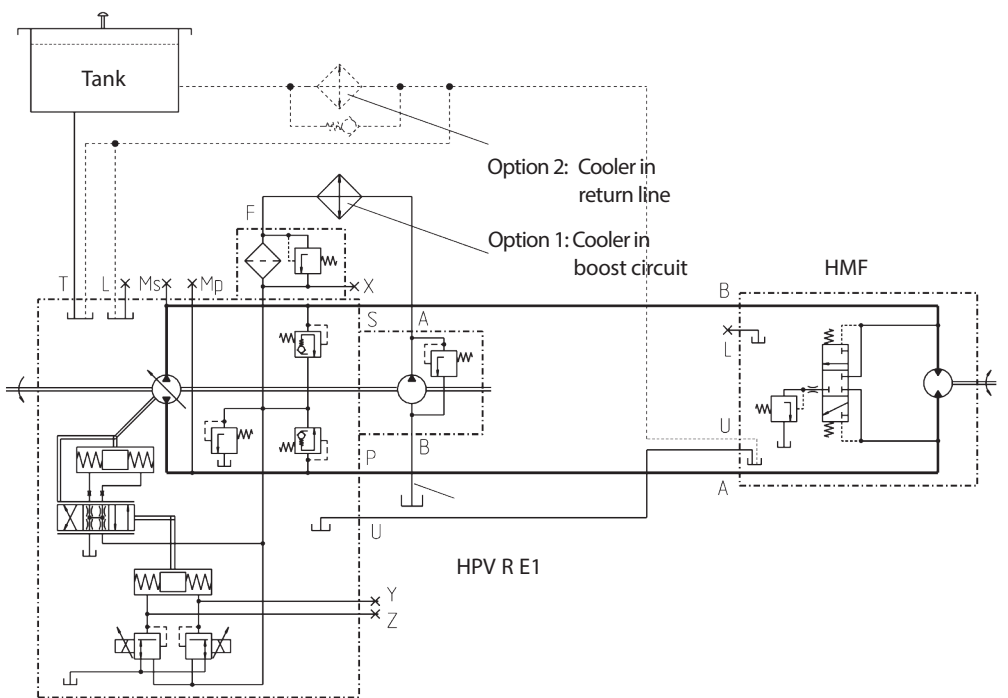
# The Closed Loop

Representation of the hydraulic components of a closed loop hydrostatic drive: Variable electrohydraulic controlled pump HPV R E1 and fixed displacement motor HMF plus filter, cooler and oil tank. The function diagram and the circuit diagram show two types of cooling.

Function Diagram



Circuit Diagram

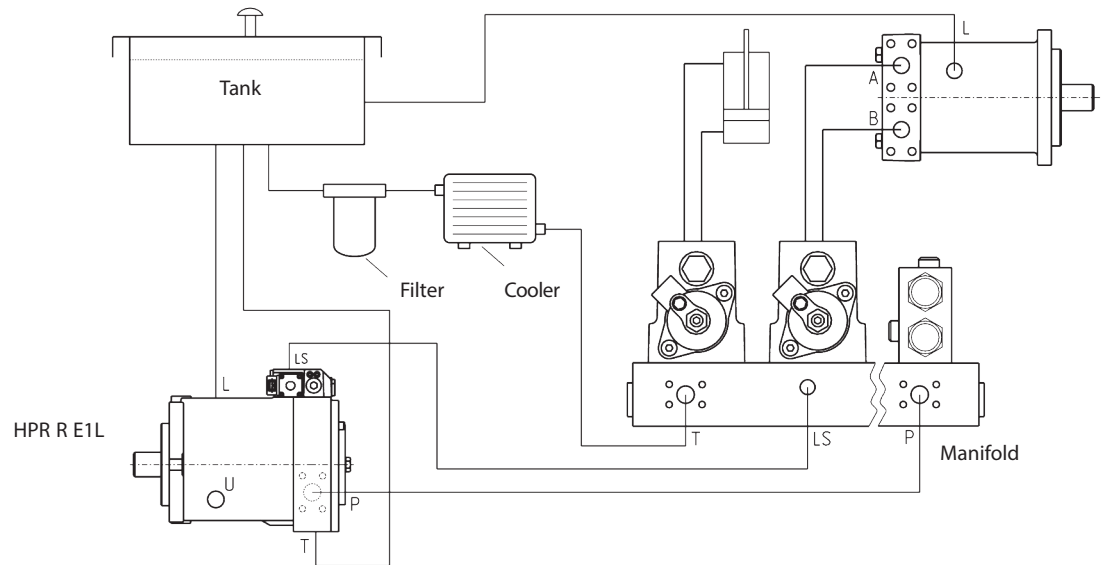




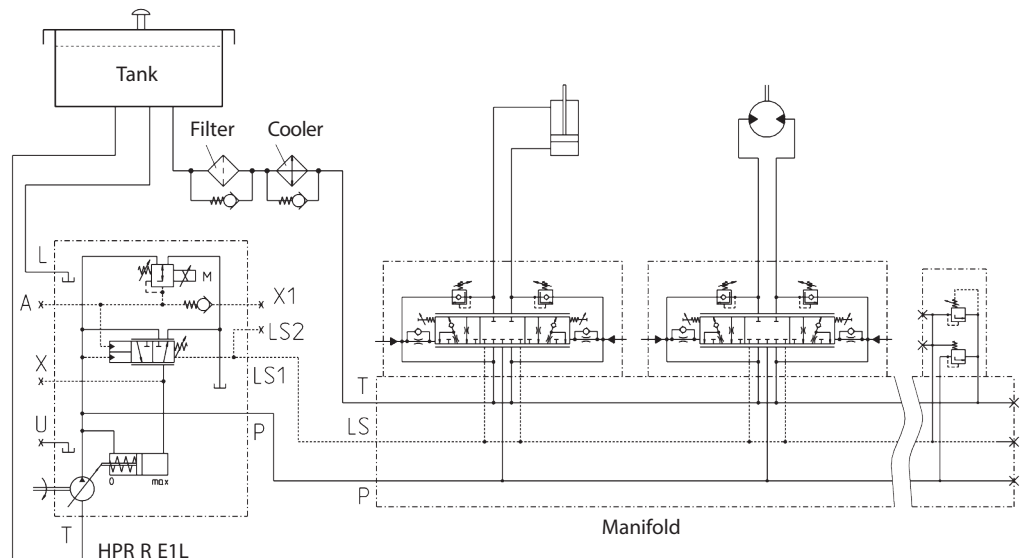
# The Open Loop

Representation of hydraulic components in an open loop circuit, based on the LSC system as an example: A HPR regulating pump with load sensing function for energy-saving flow on demand control and VWload sensing directional control valves for load independent and simultaneous movements of several consumers without mutual influencing. The system is complemented with proven Danfoss products such as electronic controllers and hydraulic motors.

### Function Diagram



### Circuit Diagram



Further information about the LSC system is available in the HPR data sheet or directly from our sales engineers.

# Specifications and Technical Data

## Overview Displacements 28-105

### Specifications

Model			28	35	50/55	75	105
<b>Rated Size Displacement</b> HMF 50 (w/o directional control valve) HMV can be set to 0 cm <sup>3</sup> /rev displacement	Maximum V <sub>max</sub> cm <sup>3</sup> /rev		28.6	35.6	51.3/54.7	75.9	105.0
	Minimum V <sub>min</sub> cm <sup>3</sup> /rev only for variable and regulating motors		–	–	18.3	25.3	35.0
<b>Speed</b>	Max. continuous speed (100% duty cycle) at maximum displacement	min <sup>-1</sup>	4500	4500	4100	3800	3500
	Max. speed (intermittent) at maximum displacement, higher speed on request	min <sup>-1</sup>	4800	4800	4400	4100	3800
	Max. continuous speed (100% duty cycle) at min. displacement	min <sup>-1</sup>	–	–	4700	4400	4100
	Max. speed (intermittent) at minimum displacement, higher speed on request	min <sup>-1</sup>	–	–	5300	5000	4700
<b>Pressure</b>	Nominal pressure other values on request	bar			420		
	Peak pressure	bar			500		
	Permissible Housing pressure (Absolute)	bar		250	2.5		
<b>Torque (Theoretical)</b>	Continuous output torque at continuous pressure	Nm	114	142	204/218	302	418
	Max. output torque at maximum operating pressure	Nm	191	238	343/366	507	702
<b>Power (Theoretical)</b>	Continuous power at maximum continuous speed, maximum displacement and continuous pressure	kW	54	67	88/93	120	153
	Maximum Power at max. continuous speed, max. displacement and max. operating pressure	kW	90	112	147/157	202	257
<b>Permissible Shaft Loads</b>	Axial input/output force	N			2000		
	Radial	N			on request		
<b>Perm. Housing Temp.</b>	Perm. housing temperature with minimum perm. viscosity >10 cSt	° C ° F			90°C 194°F		
<b>Weights</b>	Fixed displacement motor with 2-hole mounting flange	kg	16	16	19	26	33
	Variable and regulating motor with 2- or 4-hole mounting flange	kg	–	–	28	32	42
	Max. moment of inertia	kgm <sup>2</sup> x 10 <sup>-2</sup>	0.25	0.25	0.49	0.79	1.44

# Specifications and Technical Data

## Overview Displacements 135-135D

### Specifications

Model			135	165	210	280	135D
<b>Rated Size Displacement</b> HMV can be set to 0 cm <sup>3</sup> /rev displacement	Maximum V <sub>max</sub>	cm <sup>3</sup> /rev	135.6	165.6	210	281.9	271.2
	HMV 50 (w/o directional control valve) have 51.3 cm <sup>3</sup> /rev displacement, thus torque and power change accordingly						
	Minimum V <sub>min</sub> only for variable and regulating motors	cm <sup>3</sup> /rev	45.2	55.2	70	93	67
<b>Speed</b>	Max. continuous speed (100% duty cycle) at maximum displacement	min <sup>-1</sup>	3200	3100	2700	2400	3200
	Max. speed (intermittent) at maximum displacement, higher speed on request	min <sup>-1</sup>	3500	3400	3000	2700	3500
	Max. continuous speed (100% duty cycle) at minimum displacement	min <sup>-1</sup>	3700	3500	3200	2900	3700
	Max. speed (intermittent) at minimum displacement, higher speed on request	min <sup>-1</sup>	4000	3900	3500	3200	4000
<b>Pressure</b>	Nominal pressure other values in request	bar				420	
	Peak pressure	bar				500	
	Permissible housing pressure (absolute)	bar				2.5	
<b>Torque (Theoretical)</b>	Continuous output torque at continuous pressure	Nm	540	659	836	1122	1079
	Max. output torque at maximum operating pressure	Nm	906	1107	1404	1884	1748
<b>Power (Theoretical)</b>	Continuous power at maximum continuous speed, maximum displacement and continuous pressure	kW	181	214	236	282	362
	Maximum power at max. continuous speed, max. displacement and max. operating pressure	kW	304	359	397	474	586
<b>Permissible Shaft Loads</b>	Axial input / output force	N				2000	
	Radial	N				on request	
<b>Perm. housing temperature</b>	Perm. housing temperature with minimum perm. viscosity >10 cSt	°C °F				90°C 194°F	
<b>Weights</b>	Fixed displacement motor with 2-hole mounting flange	kg	39	75	100	-	-
	Variable and regulating motor with 2- or 4-hole mounting flange	kg	56	76	101	146	149
	Max. moment of inertia	kgm <sup>2</sup> x 10 <sup>-2</sup>	2.15	3.06	4.68	9.36	2.15

# Model Code

## HMV Variable Displacement Motors (Open & Closed Loop Operation)

The following 31 digit coding system has been developed to identify preferred feature options for the Danfoss Closed or Open Loop Hydraulic Motor. Use this code to specify a motor with the desired features. All 31-digits of the code must be present to release a new product number for ordering. Please contact your local customer service representative for leadtime questions.

**HMV 210 A F M 1 0 A 1 0 A A 1 000 000 000 00 A A A**

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31

	55	75	105	135	165	210	280
<b>1</b> <b>2</b> <b>3</b> <b>Product</b>							
<b>HMV</b> – Adjustable Fixed Displacement Motors	•	•	•	•	•	•	•
<b>4</b> <b>5</b> <b>6</b> <b>Displacement</b>							
<b>055</b> – 055 cc	•						
<b>075</b> – 075 cc		•					
<b>105</b> – 105 cc			•				
<b>135</b> – 135 cc				•			
<b>165</b> – 165 cc					•		
<b>210</b> – 210 cc						•	
<b>280</b> – 280 cc							•
<b>7</b> <b>Mounting Flange</b>							
<b>A</b> – SAE J744 standard	•	•	•	•	•	•	•
<b>P</b> – Plug-in (*d)		•	•	•			
<b>8</b> <b>Output Shaft</b>							
<b>C</b> – Splined ANSI B92.1 12/24 - 14 teeth (SAE J744 C)	•	•	•				
<b>D</b> – Splined ANSI B92.1 8/16 - 13 teeth (SAE J744 D&E)				•	•		
<b>F</b> – Splined ANSI B92.1 8/16 - 15 teeth (SAE J744 F)						•	•
<b>K</b> – Splined ANSI B92.1 16/32 - 21 teeth	•	•					
<b>L</b> – Splined ANSI B92.1 16/32 - 23 teeth			•				
<b>M</b> – Splined ANSI B92.1 16/32 - 27 teeth				•	•	•	
<b>N</b> – Splined ANSI B92.1 16/32 - 33 teeth							•
<b>P</b> – Shaft coupling flange size 4			•	•	•	•	•
<b>9</b> <b>Porting</b>							
<b>M</b> – ISO 6149 metric	•	•	•	•	•	•	•
<b>D</b> – DIN 3852	•	•	•	•			
<b>10</b> <b>Auxiliary Mount and Port Locations</b>							
<b>1</b> – radial ports / without PTO	•	•	•	•	•	•	•
<b>2</b> – axial ports / without PTO			•	•	•		
<b>4</b> – radial ports/ splined PTO shaft ANSI B92.1 16/32 - 21 teeth				•			
<b>5</b> – radial ports/ splined PTO shaft ANSI B92.1 16/32 - 22 teeth					•		
<b>6</b> – radial ports/ splined PTO shaft ANSI B92.1 16/32 - 24 teeth						•	
<b>7</b> – radial ports/ splined PTO shaft ANSI B92.1 16/32 - 27 teeth							•
<b>8</b> – radial ports / PTO shaft coupling flange size 4						•	•
<b>9</b> – radial ports / PTO speed sensor 35 impulses	•	•	•	•	•	•	•
<b>A</b> – radial ports / tandem unit: attachment of a HMV210 (H1)/ (*s)						•	•
<b>B</b> – radial ports / tandem unit: attachment of a HMV280 (H1)/ (*s)							•
<b>11</b> <b>Attachments to Service Ports</b>							
<b>0</b> – without	•	•	•	•	•	•	•
<b>1</b> – crossover relief block 250 bar (*p)					•	•	•
<b>2</b> – crossover relief block 300 bar (*p)					•	•	•
<b>3</b> – crossover relief block 380 bar (*p)					•	•	•
<b>4</b> – crossover relief block 420 bar (*p)					•	•	•
<b>12</b> <b>Motor Control</b>							
<b>A</b> – H1: hydraulic proportional / standard mounting	•	•	•	•	•	•	•
<b>B</b> – E1: electro-proportional/ standard mounting (*y)	•	•	•	•	•	•	•

	55	75	105	135	165	210	280
<b>C</b> – E2: electric two position/ standard mounting (*y)	•	•	•	•	•	•	•
<b>D</b> – E4: electro-proportional/Vmin = 0 / standard mounting (*y)	•	•	•	•	•	•	•
<b>E</b> – E6: electro-proportional/Vmin = 0 / standard mounting (*y)			•	•	•	•	•
<b>F</b> – E1F: electro-proportional/ side-mounted (*y)			•				
<b>J</b> – E6F electro-proportional/Vmin = 0 / side-mounted (*y)		•					
<b>K</b> – EH1P: hydraulic proportional/ PCO (*y)	•	•	•	•			
<b>L</b> – H1-CA: hydraulic proportional/ CA operation (*m)				•	•		
<b>M</b> – EH1P-CA: hydraulic proportional/ PCO / CA operation (*z)			•	•	•	•	
<b>Q</b> – H4 hydraulic proportional/Vmin = 0	•	•	•	•	•	•	•
<b>13</b> <b>Control Threshold Pressure</b>							
<b>0</b> – not applicable (E1; E2; E4; E6(F))	•	•	•	•	•	•	•
<b>1</b> – 7,0 bar (H1; EH1P; E1H1P-CA)	•	•	•	•	•	•	•
<b>2</b> – 7,5 bar (H1; EH1P; H1-CA)	•	•	•	•	•	•	•
<b>3</b> – 8,0 bar (H1; EH1P)	•	•	•	•	•	•	•
<b>4</b> – 8,5 bar (H1, EH1P)	•	•	•	•	•	•	•
<b>5</b> – 9,0 bar (H1, EH1P)	•	•	•	•	•	•	•
<b>6</b> – 9,5 bar (H1, H4, EH1P)	•	•	•	•	•	•	•
<b>8</b> – 4,0 bar (H4)	•	•	•	•	•	•	•
<b>14</b> <b>Control Solenoids</b>							
<b>0</b> – not applicable (H1; H1-CA; H2)	•	•	•	•	•	•	•
<b>A</b> – AMP / 12V	•	•	•	•	•	•	•
<b>B</b> – AMP / 24 V	•	•	•	•	•	•	•
<b>C</b> – DIN / 12 V	•	•	•	•	•	•	•
<b>D</b> – DIN / 24 V	•	•	•	•	•	•	•
<b>E</b> – Deutsch / 12V (E1(F); E2; E4(F); E6(F); EH1P-CA)	•	•	•	•	•	•	•
<b>F</b> – Deutsch / 24V (E1(F); E2; E4(F); E6(F); EH1P-CA)	•	•	•	•	•	•	•
<b>15</b> <b>Response Orifices</b>							
<b>A</b> – 0,6 mm	•	•	•	•	•	•	•
<b>B</b> – 0,7 mm	•	•	•	•	•	•	•
<b>C</b> – 0,8 mm	•	•	•	•	•	•	•
<b>D</b> – 0,9 mm	•	•	•	•	•	•	•
<b>E</b> – 1,0 mm	•	•	•	•	•	•	•
<b>F</b> – 1,1 mm	•	•	•	•	•	•	•
<b>G</b> – 1,2 mm	•	•	•	•	•	•	•
<b>H</b> – 1,3 mm	•	•	•	•	•	•	•
<b>J</b> – 1,5 mm	•	•	•	•	•	•	•
<b>K</b> – 1,8 mm	•	•	•	•	•	•	•
<b>L</b> – 2,1 mm	•	•	•	•	•	•	•
<b>M</b> – 1,4 mm	•	•	•	•	•	•	•
<b>16</b> <b>Purge Relief Valve</b>							
<b>0</b> – without purge devices		•	•				
<b>A</b> – 10 bar standard purge flow	•	•	•	•	•	•	•
<b>B</b> – 14 bar standard purge flow	•	•	•	•	•	•	•
<b>C</b> – 10 bar reduced purge flow	•	•	•	•	•	•	•
<b>D</b> – 14 bar reduced purge flow	•	•	•	•	•	•	•
<b>E</b> – 10 bar increased purge flow	•	•	•	•	•	•	•
<b>F</b> – flow controlled 6 l/min (*o)	•	•	•	•	•	•	•
<b>G</b> – blank plug instead of relief valve (*v)	•	•	•	•	•	•	•

## HMV Variable Displacement Motors (Open & Closed Loop Operation)

The following 31 digit coding system has been developed to identify preferred feature options for the Danfoss Closed or Open Loop Hydraulic Motor. Use this code to specify a motor with the desired features. All 31-digits of the code must be present to release a new product number for ordering. Please contact your local customer service representative for leadtime questions.

