



**SEMiX® 5**

## 3-Level TNPC IGBT-Module

### SEMiX205TMLI12E4B

#### Features

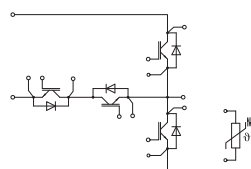
- Solderless assembling solution with PressFIT signal pins and screw power terminals
- IGBT 4 Trench Gate Technology
- $V_{CE(sat)}$  with positive temperature coefficient
- Low inductance case
- Reliable mechanical design with injection moulded terminals and reliable internal connections
- UL recognized file no. E63532
- NTC temperature sensor inside

#### Remarks\*

- Case temperature limited to  $T_C=125^{\circ}\text{C}$  max.
- Product reliability results are valid for  $T_{jop}=150^{\circ}\text{C}$
- IGBT1: outer IGBTs T1 & T4
- IGBT2: inner IGBTs T2 & T3
- Diode1: outer diodes D1 & D4
- Diode2: inner diodes D2 & D3
- For storage and case temperature with TIM see document "TP(HALA P8) SEMiX 5p"

#### Absolute Maximum Ratings

| Symbol        | Conditions                                                                                                       | Values                     | Unit               |
|---------------|------------------------------------------------------------------------------------------------------------------|----------------------------|--------------------|
| <b>IGBT1</b>  |                                                                                                                  |                            |                    |
| $V_{CES}$     | $T_j = 25^{\circ}\text{C}$                                                                                       | 1200                       | V                  |
| $I_C$         | $T_j = 175^{\circ}\text{C}$                                                                                      | $T_c = 25^{\circ}\text{C}$ | 318                |
|               |                                                                                                                  | $T_c = 80^{\circ}\text{C}$ | 245                |
| $I_{Cnom}$    |                                                                                                                  | 200                        | A                  |
| $I_{CRM}$     | $I_{CRM} = 3 \times I_{Cnom}$                                                                                    | 600                        | A                  |
| $V_{GES}$     |                                                                                                                  | -20 ... 20                 | V                  |
| $t_{psc}$     | $V_{CC} = 800\text{ V}$ , $V_{GE} \leq 15\text{ V}$ , $T_j = 150^{\circ}\text{C}$ , $V_{CES} \leq 1200\text{ V}$ | 10                         | $\mu\text{s}$      |
| $T_j$         |                                                                                                                  | -40 ... 175                | $^{\circ}\text{C}$ |
| <b>IGBT2</b>  |                                                                                                                  |                            |                    |
| $V_{CES}$     | $T_j = 25^{\circ}\text{C}$                                                                                       | 650                        | V                  |
| $I_C$         | $T_j = 175^{\circ}\text{C}$                                                                                      | $T_c = 25^{\circ}\text{C}$ | 237                |
|               |                                                                                                                  | $T_c = 80^{\circ}\text{C}$ | 178                |
| $I_{Cnom}$    |                                                                                                                  | 200                        | A                  |
| $I_{CRM}$     | $I_{CRM} = 3 \times I_{Cnom}$                                                                                    | 600                        | A                  |
| $V_{GES}$     |                                                                                                                  | -20 ... 20                 | V                  |
| $t_{psc}$     | $V_{CC} = 360\text{ V}$ , $V_{GE} \leq 15\text{ V}$ , $T_j = 150^{\circ}\text{C}$ , $V_{CES} \leq 650\text{ V}$  | 10                         | $\mu\text{s}$      |
| $T_j$         |                                                                                                                  | -40 ... 175                | $^{\circ}\text{C}$ |
| <b>Diode1</b> |                                                                                                                  |                            |                    |
| $V_{RRM}$     | $T_j = 25^{\circ}\text{C}$                                                                                       | 1200                       | V                  |
| $I_F$         | $T_j = 175^{\circ}\text{C}$                                                                                      | $T_c = 25^{\circ}\text{C}$ | 229                |
|               |                                                                                                                  | $T_c = 80^{\circ}\text{C}$ | 172                |
| $I_{Fnom}$    |                                                                                                                  | 200                        | A                  |
| $I_{FRM}$     | $I_{FRM} = 2 \times I_{Fnom}$                                                                                    | 400                        | A                  |
| $I_{FSM}$     | 10 ms, sin 180°, $T_j = 25^{\circ}\text{C}$                                                                      | 990                        | A                  |
| $T_j$         |                                                                                                                  | -40 ... 175                | $^{\circ}\text{C}$ |
| <b>Diode2</b> |                                                                                                                  |                            |                    |
| $V_{RRM}$     | $T_j = 25^{\circ}\text{C}$                                                                                       | 650                        | V                  |
| $I_F$         | $T_j = 175^{\circ}\text{C}$                                                                                      | $T_c = 25^{\circ}\text{C}$ | 235                |
|               |                                                                                                                  | $T_c = 80^{\circ}\text{C}$ | 171                |
| $I_{Fnom}$    |                                                                                                                  | 200                        | A                  |
| $I_{FRM}$     | $I_{FRM} = 2 \times I_{Fnom}$                                                                                    | 400                        | A                  |
| $I_{FSM}$     | 10 ms, sin 180°, $T_j = 25^{\circ}\text{C}$                                                                      | 1476                       | A                  |
| $T_j$         |                                                                                                                  | -40 ... 175                | $^{\circ}\text{C}$ |
| <b>Module</b> |                                                                                                                  |                            |                    |
| $I_{t(RMS)}$  |                                                                                                                  | 300                        | A                  |
| $T_{stg}$     | module without TIM                                                                                               | -40 ... 125                | $^{\circ}\text{C}$ |
| $V_{isol}$    | AC sinus 50Hz, $t = 1\text{ min}$                                                                                | 4000                       | V                  |



