Motion Control Valves

1SEL140

Overcenter Valve, Two Stage Counterbalance, Direct Acting, Port 3 Pilot

380 bar [5500 psil • 140 l/min [37 US gpm]

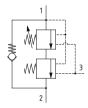
■ DESCRIPTION AND OPERATION

This is a direct acting overcenter valve, which is a pilot assisted relief valve with a free flow check. With the total relief pressure setting (fixed pressure relief setting plus counterbalance pressure setting) set at around 1.3 times the maximum load induced pressure, the valve will prevent flow from taking place between ports 1 and 2. The relationship between the two settings will be application dependent. The more unstable the application, the higher the counterbalance pressure setting should be with the fixed pressure relief setting making up the remainder of the setting. When pilot pressure is applied to port 3, it acts on two separate areas, one gives a very low pilot ratio 0.4 to 1 and the other slightly higher 4.3 to 1. When piloted, the valve will meter the flow from port 1 to 2 compensating for any change in pilot pressure due to over-running or unstable loads. If the load pressure decays very quickly, then the lower pilot ratio poppet will return at a high pilot pressure preventing total loss of control and subsequent instability. As the pilot pressure increases, the counterbalance portion of the pressure will be removed allowing full cylinder force to ensue. Free flow from port 2 to port 1 can take place freely through the check portion of the valve. These valves are ideal in the most severe applications bringing stability, load holding, and hose failure protection to long slender booms and traditionally unstable applications.

DIMENSIONS Ø53.00 (2.08) mm [in] Turn CW to increase pressure setting and CCW to decrease pressure setting 17.00 A/F Torque lock nut to 20-25 Nm [15-18 ft lbs]" 46.00 A/F 112.50 (4.43) 57.00 (2.24) M36 x 2.0 Thread L.S 25.00 (0.98) 46.00 (1.81) (V) 2 (C) 1 Installation Torque Ø44.10 (1.74) 150 Nm [110 ft. lbs]

Danfoss

■ SCHEMATIC

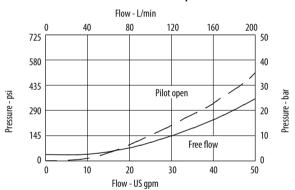


■ PERFORMANCE DATA

Rated pressure	380 bar [5500 psi]
Rated flow	140 l/min [37 US gpm]
Max total relief pressure	380 bar [5500 psi]
Max recommended load pressure at max setting	280 bar [4000 psi]
Pilot Ratio	6.1:1 (Primary); 0.5:1 (Secondary)
Leakage	0.3 ml/min nominal [5 drops/min]
Weight	1.2 kg [2.5 lb]
Cavity	A20094-T17A

PERFORMANCE CURVES

Pressure Drop



MODEL CODE

F - 30 - S - 220 - 60 1SEL140 -**Adjustment Option Counterbalance Pressure Setting** Code - Pressure setting in bar N - Non-adjustable option, contact technical support (10 bar increments within specified Pressure Range) Code **Total Relief Pressure Range** 60 Counterbalance Fixed Pressure Range **Fixed Pressure Setting Pressure Range** Code - Pressure setting in bar Bar Psi Bar Psi Baı Psi (10 bar increments within specified Pressure Range) Code Bar

Code 20 [2465-4640] [290-1450] 170-320 150-200 [2175-2900] 20-100 60 [870] Standard Setting 220 [3190] 160 [2320] 230-380 [3480-5500] 220-270 [3190-3900] 20-100 [290-1450] Standard Setting 280 [4060] 220 [3190] [870] [4500-5500] [3630-4500] 20-100 [290-1450] Standard Setting [4200] [870] 350 Std setting made at 4.5 I/min

Seal Option Code Seal kit S-Buna-N SK1116 SV-Viton SK1116V

Psi

[3190]

Bar

60

220

220

Psi

[870]