



**SEMiX® 5**

## Trench IGBT Modules

### SEMiX405GARL07E3

#### Features

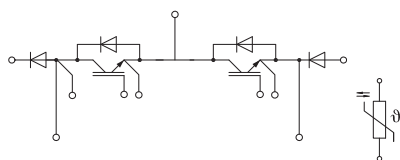
- Solderless assembling solution with PressFIT signal pins and screw power terminals
- IGBT Trench Gate Technology
- $V_{CE(sat)}$  with positive temperature coefficient
- Low inductance case
- Reliable mechanical design with injection moulded terminals and reliable internal connections
- UL recognized file no. E63532
- NTC temperature sensor inside

#### Typical Applications\*

- UPS
- 3 Level Inverters

#### Remarks

- Case temperature limited to  $T_C=125^\circ$  max.
- Product reliability results are valid for  $T_{jop}=150^\circ C$
- Dynamic data are estimated
- For storage and case temperature with TIM see document "TP(HALA P8) SEMiX 5p"



**GARL**

#### Absolute Maximum Ratings

Symbol	Conditions		Values	Unit
IGBT				
V <sub>CES</sub>	T <sub>j</sub> = 25 °C		650	V
I <sub>C</sub>	T <sub>j</sub> = 175 °C	T <sub>c</sub> = 25 °C	457	A
		T <sub>c</sub> = 80 °C	343	A
I <sub>Cnom</sub>			400	A
I <sub>CRM</sub>			1200	A
V <sub>GES</sub>			-20 ... 20	V
t <sub>psc</sub>	V <sub>CC</sub> = 360 V V <sub>GE</sub> ≤ 15 V V <sub>CES</sub> ≤ 650 V	T <sub>j</sub> = 150 °C	6	μs
T <sub>j</sub>			-40 ... 175	°C
Inverse diode				
V <sub>RRM</sub>	T <sub>j</sub> = 25 °C		650	V
I <sub>F</sub>	T <sub>j</sub> = 175 °C	T <sub>c</sub> = 25 °C	86	A
		T <sub>c</sub> = 80 °C	64	A
I <sub>Fnom</sub>			50	A
I <sub>FRM</sub>			100	A
I <sub>FSM</sub>	t <sub>p</sub> = 10 ms, sin 180°, T <sub>j</sub> = 25 °C		550	A
T <sub>j</sub>			-40 ... 175	°C
Freewheeling diode				
V <sub>RRM</sub>	T <sub>j</sub> = 25 °C		650	V
I <sub>F</sub>	T <sub>j</sub> = 175 °C	T <sub>c</sub> = 25 °C	484	A
		T <sub>c</sub> = 80 °C	353	A
I <sub>Fnom</sub>			400	A
I <sub>FRM</sub>			800	A
I <sub>FSM</sub>	t <sub>p</sub> = 10 ms, sin 180°, T <sub>j</sub> = 25 °C		2646	A
T <sub>j</sub>			-40 ... 175	°C
Module				
I <sub>t(RMS)</sub>			450	A
T <sub>stg</sub>	module without TIM		-40 ... 125	°C
V <sub>isol</sub>	AC sinus 50Hz, t = 1 min		4000	V

#### Characteristics

Symbol	Conditions	min.	typ.	max.	Unit
<b>IGBT</b>					
$V_{CE(sat)}$	$I_C = 400 A$ $V_{GE} = 15 V$ chipelevel	$T_j = 25^\circ C$	1.45	1.90	V
		$T_j = 150^\circ C$	1.70	2.10	V
$V_{CE0}$	chipelevel	$T_j = 25^\circ C$	0.90	1.00	V
		$T_j = 150^\circ C$	0.82	0.90	V
$r_{CE}$	$V_{GE} = 15 V$ chipelevel	$T_j = 25^\circ C$	1.38	2.3	m $\Omega$
		$T_j = 150^\circ C$	2.2	3.0	m $\Omega$
$V_{GE(th)}$	$V_{GE}=V_{CE}, I_C = 6.4 mA$	5.1	5.8	6.4	V
$I_{CES}$	$V_{GE} = 0 V$ $V_{CE} = 650 V$	$T_j = 25^\circ C$	0.12	0.3	mA
		$T_j = 150^\circ C$	-	-	mA
$C_{ies}$	$V_{CE} = 25 V$ $V_{GE} = 0 V$	$f = 1 MHz$	24.7		nF
$C_{oes}$	$V_{CE} = 25 V$ $V_{GE} = 0 V$	$f = 1 MHz$	1.54		nF
$C_{res}$	$V_{CE} = 25 V$ $V_{GE} = 0 V$	$f = 1 MHz$	0.73		nF
$Q_G$	$V_{GE} = -15 V \dots +15 V$		5139		nC
$R_{Gint}$	$T_j = 25^\circ C$		1.0		$\Omega$