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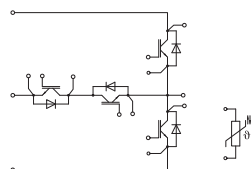
### SEMiX205TMLI12E4B

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- For storage and case temperature with TIM see document "TP(HALA P8) SEMiX 5p"



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| Characteristics      |                                                                         |                         |      |       |       |      |
|----------------------|-------------------------------------------------------------------------|-------------------------|------|-------|-------|------|
| Symbol               | Conditions                                                              |                         | min. | typ.  | max.  | Unit |
| IGBT1                |                                                                         |                         |      |       |       |      |
| V <sub>CE(sat)</sub> | I <sub>C</sub> = 200 A                                                  | T <sub>j</sub> = 25 °C  |      | 1.80  | 2.05  | V    |
|                      | V <sub>GE</sub> = 15 V<br>chiplevel                                     | T <sub>j</sub> = 150 °C |      | 2.20  | 2.40  | V    |
| V <sub>CE0</sub>     | chiplevel                                                               | T <sub>j</sub> = 25 °C  |      | 0.80  | 0.90  | V    |
|                      |                                                                         | T <sub>j</sub> = 150 °C |      | 0.70  | 0.80  | V    |
| r <sub>CE</sub>      | V <sub>GE</sub> = 15 V<br>chiplevel                                     | T <sub>j</sub> = 25 °C  |      | 5.0   | 5.8   | mΩ   |
|                      |                                                                         | T <sub>j</sub> = 150 °C |      | 7.5   | 8.0   | mΩ   |
| V <sub>GE(th)</sub>  | V <sub>GE</sub> = V <sub>CE</sub> , I <sub>C</sub> = 7.6 mA             |                         | 5    | 5.8   | 6.5   | V    |
| I <sub>CES</sub>     | V <sub>GE</sub> = 0 V, V <sub>CE</sub> = 1200 V, T <sub>j</sub> = 25 °C |                         |      |       | 2.7   | mA   |
| C <sub>ies</sub>     | V <sub>CE</sub> = 25 V<br>V <sub>GE</sub> = 0 V                         | f = 1 MHz               |      | 12.3  |       | nF   |
| C <sub>oes</sub>     |                                                                         | f = 1 MHz               |      | 0.81  |       | nF   |
| C <sub>res</sub>     |                                                                         | f = 1 MHz               |      | 0.69  |       | nF   |
| Q <sub>G</sub>       | V <sub>GE</sub> = - 15 V...+ 15 V                                       |                         |      | 1513  |       | nC   |
| R <sub>Gint</sub>    | T <sub>j</sub> = 25 °C                                                  |                         |      | 3.8   |       | Ω    |
| t <sub>d(on)</sub>   | V <sub>CC</sub> = 300 V                                                 | T <sub>j</sub> = 150 °C |      | 232   |       | ns   |
| t <sub>r</sub>       | I <sub>C</sub> = 200 A                                                  | T <sub>j</sub> = 150 °C |      | 128   |       | ns   |
| E <sub>on</sub>      | V <sub>GE</sub> = +15/-15 V                                             | T <sub>j</sub> = 150 °C |      | 3     |       | mJ   |
| t <sub>d(off)</sub>  | R <sub>G on</sub> = 3 Ω                                                 | T <sub>j</sub> = 150 °C |      | 422   |       | ns   |
| t <sub>f</sub>       | R <sub>G off</sub> = 3 Ω                                                | T <sub>j</sub> = 150 °C |      | 121   |       | ns   |
| E <sub>off</sub>     | di/dt <sub>on</sub> = 2437 A/μs<br>di/dt <sub>off</sub> = 3000 A/μs     | T <sub>j</sub> = 150 °C |      | 14    |       | mJ   |
| R <sub>th(j-c)</sub> | per IGBT                                                                |                         |      |       | 0.136 | K/W  |
| R <sub>th(c-s)</sub> | per IGBT (λgrease=0.81 W/(m*K))                                         |                         |      | 0.06  |       | K/W  |
| R <sub>th(c-s)</sub> | per IGBT, pre-applied phase change material                             |                         |      | 0.046 |       | K/W  |
| IGBT2                |                                                                         |                         |      |       |       |      |
| V <sub>CE(sat)</sub> | I <sub>C</sub> = 200 A                                                  | T <sub>j</sub> = 25 °C  |      | 1.55  | 1.95  | V    |
|                      | V <sub>GE</sub> = 15 V<br>chiplevel                                     | T <sub>j</sub> = 150 °C |      | 1.75  | 2.15  | V    |
| V <sub>CE0</sub>     | chiplevel                                                               | T <sub>j</sub> = 25 °C  |      | 0.90  | 1.00  | V    |
|                      |                                                                         | T <sub>j</sub> = 150 °C |      | 0.82  | 0.90  | V    |
| r <sub>CE</sub>      | V <sub>GE</sub> = 15 V<br>chiplevel                                     | T <sub>j</sub> = 25 °C  |      | 3.3   | 4.8   | mΩ   |
|                      |                                                                         | T <sub>j</sub> = 150 °C |      | 4.7   | 6.3   | mΩ   |
| V <sub>GE(th)</sub>  | V <sub>GE</sub> = V <sub>CE</sub> , I <sub>C</sub> = 8 mA               |                         | 5.1  | 5.8   | 6.4   | V    |
| I <sub>CES</sub>     | V <sub>GE</sub> = 0 V, V <sub>CE</sub> = 650 V, T <sub>j</sub> = 25 °C  |                         |      |       | 0.2   | mA   |
| C <sub>ies</sub>     | V <sub>CE</sub> = 25 V<br>V <sub>GE</sub> = 0 V                         | f = 1 MHz               |      | 12.3  |       | nF   |
| C <sub>oes</sub>     |                                                                         | f = 1 MHz               |      | 0.77  |       | nF   |
| C <sub>res</sub>     |                                                                         | f = 1 MHz               |      | 0.37  |       | nF   |
| Q <sub>G</sub>       | V <sub>GE</sub> = - 15 V...+ 15 V                                       |                         |      | 2212  |       | nC   |
| R <sub>Gint</sub>    | T <sub>j</sub> = 25 °C                                                  |                         |      | 1.0   |       | Ω    |
| t <sub>d(on)</sub>   | V <sub>CC</sub> = 300 V                                                 | T <sub>j</sub> = 150 °C |      | 170   |       | ns   |
| t <sub>r</sub>       | I <sub>C</sub> = 200 A                                                  | T <sub>j</sub> = 150 °C |      | 118   |       | ns   |
| E <sub>on</sub>      | V <sub>GE</sub> = +15/-15 V                                             | T <sub>j</sub> = 150 °C |      | 1.5   |       | mJ   |
| t <sub>d(off)</sub>  | R <sub>G on</sub> = 3 Ω                                                 | T <sub>j</sub> = 150 °C |      | 380   |       | ns   |
| t <sub>f</sub>       | R <sub>G off</sub> = 3 Ω                                                | T <sub>j</sub> = 150 °C |      | 127   |       | ns   |
| E <sub>off</sub>     | di/dt <sub>on</sub> = 3100 A/μs<br>di/dt <sub>off</sub> = 2800 A/μs     | T <sub>j</sub> = 150 °C |      | 11.5  |       | mJ   |
| R <sub>th(j-c)</sub> | per IGBT                                                                |                         |      |       | 0.26  | K/W  |
| R <sub>th(c-s)</sub> | per IGBT (λgrease=0.81 W/(m*K))                                         |                         |      | 0.072 |       | K/W  |
| R <sub>th(c-s)</sub> | per IGBT, pre-applied phase change material                             |                         |      | 0.067 |       | K/W  |