HMV 210 A F M 1 0 A 1 0 A A 1 000 000 000 00 A A A

	55	75	105	135	165	210	280
<b>[17] Purge Relief Valve</b>							
<b>0</b> – Without purge devices		•	•				
<b>1</b> – Standard shuttle valve	•	•	•	•	•	•	•
<b>2</b> – Damped shuttle valve	•	•	•	•	•	•	•
<b>3</b> – Shuttle valve blocked	•	•	•	•	•	•	•
<b>[18] [19] [20] Minimum Displacement Setting</b>							
<b>000</b> – Catalog Motor Rating	•	•	•	•	•	•	•
value Numeric three digit, setting range see positions 4,5,6	•	•	•	•	•	•	•
<b>[21] [22] [23] Maximum Displacement Setting</b>							
<b>000</b> – Catalog Motor Rating	•	•	•	•	•	•	•
<b>[24] [25] [26] Pressure Override Setting 000</b> – not applicable	•	•	•	•	•	•	•
value 150 -260 bar (numeric 3 digits / EH1P; EH1P-CA only)	•	•	•	•	•	•	•
<b>[27] [28] Special Requirements</b>							
<b>00</b> – Without (default)	•	•	•	•	•	•	•
<b>[29] Surface Coating</b>							
<b>0</b> – anti-rust conservation oil (default)	•	•	•	•	•	•	•
<b>A</b> – primer blue	•	•	•	•	•	•	•
<b>[30] Unit Identification</b>							
<b>A</b> – Danfoss	•	•	•	•	•	•	•
<b>[31] Type Code Release</b>							
<b>A</b> – Revision Level	•	•	•	•	•	•	•

(\*d) DIN porting only (see position 9)

(\*e) Availability depends on controller type see position 12)

(\*m) ISOmetric porting only (see position 9)

(\*o) Open loop operation only

(\*p) Radial service ports only (see position 10)

(\*s) Second motor unit has to be specified separately

(\*v) With blocked purge shuttle valve only (see position 17)

(\*y) Solenoids with square cross section

(\*z) Solenoids with circular cross section

# Model Code

## HMR Regulated Variable Displacement Motors (Open & Closed Loop Operation)

The following 36 digit coding system has been developed to identify preferred feature options for the Danfoss Closed or Open Loop Hydraulic Motor. Use this code to specify a motor with the desired features. All 36-digits of the code must be present to release a new product number for ordering. Please contact your local customer service representative for leadtime questions.

**HMR 135 A J M 1 0 A P 0 0 0 A 00 A 1 0 000 000 000 00 A A A**

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36

	75	105	135	165	210	280
<b>1 2 3 Product</b>						
<b>HMV</b> – Regulated Variable Displacement Motors	•	•	•	•	•	•
<b>4 5 6 Displacement</b>						
<b>075</b> – 075 cc	•					
<b>105</b> – 105 cc		•				
<b>135</b> – 135 cc			•			
<b>165</b> – 165 cc				•		
<b>210</b> – 210 cc					•	
<b>280</b> – 280 cc						•
<b>7 Mounting Flange</b>						
<b>A</b> – SAE J744 standard	•	•	•	•	•	•
<b>P</b> – Plug-in (*d)		•	•			
<b>8 Output Shaft</b>						
<b>D</b> – splined ANSI B92.1 12/24 - 14 teeth (SAE J744 C)	•	•				
<b>C</b> – splined ANSI B92.1 8/16 - 15 teeth (SAE J744 F)					•	•
<b>J</b> – splined ANSI B92.1 8/16 - 13 teeth (SAE J744 D&E)			•	•	•	
<b>K</b> – splined ANSI B92.1 16/32 - 21 teeth	•					
<b>L</b> – splined ANSI B92.1 16/32 - 23 teeth		•				
<b>M</b> – splined ANSI B92.1 16/32 - 27 teeth			•	•	•	
<b>N</b> – splined ANSI B92.1 16/32 - 33 teeth						•
<b>P</b> – shaft coupling flange size 4						•
<b>9 Porting</b>						
<b>M</b> – ISO 6149 metric			•	•	•	•
<b>D</b> – DIN 3852	•	•	•			
<b>10 Auxiliary Mount and Port Locations</b>						
<b>1</b> – Radial ports / without PTO	•	•	•	•	•	•
<b>2</b> – Axial ports / without PTO	•	•	•	•	•	•
<b>11 Attachments to Service Ports</b>						
<b>0</b> – Without	•	•	•	•	•	•
<b>1</b> – crossover relief block 250 bar (*p)				•	•	•
<b>2</b> – crossover relief block 300 bar (*p)					•	•
<b>3</b> – crossover relief block 380 bar (*p)					•	•
<b>4</b> – crossover relief block 420 bar (*p)					•	•
<b>12 Motor Control</b>						
<b>0</b> – Not Applicable	•	•	•	•	•	•
<b>13 Motor Control</b>						
<b>P</b> – pressure regulated	•	•	•	•	•	•
<b>14 Displacement Override</b>						
<b>0</b> – without	•	•	•	•	•	•
<b>E</b> – electric	•	•	•	•	•	•
<b>H</b> – hydraulic high pressure (*o)	•	•	•	•	•	•
<b>L</b> – hydraulic low pressure (*o)	•	•	•	•	•	•
<b>15 Regulating Pressure Selection</b>						
<b>0</b> – highest service port pressure	•	•	•	•	•	•
<b>E</b> – electric (*c)	•	•	•	•	•	•
<b>B</b> – through brake valve (*o)	•	•	•	•	•	•
<b>16 Control Solenoids</b>						
<b>0</b> – not applicable	•	•	•	•	•	•
<b>A</b> – AMP / 12V	•	•	•	•	•	•
<b>B</b> – AMP / 24 V	•	•	•	•	•	•
<b>C</b> – DIN / 12 V	•	•	•	•	•	•

	75	105	135	165	210	280
<b>D</b> – DIN / 24 V	•	•	•	•	•	•
<b>E</b> – Deutsch / 12V	•	•	•	•	•	•
<b>F</b> – Deutsch / 24V	•	•	•	•	•	•
<b>17 Response Orifices</b>						
<b>A</b> – 0,6 mm	•	•	•	•	•	•
<b>B</b> – 0,7 mm	•	•	•	•	•	•
<b>C</b> – 0,8 mm	•	•	•	•	•	•
<b>D</b> – 0,9 mm	•	•	•	•	•	•
<b>E</b> – 1,0 mm	•	•	•	•	•	•
<b>F</b> – 1,1 mm	•	•	•	•	•	•
<b>G</b> – 1,2 mm	•	•	•	•	•	•
<b>H</b> – 1,3 mm	•	•	•	•	•	•
<b>J</b> – 1,4 mm	•	•	•	•	•	•
<b>K</b> – 1,5 mm	•	•	•	•	•	•
<b>L</b> – 1,8 mm	•	•	•	•	•	•
<b>M</b> – 2,1 mm	•	•	•	•	•	•
<b>18 19 Crossover Relief Valves Integrated</b>						
<b>00</b> – Without	•	•	•	•	•	•
<b>AG</b> – 350 bar (*q) frame sizes 75;165: (*l)	•	•	•	•	•	•
<b>AH</b> – 420 bar (*q) frame sizes 75;165: (*l)	•	•	•	•	•	•
<b>AC</b> – 250 bar (*q) frame sizes 75;165: (*l)	•	•	•	•	•	•
<b>AD</b> – 270 bar (*q) frame sizes 75;165: (*l)	•	•	•	•	•	•
<b>AE</b> – 300 bar (*q) frame sizes 75;165: (*l)	•	•	•	•	•	•
<b>AF</b> – 330 bar (*q) frame sizes 75;165: (*l)	•	•	•	•	•	•
<b>20 Purge Relief Valve</b>						
<b>0</b> – Without purge devices	•	•	•	•	•	•
<b>A</b> – 10 bar standard purge flow	•	•	•	•	•	•
<b>B</b> – 14 bar standard purge flow	•	•	•	•	•	•
<b>C</b> – 10 bar reduced purge flow	•	•	•	•	•	•
<b>D</b> – 14 bar reduced purge flow	•	•	•	•	•	•
<b>E</b> – 10 bar increased purge flow	•	•	•	•	•	•
<b>F</b> – flow controlled 6 l/min (*o)	•	•	•	•	•	•
<b>G</b> – blank plug instead of relief valve	•	•	•	•	•	•
<b>21 Purge Shuttle Valve</b>						
<b>0</b> – Without purge devices	•	•	•	•	•	•
<b>1</b> – Standard shuttle valve	•	•	•	•	•	•
<b>2</b> – Damped shuttle valve	•	•	•	•	•	•
<b>3</b> – Shuttle valve blocked	•	•	•	•	•	•
<b>22 Brake/Counterbalance Valve Preparation</b>						
<b>0</b> – Without brake / counterbalance valve preparation	•	•	•	•	•	•
<b>A</b> – With propel brake valve preparation (*o)	•	•	•	•	•	•
<b>23 24 25 Minimum Displacement Setting</b>						
<b>000</b> – Catalog Motor Displacement	•	•	•	•	•	•
value– 022 - 055 (numeric 3 digit)	•					
value– 031 - 075 (numeric 3 digit)		•				
value– 041 - 089 (numeric 3 digit)			•			
value– 052 - 108 (numeric 3 digit)				•		
value– 055 - 150 (numeric 3 digit)					•	

• Available Option • Preferred Option

# Model Code

## HMR Regulated Variable Displacement Motors (Open & Closed Loop Operation)

The following 36 digit coding system has been developed to identify preferred feature options for the Danfoss Closed or Open Loop Hydraulic Motor. Use this code to specify a motor with the desired features. All 36-digits of the code must be present to release a new product number for ordering. Please contact your local customer service representative for leadtime questions.

**HMR 135 A J M 1 0 A P 0 0 0 A 00 A 1 0 000 000 000 00 A A A**

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36

	75	105	135	165	210	280
value- 085 - 175 (numeric 3 digit)						.
<b>26 27 28 Maximum Displacement Setting</b>						
<b>000</b> - Catalog Motor Displacement	.	.	.	.	.	.
<b>29 30 31 Pressure Override Setting</b>						
<b>000</b> - 150 - 260 bar (numeric 3 digits)	.	.	.	.	.	.
<b>32 33 Special Requirements</b>						
<b>00</b> - Without (default)	.	.	.	.	.	.
<b>34 Surface Coating</b>						
<b>0</b> - anti-rust conservation oil (default)	.	.	.	.	.	.
<b>A</b> - primer blue	.	.	.	.	.	.
<b>35 Unit Identification</b>						
<b>A</b> - Danfoss	.	.	.	.	.	.
<b>35 Type Code Release</b>						
<b>A</b> - Revision Level	.	.	.	.	.	.

(\*c) Closed loop operation only

(\*d) DIN porting only (see position 9)

(\*l) Axial service ports only (see position 10)

(\*m) ISO metric porting only (see position 9)

(\*o) Open loop operation only

(\*p) Radial service ports only (see position 10)

(\*q) Without purging devices only (see position 20 and 21)

(\*v) With blocked purge shuttle valve only (see position 21)

# Model Code

## HMF Fixed Displacement Motors (Open & Closed Loop Operation)

The following 21 digit coding system has been developed to identify preferred feature options for a HMF Closed or Open Loop Hydraulic Motor. Use this code to specify a motor with the desired features. All 21-digits of the code must be present to release a new product number for ordering. Please contact your local customer service representative for leadtime questions.

HMF		105		C	D	M	R	0	00	A	1	0	00	A	A	A				
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21

	28	35	50	55	63	75	105	135
<b>1 2 3 Product</b> HMF- Fixed Displacement Motors	•	•	•	•	•	•	•	•
<b>4 5 6 Displacement</b>								
028 - 28 cc	•							
035 - 35 cc		•						
050 - 50 cc			•					
055 - 55 cc				•				
063 - 63 cc					•			
075 - 75 cc						•		
105 - 105 cc							•	
135 - 135 cc								•
<b>7 Mounting Flange</b>								
B - SAE B, 2-Bolt	•	•						
C - SAE C, 2-Bolt			•	•	•	•	•	
D - SAE D, 2-Bolt								•
<b>8 Output Shaft</b>								
C - splined ANSI B92.1 16/32 - 15 teeth (SAE J744 B-B)	•	•						
D - splined ANSI B92.1 12/24 - 14 teeth (SAE J744 C)			•	•	•	•	•	
J - splined ANSI B92.1 8/16 - 13 teeth (SAE J744 D&E)								•
K - splined ANSI B92.1 16/32 - 21 teeth			•	•	•	•	•	
L - splined ANSI B92.1 16/32 - 23 teeth							•	
M - splined ANSI B92.1 16/32 - 27 teeth								•
<b>9 Porting</b>								
M - ISO 6149 metric	•	•	•	•	•	•	•	•
D - DIN 3852	•	•	•	•	•	•	•	•
<b>10 Port Orientation</b>								
R - radial ports	•	•	•	•	•	•	•	•
L - axial ports				•	•	•	•	
<b>11 Attachments to Service Ports</b>								
0 - without	•	•	•	•	•	•	•	•
<b>12 13 Crossover Relief Valves Integrated</b>								
00 - without	•	•	•	•	•	•	•	•
AA - single-stage 210 bar (*p) (*q)	•	•	•	•	•	•	•	•
AB - single-stage 230 bar (*p)(*q)	•	•	•	•	•	•	•	•
AC - single-stage 420 bar (*p) (*q)	•	•	•	•	•	•	•	•
AD - single-stage 270 bar (*p)(*q)	•	•	•	•	•	•	•	•
AE - single-stage 420 bar (*p) (*q)	•	•	•	•	•	•	•	•
AF - single-stage 330 bar (*p)(*q)	•	•	•	•	•	•	•	•
AG - single-stage 350 bar (*p) (*q)	•	•	•	•	•	•	•	•
AH - two-stage 90/280 bar (*p)(*q)	•	•	•	•	•	•	•	•
AJ - two-stage 110/230 bar (*p)(*q)	•	•	•	•	•	•	•	•
AK - two-stage 110/280 bar (*p)(*q)	•	•	•	•	•	•	•	•
AL - two-stage 110/310 bar (*p)(*q)	•	•	•	•	•	•	•	•
AM - two-stage 140/280 bar (*p)(*q)	•	•	•	•	•	•	•	•
AN - two-stage 180/280 bar (*p)(*q)	•	•	•	•	•	•	•	•
AP - two-stage 200/380 bar (*p)(*q)	•	•	•	•	•	•	•	•
AQ - single-stage 300 bar (*p) (*q)	•	•	•	•	•	•	•	•
<b>14 Purge Relief Valve</b>								
0 - without purge devices	•	•	•	•	•	•	•	•
A - 10 bar standard purge flow	•	•			•	•	•	•
B - 14 bar standard purge flow	•	•			•	•	•	•
C - 10 bar reduced purge flow	•	•			•	•	•	•

	28	35	50	55	63	75	105	135
<b>D</b> - 14 bar reduced purge flow	•	•	•		•	•	•	•
<b>E</b> - 10 bar increased purge flow	•	•	•		•	•	•	•
<b>F</b> - flow controlled 6 l/min (*o)	•	•	•		•	•	•	•
<b>G</b> - blank plug instead of relief valve (*v)	•	•	•		•	•	•	•
<b>15 Purge Shuttle Valve</b>								
0 - Without purge devices	•	•	•	•	•	•	•	•
1 - Standard shuttle valve	•	•	•		•	•	•	•
2 - Damped shuttle valve	•	•	•		•	•	•	•
3 - Shuttle valve blocked	•	•	•		•	•	•	•
<b>16 Speed Sensor in Motor Housing</b>								
0 - Without	•	•	•	•	•	•	•	•
A - 7 impulses		•		•				
B - 7 impulses						•		
<b>17 18 Special Requirements</b>								
00 - Without (default)	•	•	•	•	•	•	•	•
<b>19 Surface Coating</b>								
0 - Anti-rust conservation oil (default)	•	•	•	•	•	•	•	•
A - Primer blue	•	•	•	•	•	•	•	•
<b>20 Unit Identification</b>								
A - DuraForce	•	•	•	•	•	•	•	•
<b>21 Type Code Release</b>								
A - Revision Level	•	•	•	•	•	•	•	•

• Available Option • Preferred Option

◆ Separate Specification Required

(\*d) DIN porting only (see position 9)

(\*m) ISO metric porting only (see position 9)

(\*o) Open loop operation only

(\*p) Radial service ports only (see position 10)

(\*q) Without purging devices only (see position 14 and 15)

(\*v) With blocked purge shuttle valve only (position 15)



# Model Code

HMA

Adjustable Fixed Displacement Motors  
(Open & Closed Loop Operation)

The following 21 digit coding system has been developed to identify preferred feature options for a HMF Closed or Open Loop Hydraulic Motor. Use this code to specify a motor with the desired features. All 21-digits of the code must be present to release a new product number for ordering. Please contact your local customer service representative for leadtime questions.