**SEMiX® 5**

## Trench IGBT Modules

### SEMiX405GARL07E3

#### Features

- Solderless assembling solution with PressFIT signal pins and screw power terminals
- IGBT Trench Gate Technology
- $V_{CE(sat)}$  with positive temperature coefficient
- Low inductance case
- Reliable mechanical design with injection moulded terminals and reliable internal connections
- UL recognized file no. E63532
- NTC temperature sensor inside

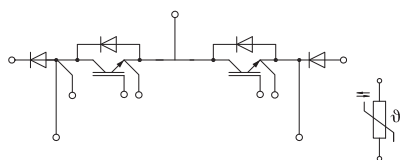
#### Typical Applications\*

- UPS
- 3 Level Inverters

#### Remarks

- Case temperature limited to  $T_C=125^\circ\text{C}$  max.
- Product reliability results are valid for  $T_{jop}=150^\circ\text{C}$
- Dynamic data are estimated
- For storage and case temperature with TIM see document "TP(HALA P8) SEMiX 5p"

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
IGBT						
t <sub>d(on)</sub>	V <sub>CC</sub> = 300 V	T <sub>j</sub> = 150 °C		220		ns
t <sub>r</sub>	I <sub>C</sub> = 400 A	T <sub>j</sub> = 150 °C		220		ns
E <sub>on</sub>	V <sub>GE</sub> = +15/-15 V	T <sub>j</sub> = 150 °C		27.91		mJ
t <sub>d(off)</sub>	R <sub>G on</sub> = 10 Ω	T <sub>j</sub> = 150 °C		1120		ns
t <sub>f</sub>	R <sub>G off</sub> = 10 Ω	T <sub>j</sub> = 150 °C		103		ns
E <sub>off</sub>	di/dt <sub>on</sub> = 2038 A/μs di/dt <sub>off</sub> = 3960 A/μs du/dt = 3052 V/μs	T <sub>j</sub> = 150 °C		27.89		mJ
R <sub>th(j-c)</sub>	per IGBT			0.14		K/W
R <sub>th(c-s)</sub>	per IGBT (λgrease=0.81 W/mK, thickness 50-100μm)			0.06		K/W
Inverse diode						
V <sub>F</sub> = V <sub>EC</sub>	I <sub>F</sub> = 50 A	T <sub>j</sub> = 25 °C		1.37	1.73	V
	V <sub>GE</sub> = 0 V chiplevel	T <sub>j</sub> = 150 °C		1.35	1.72	V
V <sub>F0</sub>	chiplevel	T <sub>j</sub> = 25 °C		1.04	1.24	V
		T <sub>j</sub> = 150 °C		0.85	0.99	V
r <sub>F</sub>	chiplevel	T <sub>j</sub> = 25 °C		6.7	9.8	mΩ
		T <sub>j</sub> = 150 °C		10	15	mΩ
I <sub>RRM</sub>	I <sub>F</sub> = 50 A	T <sub>j</sub> = 150 °C		-		A
Q <sub>rr</sub>		T <sub>j</sub> = 150 °C		-		μC
E <sub>rr</sub>	V <sub>CC</sub> = 300 V	T <sub>j</sub> = 150 °C		-		mJ
R <sub>th(j-c)</sub>	per diode			0.81		K/W
R <sub>th(c-s)</sub>	per diode (λgrease=0.81 W/mK, thickness 50-100μm)			0.082		K/W
Freewheeling diode						
V <sub>F</sub> = V <sub>EC</sub>	I <sub>F</sub> = 400 A	T <sub>j</sub> = 25 °C		1.39	1.75	V
	V <sub>GE</sub> = 0 V chiplevel	T <sub>j</sub> = 150 °C		1.38	1.76	V
V <sub>F0</sub>	chiplevel	T <sub>j</sub> = 25 °C		1.04	1.236	V
		T <sub>j</sub> = 150 °C		0.85	0.99	V
r <sub>F</sub>	chiplevel	T <sub>j</sub> = 25 °C		0.88	1.30	mΩ
		T <sub>j</sub> = 150 °C		1.32	1.93	mΩ
I <sub>RRM</sub>	I <sub>F</sub> = 400 A	T <sub>j</sub> = 150 °C		188.2		A
Q <sub>rr</sub>	di/dt <sub>off</sub> = 2038 A/μs	T <sub>j</sub> = 150 °C		37		μC
E <sub>rr</sub>	V <sub>CC</sub> = 300 V	T <sub>j</sub> = 150 °C		6.27		mJ
R <sub>th(j-c)</sub>	per diode			0.17		K/W
R <sub>th(c-s)</sub>	per diode (λgrease=0.81 W/mK, thickness 50-100μm)			0.069		K/W



