

Data sheet

Electric Regulating Valve Type KVS



KVS is a series of electronic suction modulating valves for AC transport and refrigeration applications.

Accurate temperature or pressure control is obtained by modulating the refrigerant flow in the evaporator with a current or voltage driver.

With an EKC 368 controller (current driver) and an AKS sensor placed in the media to be controlled, an accuracy better than \pm 0.5K can be obtained.

The balanced design provides bi-flow operation as well as solenoid shut-off function in both flow directions at MOPD 33 bar (478 psig).

Features

- · Biflow.
- High resolution for precise control.
- Wide range for all common refrigerants R22, R134a, R404A, R407A, R407C, R407F, R422B, R422D, R438A, R448A, R449A, R450A, R452A, R507, R513A, R410A, R1234ze and other refrigerants
- Balanced port design (KVS 42).
- · Solenoid tight shut-off.

- · Low power consumption.
- Corrosion resistant design external as well as internal.
- Cable and connector assemblies as accessories.
- For manual operation and service of KVS valves an AST-g service driver is available.
 For further information please contact Danfoss (Commercial Refrigeration & Air Conditioning Controls).



Technical data

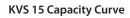
Parameter	KVS 15	KVS 42				
Compatible refrigerants	R22, R134a, R404A, R407A, R407C, R407F, R422B, R422D, R438A, R448A, R449A, R450A, R452A, R507, R513A, R410A, R1234ze and other refrigerants	R22, R134a, R404A, R407A, R407C, R407F, R422B, R422D, R438A, R448A, R449A, R450A, R452A, R507, R513A, R410A, R1234ze and other refrigerants				
Refrigerant oil	All mineral and ester oils	All mineral and ester oils				
CE marking	No	Yes				
MOPD	33 bar / 478.6 psig	33 bar / 478 psig				
Max. working pressure	45.5 bar / 660 psig	34 bar / 493 psig				
Inlet fluid temperature	-40 to +65 °C / -40 to +149 °F	-40 to +65 °C / -40 to +149 °F				
Ambient temperature	-40 to +60 °C / -40 to +140 °F	-40 to +60 °C / -40 to +140 °F				
Total stroke	13 mm / 0.5 inch	17.2 mm / 0.68 inch				
Motor enclosure	IP 67	IP 67				
Material of Construction	Body and AST Encloser: Brass Connector: Copper	Body and AST Encloser: Brass Connector: Copper				

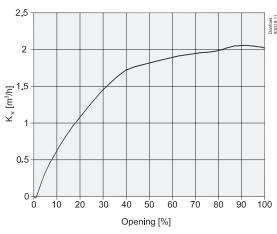
Electrical data

Parameter	KVS 15 and KVS 42
Stepper motor type	Bi-polar - permanent magnet
Step mode	2 phase full step
Phase resistance	52 Ω ±10%
Phase inductance	85 mH
Holding current	Constant voltage drive: Depends on application. Chopper drive: full current allowed (100% duty cycle)
Step angle	7.5° (motor), 0.9° (lead screw), Gearing ration 8.5:1. (38/13)2:1
Nominal voltage	Constant voltage drive: 12 V DC -4% – 15%, 150 steps/sec.
Phase current	(Using chopper drive) 100 mA RMS -4% +15%,
Max. total power	Voltage / current drive: 5.5 / 1.3 W (UL: NEC class 2)
Step rate	Constant voltage drive: 150 steps/sec. Chopper current drive: 0 – 300 steps/sec. 300 recommended
Total steps	KVS 15: 2625 [+160 / -0] steps KVS 42: 3810 [+160 / -0] steps
Full travel time	KVS 15: 17 / 8.5 sec. (voltage / current) KVS 42: 25.4 / 12.7 sec. (voltage / current)
Lifting height	KVS 15: 13 mm / 0.5 inch KVS 42: 17.2 mm / 0.68 in
Reference position	Overdriving against the full close position
Electrical connection	M12 connector

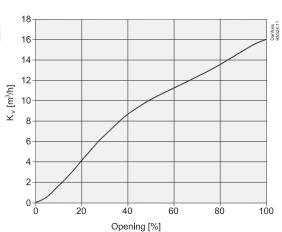
Compatible controller / driver	EKC 368 / EKD 316 or EKD 316C
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Flow curves