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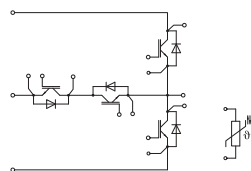
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TMLI

| Characteristics                  |                                                                                     |                         |      |          |      |      |
|----------------------------------|-------------------------------------------------------------------------------------|-------------------------|------|----------|------|------|
| Symbol                           | Conditions                                                                          |                         | min. | typ.     | max. | Unit |
| Diode1                           |                                                                                     |                         |      |          |      |      |
| V <sub>F</sub> = V <sub>EC</sub> | I <sub>F</sub> = 200 A                                                              | T <sub>j</sub> = 25 °C  |      | 2.20     | 2.52 | V    |
|                                  | V <sub>GE</sub> = 0 V                                                               | T <sub>j</sub> = 150 °C |      | 2.15     | 2.47 | V    |
|                                  | chiplevel                                                                           |                         |      |          |      |      |
| V <sub>F0</sub>                  |                                                                                     | T <sub>j</sub> = 25 °C  |      | 1.30     | 1.50 | V    |
|                                  | chiplevel                                                                           | T <sub>j</sub> = 150 °C |      | 0.90     | 1.10 | V    |
| r <sub>F</sub>                   |                                                                                     | T <sub>j</sub> = 25 °C  |      | 4.5      | 5.1  | mΩ   |
|                                  | chiplevel                                                                           | T <sub>j</sub> = 150 °C |      | 6.3      | 6.9  | mΩ   |
| I <sub>RRM</sub>                 | I <sub>F</sub> = 200 A                                                              | T <sub>j</sub> = 150 °C |      | 106      |      | A    |
| Q <sub>rr</sub>                  | di/dt <sub>off</sub> = 3100 A/μs                                                    | T <sub>j</sub> = 150 °C |      | 27.5     |      | μC   |
| E <sub>rr</sub>                  | V <sub>CC</sub> = 300 V                                                             |                         |      |          |      |      |
|                                  | V <sub>GE</sub> = +15/-15 V                                                         | T <sub>j</sub> = 150 °C |      | 5.9      |      | mJ   |
| R <sub>th(j-c)</sub>             | per diode                                                                           |                         |      |          | 0.26 | K/W  |
| R <sub>th(c-s)</sub>             | per diode (λgrease=0.81 W/(m*K))                                                    |                         |      | 0.07     |      | K/W  |
| R <sub>th(c-s)</sub>             | per diode, pre-applied phase change material                                        |                         |      | 0.065    |      | K/W  |
| Diode2                           |                                                                                     |                         |      |          |      |      |
| V <sub>F</sub> = V <sub>EC</sub> | I <sub>F</sub> = 200 A                                                              | T <sub>j</sub> = 25 °C  |      | 1.40     | 1.76 | V    |
|                                  | V <sub>GE</sub> = 0 V                                                               | T <sub>j</sub> = 150 °C |      | 1.38     | 1.77 | V    |
|                                  | chiplevel                                                                           |                         |      |          |      |      |
| V <sub>F0</sub>                  |                                                                                     | T <sub>j</sub> = 25 °C  |      | 1.04     | 1.24 | V    |
|                                  | chiplevel                                                                           | T <sub>j</sub> = 150 °C |      | 0.85     | 0.99 | V    |
| r <sub>F</sub>                   |                                                                                     | T <sub>j</sub> = 25 °C  |      | 1.78     | 2.6  | mΩ   |
|                                  | chiplevel                                                                           | T <sub>j</sub> = 150 °C |      | 2.7      | 3.9  | mΩ   |
| I <sub>RRM</sub>                 | I <sub>F</sub> = 200 A                                                              | T <sub>j</sub> = 150 °C |      | 121      |      | A    |
| Q <sub>rr</sub>                  | di/dt <sub>off</sub> = 2437 A/μs                                                    | T <sub>j</sub> = 150 °C |      | 23       |      | μC   |
| E <sub>rr</sub>                  | V <sub>R</sub> = 300 V                                                              |                         |      |          |      |      |
|                                  | V <sub>GE</sub> = +15/-15 V                                                         | T <sub>j</sub> = 150 °C |      | 5.5      |      | mJ   |
| R <sub>th(j-c)</sub>             | per diode                                                                           |                         |      |          | 0.35 | K/W  |
| R <sub>th(c-s)</sub>             | per diode (λgrease=0.81 W/(m*K))                                                    |                         |      | 0.065    |      | K/W  |
| R <sub>th(c-s)</sub>             | per diode, pre-applied phase change material                                        |                         |      | 0.063    |      | K/W  |
| Module                           |                                                                                     |                         |      |          |      |      |
| L <sub>sCE1</sub>                |                                                                                     |                         |      | 31       |      | nH   |
| L <sub>CE</sub>                  |                                                                                     |                         |      | 42       |      | nH   |
| R <sub>CC'+EE'</sub>             | measured                                                                            | T <sub>C</sub> = 25 °C  |      | 1.2      |      | mΩ   |
|                                  | between terminal 5 and 1                                                            | T <sub>C</sub> = 125 °C |      | 1.65     |      | mΩ   |
| R <sub>th(c-s)1</sub>            | calculated without thermal coupling                                                 |                         |      | 0.008    |      | K/W  |
| R <sub>th(c-s)2</sub>            | including thermal coupling, Ts underneath module (λgrease=0.81 W/(m*K))             |                         |      | 0.0133   |      | K/W  |
| R <sub>th(c-s)2</sub>            | including thermal coupling, Ts underneath module, pre-applied phase change material |                         |      | 0.0118   |      | K/W  |
| M <sub>s</sub>                   | to heat sink (M5)                                                                   |                         | 3    |          | 6    | Nm   |
| M <sub>t</sub>                   |                                                                                     | to terminals (M6)       | 3    |          | 6    | Nm   |
|                                  |                                                                                     |                         |      |          |      | Nm   |
| w                                |                                                                                     |                         |      | 398      |      | g    |
| Temperature Sensor               |                                                                                     |                         |      |          |      |      |
| R <sub>100</sub>                 | T <sub>C</sub> =100°C (R <sub>25</sub> =5 kΩ)                                       |                         |      | 493 ± 5% |      | Ω    |
| B <sub>100/125</sub>             | R(T)=R <sub>100</sub> exp[B <sub>100/125</sub> (1/T-1/T <sub>100</sub> )]; T[K];    |                         |      | 3550 ±2% |      | K    |