**GARL**

# SEMiX405GARL07E3



**SEMiX® 5**

## Trench IGBT Modules

### SEMiX405GARL07E3

#### Features

- Solderless assembling solution with PressFIT signal pins and screw power terminals
- IGBT Trench Gate Technology
- $V_{CE(sat)}$  with positive temperature coefficient
- Low inductance case
- Reliable mechanical design with injection moulded terminals and reliable internal connections
- UL recognized file no. E63532
- NTC temperature sensor inside

#### Typical Applications\*

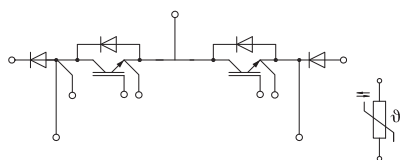
- UPS
- 3 Level Inverters

#### Remarks

- Case temperature limited to  $T_C=125^\circ$  max.
- Product reliability results are valid for  $T_{jop}=150^\circ\text{C}$
- Dynamic data are estimated
- For storage and case temperature with TIM see document "TP(HALA P8) SEMiX 5p"

#### Characteristics

Symbol	Conditions	min.	typ.	max.	Unit
<b>Module</b>					
$L_{CE}$			30		nH
$R_{CC'+EE'}$	measured per switch		0.8		mΩ
	$T_C = 25^\circ\text{C}$				
	$T_C = 125^\circ\text{C}$		1.1		mΩ
$R_{th(c-s)1}$	calculated without thermal coupling		0.017		K/W
$M_s$	to heat sink (M5)	3		6	Nm
$M_t$					
	to terminals (M6)	3		6	Nm
					Nm
w			398		g
<b>Temperature Sensor</b>					
$R_{100}$	$T_C=100^\circ\text{C}$ ( $R_{25}=5\text{ k}\Omega$ )		$493 \pm 5\%$		Ω
$B_{100/125}$	$R(T)=R_{100}\exp[B_{100/125}(1/T-1/T_{100})]$ ; $T[K]$ ;		$3550 \pm 2\%$		K



