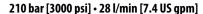
# **Proportional Valves**

## PFR24A

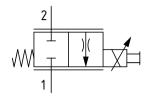
Proportional Flow Control Valve, Spool Type, Normally Closed, Direct Acting, Pressure Compensated



## **■ DESCRIPTION AND OPERATION**

This is a 2-way, spool type, normally closed, pressure compensated proportional flow control valve. In the de-energized condition, the valve is closed in both directions. Energizing the coil will open the valve proportionally between port 2 and port 1, controlling the flow regardless of changes in differential pressure. The valve also provides some compensation when flow takes place from port 1 to 2.

### **SCHEMATIC**



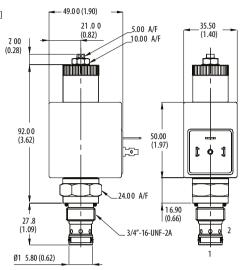
#### **■ PERFORMANCE DATA**

Rated pressure	210 bar [3000 psi]
Max Regulated Flow	28 l/min [7.4 US gpm]
Leakage	200 ml/min@ 210 bar [3000 psi]
Maximum Hysteresis	4%
Recommended PWM frequency	200 Hz
Threshold current	25-30% of rated current
Coil Options	C16
Weight	0.2 kg [0.44 lb]
Cavity	A6701

## **DIMENSIONS**

mm [in]

**Coil Not Torque** 3.4 Nm [2.5 ft lbs]

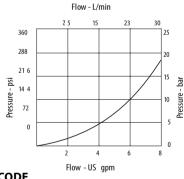


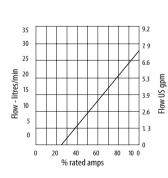
Danfoss

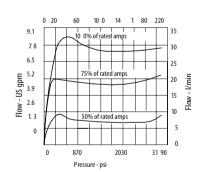
Installation torque A - 30 Nm (22 lbs ft)

## **PERFORMANCE CURVES**

Pressure drop curves

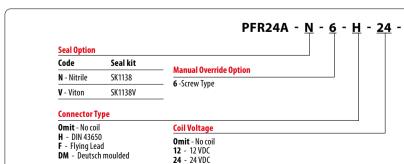






Pressure differential - bar

## **MODEL CODE**



#### Code Ports Aluminium Omit No housing 2W 1/4" BSP A12592 3W 3/8" BSP A7450 A19355

- \* Aluminum bodies are to be used for pressures less than 210 bar [3000 psi].
- \* Additional housings available

**DM** - Deutsch moulded