**HMA 165 A J M R 0 A 1 000 00 A A A**

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21

	75	105	135	165	210	280		75	105	135	165	210	280
<b>1 2 3 Product</b> HMA – Adjustable Fixed Displacement Motors				•	•	•	<b>14 15 16 Displacement Setting</b> 000 – Standard Displacement				•	•	•
<b>4 5 6 Displacement</b> 165 – 165.0 cc/r (10.06 cir) 210 – 210 cc/r (12.81 cir) 280 – 280 cc/r (17.08 cir)				•	•	•	value 135 - 165 cc (numeric 3 digits), setting range see positions 4,5,6				•		
<b>7 Mounting Flange</b> A – SAE J744 standard				•	•	•	value 165 - 210 cc (numeric 3 digits), setting range see positions 4,5,6					•	
<b>8 Output Shaft</b> C – splined ANSI B92.1 8/16 15 teeth (SAE J744 F) J – splined ANSI B92.1 8/16 13 teeth (SAE J744 D&E) M – splined ANSI B92.1 16/32 27 teeth N – splined ANSI B92.1 16/32 33 teeth				•	•	•	value 210 - 280 cc (numeric 3 digits), setting range see positions 4,5,6						•
<b>9 Porting</b> M – ISO 6149 metric				•	•	•	<b>17 18 Special Requirements</b> 00 – without special requirements (default)				•	•	•
<b>10 Port Orientation</b> R – Radial ports / without PTO				•	•	•	<b>19 Surface Coating</b> 0 – Anti-rust conservation oil (default) A – Primer blue				•	•	•
<b>11 Attachments to Service Ports</b> 0 – without				•	•	•	<b>20 Unit Identification</b> A – Danfoss				•	•	•
<b>12 Purge Relief Valve</b> A – 10 bar standard purge flow B – 14 bar standard purge flow C – 10 bar reduced purge flow D – 14 bar reduced purge flow E – 110 bar increased purge flow F – Flow controlled 6 l/min (*o)				•	•	•	<b>21 Type Code Release</b> A – Revision Level				•	•	•
<b>13 Purge Shuttle Valve</b> 1 – Standard shuttle valve 2 – Damped shuttle valve				•	•	•							

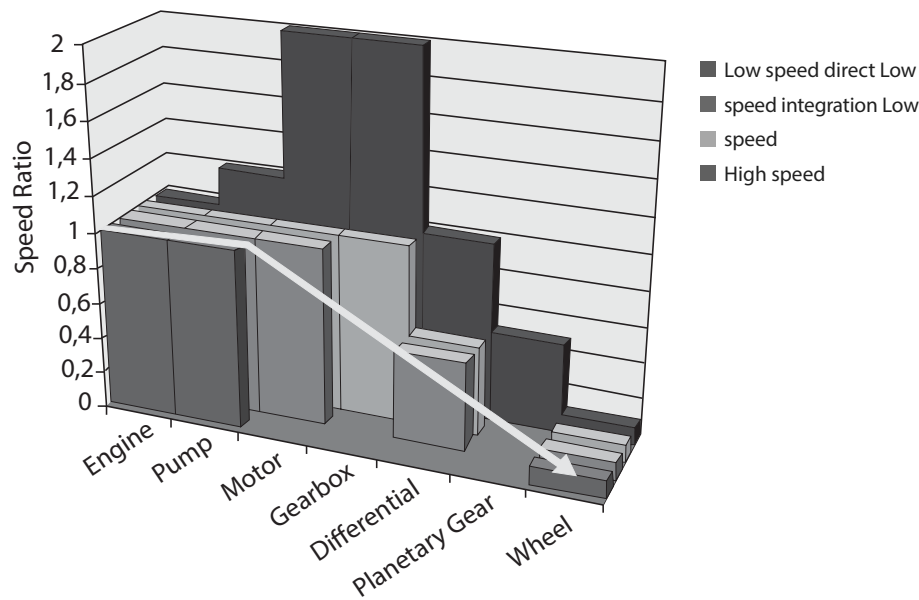
- Available Option
- Preferred Option
- ◆ Separate Specification Required

- (\*o) Open loop operation only
- (\*p) Radial service ports only (see position 10)

# Transmission Concept

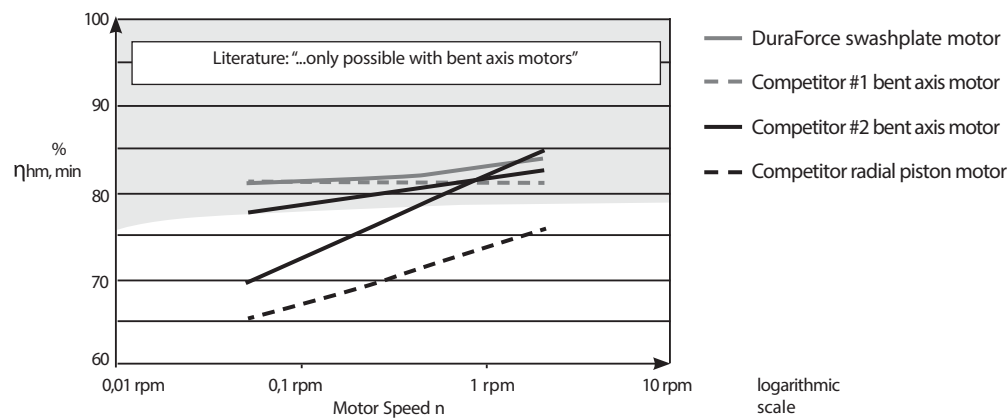
Equipment manufacturers profit by the Danfoss transmission concept. Due to the direct conversion of the prime mover speed into wheel speed it is possible to reduce the number of drive line components and the energy losses in the operating cycle.

## Speed Steps of Transmission Concepts

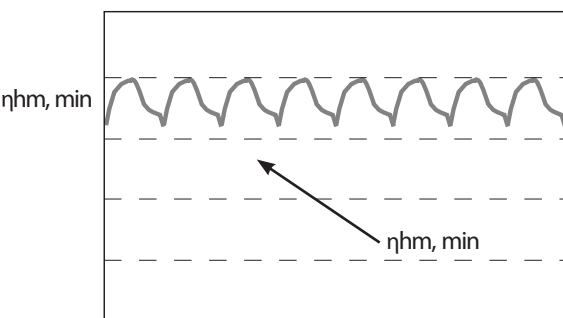


## Starting Torque

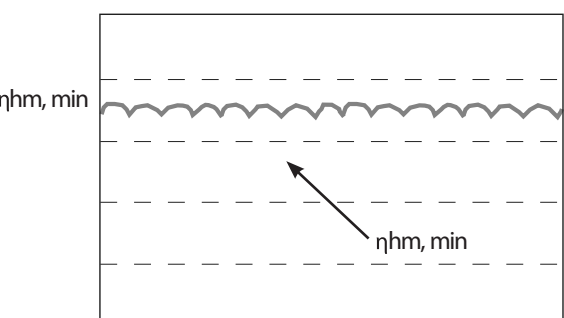
DuraForce hydraulic motors offer uniformly high torque for smooth start up. Right from the start.



## Torque at 350 bar and 2 rpm of a bent axis motor



## of a DuraForce swashplate motor



# Operational Parameters

## Lifetime Recommendations

Danfoss high pressure units are designed for excellent reliability and long service life. The actual service life of a hydraulic unit is determined by numerous factors. It can be extended significantly through proper maintenance of the hydraulic system and by using high-quality hydraulic fluid.

### Beneficial Conditions For Long Service Life

Speed	Lower continuous maximum speed
Operating Pressure	Less than 300 bar $\Delta p$ on average
Maximum Pressure	Only at reduced displacement
Viscosity	15 ... 30 cSt
Power	Continuous power or lower
Purity of Fluid	18/16/13 in accordance with ISO 4406 or better

### Adverse Factors Affecting Service Life

Speed	Between continuous maximum speed and intermittent maximum speed
Operating Pressure	More than 300 bar $\Delta p$ on average
Viscosity	Less than 10 cSt
Power	Continuous operation close to maximum power
Purity of Fluid	Lower than 18/ 16/ 13 in accordance with ISO 4406

### Operational parameters. Filtration

In order to guarantee long-term proper function and high efficiency of the hydraulic pumps the cleanlinesslevel of the lubricant must comply with the following criteria according to

Danfoss Hydraulic Fluid Recommendation 03-401-2010. Maintaining the recommended cleanliness level can extend the service life of the hydraulic system significantly.

### For reliable proper function and long service life

18/16/13 in accordance with ISO 4406 or better

### Commissioning

The minimum cleanliness level requirement for the hydraulic oil is based on the most sensitive component. For commissioning we recommend a filtration in order to achieve the required cleanliness level.

### Filling and operation of hydraulic systems

The required cleanliness level of the hydraulic oil must be ensured during filling or topping up. When drums, canisters, or large-capacity tanks are used the oil generally has to be filtered. We recommend the implementation of suitable filters to ensure that the required cleanliness level of the oil is achieved and maintained during operation.

### International standard

#### Code number according to ISO 4406

18/16/13

### Filtration

For Reliable Proper Function and Long Service Life	18/16/13 in accordance with ISO 4406 or better
Minimum Requirements	20/18/15 in accordance with ISO 4406
Commissioning	The minimum purity requirement for the hydraulic oil is based on the most sensitive system component. For commissioning we recommend a filtration in order to achieve the required purity.
Filling in Operation of Hydraulic Systems	The required purity of the hydraulic oil must be ensured during filling or topping up. When drums, canisters or large-capacity tanks are used the oil generally has to be filtered. We recommend the implementation of suitable measures (e.g. filters) to ensure that the required minimum purity of the oil is also achieved during operation
International Standard	Code number according to ISO 4406 purity class according to SAE AS 4059 <div> <div>18/16/13</div> <div>corresponds to</div> <div>8A/7B/7C</div> </div> <div> <div>20/18/15</div> <div></div> <div>9A/8B/8C</div> </div>

# Operational Parameters

## Pressure Fluids

In order to ensure the functional performance and high efficiency of the hydraulic motor the viscosity and purity of the operating fluid should meet the different operational requirements. Danfoss recommends using only hydraulic fluids which are confirmed by the manufacturer as suitable for use in high pressure hydraulic installations or approved by the original equipment manufacturer.

### Permitted Pressure Fluids

- Mineral oil HLP to DIN 51 524-2
- Biodegradable fluids in accordance with ISO 15 380 on request
- Other pressure fluids on request

Danfoss offers an oil testing service in accordance with VDMA 24 570 and the test Apparatus required for in-house testing. Prices available on request.

### Recommended Viscosity Ranges

Pressure Fluid Temperature Range	[°C]	-20 to +90
Working viscosity range	[mm <sup>2</sup> /s] = [cSt]	10 to 80
Optimum working viscosity	[mm <sup>2</sup> /s] = [cSt]	15 to 30
Max. viscosity (short time start up)	[mm <sup>2</sup> /s] = [cSt]	1000

In order to be able to select the right hydraulic fluid it is necessary to know the working temperature in the hydraulic circuit. The hydraulic fluid should be selected such that its optimum viscosity is within

the working temperature range (see tables). The temperature should not exceed 90°C (194°F) in any part of the system. Due to pressure and speed influences the

leakage fluid temperature is always higher than the circuit temperature. Please contact Danfoss if the stated conditions cannot be met in special circumstances.

### Viscosity Recommendations

Working Temperature	Viscosity Class
Temperature	[mm <sup>2</sup> /s] = [cSt] at 40°C (104°F)
Approx. 30 to 40°C (86 to 104°F)	22
Approx. 40 to 60°C (104 to 140°F)	32
Approx. 60 to 80°C (140 to 176°F)	46 or 68

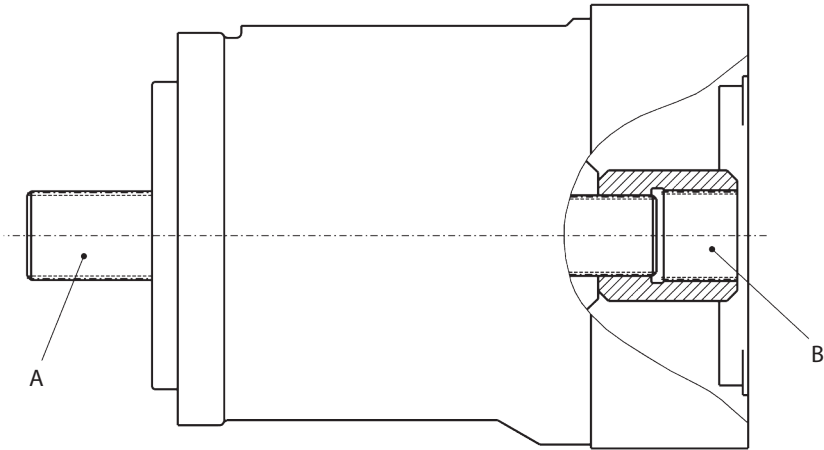
Further information regarding installation can be found in the operating instructions.

# Torque Transmission

## Mounting Flange

Depending on the selected components, different torques may be transferred. Please ensure that the load transfer components such as mounting flange and PTO through-shaft are designed adequately. Our sales engineers will be pleased to provide design advice.

### Torque Transmission of HMF / A / V / R



The diagram Torque transmission of HMF / A / V / R shows the output side (A) and the PTO through-shaft (B) of a motor.

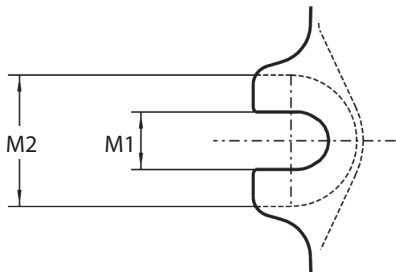
The information on the following pages refers to:

- Mounting flange and drive shaft (A)
- PTO flange and through shaft (B)

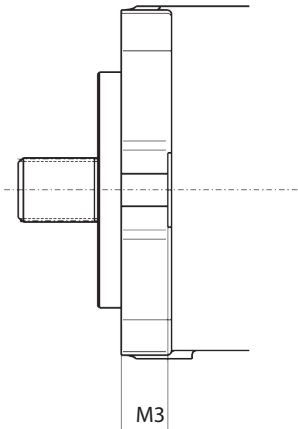
### A) Flange Profile

Bolt Hole Dimensions		Rated	Size	HMF	/ A	/ V	/R		
	Dim.	50/55	75	105		<del>155</del>	210	280	135D
M1 Inside Diameter	mm	175	17.5	17.5	21.5	21.5	22.0	22.0	21.5
M2 Outside Diameter	mm	400	34.0	34.0	40.0	40.0	—	—	40.0
M3 Length	mm	200	20.0	20.0	20.0	25.0	30.0	30.0	20.0

### Bolt Hole Diameter



### Bolt Hole Length



# Torque Transmission

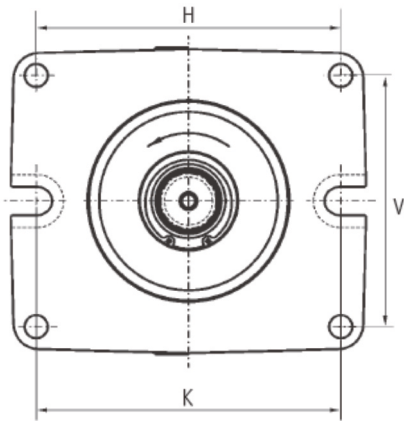
## Mounting Flange

### A) Mounting Flange Dimensions

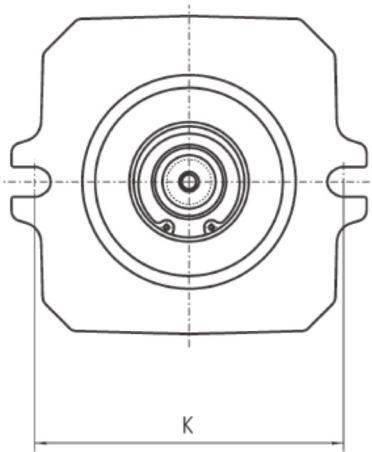
Rated Size	HMV	/A	/V	/R					
Mounting Flange Dimensions in Accordance/SAE J744	For rated Size	Washer	Mounting Screw	Torque (8.8) [Nm]	Torque (10.9)* [Nm]	Dimensions K [mm]	H [mm]	V [mm]	
SAE B, B-B	28 - 35	12.5x25x4	M12	80	110	146.0	-	-	
SAE C, C-C 2-hole	50 - 105	17x33x10	M16	195	275	181.0	-	-	
SAE D 2-hole	135 - 165	21x37x8	M20	385	540	228.6	-	-	
SAE D 2-hole with 4 additional bolt holes	135 D	- M16	- 275	228.6	230	190			
SAE E 4-hole	210 - 280	-	M20	385	540	224.5	-	-	

\* Options for standard design, necessary for tandem units.