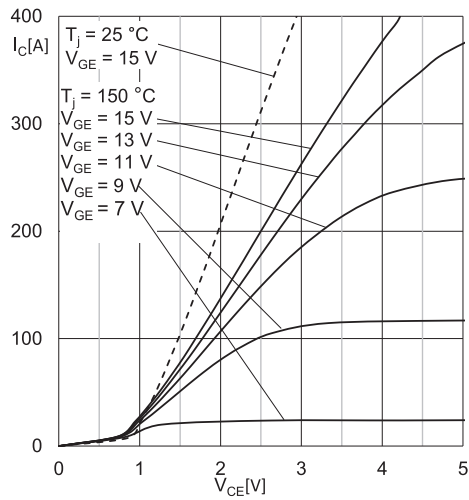


Fig. 1: Typ. IGBT1 output characteristic, incl.  $R_{CC}'+EE'$

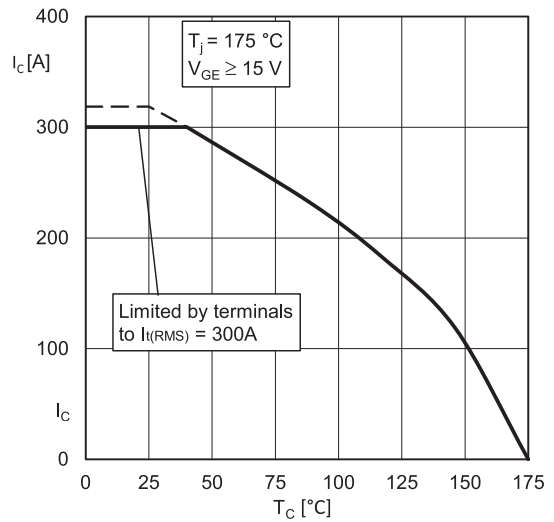


Fig. 2: IGBT1 rated current vs. Temperature  $I_c=f(T_c)$

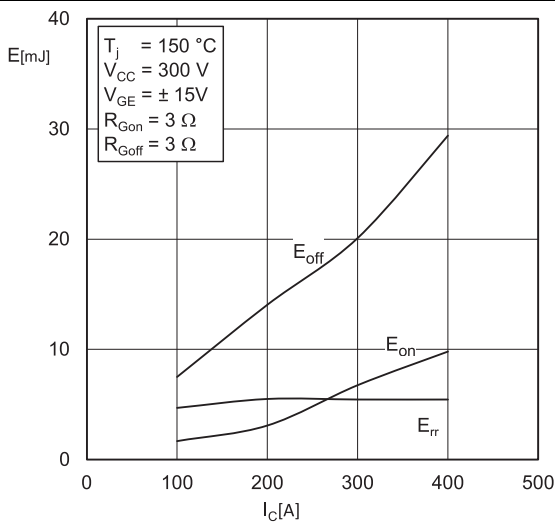


Fig. 3: Typ. IGBT1 & Diode2 turn-on /-off energy =  $f(I_C)$

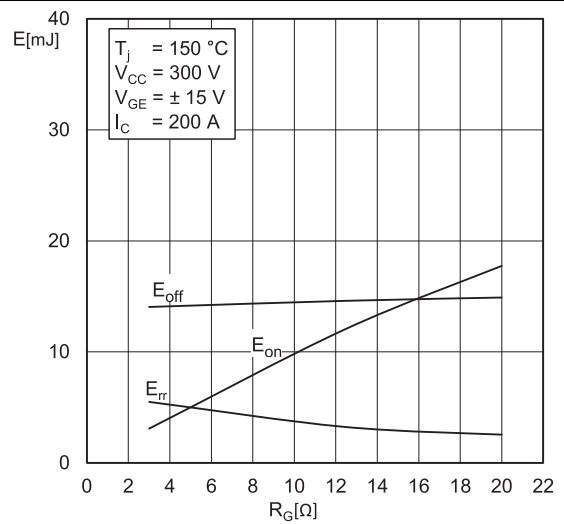


Fig. 4: Typ. IGBT1 & Diode2 turn-on /-off energy =  $f(R_G)$

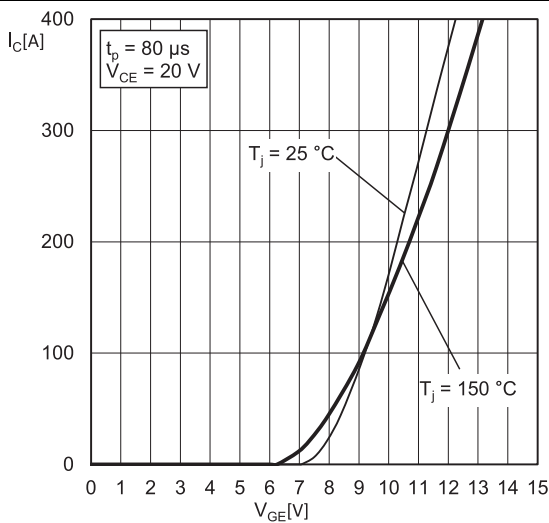