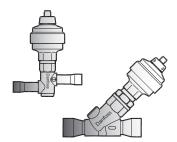


KVS 42 Capacity Curve





Ordering



KVS valves in single pack

			Rated ca	Connections					
Туре	R2	22	R134a		R404A	/R507	OI	Code no.	
	kW	TR	kW	TR	kW	TR	mm	in.	single pack
VVC 1E	15 5.15 1.31 3.78 0.94 4.58	1 50	1.07	16	5/8	034G4252			
KVS 15		1.51	3.76	0.54	4.50	1.07	22	7/8	034G4253
			29.3	8.3		10.0	22	7/8	034G2858
KVS 42	40.4	11.4			35.3		28	11/8	034G2850
KV342	40.4	11.4			33.3		35	13/8	034G2851
							-	15/8	034G2852

⁾ Rated capacity is the valve capacity at evaporating temperature t_e = -10° C (14°F), condensing temperature t_c = $+25^{\circ}$ C (77°F) and pressure drop across valve Δp = 0.2 bar (2.9 psig).

Accessories: M12 Female Connector Cable

Spare parts

Actuator with integrated M12 connection

Items	Description	Quantity [pcs]	Code no.
	Actuator with integrated M12 with Ceramic bearing (incl. metal gasket) for KVS 15	1	034G2088
No. Code	Actuator with integrated M12 with ceramic bearing (incl. metal gasket) for KVS 42	1	034G2087
0	Metal Gasket	1	034G2344



Accessories:

M12 angle cable

M12 angle female connector is intended for use with a standard M12 male connector, available on stepper motor valves.

This cable is designed to offer high flexibility and small outer diameters with tensile strength. The angle way M12 cable consist of paired, twisted wires, which decreases mutual influence between signals transmitted along the cable and reduces influence of external sources of interference. The cables thus provides a higher degree of protection against lost steps compared to other cables.

Approvals









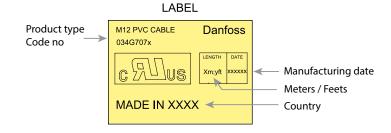
Specification

Jacket	PVC - black
Cable outer sheath	Oil - resistant
Water proof rating	IP 67
Operating temperature range	-40 – +80 °C
Wire type	Twisted pair, cross section 20 AWG / 0.5 mm2
Cable outer diameter	7.0 mm
Minimum bending radius	10 x cable diameter
Cable combustibility / test	Flame retardant / VW-1 / CSA FT - 1
M12 standard	EN 61076-2-101
Reference standard	UL style 2464 and DIN VDE 0812
LVD directive	73/23/EEC and 93/68/EEC

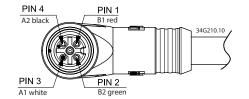
Ordering

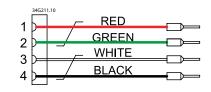
Cable	Cable length (L)	Insulation	Packing format	Code no.	
DVC black	2 m / 6.6 ft	SR-PVC	Single pack	034G7073	
PVC - black	8 m / 26.2 ft	SR-PVC	Single pack	034G7074	

Identification

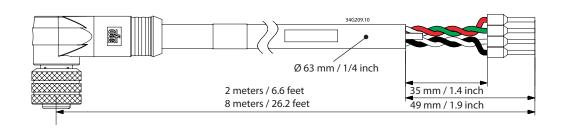


Connections





Dimensions





8

9

5 6 7

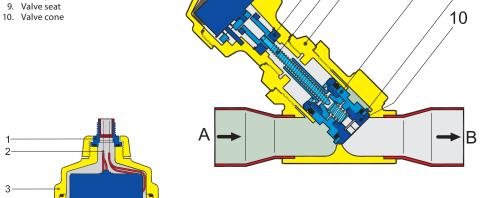
Design

⚠ Note:

Flow direction from A to B refers the normal flow.

KVS 42

- 1. M12 Connector
- 2. 3. Glass seal AST motor housing
- Stepper motor Bearing Spindle
- 4. 5. 6. 7. 8.
- Top nut Valve piston



2

1

3 4

KVS 15

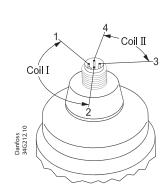
- 1. M12 connection
- 2. Glass seal
- 3. AST motor housing
- Stepper motor

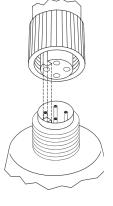
- 5. Bearing6. Spindle7. Cone and lead nut8. Valve seat

Electrical wiring

⚠ Note: Electrical check of stepper motor and

wiring: coil I = 52 ohmcoil II = 52 ohm







Stepper motor switch sequence

	CTED	Co	il I	Со		
	STEP	Red	Red Green White Black		Black	
	1	+	-	+	-	
↑ CLOSING ↑	2	+	-	-	+	\downarrow OPENING \downarrow
	3	-	+	-	+	
	4	-	+	+	-	
	1	+	-	+	-	

If the controller driving the KVS valve is from another manufacturer than Danfoss or a custom design, the following points must be considered in order to overcome potential step loss.

a. To ensure total closing of the valve, the controller should have a function to overdrive the valve in the closing direction. It is recommended to overdrive ten percent of the full step range at appropriate intervals.

