

### SEMiX® 5

#### Trench IGBT Modules

#### SEMiX205GD12E4V2

#### Features\*

- Solderless assembly solution with PressFIT signal pins and screw power terminals
- IGBT 4 Trench Gate Technology
- V<sub>CE(sat)</sub> with positive temperature coefficient
- Low inductance case
- Reliable mechanical design with injection moulded terminals and robust internal connections
- UL recognized file no. E63532
- NTC temperature sensor inside

#### **Typical Applications**

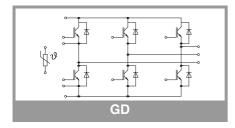
- AC inverter drives
- UPS
- Electronic Welding

#### Remarks

- Case temperature limited to T<sub>C</sub>=125°C max.
- Product reliability results are valid for T<sub>iop</sub>=150°C
- Please refer to Semix5p Technical Explanations for mounting conditions

Absolute Maximum Ratings						
Symbol	Conditions		Values	Unit		
IGBT				•		
V <sub>CES</sub>	T <sub>j</sub> = 25 °C		1200	V		
I <sub>C</sub>	T <sub>i</sub> = 175 °C	T <sub>c</sub> = 25 °C	313	Α		
	1   - 1/3   0	T <sub>c</sub> = 80 °C	239	Α		
I <sub>Cnom</sub>			200	Α		
I <sub>CRM</sub>			600	Α		
$V_{GES}$			-20 20	V		
t <sub>psc</sub>	$V_{CC} = 800 \text{ V}$ $V_{GE} \le 15 \text{ V}$ $V_{CES} \le 1200 \text{ V}$	T <sub>j</sub> = 150 °C	10	μs		
T <sub>j</sub>			-40 175	°C		
Inverse d	iode					
$V_{RRM}$	T <sub>j</sub> = 25 °C		1200	V		
I <sub>F</sub>	T <sub>j</sub> = 175 °C	T <sub>c</sub> = 25 °C	224	Α		
		T <sub>c</sub> = 80 °C	167	Α		
I <sub>FRM</sub>			400	Α		
I <sub>FSM</sub>	$t_p = 10 \text{ ms}, \sin 180^\circ, T_j = 25 ^\circ\text{C}$		990	Α		
Tj			-40 175	°C		
Module						
I <sub>t(RMS)</sub>			300	Α		
T <sub>stg</sub>	module without TIM		-40 125	°C		
V <sub>isol</sub>	AC sinus 50Hz, t = 1 min		4000	V		

Characte	eristics					
Symbol	Conditions	min.	typ.	max.	Unit	
IGBT			•			•
V <sub>CE(sat)</sub>	I <sub>C</sub> = 200 A	T <sub>j</sub> = 25 °C		1.80	2.05	V
	V <sub>GE</sub> = 15 V chiplevel	T <sub>j</sub> = 150 °C		2.05	2.30	V
$V_{CE0}$	chiplevel	T <sub>j</sub> = 25 °C		0.87	1.01	V
		T <sub>j</sub> = 150 °C		0.77	0.90	V
r <sub>CE</sub>	V <sub>GE</sub> = 15 V	T <sub>j</sub> = 25 °C		4.7	5.2	mΩ
	chiplevel	T <sub>j</sub> = 150 °C		6.4	7.0	mΩ
$V_{\text{GE(th)}}$	$V_{GE} = V_{CE}$ , $I_C = 7.4$ mA		5.1	5.8	6.3	V
I <sub>CES</sub>	$V_{GE} = 0 \text{ V}, V_{CE} = 12$	00 V, $T_j = 25 ^{\circ}\text{C}$			2.6	mA
C <sub>ies</sub>	V 05.V	f = 1 MHz		12.5		nF
Coes	$V_{CE} = 25 \text{ V}$ $V_{GE} = 0 \text{ V}$	f = 1 MHz		-		nF
C <sub>res</sub>		f = 1 MHz		0.68		nF
$Q_{G}$	V <sub>GE</sub> = - 15V+ 15 V			2087		nC
R <sub>Gint</sub>	T <sub>j</sub> = 25 °C			3.5		Ω
t <sub>d(on)</sub>	$V_{CC} = 600 \text{ V}$	T <sub>j</sub> = 150 °C		145		ns
t <sub>r</sub>	I <sub>C</sub> = 200 A V <sub>GF</sub> = +15/-15 V	T <sub>j</sub> = 150 °C		43		ns
Eon	$\begin{aligned} & V_{GE} = +15/-15 \text{ V} \\ & P_{G \text{ on}} = 1 \Omega \\ & P_{G \text{ off}} = 1 \Omega \\ & \text{di/dt}_{on} = 4500 \text{ A/}\mu\text{s} \\ & \text{di/dt}_{off} = 1353 \text{ A/}\mu\text{s} \end{aligned}$	T <sub>j</sub> = 150 °C		14		mJ
t <sub>d(off)</sub>		T <sub>j</sub> = 150 °C		457		ns
t <sub>f</sub>		T <sub>j</sub> = 150 °C		82		ns
E <sub>off</sub>		T <sub>j</sub> = 150 °C		22.8		mJ
R <sub>th(j-c)</sub>	per IGBT				0.15	K/W
R <sub>th(c-s)</sub>	per IGBT (λgrease=0.81 W/mK, thickness 50-100μm)			0.055		K/W
R <sub>th(c-s)</sub>	per IGBT (λ=3.4 W/mK)			t.b.d.		K/W