**GARL**

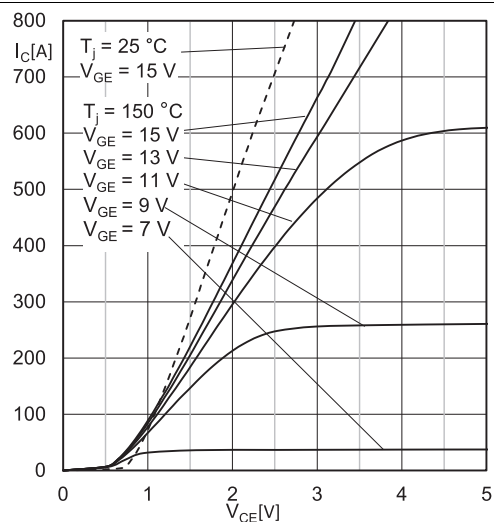


Fig. 1: Typ. output characteristic, inclusive  $R_{CC'} + EE'$

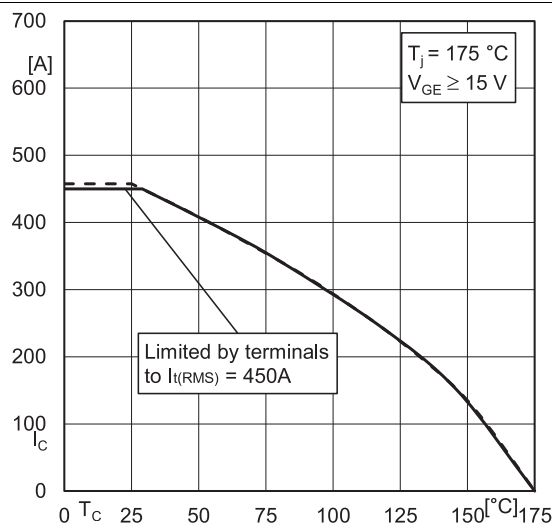


Fig. 2: Rated current vs. temperature  $I_C = f(T_C)$

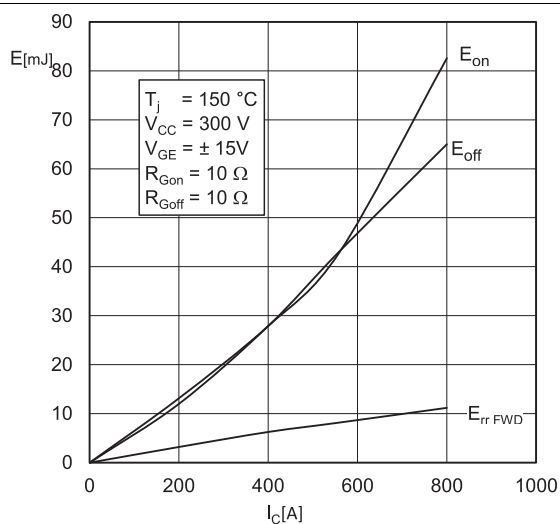