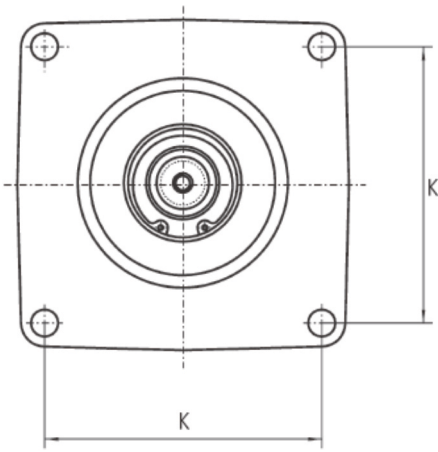
2-hole Flange with 4 Additional Bolt Holes



2 Bolt Flange



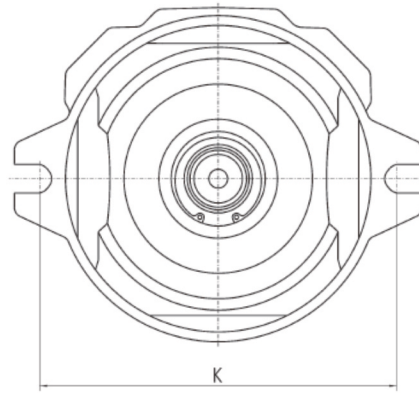
4 Bolt Flange



# Torque Transmission

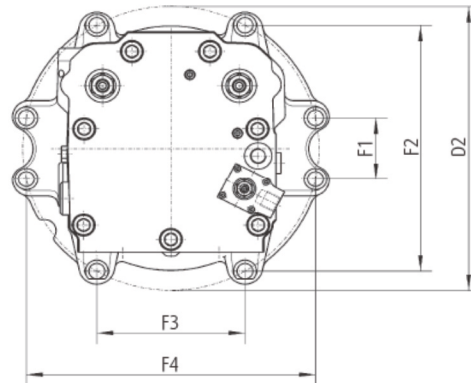
## Mounting Flange

### Plug-in housing for HMF/V/R 75

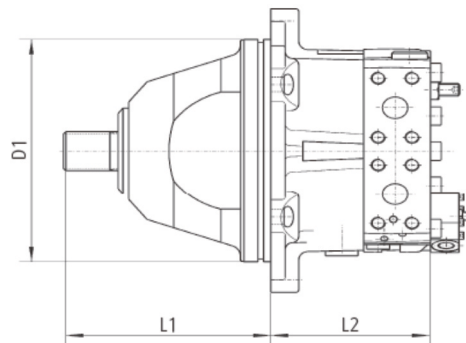


Rated Size	75
D1 [mm]	190
D2 [mm]	251
K [mm]	224
L1 [mm]	143
L2 [mm]	124

### Plug-in housing for HMF/V/R 105 and 135



Rated Size	105	135
D1 [mm]	216	216
D2 [mm]	282	282
F1 [mm]	55.8	55.8
F2 [mm]	223.4	223.4
F3 [mm]	129	129
F4 [mm]	251.8	251.8
L1 [mm]	169	169
L2 [mm]	132	175



# Torque Transmission

## Drive Shaft

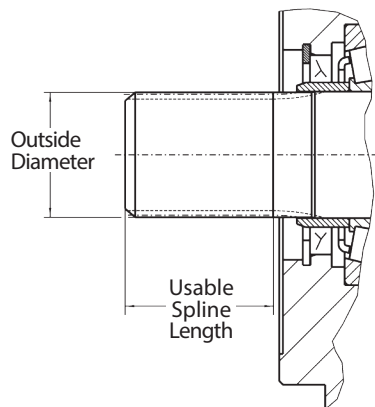
### A) Dimensions – Drive Shafts

Shaft Spline (in accordance with ANSI B92.1)	SAE J744 Code for Centering and Shaft	Outside Diameter	Usable Spline Length	Shaft Type	Available for Rated Size								
		(mm)	(mm)		28/35	50/55	75	105	135	165	210	280	135D
16/32, 15 t	B-B	24.98	29	1	x								
16/32, 21 t	C	34.51	39.5	1		x	x						
16/32, 23 t	C	37.68	38.5	1				x					
16/32, 27 t	D	44.05	62	1					x	x			x
12/24, 14 t	C	31.22	30	2			x						
8/16, 13 t	D	43.71	50	2					x	x			
8/16, 15 t	F	50.06	58	1							x	x	
16/32, 33 t	F	53.57	58	1									x*

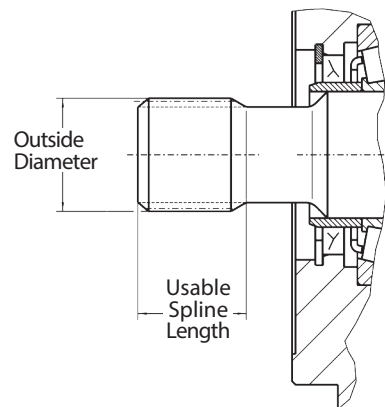
\* Recommended shaft for Tandem configurations

### A) Danfoss Shaft Types

#### Type 1 without Undercut



#### Type 2 with Undercut



### A) Output Shaft Torque

The transferable torque of the drive shaft at PTO through-shaft (B) corresponds to the torque of the drive shaft (A).

Shaft		16/32 15t	16/32 21t	16/32 21t	16/32 23t	16/32 27t	16/32 27t	8/16 15t	16/32 33t
Continuous Torque	Nm	283	435	604	836	1079	1318	1671	2243
Maximum Torque	Nm	422	649	900	1245	1608	1964	2490	3343



# Torque Transmission

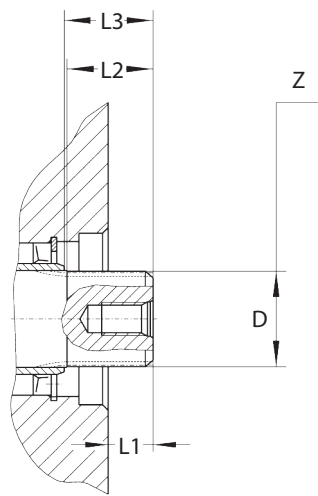
## PTO Through-Drive Motor

Based on a standard Danfoss variable hydraulic motor with single shaft end, the PTO Through-Drive Motor features two shaft ends for torque transfer. This enables the hydraulic motor to be installed directly in the drive line without transfer gearbox, reducing noiseemission and fuel consumption. At the same time the overall efficiency increases.

### B) PTO Dimensions for HMV

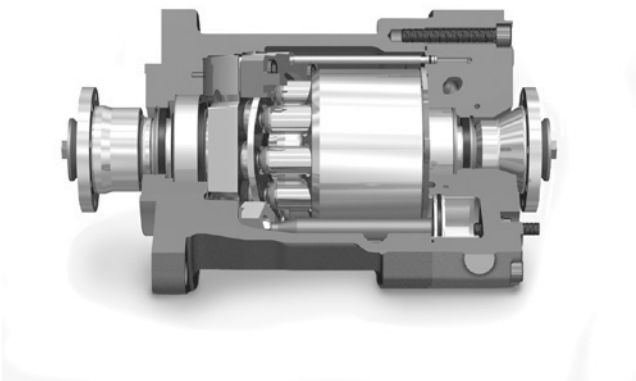
Rated Size	Unit	105	135	165	210	280
<b>Z Drive Shaft Profile In Accordance with ANSI B92.1</b>	<b>mm</b>	<b>16/32,19t</b>	<b>16/32,21t</b>	<b>16/32,22t</b>	<b>16/32,24t</b>	<b>16/32,27t</b>
D Shaft Diameter	mm	31.2	34.51	36.05	39.27	44.05
L1 Shaft End Length-Housing	mm	30.1	16.2	-0.5	20.9	180
L2 Usable Spline Length	mm	41.5	31.0	31.0	44.0	47.0
L3 Bearing Stop	mm	49.6	32.0	32.8	57.2	62.0
Continous Torque	Nm	418	540	659	836	1122
Max. Torque	Nm	736	1068	1305	1654	2221

### B) PTO Dimensions



### PTO Through-Drive Motor with Coupling Flanges

For a direct installation into the drive line



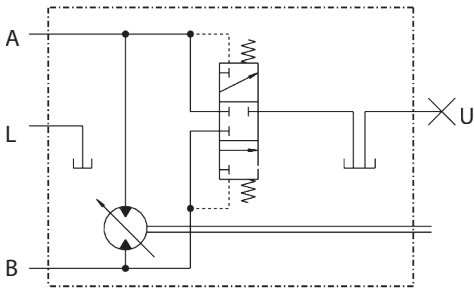
# Functions –Purge and Case Flushing

- Purge and case flushing is used:
- For reducing the temperature of the motor and the system in the open and closed loop circuits
  - For replacing the oil in the circuit
  - To enhance filtration and
  - For removing air from the system
- For equipment options for Danfoss motors please refer to the function overview.

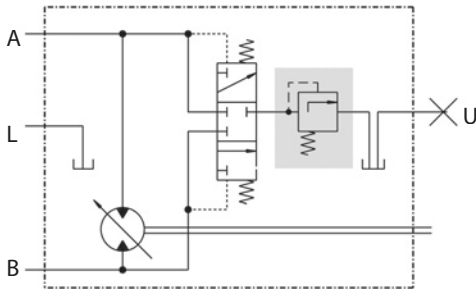
## Purge Flow in Closed Loop Circuit

Version	Purge Valve Pressure CBV Setting	Diagram	Purge Flow	Diameter of Orifice
Standard	10 bar with 20 bar feed pressure	3	10 l/min	25 mm
Standard	14 bar with 20 bar feed pressure	2	10 l/min	without orifice
Restricted	10 bar with 20 bar feed pressure	3	5 l/min	2 mm
Restricted	14 bar with 20 bar feed pressure	3	5 l/min	25 mm
Increased	10 bar with 20 bar feed pressure	2	20 l/min	without orifice
Flow Controlled	14 bar with > 20 bar feed pressure	4	4 l/min	with flow regulator

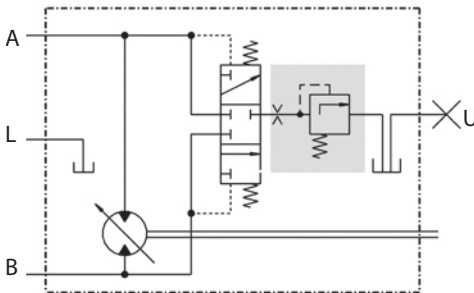
Purge Valve 1  
without (0 l/min)



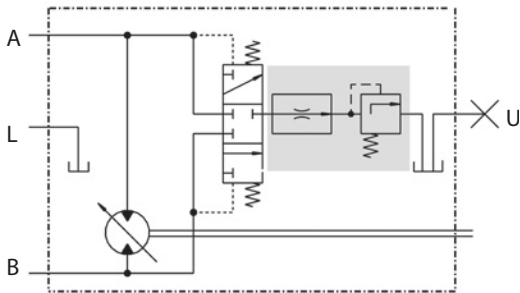
Purge Valve 2  
Standard and Increased



Purge Valve3  
Restricted



Purge Valve 4  
Flow Controlled



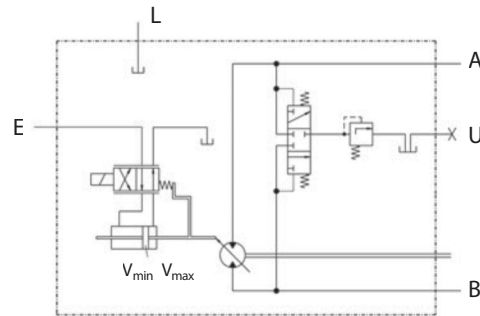
Flow-controlled purge flushing in an open loop circuit approx. 4 l/min at 5 bar set pressure (independent of low pressure) diagram 4

# Functions –Servo Supply Pressure Feed

Servo supply pressure delivers the force needed to change the position of the swash plate in variable displacement and pressure regulated motors. For equipment options for Danfoss motors please refer to the function overview.

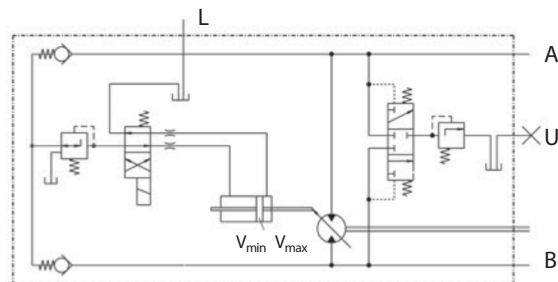
**For HMV  
Variable Motors**

**External Supply**



**For HMR  
Regulating Motors**

**Internal Supply.  
High Pressure Circuit**

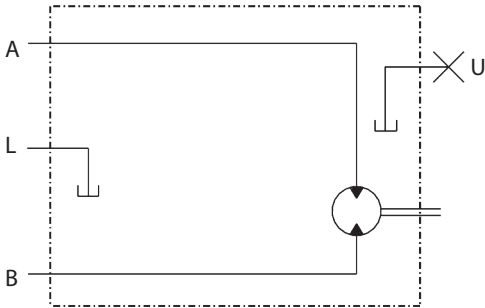


# Functions –Crossline Relief (Secondary) Protection

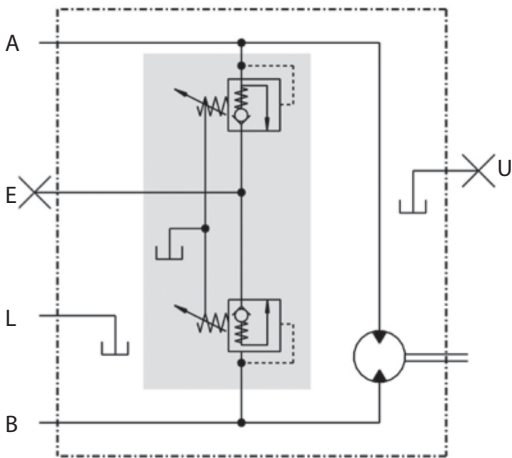
The secondary valves (crossline relief valves) protect the system from pressure overload by using two interlinked pressure relief valves (combined with check valves). It is recommended for applications where this protective function is not provided by other means(e.g. through primary protection at the pump or LS valves). The secondary protection includes a make up function. It prevents cavitation and is required in an open loop circuit if the motor requires more oil than is supplied. For special situations like in the swing gear drive the installation of controllable secondary valves is recommended. For equipment options for Danfoss motors please refer to the function overview.

## Secondary Protection

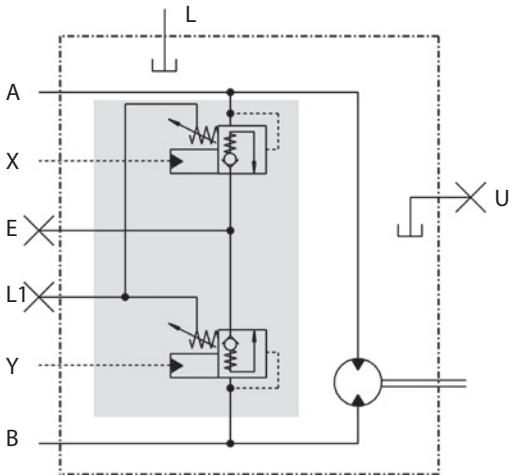
### Without Crossline Relief Valve



### With Crossline Relief Valve Protection



### With Dual Pressure Crossline Relief Valve Protection

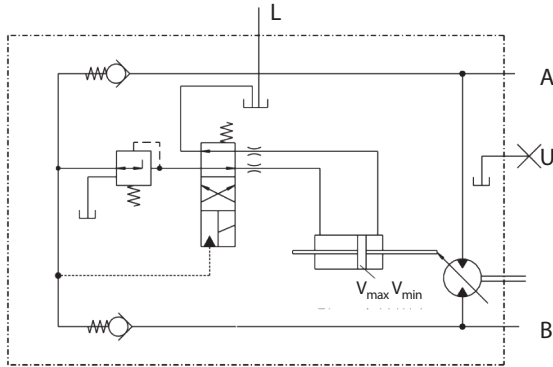


- A,B Work ports
- L, L1, U Case drain / vent connections
- X,Y Control connection for dual pressure crossline relief valve
- E Make up connection

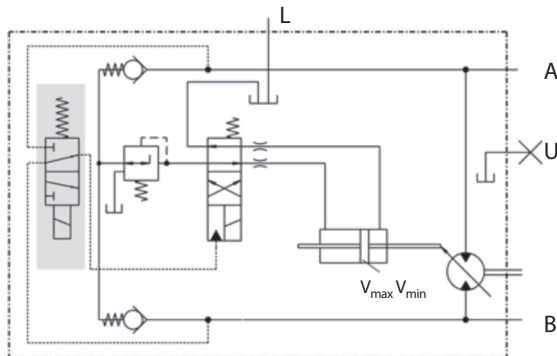
## Functions –Signal Selection for Pressure Regulator

Pressure regulated motors shift to maximum displacement at high operating pressure, irrespective of which side is under pressure and in propel situations this can have undesirable effects. For example, if the motor shifts to maximum displacement during the transition phase from downhill travel (low system pressure) to overrun (high pressure on the reverse side) an extremely strong vehicle braking effect will occur. The brake pressure shut off valve prevents the regulator being subjected to this braking pressure and, therefore, ensures that the motor remains at minimum displacement. For equipment options for Danfoss motors please refer to the function overview.