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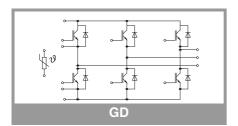
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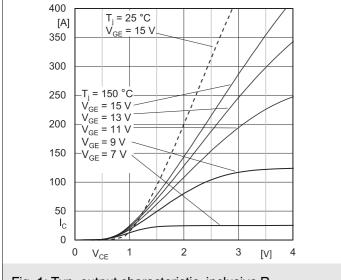
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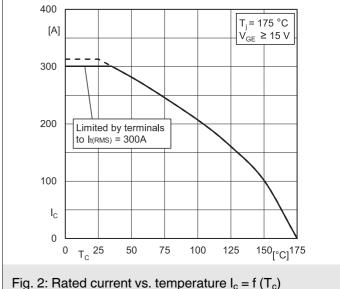
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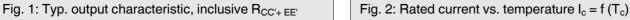
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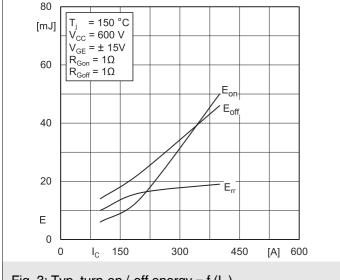
Characte	eristics					
Symbol	Conditions	min.	typ.	max.	Unit	
Inverse d	iode					
$V_F = V_{EC}$	I <sub>F</sub> = 200 A	T <sub>j</sub> = 25 °C		2.20	2.52	V
	V <sub>GE</sub> = 0 V chiplevel	T <sub>j</sub> = 150 °C		2.15	2.47	V
V <sub>F0</sub>	chiplevel	T <sub>j</sub> = 25 °C		1.30	1.50	V
		T <sub>j</sub> = 150 °C		0.90	1.10	V
r <sub>F</sub>	chiplevel	T <sub>j</sub> = 25 °C		4.5	5.1	mΩ
		T <sub>j</sub> = 150 °C		6.3	6.9	mΩ
I <sub>RRM</sub>	I <sub>F</sub> = 200 A	T <sub>j</sub> = 150 °C		250		Α
$Q_{rr}$	di/dt <sub>off</sub> = 4500 A/μs V <sub>GE</sub> = -15 V	T <sub>j</sub> = 150 °C		37		μC
E <sub>rr</sub>	V <sub>CC</sub> = 600 V	T <sub>j</sub> = 150 °C		16		mJ
R <sub>th(j-c)</sub>	per diode				0.27	K/W
R <sub>th(c-s)</sub>	per diode (λgrease thickness 50-100μr		0.065		K/W	
R <sub>th(c-s)</sub>	per diode (λ=3.4 W/mK)			t.b.d.		K/W
Module	•					
L <sub>CE</sub>				20		nH
R <sub>CC'+EE'</sub>	measured per	T <sub>C</sub> = 25 °C		1.2		mΩ
	switch	T <sub>C</sub> = 125 °C		1.65		mΩ
R <sub>th(c-s)1</sub>	calculated without thermal coupling			0.005		K/W
R <sub>th(c-s)2</sub>	including thermal coupling, $T_s$ underneath module ( $\lambda_{grease}$ =0.81 W/ (m*K))			0.0081		K/W
R <sub>th(c-s)2</sub>	including thermal coupling, T <sub>s</sub> underneath module, pre-applied phase change material			t.b.d.		K/W
Ms	to heat sink (M5)		3		6	Nm
Mt		to terminals (M6)	3		6	Nm
	1					Nm
W				398		g
Temperat	ture Sensor					
R <sub>100</sub>	T <sub>c</sub> =100°C (R <sub>25</sub> =5 kΩ)			493 ± 5%		Ω
B <sub>100/125</sub>	$R_{(T)} = R_{100} exp[B_{100/125}(1/T-1/T_{100})]; T[K];$			3550 ±2%		K