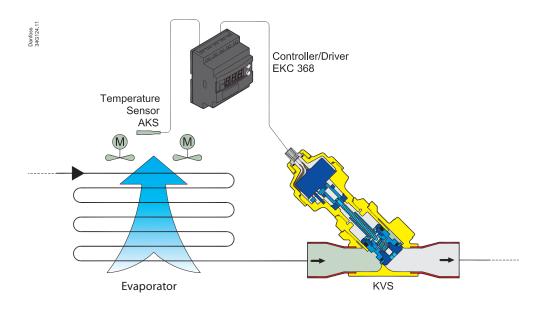
b. The amount of lost steps may increase as a function of the amount of changes of the opening degree. Such designed controller should be able to compensate the lost steps after a defined number of changes in opening degree.



Warning:

At power failure the KVS valve will remain in the opening position it has at the moment of power failure, unless a safety device in the form of a battery backup is installed.

Valve application



Valve operation

The KVS valves operate modulating by electronically controlled activation of the AST stepper motor. The motor is a type 2-phase bipolar, which stays in position, unless power pulses from a driver initiate the two discrete sets of motor stator windings for rotation in either directions.

The direction of the rotation of the spindle depends on the phase relationship of the power pulses. This is decisive for the travel of the piston.

The motor is operating the spindle, whose rotating movements are transformed into linear motion by the transmission in the cage assembly. The AST motor housing has an integrated M12 connector.

The KVS 42 valves have a pressure slide port respectively exponential cone, combining the best performance qualities at part load conditions as well as providing a zero-resistance at maximum capacity.

The piston design is fully power balanced, giving identical bi-flow performance capabilities and nearby identical maximum capacities.

Closing the valve by overdriving, ensures that the reference number in steps is always correct.

Operating the KVS series requires a controller with either 12 V dc voltage drive (5.5 W) or using chopper drive (100 mA RMS).

Danfoss EKC 368 in an example of a qualified controller.



⚠ Note:

Cable length between driver and actuator exceeding 10 m (30 feet) can set off self-induction with reduction in the transmitted power and irregularity in the sequences as consequence.

This may result in loss of steps now and again or more permanent inadequate power supply to the step motor.

The driver circuit as well as the cable specifications are part of this interference.

Please contact Danfoss for further information and possible countermeasures.





Coolselector2®

For easy and precise selection of valve, use Danfoss' CoolSelector2 $^{\circ}$ software. You can find the KVS valves on the group, "Control and regulating valves".

You can download it from http://coolselector.danfoss.com

Valve sizing

For optimum performance, it is important to take into consideration all system conditions and requirements. Selection is also dependent on an acceptable pressure drop across the valve. The following information will be needed when sizing a KVS valve:

- Refrigerant
- Evaporator capacity Qe in kW or TR
- Evaporating temperature te in °C or °F
- Liquid temperature ahead of expansion valve t.in °C or °F
- Max. acceptable pressure drop in the KVS valve in bar or psig
- · Connection size

Valve selection *Example*

In valve selection it may be necessary to apply a correction factor to the actual evaporator capaity. This correction is required when system conditions are different than table conditions. Selection also depends on having an acceptable pressure drop across the valve. The following example illustrates correct sizing.

- · Refrigerant: R 404A
- Evaporator capacity: Q_e = 20 kW / 5.7 TR
- Evaporating temperature: $t_e = -10^{\circ}\text{C} \sim 3.4 \text{ bar} / 14^{\circ}\text{F} \sim 49.3 \text{ psig}$
- Liquid temperature ahead of expansion valve: t₁ = 25°C / 77°F
- Max. pressure drop in the valve:
 Δp = 0.2 bar / 2.9 psig
- · Connection type: Solder
- Connection size: 11/8 in.

Step 1

Determine the correction factor for liquid temperature trahead of expansion valve.

From the correction factors table (see below) a liquid temperature of 25°C / 100°F, R404A corresponds to a factor of 1.0.