Fig. 3: Typ. turn-on /-off energy =  $f(I_C)$

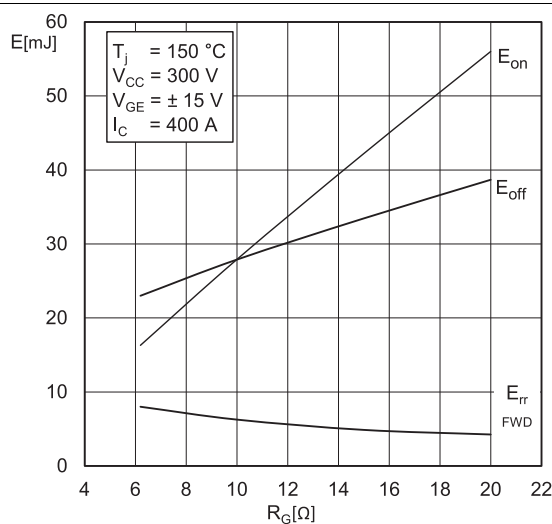


Fig. 4: Typ. turn-on /-off energy =  $f(R_G)$

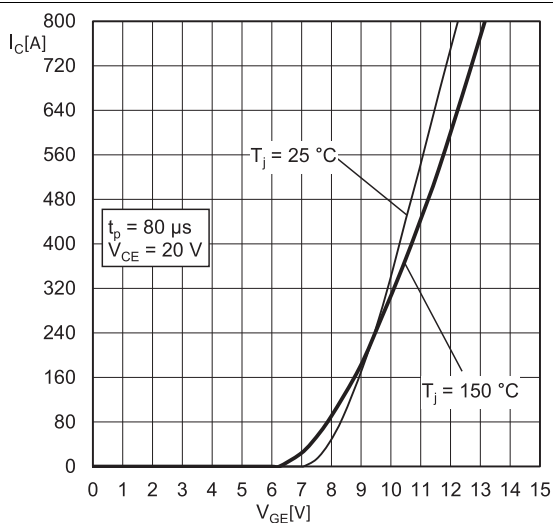


Fig. 5: Typ. transfer characteristic

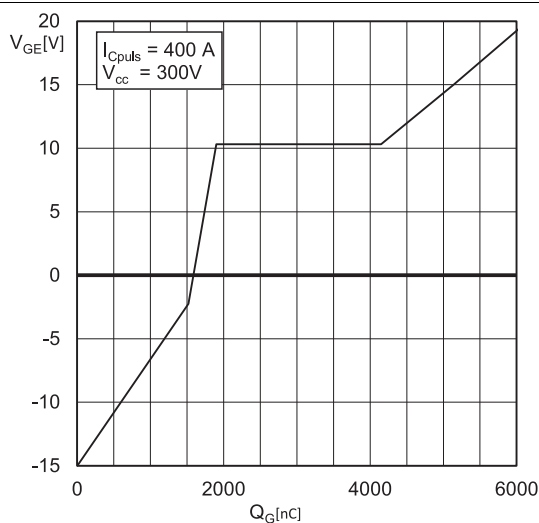