## Without



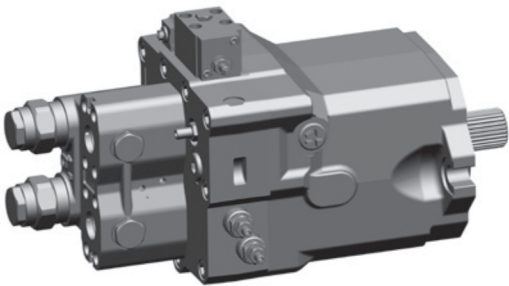
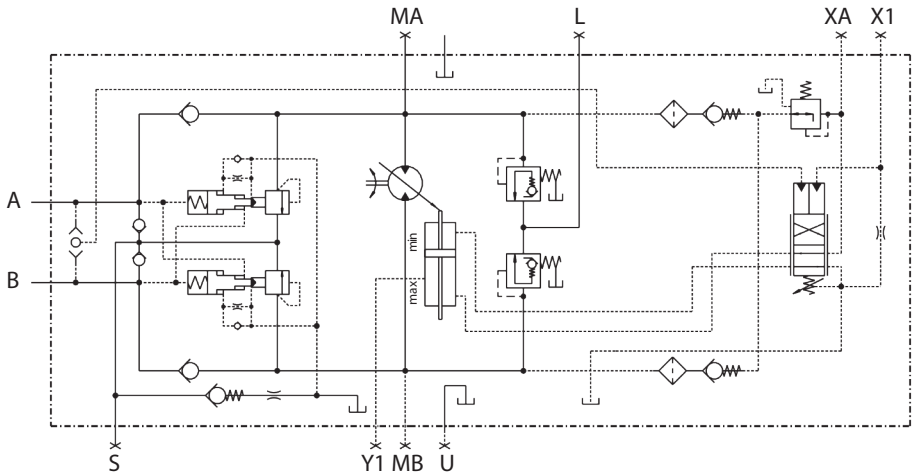
**With**



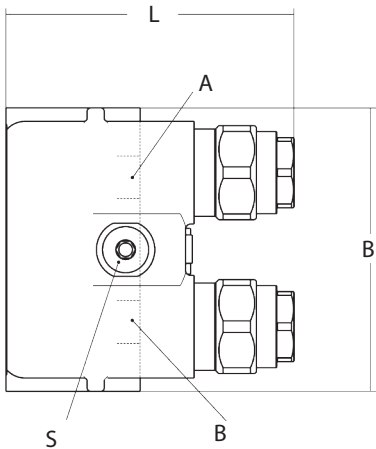
# Functions –Counterbalance Valve

The counterbalance (brake) valve prevents the motor over speeding during an over-run situation. To achieve this, the motor return flow is automatically and continuously metered such that it always matches the input flow. Different braking responses are possible. The integrated make-up function simultaneously prevents cavitation. A purge and case flushing function is also integrated. Counterbalance (brake) valves are typically used for drive systems in open loop circuits. Further types of counterbalance valves are shown in section Dimensions. HMR.

With Counterbalance (Brake) Valve, Here: Axial Attachment



## Dimensions



Brake Valve	1"	1 1/4"
Length L	168.5	168.5
Width B	165.7	195
Height	136.6	143

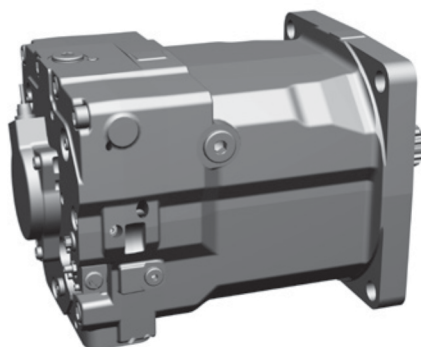
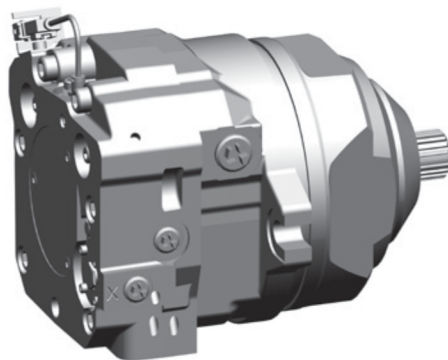
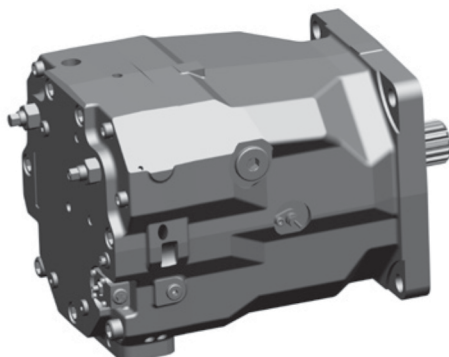
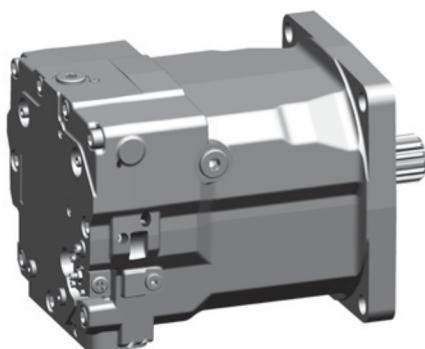
## Functions – Speed Sensor

Speed sensors electronically register the motor speed and send an associated input signal to electronic drive controls.

**Speed Sensor**

**Without Speed Sensor**

**With Speed Sensor**

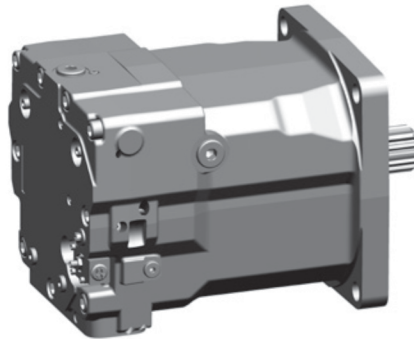


# Motor Types

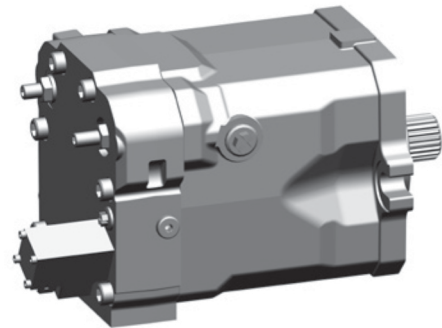
Based on the respective system requirements, Danfoss offers fixed displacement, variable displacement and regulating motors with high starting torque for open and closed loop operation. Optional auxiliary functions, zero displacement capacity and PTO through-shaft enable higher machine design flexibility and increase the efficiency of the travel drive. The motors are optionally controlled electrically, hydraulically or pneumatically.

Motor Type	Control/Function	Product Name
<b>Fixed Displacement Motor</b>		HMF
	With Swing Drive Function	HMF P
	Displacement Adjustable	HMA
<b>Regulating Motor</b>	V <sub>max</sub> Pneumatic	HMR
	V <sub>max</sub> Hydraulic, Low Pressure	HMR
	V <sub>max</sub> Hydraulic, High Pressure	HMR
	V <sub>max</sub> Electric	HMR
<b>Variable Displacement Motor</b>	Stepless Variable Control, Hydraulic	HMV H1, H4
	Stepless Variable Control, Electric	HMV E1, E4, E6
	Two Position Control (Flip-Flop), Hydraulic	HMV H2
	Two Position Control (Flip-Flop), Electric	HMV E2
	Stepless Variable Control with Pressure Override and electric override pressure selection	HMV EH1P, EH1P-CA

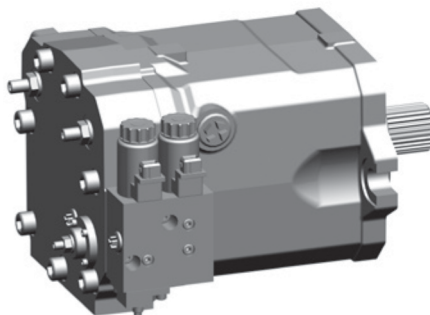
**HMV H**



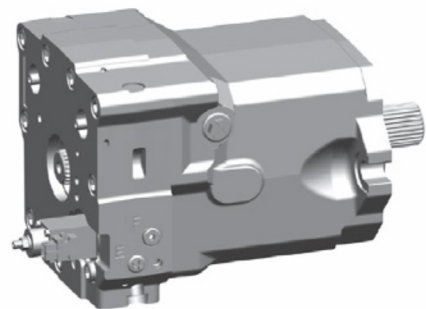
**HMV E**



**HMV EH1P**



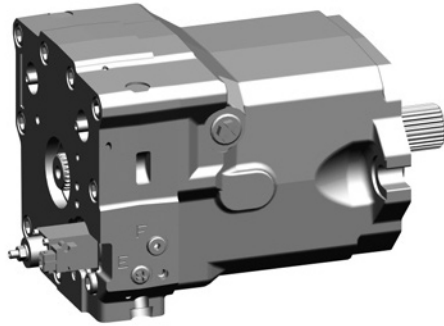
**HMV PTO**



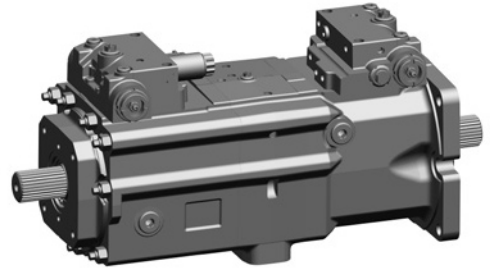


# Motor Types

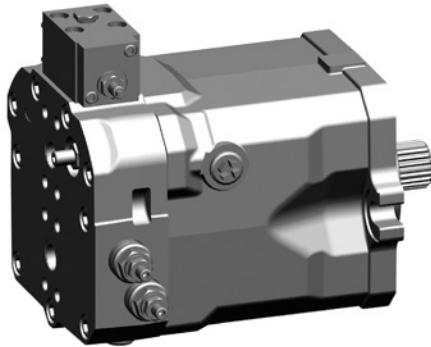
**HMV PTO**



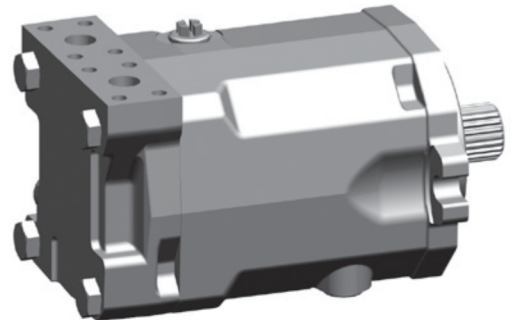
**HMV D**



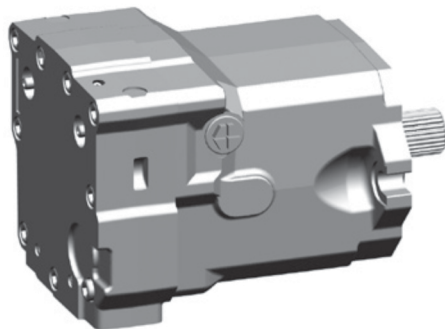
**HMR**



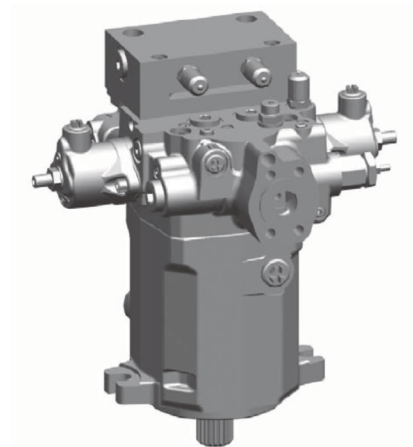
**HMF**



**HMA**



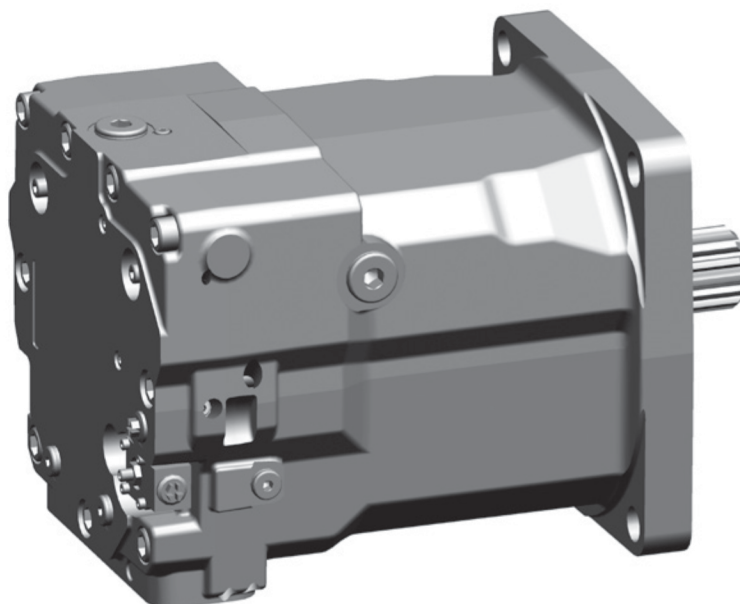
**HMF-P**



# Motor Types – HMV

Variable Displacement Motor

**HMV**  
**Variable Displacement Motor**



## Features

- Stepless or two position control
- Electric or hydraulic control
- Override pressure control possible
- Brake pressure shut off possible
- Can be set to 0 cm<sup>3</sup>/rev
- Double motor available

## Benefits

- Smooth low-speed operation
- High starting torque
- Wide torque / speed conversion range
- Highly dynamic response characteristics
- Compact design
- High power density
- High reliability
- Long service life
- Simplified drive line

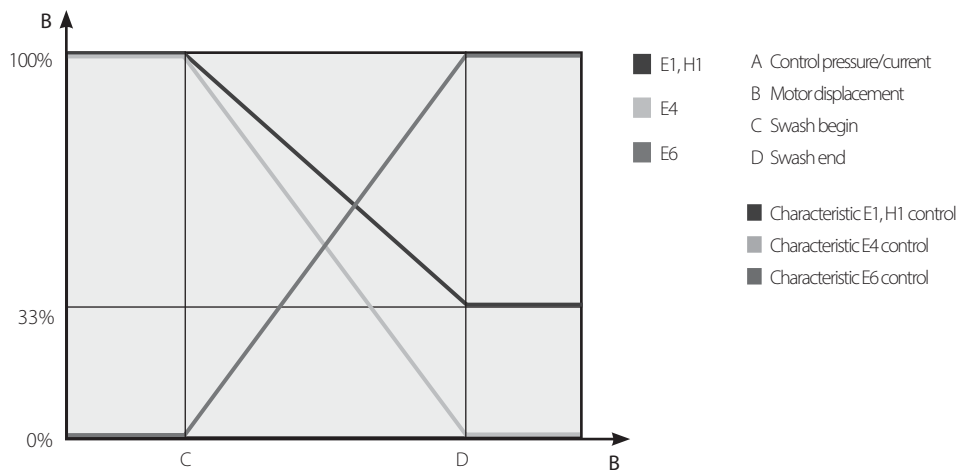
# Motor Types – HMV

## H1 and E1 Stepless Variable Control

Motors with stepless variable control are suitable for open and closed loop circuit. Without control signal they shift to maximum displacement  $V_{max}$ . Displacement control is hydraulic or via an electric proportional control signal. Servo pressure supply is optionally internal or external, see section Functions. Servo pressure supply. The following data are independent of the nominal motor size.

### Stepless Variable Control Features

External Servo Pressure Supply	Minimum Tripping	bar	20	
	Maximum Permissible	bar	40	
Hydraulic Control If $V_{max, Eff} > V_{min, Nominal}$ , is the Resolution Lower	Control Range	bar	$\Delta=6$	
	Control Begin	bar	7, 8, 9 or 9.5	
	Maximum Permissible Pressure	bar	40	
Electric Control	Connector Type	Hirschmann, Deutsch AMP Junior Timer, 2-pin		
	Rated Voltage = Max. Continuous Voltage	V	12                      24	
	Voltage Type	DC voltage		
	Power Input	W	15.6	
	Rated Current = Max. Continuous Current	mA	1300	
	Control Current	Swash Begin	mA	450                      225
		Swash End	mA	1200                      600
	Relative Duty Cycle	%	100	
	Protection Class	IP54 (DIN), IP67 (Deutsch), IP 6K6K (AMP)		
	Control Types	Digital Control Via Pulse Width Modulation Pwm With DANfoss Transducers	100 Hz rectangle, Pulse duty ratio variable over control range	
		Analog Control with Alternative Transducers	Direct Current with dither overlay (dither frequency nom. 35 Hz, duty cycle 1:1)	
Minimum Response Time with Standard Orifice with 20 Bar Servo Pressure		s	0.5 - 1	



# Motor Types – HMV

## H2 and E2 Two Position

Two position motors are suitable for open and closed loop operation. W ithout control signal they are set to maximum displacement Vmax. Adjustment between Vmin and Vmax is smooth and with short response time. The required switching signal can optionally be hydraulic or electric, the servo pressure supply internal or external, see section Functions. Servo pressure supply. The following data are independent of the rated motor size.