Correction factors for liquid temperature $t_{\scriptscriptstyle I}$

t _i °C	10	15	20	25	30	35	40	45	50
R134a	0.88	0.92	0.96	10	1.05	1.10	1.16	1.23	1.31
R22	0.90	0.93	0.96	10	1.05	1.10	1.13	1.18	1.24
R404A / R507 —	0.84	0.89	0.94	1.0	1.07	1.16	1.26	1.40	1.57
R407C	0.88	0.91	0.95	1.0	1.05	1.11	1.18	1.26	1.35

Step 2

Corrected evaporator capacity is $Q_e = 20 \times 1.0 = 20 \text{ kW} \ / \ 5.7 \times 1.0 = 5.7 \text{ TR}$

Step 3

Now select the appropriate capacity table, R404A, and choose the column for an evaporating temperature of $t_e = -10^{\circ}\text{C}\,/\,14^{\circ}\text{F}.$

Using the corrected evaporator capacity, select a valve that provides an equivalent or greater capacity at an acceptable pressure drop across the valve of 0.2 bar / 2.9 psig.

KVS 42 delivers 33.32 kW / 9.5 TR at a 0.2 bar / 2.9 psig) pressure drop across the valve.

Based on the required connection size of $1^{1/8}$ in, the KVS 42 is the proper selection for this example.

Rated Capacity (kW)

SI units

		Rated capacity [kW]													
	t _e				KVS 42										
			Pres	sure dr	ор Др	[bar]		Pressure drop Δp [bar]							
	[°C]	0.05	0.1	0.2	0.3	0.5	0.7	0.05	0.1	0.2	2	0.3	0.5	0.7	
	10	3.30	4.65	6.52	7.93	10.1	11.7	25.5	36.0	50.	5 6	51.4	78.1	91.0	
	0	2.71	3.81	5.34	6.47	8.18	9.46	21.0	29.6	41.	4 5	50.1	63.7	73.3	
R404A	-10 =	2.20	3.00	4.30	5.10	6.49	7.43	17.0	23.9	33.	3)4	10.2	50.3	57.5	
NAUAN	-20	1.75	2.45	3.39	4.06	5.00	5.61	13.6	19.0	26.	3 3	31.5	38.7	43.5	
	-30	1.37	1.91	2.60	3.08	3.67	3.97	10.6	14.8	20.	2 2	23.9	28.5	30.8	
	-40	1.04	1.44	1.92	2.22	2.49	2.50	8.08	11.1	14.	9 1	17.2	19.3	19.4	

Step 4

KVS 42, 11/8 in.:

Single pack code no. 034G2850

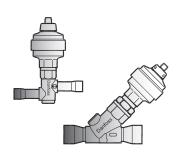


SI units

Correction factor table

t _I °C	10	15	20	25	30	35	40	45	50
R134a	0.88	0.92	0.96	1.0	1.05	1.10	1.16	1.23	1.31
R22	0.90	0.93	0.96	1.0	1.05	1.10	1.13	1.18	1.24
R404A / R507	0.84	0.89	0.94	1.0	1.07	1.16	1.26	1.40	1.57
R407C	0.88	0.91	0.95	1.0	1.05	1.11	1.18	1.26	1.35

Capacities



Rated Capacity (kW)