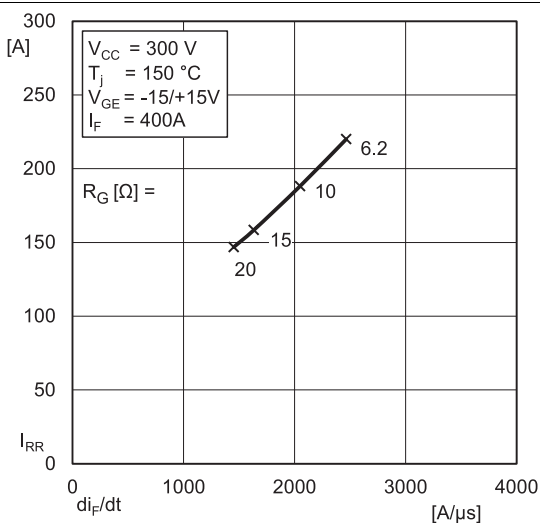
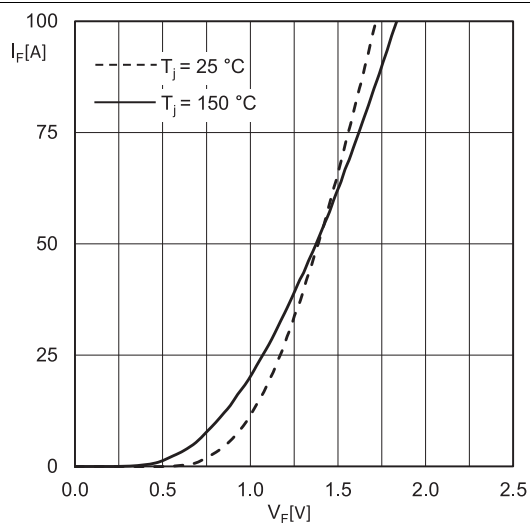
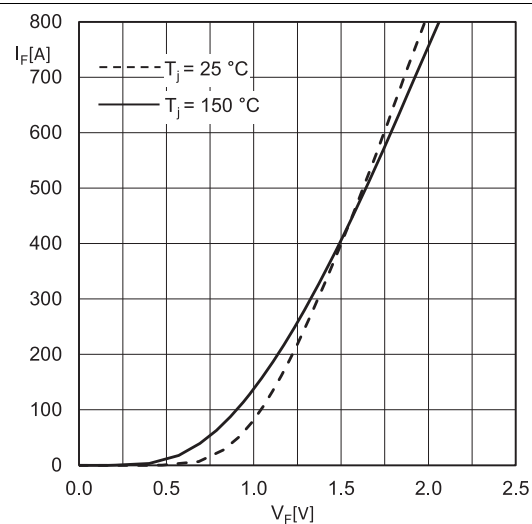
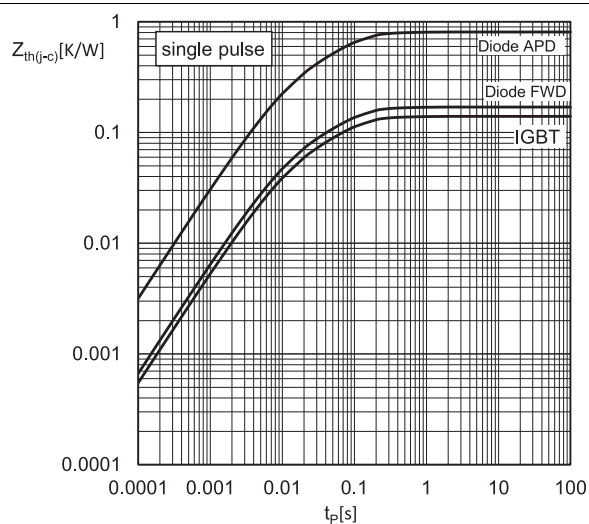
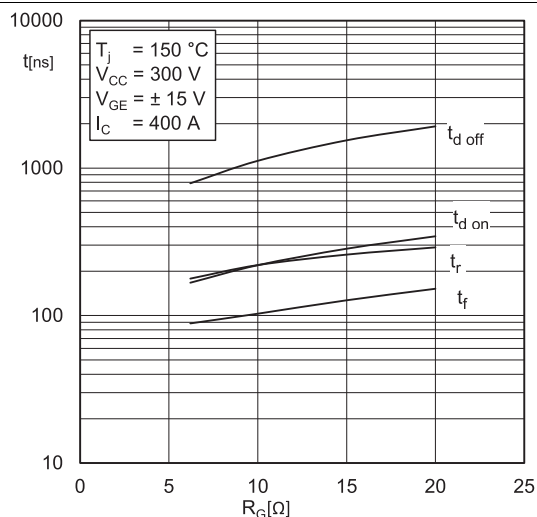
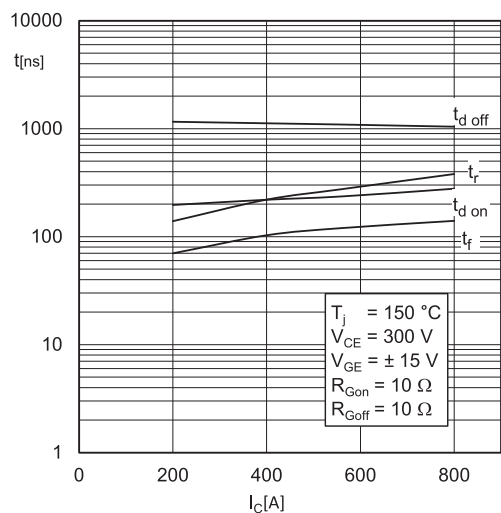
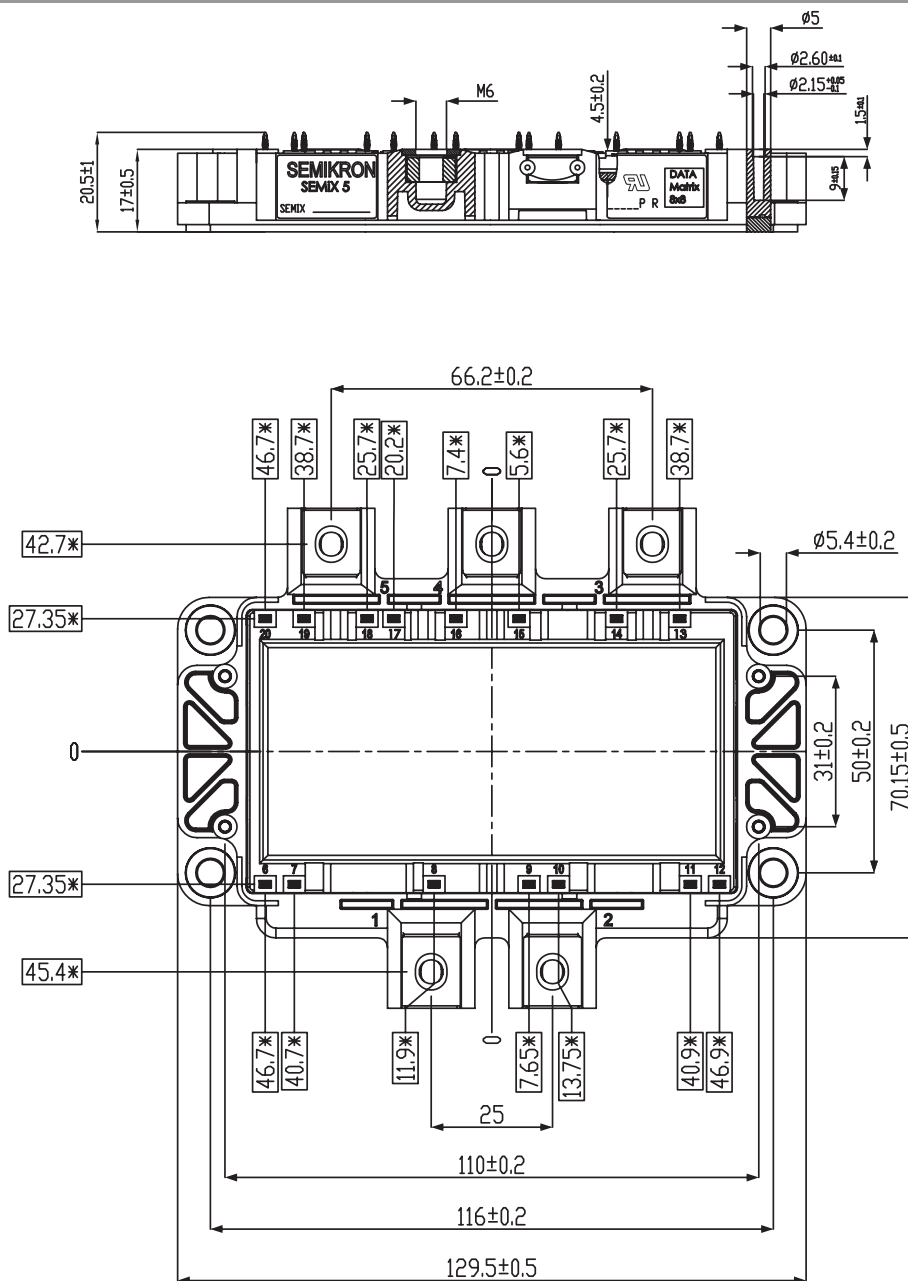


