

## Installation Guide

**ICAD 600A / ICAD 1200A**

Low ICM liquid temperature setting

027R9970

**NOTE!****It is important to keep ICAD magnets icefree****If the media temperature is lower than -30 °C (-22 °F) do the following:**

Use the tables below when setting the parameters for (i30) running and (i31) holding current.

T: Ambient temperature

**If ambient temperate varies over time, always select the highest temperature.**In parameter i10 (password), enter: **19**

In parameter i30 (running current), enter value from Table 1 (ICAD 600A) or Table 2 (ICAD 1200A)

In parameter i31 (holding current), enter value from Table 1 (ICAD 600A) or Table 2 (ICAD 1200A)

**Table 1**

ICAD 600A	i30 Parameter. Max value	i31 Parameter. Max value
T< 20 °C (68 °F)	20	20
20 °C (68 °F) < T < 30 °C (86 °F)	19	19
30 °C (86 °F) < T < 40 °C (104 °F)	18	18
40 °C (104 °F) < T < 45 °C (113 °F)	17	17
45 °C (113 °F) < T < 50 °C (122 °F)	15	15

**Table 2**

ICAD 1200A	i30 Parameter. Max value	i31 Parameter. Max value
T< 20 °C (68 °F)	20	20
20 °C (68 °F) < T < 30 °C (86 °F)	18	18
30 °C (86 °F) < T < 40 °C (104 °F)	15	15
40 °C (104 °F) < T < 45 °C (113 °F)	14	14
45 °C (113 °F) < T < 50 °C (122 °F)	11	11

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