				KV:	S15				KV	5 42			
	t <u>.</u> [°C]		Pr	essure dr	op Δp [ba	ar]			Pr	essure dr	op Δp [b	ar]	
	7	0.05	0.1	0.2	0.3	0.5	0.7	0.05	0.1	0.2	0.3	0.5	0.7
	10	2.94	4.12	5.73	6.91	8.62	9.84	22.75	31.92	44.43	53.54	66.82	76.28
R134a	0	2.38	3.33	4.60	5.50	6.75	7.56	18.46	25.81	35.67	42.65	52.32	58.56
N134a	-10	1.90	2.64	3.61	4.26	5.07	5.46	14.72	20.47	27.96	33.00	39.27	42.29
	-20	1.48	2.05	2.74	3.15	3.52	3.55 ¹)	11.50	15.85	21.20	24.42	27.30	27.47 ¹⁾
	10	3.30	4.65	6.52	7.93	10.08	11.74	25.54	35.99	50.53	61.43	78.11	91.00
	0	2.71	3.81	5.34	6.47	8.18	9.46	21.01	29.56	41.37	50.14	63.35	73.30
R404A	-10	2.20	3.09	4.30	5.19	6.49	7.43	17.03	23.91	33.32	40.20	50.28	57.54
NAUAA	-20	1.75	2.45	3.39	4.06	5.00	5.61	13.58	19.00	26.29	31.47	38.72	43.47
	-30	1.37	1.91	2.60	3.08	3.67	3.97	10.61	14.76	20.18	23.85	28.47	30.78
	-40	1.04	1.44	1.92	2.22	2.49	2.50 ¹)	8.08	11.14	14.91	17.20	19.26	19.39 ¹)
	10	3.58	5.04	7.06	8.56	10.84	12.57	27.73	39.04	54.69	66.34	83.98	97.37
R407C	0	2.94	4.14	5.77	6.97	8.74	10.03	22.81	32.05	44.71	54.01	67.74	77.75
K40/C	-10	2.39	3.34	4.63	5.55	6.86	7.74	18.48	25.88	35.87	43.03	53.14	59.94
	-20	1.90	2.64	3.62	4.29	5.16	5.62	14.70	20.48	28.07	33.26	39.96	43.56
	10	3.74	5.26	7.38	8.96	11.36	13.19	28.95	40.76	57.16	69.40	88.01	102.22
	0	3.14	4.41	6.16	7.45	9.38	10.80	24.30	34.16	47.73	57.74	72.66	83.70
R22	-10	2.60	3.64	5.06	6.09	7.57	8.60	20.12	28.21	39.21	47.17	58.63	66.60
NZZ	-20	2.12	2.96	4.07	4.85	5.90	6.54	16.40	22.90	31.55	37.59	45.75	50.67
	-30	1.69	2.35	3.18	3.73	4.36	4.57	13.10	18.18	24.68	28.92	33.79	35.44
	-40	1.32	1.81	2.39	2.71	2.89 ¹)	x 1)	10.23	14.02	18.52	20.99	22.37 ¹)	x 1)

The valves in the capacity table refer to the evaporator capacity and based on liquid temperature

t = 30°C, superheat = sub cooling = 0 K.

* The conditions printed are the most common for the different refrigerants.

Other conditions can be calculated with Danfoss calculation software CoolSelector®

* The pressure drop across the valve is assumed to be the difference between evaporation pressure and suction pressure.

1) The capacity of vapour flow will not increase for pressure drops above the critical pressure drop.



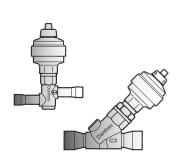
Correction factor table

							US	units
t _i °F	50	60	70	80	90	100	110	120
R134a	0.79	0.82	0.86	0.90	0.95	1.0	1.06	1.13
R22	0.82	0.85	0.88	0.92	0.96	1.0	1.05	1.10
R404A / R507	0.71	0.75	0.80	0.85	0.92	1.0	1.10	1.24
R407C	0.78	0.81	0.85	0.89	0.94	1.0	1.07	1.15

Capacities

Rated Capacity (TR)

(TR) = ton of refrigerants



				KV	S15		KVS 42									
	t _e [°F]		Pr	essure di	rop Δp [p	si]		Pressure drop Δp [psi]								
		0.7	1.5	3	5	7	10	0.7	1.5	3	5	7	10			
	50	0.86	1.25	1.73	2.19	2.53	2.91	6.65	9.66	13.44	16.96	19.60	22.58			
R134a	30	0.68	0.98	1.36	1.69	1.93	2.17	5.28	7.63	10.53	13.12	14.96	16.83			
N 134a	10	0.53	0.76	1.03	1.26	1.40	1.49	4.10	5.88	7.99	9.74	10.82	11.58			
	-5	0.43	0.61	0.82	0.96	1.03	1.03¹)	3.34	4.74	6.32	7.46	7.95	8.01 ¹)			
	50	0.98	1.43	2.00	2.56	3.00	3.53	7.59	11.06	15.53	19.84	23.23	27.33			
	30	0.79	1.15	1.61	2.04	2.38	2.78	6.12	8.90	12.45	15.83	18.45	21.52			
R404A	10	0.63	0.91	1.26	1.59	1.84	2.12	4.85	7.03	9.78	12.34	14.26	16.41			
N404A	-5	0.52	0.75	1.04	1.29	1.48	1.67	4.01	5.81	8.02	10.03	11.47	12.97			
	-20	0.42	0.61	0.83	1.03	1.15	1.26	3.28	4.72	6.46	7.95	8.94	9.80			
	-40	0.32	0.45	0.60	0.71	0.76	0.77 1)	2.44	3.47	4.64	5.50	5.89	5.95 ¹)			
	50	1.05	1.53	2.14	2.72	3.18	3.72	8.12	11.82	16.55	21.09	24.62	28.81			
R407C	30	0.84	1.23	1.71	2.16	2.50	2.90	6.54	9.50	13.24	16.75	19.40	22.44			
N-407C	10	0.67	0.96	1.33	1.67	1.91	2.16	5.17	7.47	10.33	12.91	14.77	16.71			
	-5	0.55	0.79	1.08	1.33	1.50	1.64	4.26	6.14	8.40	10.34	11.62	12.73			
	50	1.08	1.58	2.21	2.82	3.30	3.87	8.40	12.24	17.16	21.88	25.58	29.99			
	30	0.89	1.30	1.81	2.30	2.67	3.10	6.92	10.06	14.04	17.80	20.68	24.01			
R22	10	0.72	1.05	1.45	1.82	2.10	2.39	5.60	8.11	11.25	14.13	16.24	18.54			
RZZ	-5	0.61	0.88	1.21	1.50	1.70	1.90	4.72	6.81	9.36	11.62	13.18	14.69			
	-20	0.51	0.73	0.99	1.20	1.33	1.42	3.92	5.62	7.64	9.30	10.31	10.99			
	-40	0.39	0.54	0.72	0.83	0.86 1)	x 1)	2.98	4.22	5.56	6.43	6.64 ¹)	x 1)			

