DEVIpipeguard™ 30/60 Industry





DEVIpipeguard™ Industry is a self-limiting heating cable that is mainly used for frost protection of pipes and for temperature maintenance in applications up to 120 °C powered or 190 °C unpowered cable. The cable allows steam cleaning in pipes. The heating element, the insulation and the outer jacket of

DEVIpipeguard™ Industry are made of fluoropolymers.

Fluoropolymer outer jacket offers increased protection against chemicals (oil and fuel) and abrasion.

A temperature-dependent resistance element between two parallel-guided copper conductors regulates and limits the heat output of the heating cable. This power setting takes place at every point of the heating cable, according to the ambient temperature prevailing there. If the temperature rises, the power of the cable is reduced. This self-limiting prevents overheating of the cable, even if it is overlaid. The heating cable can be

cut off at desired length by the parallel current supply. This simplifies planning and installation. All self-limiting heating cables must be over-temperature protected by a thermostat, as the output will decrease, but never be zero. The installation of a thermostat is recommended.

The cable is not approved for use in drinking water.

*An EPD is a document used to communicate transparently, the quantified environmental impacts of a product over its life cycle stages.

Benefits:

- Cut to length on site
- PVC free
- UV stable

Standard compliance:

• VDE E 0254: 94

Compliance symbols:





| Туре | Value |
|---|--|
| Nominal voltage | 230 V AC (max. 254 V AC) |
| Nominal output (min-max): DEVIpipeguard™ 30 Industry DEVIpipeguard™ 60 Industry | 30 W/m @ 10 °C (30-39 W/m @ 10 °C) 60 W/m @ 10 °C (54-72 W/m @ 10 °C) |
| Maximum permissible use temperature | 120 °C, powered 190 °C, unpowered |
| Minimum installation temperature | -5 ℃ |
| Minimum switched on temperature | -60 °C |
| Cable dimensions | 10,2 x 4,8 mm |
| Outer sheath | Red, Fluorpolymer |
| Minimum braid coverage | 70 % |
| Maximum resistance protective braid | 18,2 Ω/Km |
| Bending Ø, min. | 50 mm (Ø to the inside of the tape) |
| IP Class | IPX7 |

Types: DEVIpipeguard™ 30 Industry

| Item no. | Length | ength Min-max length per drum Number of length allowed on drum, max | | Nominal output @ 10°C | EAN no. | |
|----------|---------------|---|---------------|--------------------------|---------------|--|
| 140F8500 | Drum, 300 m | 300 m | 1 | 30 W/m | 5703466195673 | |
| 140F8501 | Cut-to-length | 1 - 300 m | 1, max. 300 m | 30 W/m | 5703466197257 | |

Types: DEVIpipeguard™ 60 Industry

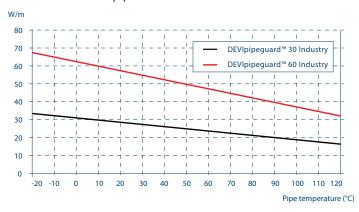
| Item no. | Length | Min-max length per drum | Number of length allowed on drum, max | Nominal output @ 10°C | EAN no. |
|----------|---------------|-------------------------|---------------------------------------|--------------------------|---------------|
| 00109027 | Drum, 300 m | 300 m | 1 | 60 W/m | 5703466163498 |
| 140F8502 | Cut-to-length | 1 - 300 m | 1, max. 300 m | 60 W/m | 5703466197264 |

Maximum heating circuit length on a pipe, with circuit breaker with C-characteristic

| Switch on temperature | r W/m | | DEVIpipeguard™ 30 Industry | | | | r W/m | DEVIpipeguard™ 60 Industry | | | | |
|--------------------------|-------|------|----------------------------|------|------|-------|-------|----------------------------|------|------|------|----|
| Switch of temperal | 10 A | 16 A | 20 A | 25 A | 32 A | Power | 10 A | 16 A | 20 A | 25 A | 32 A | |
| 30 ℃ | 25,5 | 65 | 104 | 130 | 133 | 133 | 52,4 | 36 | 58 | 73 | 75 | 75 |
| 20 °C | 27,7 | 61 | 98 | 122 | 133 | 133 | 56,2 | 34 | 55 | 69 | 75 | 75 |
| 10 °C | 30,0 | 58 | 92 | 115 | 133 | 133 | 60,0 | 32 | 52 | 65 | 75 | 75 |
| 0°C | 32,3 | 54 | 87 | 109 | 133 | 133 | 63,8 | 31 | 49 | 61 | 75 | 75 |
| -10 °C | 34,5 | 52 | 83 | 103 | 129 | 133 | 67,6 | 29 | 47 | 58 | 73 | 75 |
| -20 °C | 36,8 | 49 | 79 | 98 | 123 | 133 | 71,4 | 28 | 45 | 56 | 70 | 75 |
| -30 °C | 39,0 | 47 | 75 | 94 | 117 | 133 | 75,2 | 27 | 43 | 53 | 67 | 75 |

Power output characteristic

Output of heating cable installed and measured on a pipe.



Accessories

| 1000330110 | | | | | |
|------------|---------------|---|--|--|--|
| ltem no. | EAN no. | Туре | Description | lmage | |
| 00109007 | 5703466167397 | Connection kit for DEVIpipeguard 30/60 Industry (PT-30/60) heating cables | With clamping block for the connection of cold lead and heating cable, shrink end-cap, shrink tubes, bitumen gaskets and ferrules. | | |
| 00109026 | 5703466135778 | Connection kit for DEVIpipeguard 30/60 Industry (PT-30/60) heating cables | For mounting in connection box with screw connections. With cable gland M20x1,5 with locknut, shrink end-cap, shrink tubes, bitumen gasket and ferrules. | | |
| 19400167 | 5703435002858 | Polyester box ABSC for DEVlice- guard™ and DEVIpipeguard™ | For SLC (DEVliceguard, DEVlpipeguard) | S. S | |
| 19405851 | 5703435002964 | Bracket | Fitting for connection of housing (19400167) to pipes | | |
| 11010410 | 5703435031001 | Insulation introduction | With mounting plate M20 60x60x1 mm AlSI304; Cable gland U17 M20x1,5; Cable gland M25 | | |
| 19805076 | 5703435003053 | Tape aluminium 38 mm x 50 m | Self-adhesive, with 2-colour warning label, max. 75 °C | 5 | |