### HMV

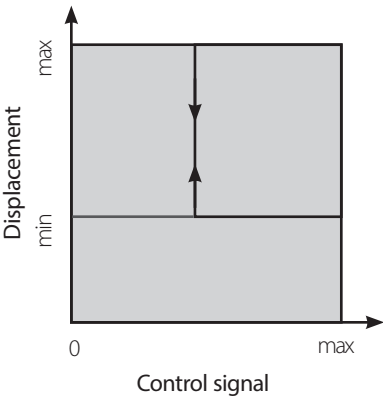
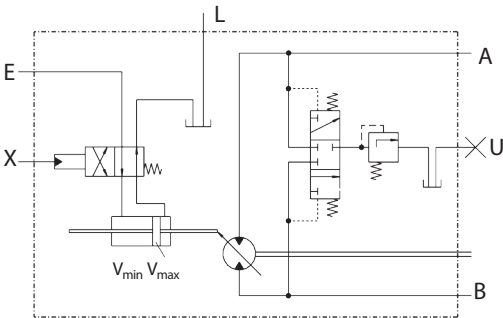
#### Two Position Features

Two Position	Features		
External Servo Pressure Supply	Minimum Tripping	bar	20
	Maximum Permissible Tripping	bar	40
Hydraulic Control	Shifting Pressure Minimum Tripping	bar	20
	Shifting Pressure Maximum Permissible Tripping	bar	40
Electric Control	Connector Type	Hirschmann, Deutsch AMP Junior Timer, 2-pin	
	Rated Voltage = Max. Continuous Voltage	V	12      24
	Voltage Type	Dc Voltage	
	Power Input (Old)	W	≤ 26
	Relative Duty Cycle	%	100
	Protection Class	IP54 (DIN), IP67 (Deutsch), IP 6K6K (AMP)	
Minimum Response Time with Standard Orifice With 20 Bar Servo Pressure		s	0.5 - 1

### Two Position Motor

With Hydraulic Control Pressure and External Servo Supply Pressure

- AB Workport connections
- LU Case drain / vent connections
- E Servo supply pressure connection
- X Control connection



# Motor Types – H MV

## EH1P Stepless with Pressure Override

This motor is used primarily for closed loop operation together with speed-dependent hydraulic pump, type HPV CA. Alternatively, with hydraulically or electro-hydraulically pilot-operated drives for which a high pressure regulating function is also required. Without control signal the motor shifts to maximum displacement  $V_{max}$ . Stepless variable control to lower displacement is hydraulic, with control pressure generated by the speed dependent pump. The motor is also equipped with a system pressure override which, at a predefined setting, automatically increases its displacement in response to system related torque demand. The following data are independent of the rated motor size.

### Stepless Variable Control with Pressure Override Features

#### Stepless Variable Control with Pressure Override

#### Features

Hydraulic control signal	Control pressure range	bar	8 to 14
	Maximum permissible pressure	bar	40
Hydraulic pressure override	Regulation begin pressure adjustable, please specify with order	bar	150-260
	Regulation end pressure	bar	5 % above regulation begin pressure
Electric control signal	Connector type	Hirschmann, Deutsch AMP Junior Timer, 2-pin	
	Rated voltage = max. continuous voltage	12	24
	Voltage type	DC voltage	
	Power input (cold)	W	≤26
	Relative duty cycle	%	100
Protection class		IP54 (DIN), IP67 (Deutsch), IP 6K6K (AMP)	
Minimum Response Time with Standard Orifice with 20 bar servo pressure		s	0.5 - 1

#### Auxiliary Functions

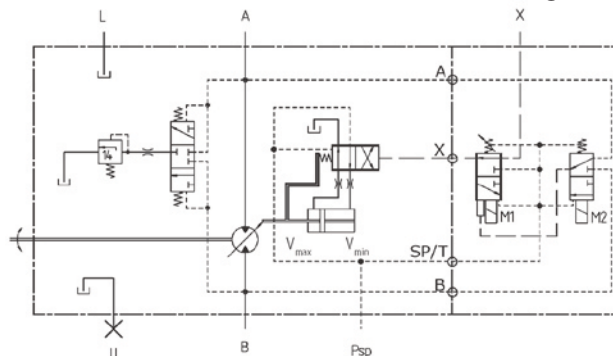
- Electric  $V_{max}$  control, independent of signal pressure, for maximum displacement motor operation
- Electric brake pressure shut off for controlled deceleration

### Stepless Variable Displacement Control Motor

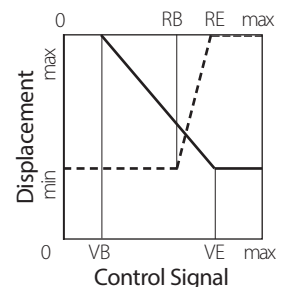
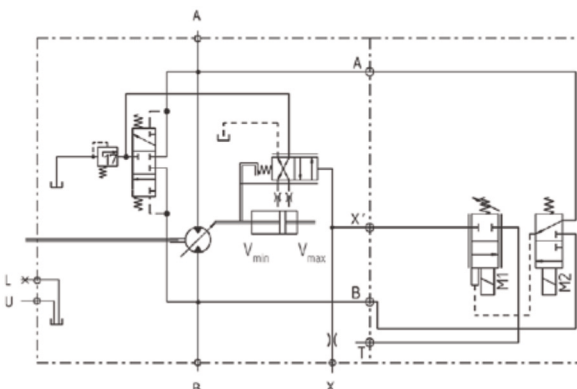
With pressure override, electric maximum displacement override and brake pressure shut off

- A,B Work port connections
- L,U Case drain /vent connections
- X Pressure connection for infinitely variable control
- M1 Solenoid for maximum displacement override
- M2 Solenoid for brake pressure shut off
- VB Swash begin
- VE Swash end
- RB Start of pressure override
- RE End of pressure override
- Operating pressure
- Control pressure

#### EH1P-CA Feed Pressure as Reference, Non Bleed Regulation



#### EH1P Case Pressure as Reference, Bleed Regulation



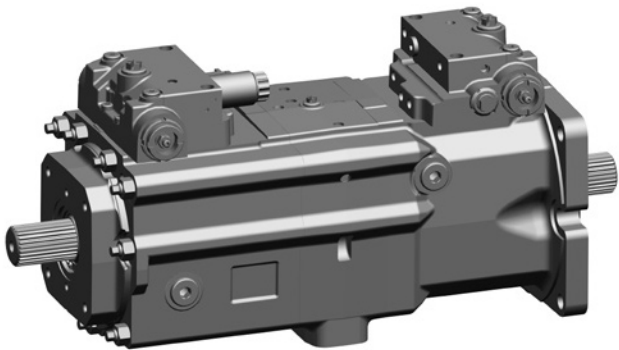
# Motor Types – H MV

## D Double Motor

The double motor consists of two Danfoss variable motors arranged back-to-back. In addition to a wide torque/speed conversion range it offers the option of direct installation in the drive line, since one or two shaft ends are optionally available for torque output. Noise emission and fuel consumption are reduced because no transfer gearbox is required. At the same time the overall efficiency increases. The performance comparison diagram shows the required drive capacity for different design variants at four operating points.

### H MV D Double Motor

Note: The H MV double motor is a highly specialized motor and is not configurable using the model code. Please contact your Customer Service Representative to specify and purchase an H MV double motor.



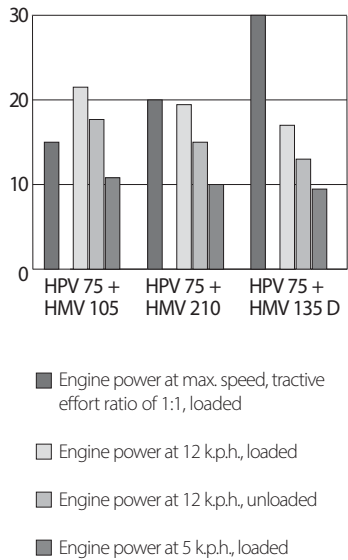
#### Features

- Two H MV- 02 arranged back-to-back
- Connection for high pressure, servo and control pressure for each motor
- Motor control optionally through 1 signal or 2 separate signals
- Both motors can be set to 0 cm<sup>3</sup>/rev
- Possible conversion ratio 1:6
- Optionally 2 shaft ends for direct installation in the drive line

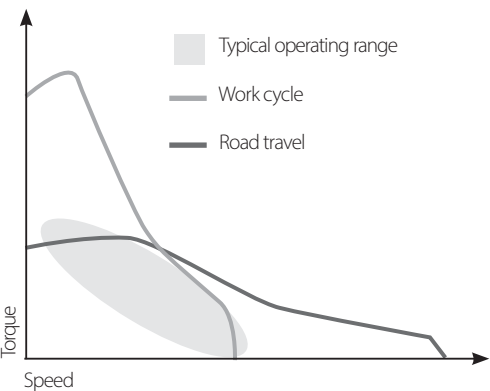
#### Benefits

- Wide conversion range for stepless acceleration
- Simplified drive line
- High tractive effort and high terminal speed
- Highly dynamic response characteristics
- High starting torque

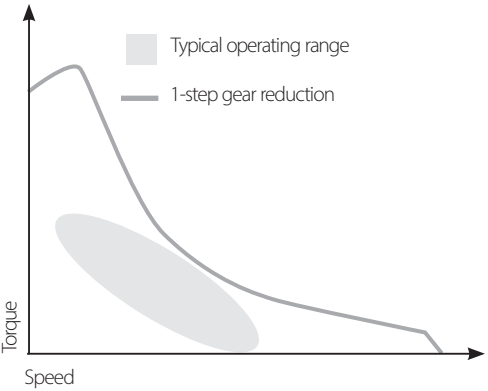
#### Performance Comparison



#### 2-Position Gearbox with Conventional Transmission



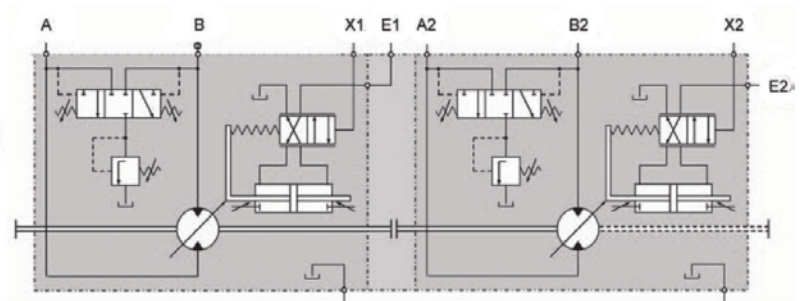
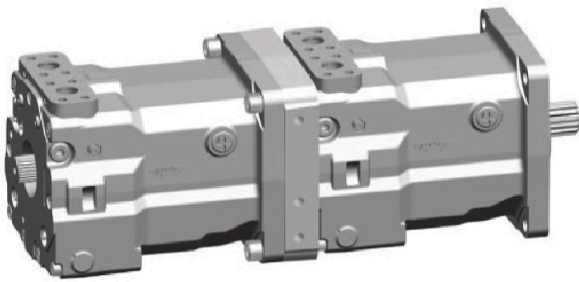
#### Stepless with Double Motor



# Motor Types – HMV Tandem Motor

The Tandem motor consist of two HMV, arranged face-to-back and connected with a Tandem flange. Unlike the double motor, the Tandem motor can also be integrated

directly into the driveline and is available with one or two shaft ends.



## Features

- Two HMV arranged face-to-back
- Separate connections for high pressure and feed pressure
- Individual control
- Both motors can be set to 0 cc/rev
- Same mounting flange as single motor
- Contact your area sales representative for available configurations

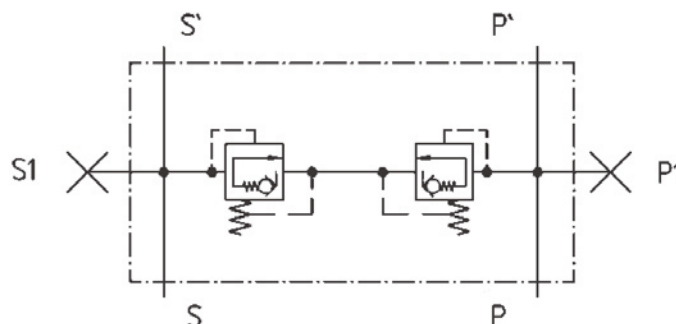
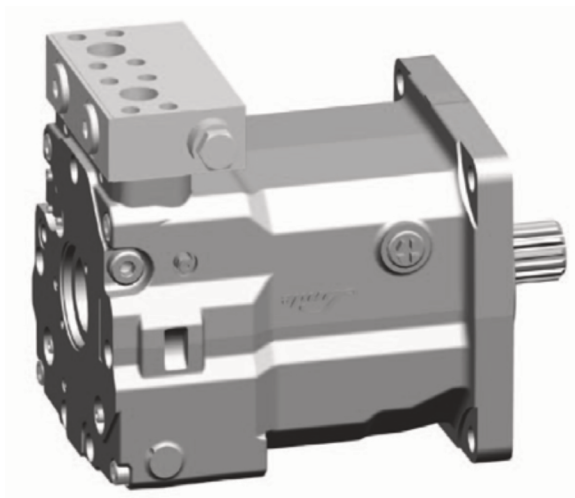
## Benefits

- Double torque at same gearbox interface
- Simple torque increase in existing applications
- Higher speed as with single motors of the same size and as with bent axis motors
- More slender outlines as single motors of the same size
- Direct driveline integration, no need for gearbox

# Motor Equipment –Cross Over Relief Valve Block

The cross over relief valve block offers additional high pressure protection for the motors. It is mounted to the radial high pressure ports. As well as this protective

function, the block offers tee connectors for the high pressure connections in order to connect an additional motor to the system without the need for long hoses.



## Features

- Modular add-on functionality
- For radial high pressure connections
- For all HMV/HMR/HMA motors

## Benefits

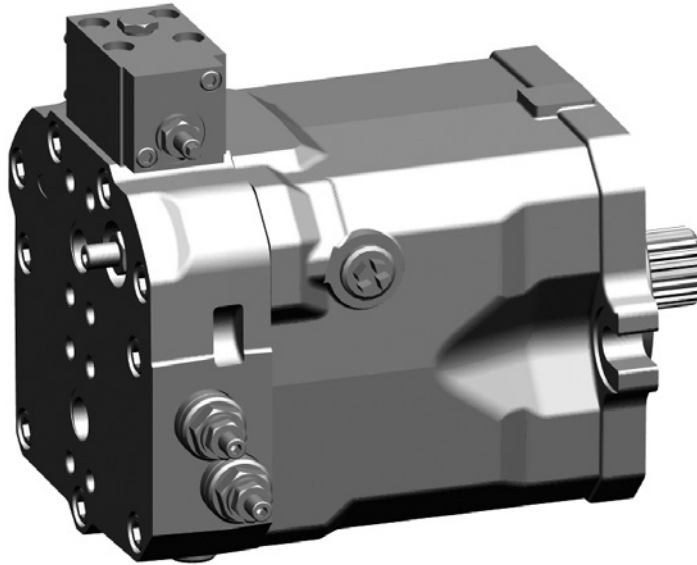
- Additional high pressure relief in close circuit application
- Pressure relief exceeding the pump relief valve capability, for example while breaking hydraulically with high displacement ration  $HMV \frac{V_{min}}{V_{max}}$
- Connection of a second motor with minimized hydraulic hose length, for example tandem motors



# Motor Types – HMR

Regulating Motor

**HMR**  
**Regulating Motor**



## Features

- Optionally with purge valve for circuit and case flushing in closed loop circuit
- System pressure regulation, no external control lines required
- Brake pressure shut off for closed loop circuit
- Counterbalance (brake) valve CBV optional

## Benefits

- Smooth low-speed operation
- High starting torque
- Wide conversion range
- Compact design
- High power density
- High reliability
- Long service life
- Highly dynamic response characteristics
- Simplified drive line

# Motor Types – HMR

## Regulating Motor

Danfoss regulating motors are suitable for open and closed loop operation. They are high-pressure regulated and shift to minimum displacement  $V_{min}$  at system pressures below the regulation begin point. When the defined high pressure regulation set point is reached, the motor smoothly increases displacement to match the torque required by the system. The following data are independent of the rated motor size.

### HMR Features

Typical equipment options

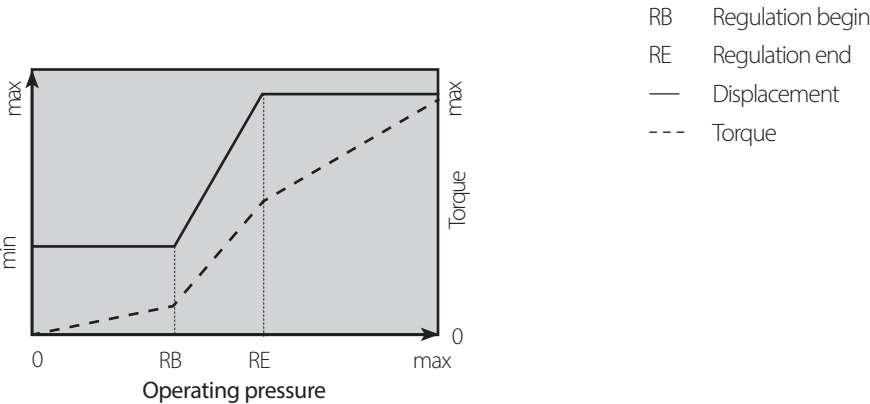
- Open loop circuit.  
Secondary (crossline relief) valves or counterbalance (brake) valves
- Closed loop circuit.  
Electric brake pressure shut off

Regulating Motor	Features		
Hydraulic regulation	Regulation begin pressure adjustable, please specify with the order	bar	150-260
	Regulation end pressure	bar	5% above regulation begin pressure
Pneumatic $V_{max}$ override control	Shift pressure min / max	bar	4 to 8
Hydraulic $V_{max}$ override control	Shift pressure min / max Low pressure	bar	20 to 30
	Shift pressure min / max High pressure	bar	30 to 420
Electronic control signal	Connector type	DIN EN 175301-803, Deutsch, AMP Junior Timer (2-pin, Cod. 2)	
Rated voltage = max. continuous voltage		V	12 24
Voltage type		DC Voltage	
Power input (cold)		W	≤26
Relative duty cycle		%	100
Protection class		IP54 (DIN), IP67 (Deutsch), IP 6K6K (AMP)	
Minimum reponse time with standard orifice (with 20 bar servo pressure)		s	0.3-0.6

### $V_{max}$ Control

The additional  $V_{max}$  control enables fixed displacement motor operation independent of the control pressure.