Fig. 5: Typ. IGBT1 transfer characteristic

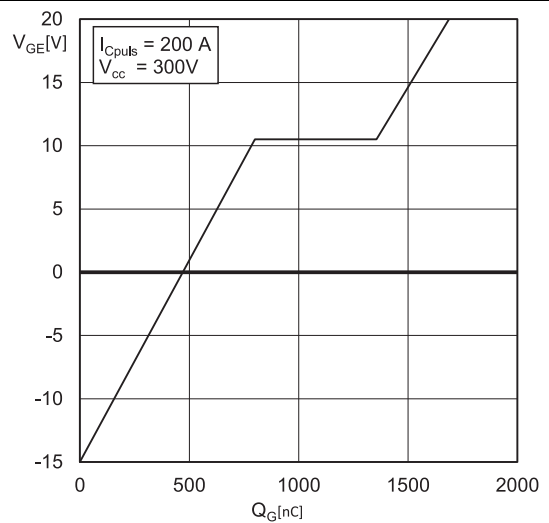


Fig. 6: Typ. IGBT1 gate charge characteristic

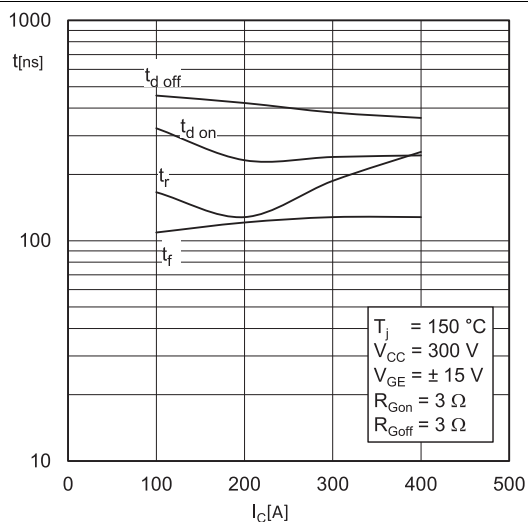


Fig. 7: Typ. IGBT1 switching times vs.  $I_C$

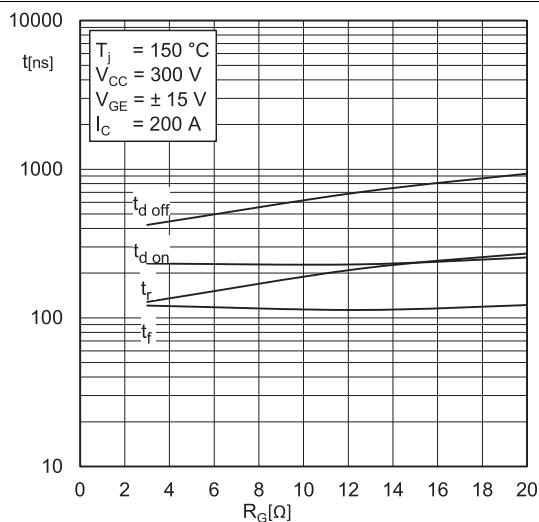


Fig. 8: Typ. IGBT1 switching times vs. gate resistor  $R_G$

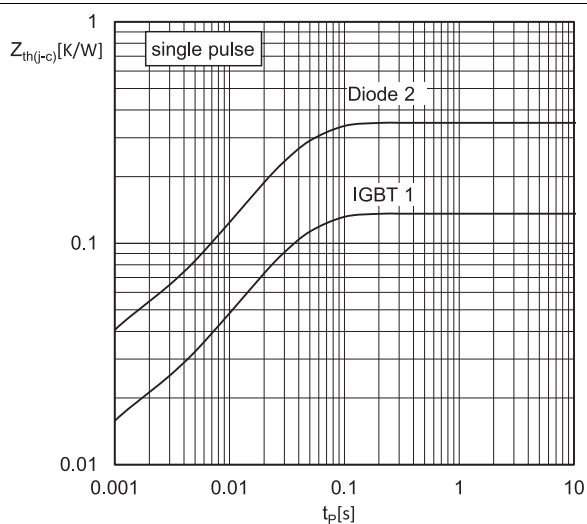


Fig. 9: Transient thermal impedance of IGBT1 & Diode2