Fig. 6: Typ. gate charge characteristic

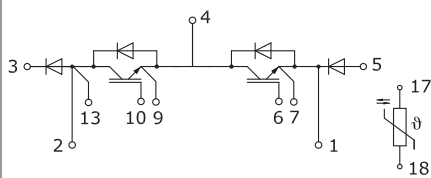




\* = All dimensions with tolerance of  $\pm 0.4$

For technical details please refer  
to SEMiX(R)5 Mounting Instruction

SEMIX5p



GARL

This is an electrostatic discharge sensitive device (ESDS) according to international standard IEC 61340.

## **\*IMPORTANT INFORMATION AND WARNINGS**

The specifications of SEMIKRON products may not be considered as any guarantee or assurance of product characteristics ("Beschaffenheitsgarantie"). The specifications of SEMIKRON products describe only the usual characteristics of SEMIKRON products to be expected in typical applications, which may still vary depending on the specific application. Therefore, products must be tested for the respective application in advance. Resulting from this, application adjustments of any kind may be necessary. Any user of SEMIKRON products is responsible for the safety of their applications embedding SEMIKRON products and must take adequate safety measures to prevent the applications from causing any physical injury, fire or other problem, also if any SEMIKRON product becomes faulty. Any user is responsible for making sure that the application design and realization are compliant with all laws, regulations, norms and standards applicable to the scope of application. Unless otherwise explicitly approved by SEMIKRON in a written document signed by authorized representatives of SEMIKRON, SEMIKRON products may not be used in any applications where a failure of the product or any consequences of the use thereof can reasonably be expected to result in personal injury. No representation or warranty is given and no liability is assumed with respect to the accuracy, completeness and/or use of any information herein, including without limitation, warranties of non-infringement of intellectual property rights of any third party. SEMIKRON does not convey any license under its or a third party's patent rights, copyrights, trade secrets or other intellectual property rights, neither does it make any representation or warranty of non-infringement of intellectual property rights of any third party which may arise from a user's applications. Due to technical requirements our products may contain dangerous substances. For information on the types in question please contact the nearest SEMIKRON sales office. This document supersedes and replaces all previous SEMIKRON information of comparable content and scope. SEMIKRON may update and/or revise this document at any time.