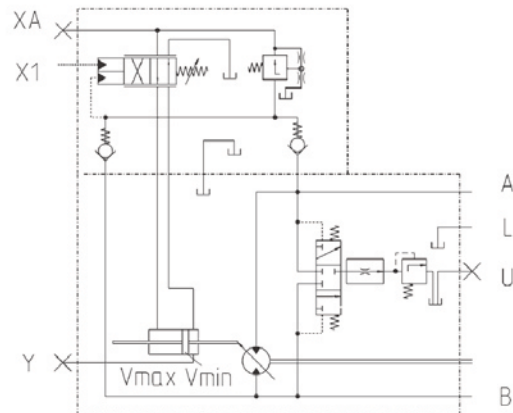
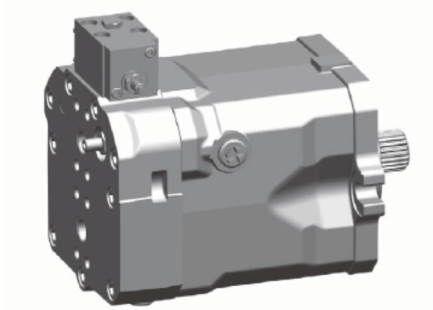
### Regulating Motor Characteristic



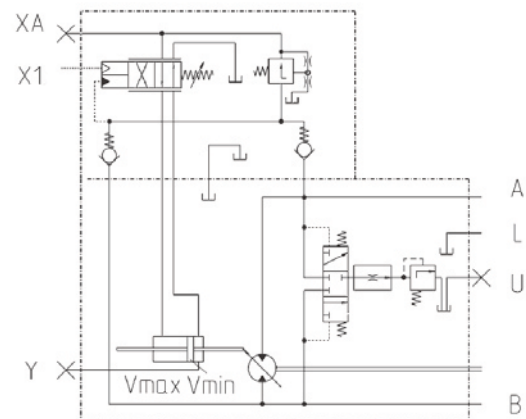
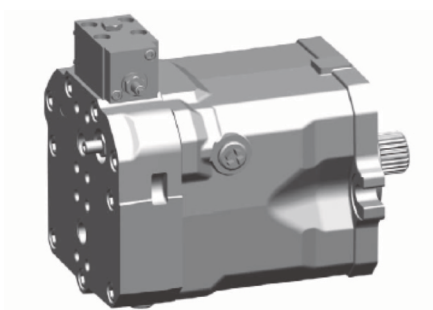
# Motor Types – HMR with Override Control

The additional Vmax control enables fixed displacement motor operation independent of the control pressure.

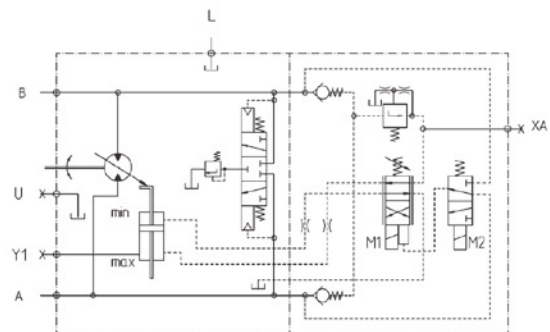
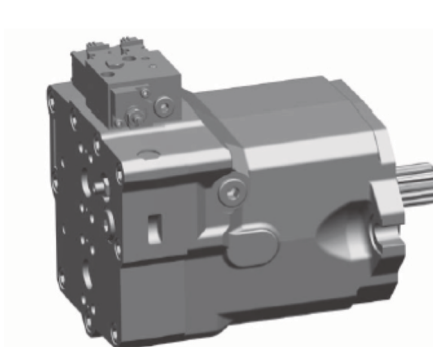
## Regulating Motor with Hydraulic Override Control



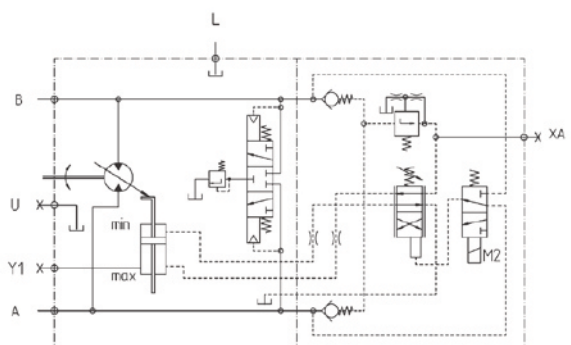
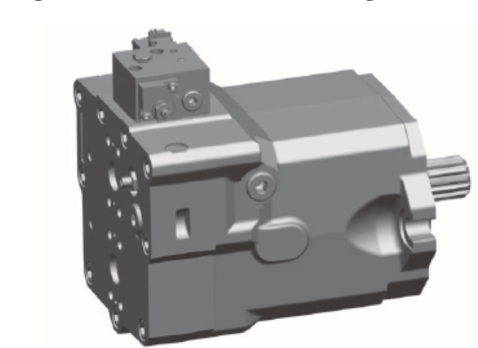
## Regulating Motor with Pneumatic Override Control



## HMR with Electric Override Control and Signal Selection for Pressure Regulator

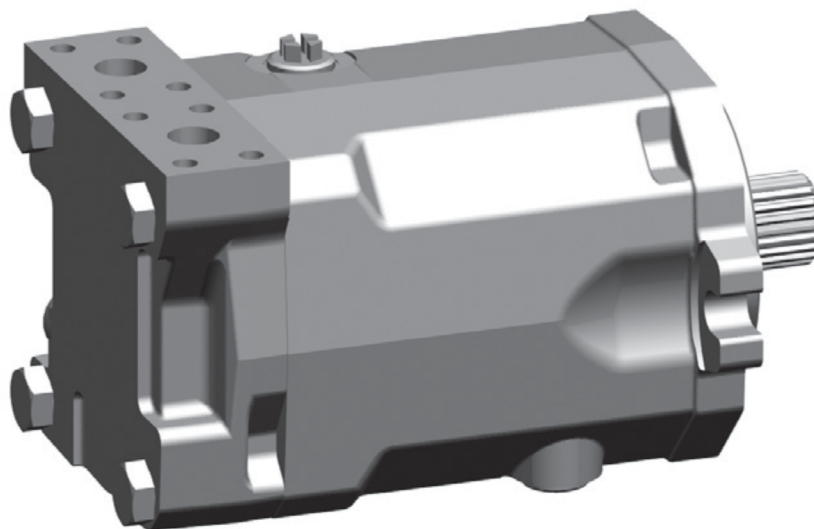


## HMR with Electric Signal Selection for Pressure Regulator



# Motor Types – HMF

Fixed Displacement Motor



## Features

- Optimized start-up and low-speed characteristics
- Optionally with purge valves for purge and case flushing
- Fixed and dual setting secondary valves optional

## Benefits

- Smooth low-speed operation
- High starting torque
- Compact design
- High power density
- High reliability
- Long service life

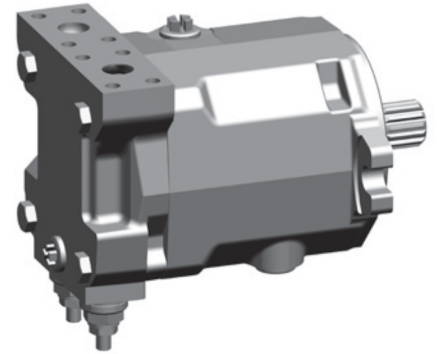
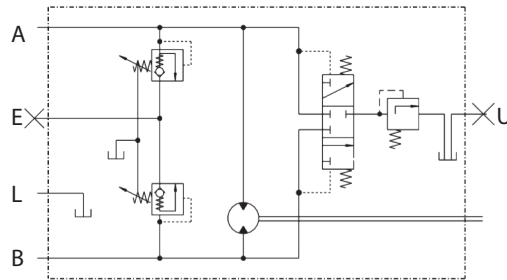
# Motor Types – HMF

## Fixed Displacement Motor

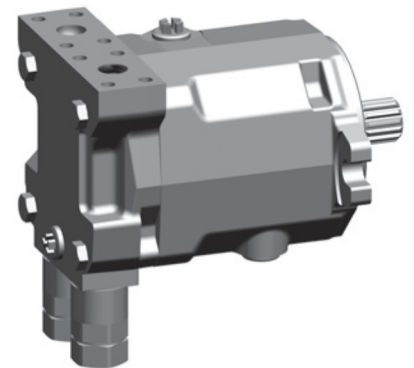
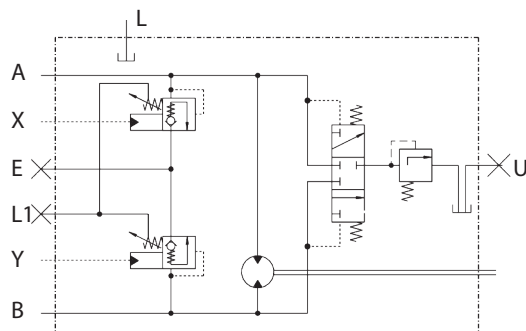
The HMF motor is a high-pressure fixed displacement motor for open and closed loop operation. Secondary valves enable customised definition of soft motor start-up and slowdown. With dual setting secondary valves the maximum acceleration and braking torque is additionally available. The settings and shifting ranges can be adjusted according to project-specific requirements, see section Function. Secondary protection and HMF P.

### HMF Fixed Displacement Motor

#### With Crossline Relief Valves Fixed Setting

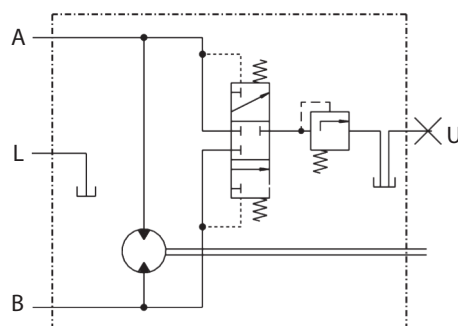


#### With Dual Pressure Crossline Relief Valves

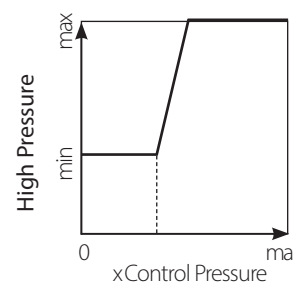


### HMF Fixed Displacement Motor

- A, B Work ports
- L, L1, U Case drain/vent connections
- X, Y Control connections for dual pressure crossline relief valve
- E Make up connection



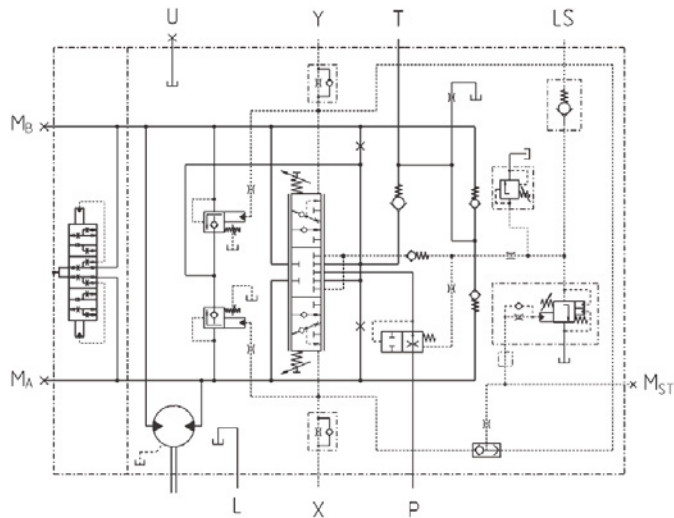
#### Dual Pressure Relief Valve, Pressure Setting



# Motor Types – HMF-P

## Fixed Displacement Motor

### HMF-P with integrated swing function



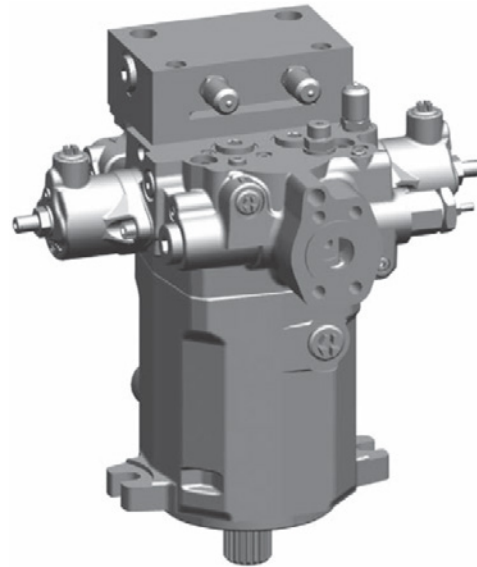
#### Features

- Directional control valve function
- Torque control function
- HP valves with controllable characteristic curves
- Priority function
- Secondary protection combined with make-up function
- Purge and case flushing function
- Anti reaction valve

#### Benefits

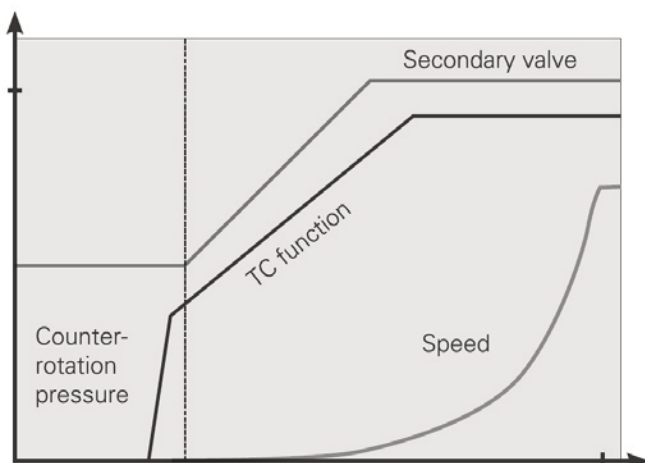
- Smooth low-speed operation
- High starting torque
- Torque and speed control
- Controllable counter rotation
- Compact design
- High power density
- High reliability
- Long service life

The HMF-P motor is a high-pressure fixed displacement motor for open loop operation. With integrated LS directional control valve and TC torque control it combines the benefits of DuraForce technology with all auxiliary functions typically required for application in swing and winch drives. The HMF-P is available in the rated sizes 35, 55, 75 and 105. Differing from the standard HMF, the nominal pressure is 280 bar, the peak pressure is 300 bar.



#### TC Function

For powerful and dynamic application in swing drives the TC function enables control pressure-dependent acceleration. Once the maximum rotating speed is received, torque control is superimposed and pressure level is reduced for energy-saving operation. If the control valve is reset to the neutral position, no additional control signal is generated and the rotary motion slows down uniformly. Active counter-rotation is possible with controllable valves. A counteractive signal is generated, and the rotary motion is decelerated along the characteristic counter-rotation pressure curve.



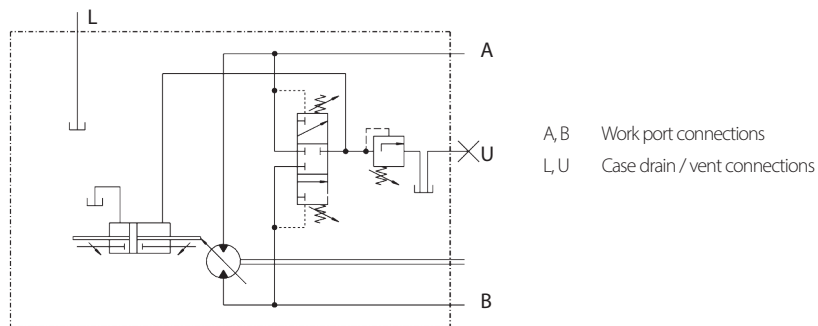
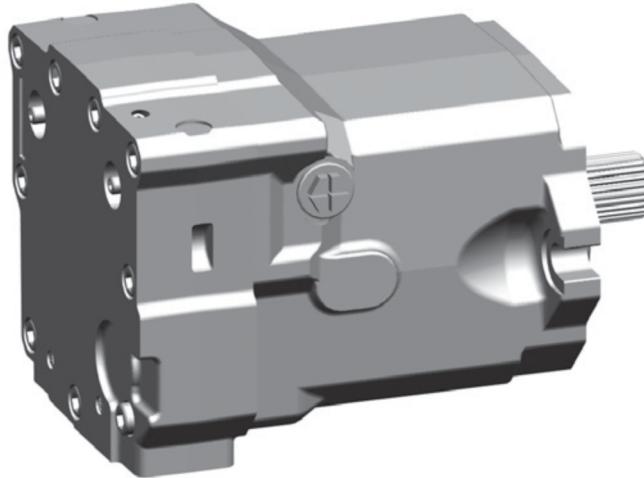
- P, T Work port connections
- L, U Case drain / vent connections
- L, S LS-pressure connection
- M Gauge ports

# Motor Types – HMA

Adjustable - Fixed Displacement Motor

The HMA motor is a high-pressure motor with adjustable displacement for open and closed loop operation. For application which requires dependent on the situation a reduced or increased displacement, the HMA offers the expected flexibility. Since the displacement can be adjusted on request stepless at a screw. For a well-adjusted torque.