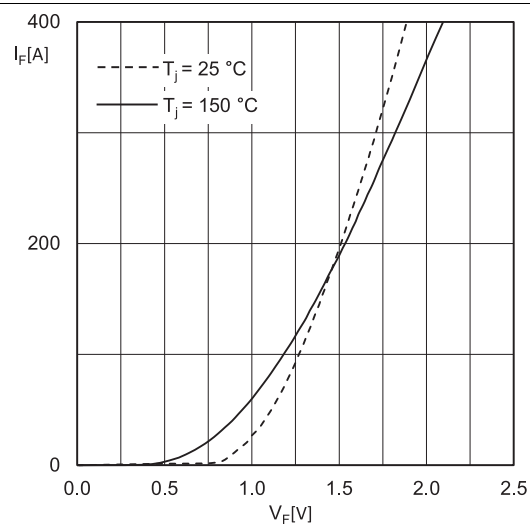


Fig. 10: Typ. Diode2 forward characteristic, incl.  $R_{CC'+EE'}$

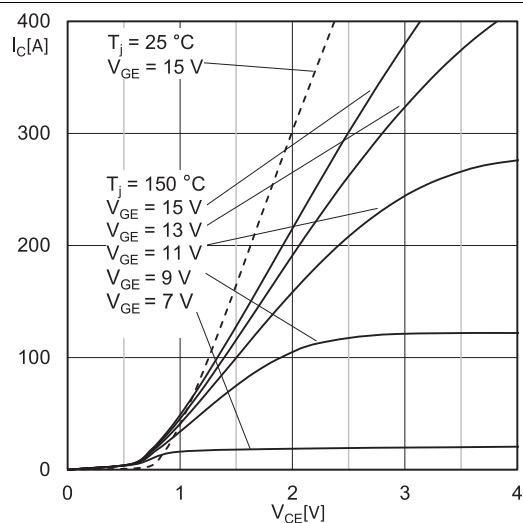


Fig. 13: Typ. IGBT2 output characteristic, incl.  $R_{CC'+EE'}$

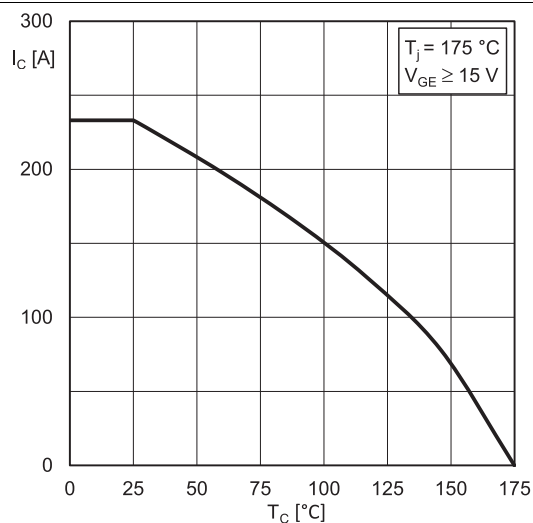


Fig. 14: IGBT2 Rated current vs. Temperature  $I_C = f(T_C)$

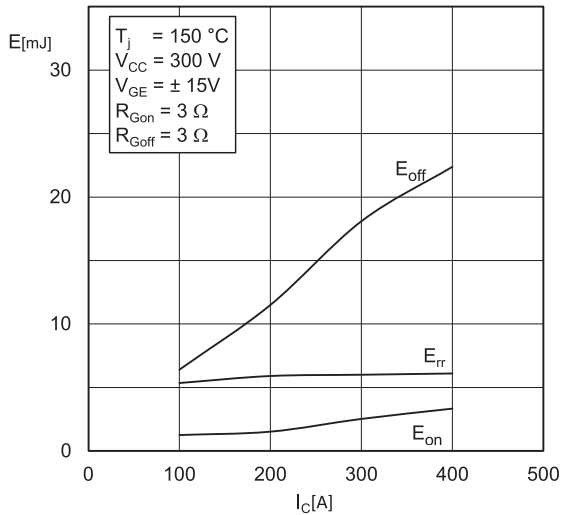


Fig. 15: Typ. IGBT2 & Diode1 turn-on /-off energy =  $f(I_C)$

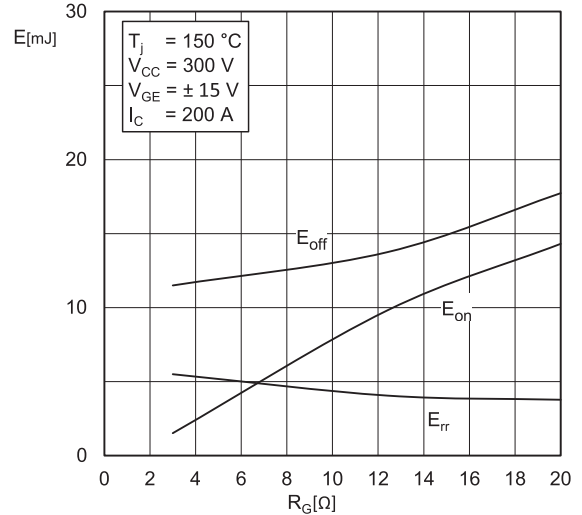