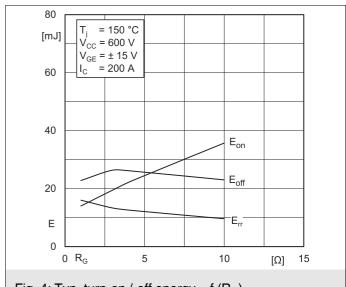


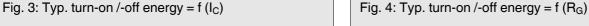


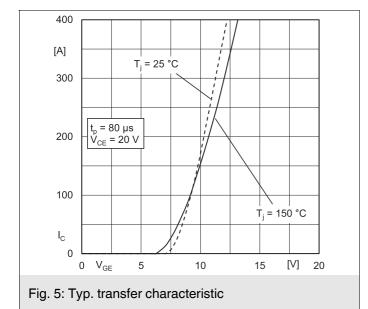












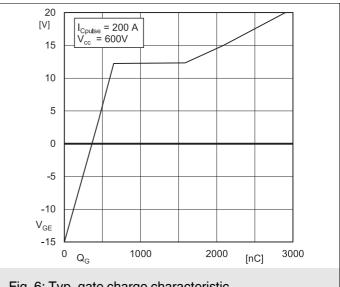
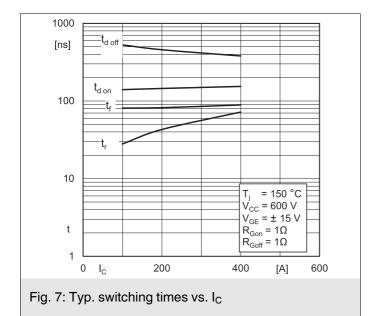
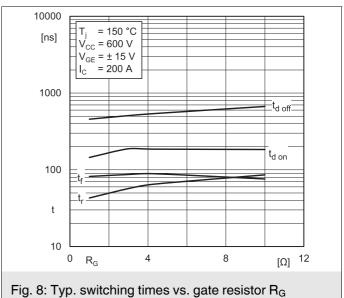
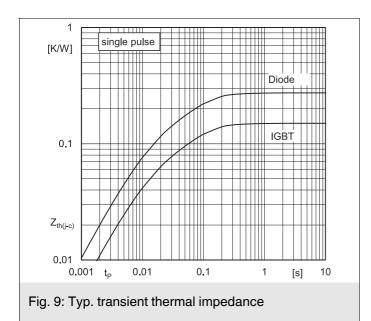
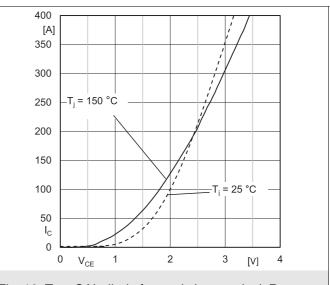


Fig. 6: Typ. gate charge characteristic









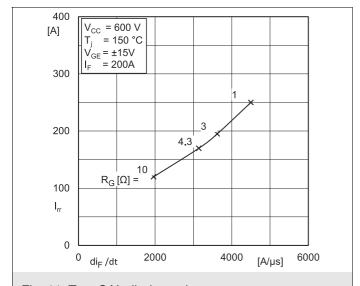
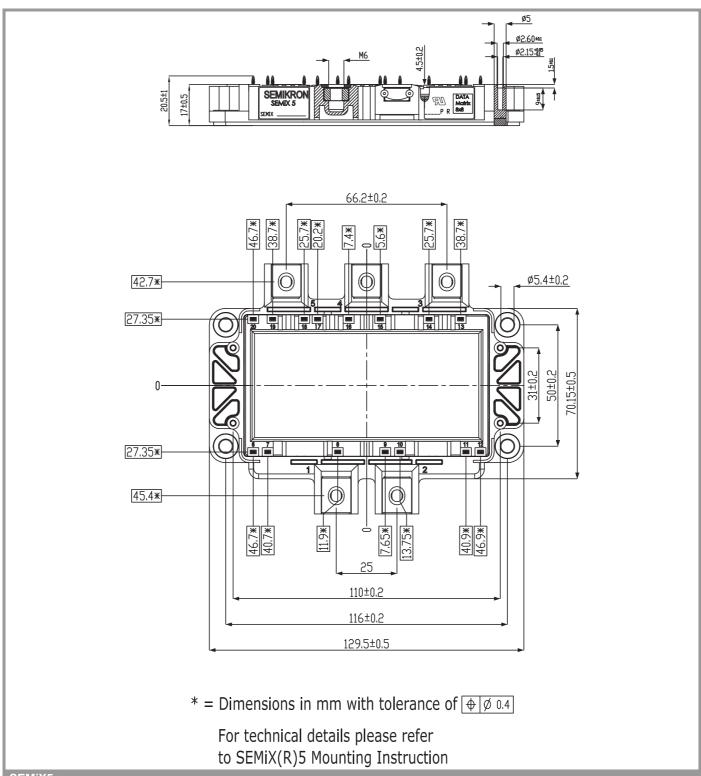
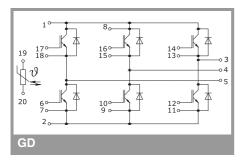


Fig. 10: Typ. CAL diode forward charact., incl.  $R_{\text{CC}'\text{+ EE'}}$ 



#### SEMiX5p



This is an electrostatic discharge sensitive device (ESDS) due to international standard IEC 61340.

#### \*IMPORTANT INFORMATION AND WARNINGS

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