**HMA**  
**Adjustable - Fixed**  
**Displacement Motor**



# Dimensions – HMV

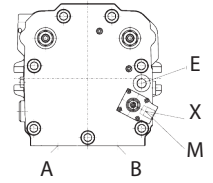
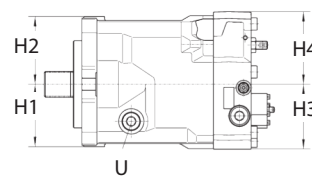
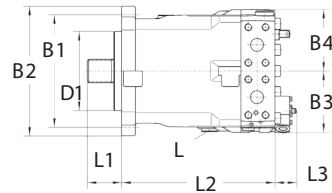
Rated Size		55	75	105	135	165	210	280
Flange Profile		2-hole Mounting Flange				4-hole	4-hole	
		SAE C	SAE C	SAE C	SAE D	SAE D	SAE E	SAE E
Shaft Profile		16/32 spline pitch				8/16DP		
in accordance with ANSI B92.1		21 teeth	21 teeth	23 teeth	23 teeth	23 teeth	15 teeth	15 teeth
D1 (mm)		127	127	127	152.4	152.4	165.1	165.1
B1 (mm)		181	181	181	228.6	228.6	224.5	224.5
B2 (mm)		208	208	208	258.0	258.0	269.0	269.0
B3 (mm)		86	95	96	108.0	125.0	134.0	156.0
B4 (mm)		95	95	96	108.0	125.0	134.0	156.0
B5 (mm)		86	95	96	108.0	125.0	on demand	on demand
B6 (mm)		85	95	96	108.0	125.0	on demand	on demand
B7 (mm) with electric override control		---	180	181	193	on demand	on demand	on demand
B8 (mm) with electric override control		---	180	181	193	on demand	on demand	on demand
H1 (mm)		80	86	91	98	98	135.0	135.0
H2 (mm)		83	93	99	103	98	135.0	135.0
H3 (mm)		84	93	95	108	120	134.0	151.5
H4 (mm)		90	105	106	114	132	133.0	152.5
H5 (mm)		84	93	96	107	118	on demand	on demand
H6 (mm)		90	105	105	114	132	on demand	on demand
H7 (mm) with electric override control		---	88	88	88	on demand	on demand	on demand
H8 (mm) with electric override control		---	92	92	92	on demand	on demand	on demand
L1 (mm)		41	56	56	75	75	75	75
L2 (mm)		212	226	247	270	314	336	381
L3 (mm) control	hydraulic control	33	33	33	33	5	5	8
	electric control	75	75	75	75	58	55	59
L4 (mm)		217	231	252	275	305	on demand	on demand
L5 (mm) control	hydraulic control	18	18	18	18	5	on demand	on demand
	electric control	70	70	70	70	58	on demand	on demand
L6 (mm) with electric override control		---	33	33	33	on demand	on demand	on demand
L7 (mm) with electric override control		---	28	28	28	on demand	on demand	on demand
L8 (mm) with electric override control		---	80	80	80	on demand	on demand	on demand
L, U		M22x1.5	M22x1.5	M22x1.5	M22x1.5	M27x2	M27x2	M33x2
E						M14x1.5		
Connection for external servo supply pressure feed								
X						M14x1.5		
Connection for hydraulic control								
M, M1 stepless Solenoid for electric control						see section Motor Types. HMV		
M2 Solenoid for brake pressure shut off						see section Motor types. HMV stepless		
Metric connection thread according to ISO6149								
Locking thread for the SAE high pressure-connections, metric according to ISO261 Hexagon socket head cap screws according to ISO4762								



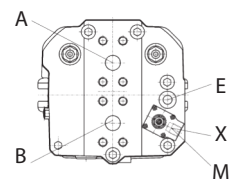
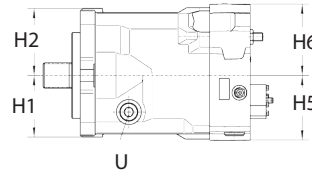
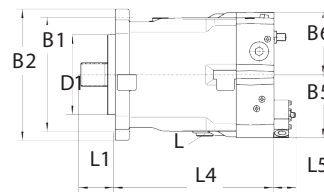
# Dimensions – HMV & HMR

## HMV

### Radial High Pressure-Connections

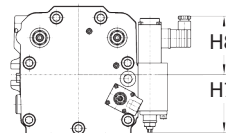
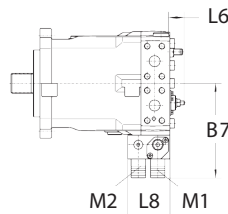


### Axial High Pressure-Connections

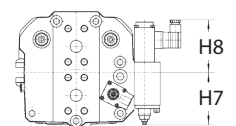
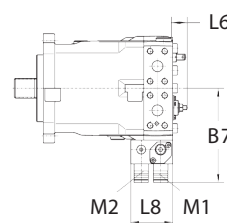


### HMV with Electric Override Control

#### Radial High Pressure-Connections

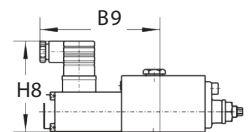
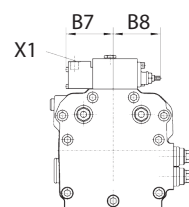
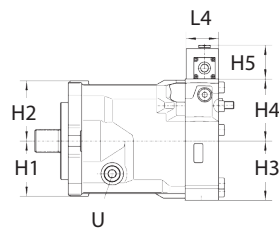
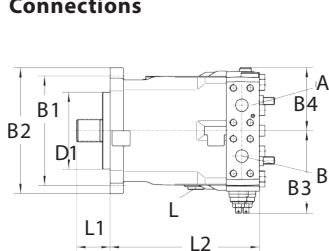


#### Axial High Pressure-Connections

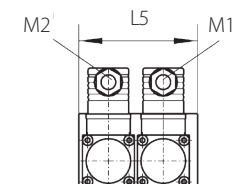
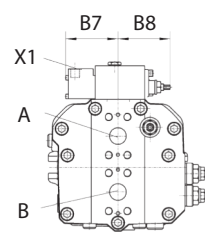
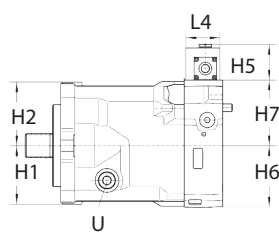
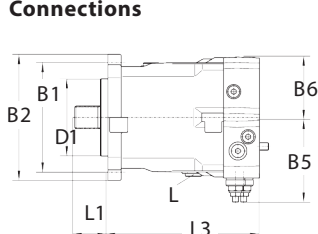


## HMR

### Radial High Pressure-Connections



### Axial High Pressure-Connections



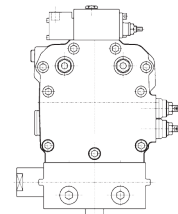
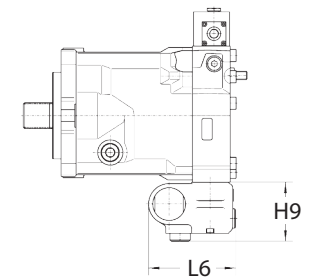
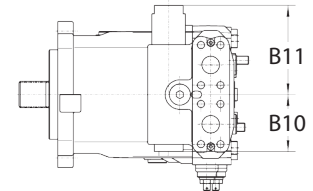
# Dimensions – HMR

## With Brake Valve – High Pressure-Connections

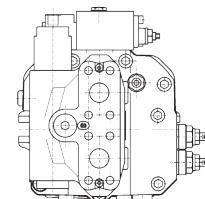
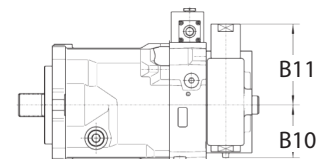
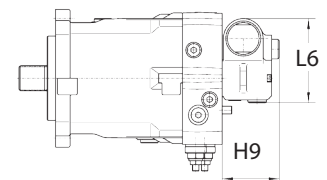
Rated Size	75	105	135	165
Flange Profile	SAE C	2-hole mounting Flange		SAE D
		SAE C	SAE D	
Shaft Profile		16/32 spline pitch		
in accordance with ANSI B92.1	21 teeth	21 teeth	23 teeth	23 teeth
D1 (mm)	127	127	152.4	152.4
B1 (mm)	181	181	228,6	228,6
B2 (mm)	208	208	256	256
B3 (mm) sec. relief valve	without	95	99	108
	with	135	136	140
B4 (mm) sec. relief valve	without	95	105	108
	with	12	105	114
B5 (mm) sec. relief valve	without	95	99	108
	with	135	139	141
B6 (mm)		102	105	114
B7 (mm)	pneumatic	74	74	74
	hydraulic	62	62	46
B8 (mm)		78	78	78
B9 (mm)		103	103	103
B10 (mm)		89	89	169
B11 (mm)		130	130	107
H1 (mm)		86	91	96
H2 (mm)		93	99	100
H3 (mm)		93	98	108
H4 (mm)		102	102	110
H5 (mm)		56	56	56
H6 (mm)		91	96	107
H7 (mm)		102	107	109
H8 (mm)		81	81	81
H9 (mm)		85	85	102
L1 (mm)		56	56	75
L2 (mm)		229	247	270
L3 (mm)		231	252	275
L4 (mm)		53	53	53
L5 (mm)		80	80	80
regulator with el. maximum displacement override and brake pressure shut off				
L6 (mm)		127	127	120
L <sub>U</sub>	M22x1.5	M22x1.5	M27x2	M27x2 X1
port for hyd. / pneum. max. displ. Override				
M14x1.5				
M1				
solenoid for electric maximum displacement override		see section Motor Types. HMR		
M2				
solenoid for brake pressure shut off		see section Motor Types. HMR		
Metric connection thread according to ISO 6149				
Locking thread for the SAE high pressure-connections, metric according to ISO 261				
Hexagon socket head cap screws according to ISO 4762				
Further threads, dimensions and versions with speed sensor are available on request				

### HMR with Brake Valve

#### Radial High Pressure-Connections



#### Axial High Pressure-Connections



# Dimensions – HMF

## High Pressure-Connections

Rated Size	28	35	50	75	105	135	165 HMA	210 HMA
Flange Profile	2-hole Mounting Flange				4-hole			
	SAE B	SAE B	SAE C	SAE C	SAE C	SAE D	SAE D	SAE E
<b>Shaft Profile</b>	16/32 spline pitch				8/16DP			
in accordance with ANSI B92.1	15 teeth	15 teeth	21 teeth	21 teeth	23 teeth	23 teeth	23 teeth	15 teeth
D1 (mm)	101.6	101.6	127	127	127	152.4	152.4	165.1
B1 (mm)	146	146	181	181	181	228.6	228.6	224.5
B2 (mm)	162	162	200	200	200	250	258	269
B3 (mm)	146	146	146	166	166	166	250	268
B4 (mm)	149	149	149	169	169	169	250	268
H1 (mm)	61	61	70	73	82	86	98	135
H2 (mm)	61	61	70	73	82	86	98	135
H3 (mm)	67	67	72	78	83	89	120	134
Crossover relief valves	without	67	72	78	83	89	120	134
	with fixed setting	108	108	116	119	128	137	---
	with dual pressure setting	129	129	137	140	149	158	---
H4 (mm)	69	69	69	79	83	88	132	133
H5 (mm)	64	64	69	75	80	86	132	133
L1 (mm)	41	41	56	56	56	75	75	75
L2 (mm)	193	193	202	229	254	277	314	336
L3 (mm)	191	191	200	227	252	275	305	336
L, U	M22x1.5						M27X2	M27X2
E	M18x1.5			M22x1.5			---	---

Connection for anti-cavitation oil supply

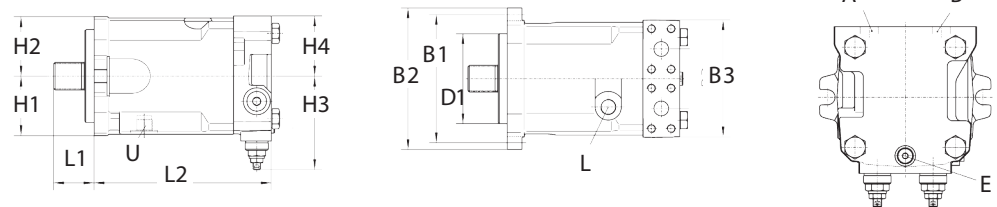
Metric connection thread according to ISO6149

Locking thread for the SAE high pressure-connections. Metric according to

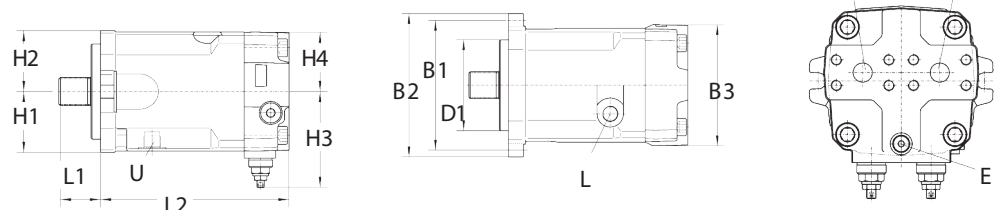
ISO261 Hexagon socket head cap screws according to ISO4762

### HMF High Pressure-Connections

#### Radial High Pressure-Connections



#### Axial High Pressure-Connections

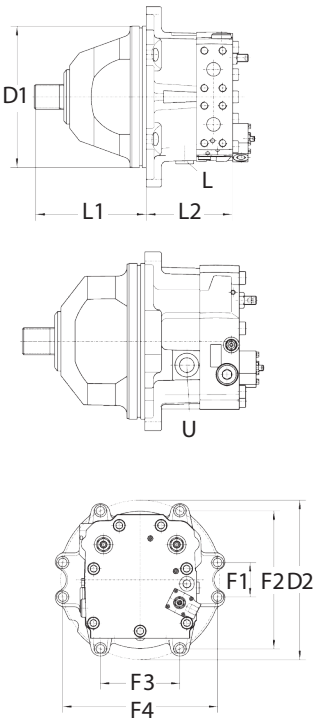


# Dimensions – Plug-in Motors and Connections

## Plug-in Motors

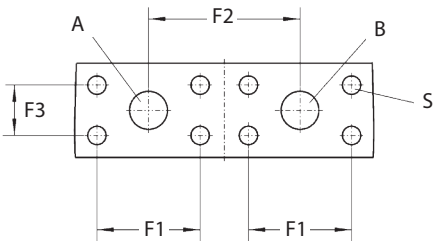
Here variable motor as example.  
For dimensions not listed please  
see tables before.

Rated Sizes	75	105	135
D1 (mm)	190.0	216.0	216.0
D2 (mm)	251.0	282.0	282.0
F1 (mm) 2-hole flange	—	55.8	55.8
F2 (mm) 2-hole flange	0.0	223.4	223.4
F3 (mm) 2-hole flange	—	129.0	129.0
F4 (mm) 2-hole flange	224.0	251.8	251.8
L1 (mm)	143.0	169.0	169.0
L2 (mm)	124.0	132.0	175.0



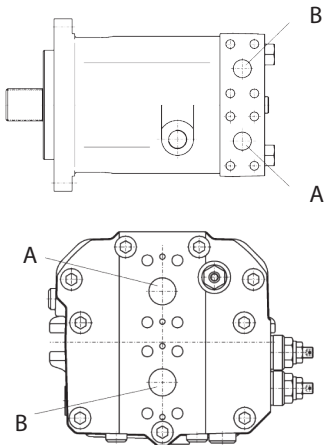
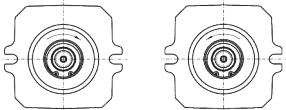
## Dimensions – Connections

Rated	Size	28/35	50/55	75	105	135	165	210	280	135D
F1	(mm)	50.8	50.8	57.2	57.2	57.2	66.6	66.6	66.6	57.2
F2	(mm)	74.0	74.0	84.0	84.0	84.0	102.0	102.0	102.0	84.0
F3	(mm)	23.8	23.8	27.8	27.8	27.8	31.8	31.8	31.8	27.8
A,B	(mm)	¾"	¾"	1"	1"	1"	1 ¼"	1 ¼"	1 ¼"	1"
S	(mm)	M10	M10	M12	M12	M12	M14	M14	M14	M12



## Input Flow and Drive Shaft Rotation

High Pressure at Port	Shaft Output Direction of Rotation	Right Hand	Left Hand
	HMV	B	A
	HMR	B	A
	HMF	A	B



# Modular System Features

The Danfoss motors are based on a modular system with the following characteristics. This enables our distribution partners to configure the product according to your requirements. The modular system is expanded continuously. Please consult our sales department for the latest characteristics.

## Modular System

### Features

- $V_{min}$
- Mounting flange
- Drive shaft
- $V_{max}$  control
- Control orifice
- Secondary valves
- Direction of HP-connections
- Purge valve setting
- Shuttle valve
- Drain port U, L1, L2
- Coupling flange
- PTO through-Drive
- Port threads
- Type of control
- Remote control pressure
- Start of control
- Voltage for E-controls
- Connectors for E-controls
- Displacement fixing
- Speed sensor
- Pilot pressure compensation
- Surface treatment

**Products we offer:**

- Cartridge valves
- DCV directional control valves
- Electric converters
- Electric machines
- Electric motors
- Gear motors
- Gear pumps
- Hydraulic integrated circuits (HICs)
- Hydrostatic motors
- Hydrostatic pumps
- Orbital motors
- PLUS+1<sup>®</sup> controllers
- PLUS+1<sup>®</sup> displays
- PLUS+1<sup>®</sup> joysticks and pedals
- PLUS+1<sup>®</sup> operator interfaces
- PLUS+1<sup>®</sup> sensors
- PLUS+1<sup>®</sup> software
- PLUS+1<sup>®</sup> software services, support and training
- Position controls and sensors
- PVG proportional valves
- Steering components and systems
- Telematics

**Danfoss Power Solutions** is a global manufacturer and supplier of high-quality hydraulic and electric components. We specialize in providing state-of-the-art technology and solutions that excel in the harsh operating conditions of the mobile off-highway market as well as the marine sector. Building on our extensive applications expertise, we work closely with you to ensure exceptional performance for a broad range of applications. We help you and other customers around the world speed up system development, reduce costs and bring vehicles and vessels to market faster.

Danfoss Power Solutions – your strongest partner in mobile hydraulics and mobile electrification.

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