Fig. 16: Typ. IGBT2 & Diode1 turn-on /-off energy =  $f(R_G)$

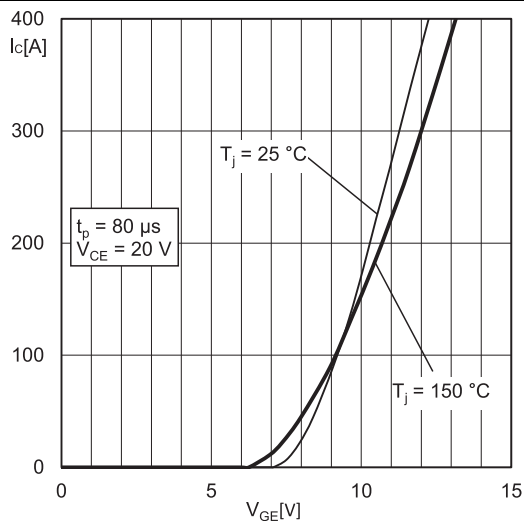


Fig. 17: Typ. IGBT2 transfer characteristic

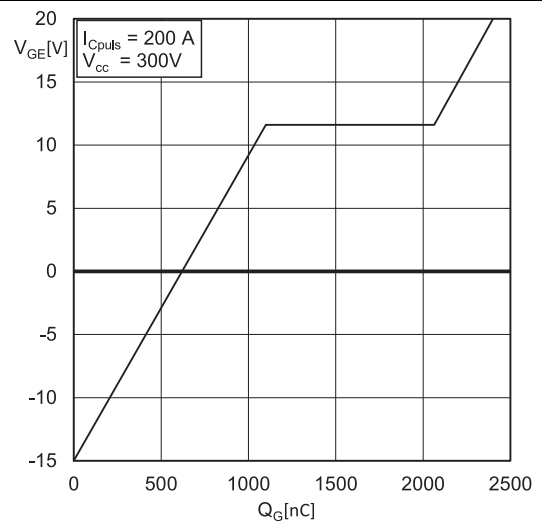


Fig. 18: Typ. IGBT2 gate charge characteristic

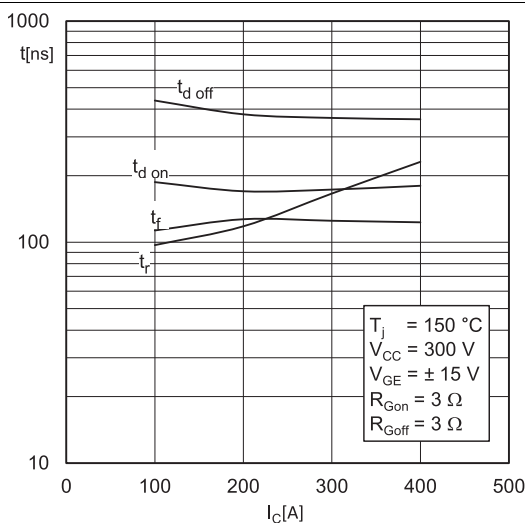


Fig. 19: Typ. IGBT2 switching times vs.  $I_C$

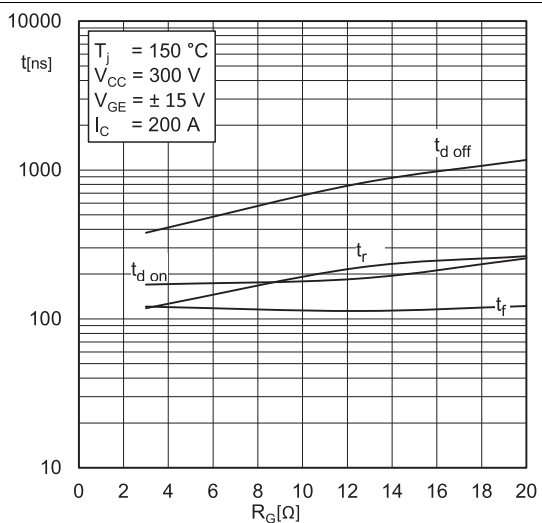
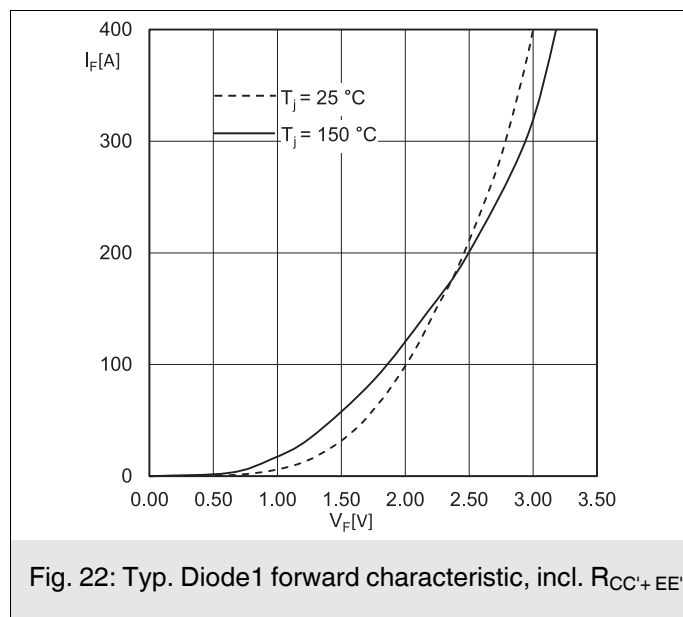
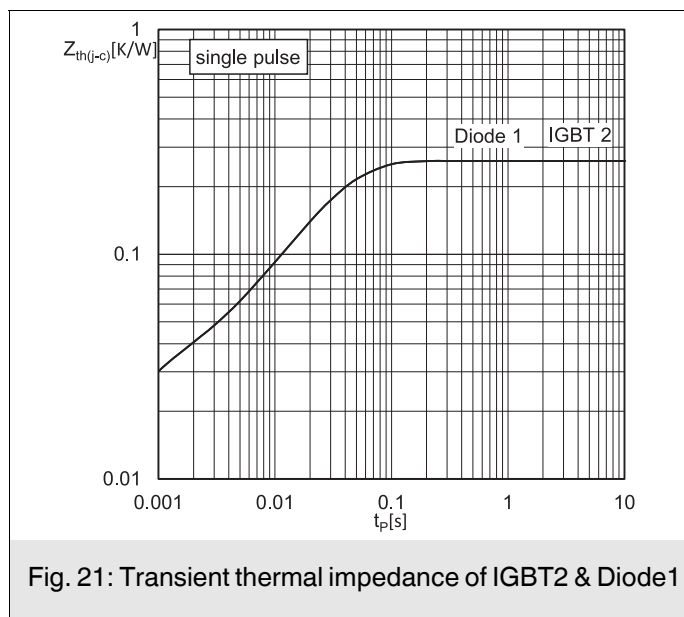