The valves in the capacity table refer to the evaporator capacity and based on liquid temperature t_l =86°F, superheat= sub cooling = 0 K.

The conditions printed are the most common for the different refrigerants.

Other conditions can be calculated with Danfoss calculation software CoolSelector®

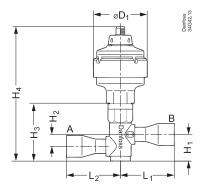
* The pressure drop across the valve is assumed to be the difference between evaporation pressure and suction pressure.

1) The capacity of vapour flow will not increase for pressure drops above the critical pressure drop.



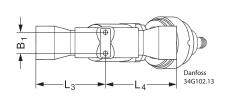
Dimensions and weights

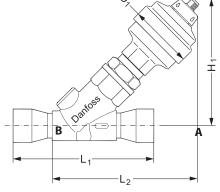
KVS 15



	Connections		H ₁		H ₂		H ₃		H ₄		L ₁		L ₂		øD ₁		Weight	
Туре	e ODF x ODF (A x B)	ODF x ODF (A x B)		[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[kg]	[lb.]
	[in]	[mm]	[in]	[[[[[[]	[[[]]]	[111]	[111111]	[111]	[]	[111]	[]	[]	[]	[]	[]	[Kg]	[ID.]
VVC 15	$^{5}/_{8} \times ^{5}/_{8}$	16 × 16	1.7	20	0.5	12	2.5	C 4	- 0	150	2.4	60	2.4	- 0	2.4	60	0.7	1.5
KVS 15	$^{7}/_{8} \times ^{7}/_{8}$	22×22	1.2	30	0.5	13	2.5	64	5.9	159	2.4	60	2.4	60	2.4	60	0.7	1.5

KVS 42





Туре	Conne	Connections		H ₁		L ₁		L ₂		L ₃		L ₄		øD ₁		B ₁		ight
	ODF x ODF (A x B)		[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[kg]	[lb.]
	[in]	[mm]	[111]	[[111]	[]	[]	[]	[]	[]	[]	[]	[]	[]	[]	[[Kg]	[10.]
KVS 42	$^{7}/_{8} \times ^{7}/_{8}$	22×22	4.8	120	7.4	188.5	5.6	143	3.7	93	3.8	95.5	2.4	60	0.95	24	1.9	4.2
	1 ¹ / ₈ × 1 ¹ / ₈	28 × 28	4.8	120	6.7	168.5	5.6	143.0	3.3	83.0	3.4	85.5	2.4	60	0.95	24	1.9	4.2
	$1^3/_8 \times 1^3/_8$	35 × 35	4.8	120	7.0	178.5	5.6	143.0	3.5	88.0	3.6	90.5	2.4	60	0.95	24	1.9	4.2
	$1^{5}/_{8} \times 1^{5}/_{8}$	-	4.8	120	7.4	188.5	5.6	143.0	3.7	93.0	3.8	95.5	2.4	60	0.95	24	1.9	4.2

Related products

EKD 316 driver









EKC 368 controller

AKS 11 / AKS 12 temperature sensor AKS pressure transmitter

AST-G service driver

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