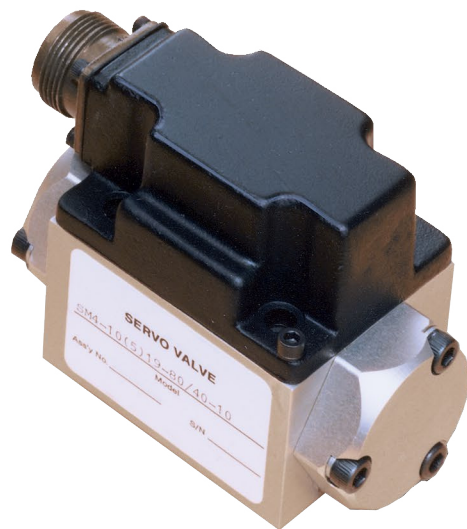
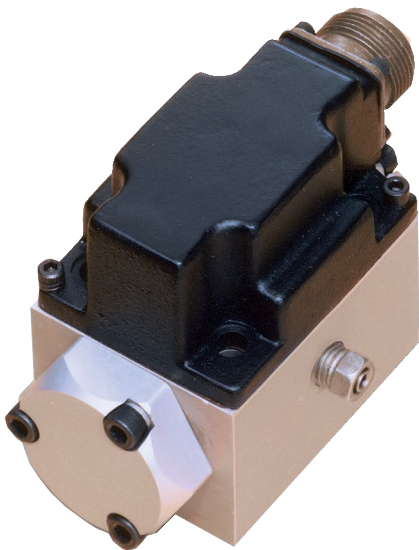
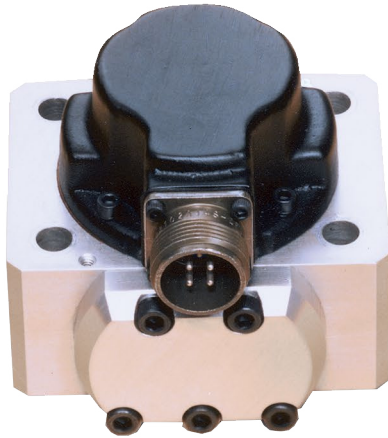
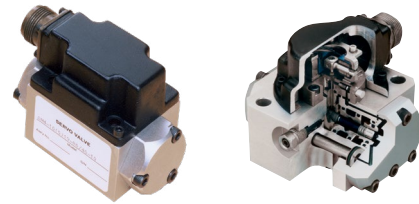


# Vickers® by Danfoss Servo valve tradeup program - SM4



# Here is the trade up incentive program you have been waiting for!

Danfoss guarantees your customer the best valve package anywhere, when they trade-up to our Vickers by Danfoss SM4 servo valves.



## Nobody does it better with features that include

- The industry's only jeweled feedback ball receiver eliminates "ball glitch" — a "no control" region on competing models
- Jeweled orifices on all models provide extremely long life
- Our flapper nozzle design provides a fast, stable response at a wide range of operating pressures
- A six (6) bolt torque motor tie down system that keeps the torque motor "put" in sawmill and other high "G" force applications
- Our O-ring sealed floating sleeve eliminates spool binding caused by sleeve distortion during valve bolt down and at high pressure
- Viton™ O-rings are standard on all models — not at a premium price, like other manufacturers
- A single 35 micron pilot filter on all models eliminates "null drift" caused by uneven filter degradation on competing dual filter models
- The industry's ONLY 3-year warranty on new and repaired valves
- Rated flows from 1 to 40 gpm
- Maximum pressure to 5000 psi

### Just send us a qualifying competitor's servo valve

By trading up and sending us a competitor's servo valve, an additional 25% discount will be issued **upon receipt of the competitor's valve at our Jackson, Michigan Servo Valve Plant. If the competitor's valve is not available to send back, the 25% discount will not be allowed on the trade-up program.** Participate in the best servo valve package and program in the industry (a new SM4). Take the time to send the competitor's servo valve back and receive the additional 25% discount.

### Order a back up valve and save!

Order a back-up valve and **save 15%** when ordered with any of the trade-up incentives.

### Once you have traded-up to Vickers by Danfoss

Only top-quality original specification parts are installed by qualified technicians. In addition, our fast turnaround ensures minimal downtime!

### Warranty

Make us your **First Choice** for servo valve and electronic repair and we will automatically renew the valve's **3-year warranty**.

Warranty issues will be evaluated at the repair facility. Return all products with a purchase order per the price schedule. If warranty is verified, a no-charge invoice will be issued to close out your purchase order. Product evaluation and repair cannot begin without your purchase order.

### Repair/evaluation

Each time you send Danfoss products to us for quality replacement parts or **Clean, Calibrate, and Refurbish**, our First Choice Repair Program automatically **renews the valve's 3-year warranty**.

### Turnaround time

24-hour, 72-hour, and 10-day time frames start when the product, with a purchase order, is received by our repair facility. This stops when the repaired product is shipped.

For emergency and 72-hour service, we reserve the right to substitute a new or remanufactured valve at repair prices.

### Ship the valve to

Danfoss Power Solutions  
Attn: Repair Department  
2425 West Michigan Avenue  
Jackson, MI 49202

### Include in the package

- Purchase order
- Danfoss RMA number (Email [cylindercustomerservice@danfoss.com](mailto:cylindercustomerservice@danfoss.com) or your customer service representative)
- Your "Bill to" and "Ship to" address, your contact person, and any special instructions

### To get the fastest service

- Mark your package "Urgent"
- Email a copy of your purchase order to [cylindercustomerservice@danfoss.com](mailto:cylindercustomerservice@danfoss.com) or your customer service representative

Danfoss Power Solutions, Nordborgvej 81, 6430 Nordborg, Denmark, Tel. +45 74 88 22 22, Fax +45 74 65 25 80  
[www.danfoss.com](http://www.danfoss.com), E-mail: [info@danfoss.com](mailto:info@danfoss.com)

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