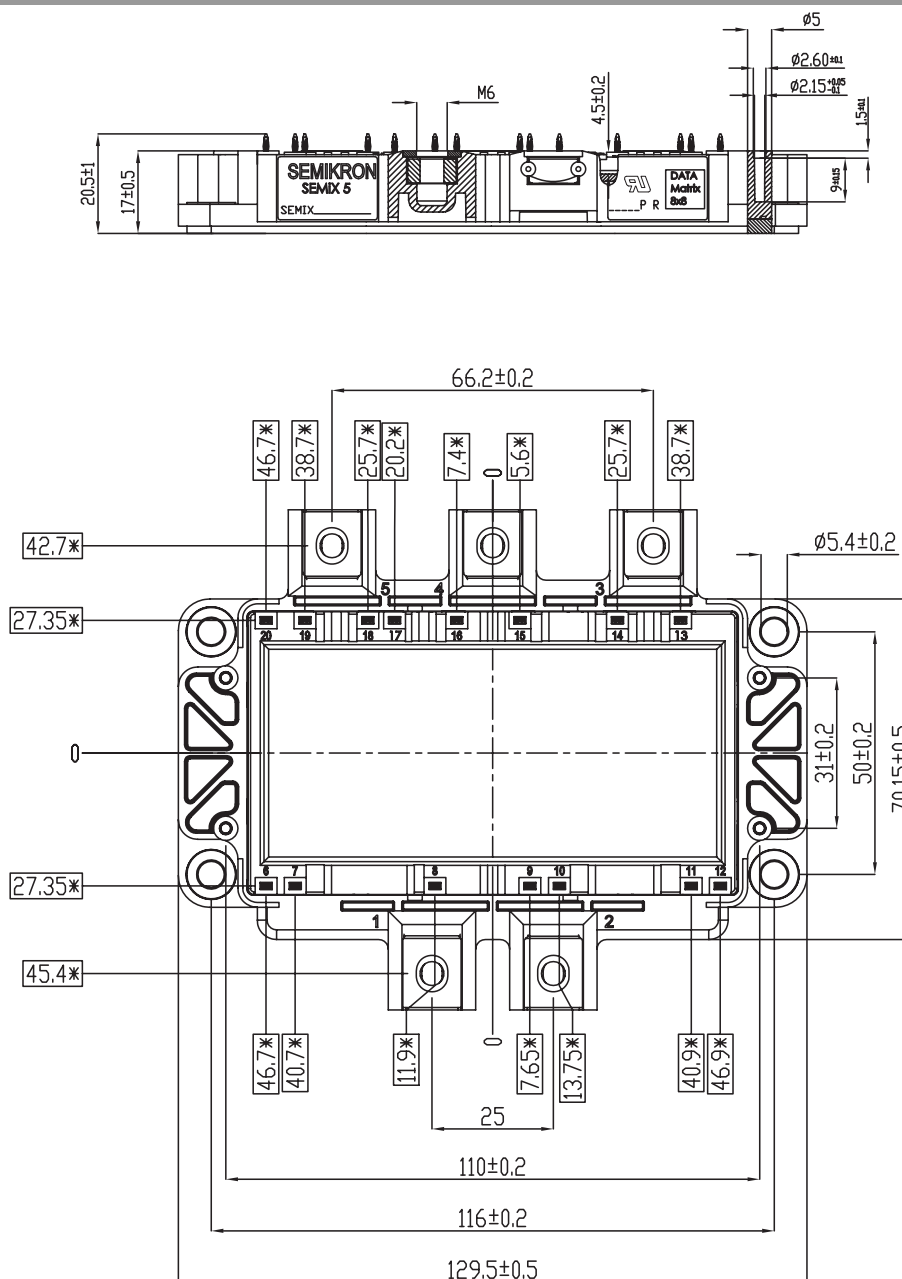


Fig. 20: Typ. IGBT2 switching times vs. gate resistor  $R_G$

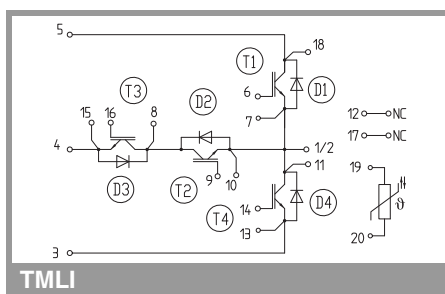




\* = All dimension with tolerance of  $\pm 0.4$

For technical details please refer  
to SEMiX(R)5 Mounting Instruction

SEMiX5p



This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

## **\*IMPORTANT INFORMATION AND WARNINGS**

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