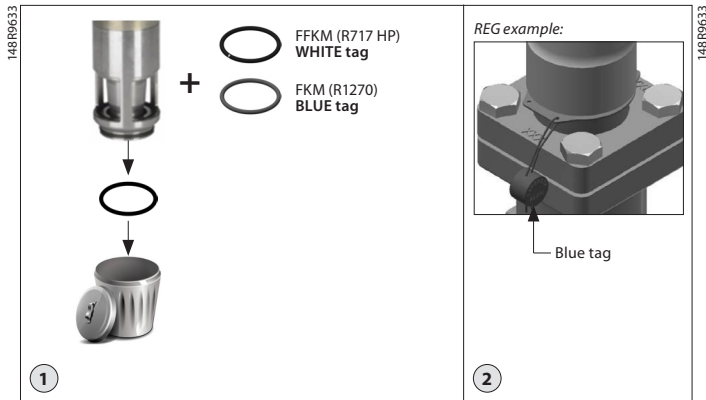


Installation Guide

**FFKM and FKM replacement O-ring kits for REG-SA/SB, DN 10 to 40
and SCA-X / CHV-X all sizes (DN 15 to 125)**


- Do not remove the bonnet while the valve is still under pressure.
- Remove the standard CR O-ring from the valve with a "soft" tool preventing scratching of the valve O-ring groove (fig. 1).
- Lubricate the O-ring with oil (same type as the compressor oil), then mount the new FFKM or FKM O-ring + tag (fig. 2) for the correct FFKM or FKM O-ring type.

FFKM O-ring (WHITE tag):

Applicable for R717 (NH₃) heat pump applications in the temperature range of +100°C and +150°C.

FKM O-ring (BLUE tag):

Applicable for R1270 (Propylene) applications in the continuous temperature range of -60°C and +150°C.